UNITED STATES SECURITIES AND EXCHANGE COMMISSION

WASHINGTON, DC 20549

FORM 8-K

CURRENT REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934

Date of report (Date of earliest event reported): February 3, 2025

ALLIANCE RESOURCE PARTNERS, L.P.

(Exact name of registrant as specified in its charter)

73-1564280

Delaware

;	(State or other jurisdiction of incorporation or organization)	Commission File No.: 0-26823	(IRS Employer Identification No.)
	incorporation of organization)	1 He No.: 0-20023	identification No.)
		Boulder Avenue, Suite 400, Tulsa	
	(Add	dress of principal executive offices a (918) 295-7600	nd zip code)
	(Reg	gistrant's telephone number, includin	g area code)
	k the appropriate box below if the Forant under any of the following prov	ē	neously satisfy the filing obligations of the
□ \	Written communications pursuant to	Rule 425 under the Securities Act (1	7 CFR 230.425)
	Soliciting material pursuant to Rule	14a-12 under the Exchange Act (17	CFR 240.14a-12)
□ F	Pre-commencement communications	s pursuant to Rule 14d-2(b) under the	e Exchange Act (17 CFR 240.14d-2(b))
□ F	Pre-commencement communications	s pursuant to Rule 13e-4(c) under the	e Exchange Act (17 CFR 240.13e-4(c))
Secur	rities registered pursuant to Section 1	12(b) of the Act:	
	Title of each class	Trading Symbol(s)	Name of each exchange on which registered
	Common Units	ARLP	The NASDAQ Stock Market LLC
			y as defined in Rule 405 of the Securities Act of of 1934 (§240.12b-2 of this chapter).
Emer	ging growth company \square		
			elected not to use the extended transition period ed pursuant to Section 13(a) of the Exchange Act

ITEM 2.02. RESULTS OF OPERATIONS AND FINANCIAL CONDITION.

On February 3, 2025, Alliance Resource Partners, L.P. (the "Partnership") announced, via press release, its quarterly and annual earnings and operating results for the quarter and year ended December 31, 2024. A copy of the Partnership's press release is attached hereto as Exhibit 99.1.

The information furnished in this Item 2.02 including Exhibit 99.1 hereto, shall not be deemed "filed" for purposes of Section 18 of the Securities Exchange Act of 1934, as amended (the "Exchange Act"), or otherwise subject to the liabilities of that section nor shall such information be deemed incorporated by reference in any filing under the Securities Act of 1933, as amended, or the Exchange Act, except to the extent specifically referenced in any such filings.

ITEM 9.01. FINANCIAL STATEMENTS AND EXHIBITS.

(d) Exhibits

Exhibit										
Number	Description									
99.1	Alliance Resource Partners, L.P. press release dated February 3, 2025.									
104	Cover Page Interactive Data File (formatted as inline XBRL).									
	2									

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

Alliance Resource Partners, L.P.

By: Alliance Resource Management GP, LLC, its general partner

By: /s/ Cary P. Marshall

Cary P. Marshall
Senior Vice President and Chief Financial Officer

Date: February 3, 2025

PRESS RELEASE



FOR IMMEDIATE RELEASE

ALLIANCE RESOURCE PARTNERS, L.P.

Reports Fourth Quarter Financial and Operating Results; Declares Quarterly Cash Distribution of \$0.70 Per Unit; and Provides 2025 Guidance

Highlights

- Full year 2024 total revenue of \$2.4 billion, net income of \$360.9 million, and Adjusted EBITDA of \$714.2 million
- Record full year 2024 oil & gas royalty volumes of 3.4 million BOE, up 9.6% year-over-year
- Fourth quarter 2024 total revenue of \$590.1 million, net income of \$16.3 million, and Adjusted EBITDA of \$124.0 million
- Completed \$9.6 million in oil & gas mineral interest acquisitions during fourth quarter
- In January 2025, declared quarterly cash distribution of \$0.70 per unit, or \$2.80 per unit annualized

TULSA, OKLAHOMA, February 3, 2025 — Alliance Resource Partners, L.P. (NASDAQ: ARLP) ("ARLP" or the "Partnership") today reported financial and operating results for the quarter and full year ended December 31, 2024 (the "2024 Quarter" and "2024 Full Year"). This release includes comparisons of results to the quarter and year ended December 31, 2023 (the "2023 Quarter" and "2023 Full Year", respectively), as well as the quarter ended September 30, 2024 (the "Sequential Quarter"). All references in the text of this release to "net income" refer to "net income attributable to ARLP." For a definition of Adjusted EBITDA and related reconciliation to its comparable GAAP financial measure, please see the end of this release.

Total revenues in the 2024 Quarter decreased 5.6% to \$590.1 million compared to \$625.4 million for the 2023 Quarter primarily as a result of reduced coal sales volumes, which declined 2.3%, and lower transportation revenues. Net income for the 2024 Quarter was \$16.3 million, or \$0.12 per basic and diluted limited partner unit, compared to \$115.4 million, or \$0.88 per basic and diluted limited partner unit, for the 2023 Quarter as a result of lower revenues, higher per ton operating expenses, which include \$13.1 million of non-cash accruals for certain long-term liabilities, and \$31.1 million of non-cash impairment charges in the 2024 Quarter due to market uncertainty at our MC Mining operation, partially offset by a \$14.0 million increase in the fair value of our digital assets. Adjusted EBITDA for the 2024 Quarter was \$124.0 million compared to \$185.4 million in the 2023 Quarter.

Total revenues in the 2024 Quarter decreased 3.8% compared to \$613.6 million in the Sequential Quarter primarily as a result of reduced coal sales prices, which declined 5.7% due in part to lower export price realizations. Net income for the 2024 Quarter decreased by 81.1% compared to the Sequential Quarter as a result of lower revenues and higher non-cash accruals relating to certain long-term liabilities and impairment charges in the 2024 Quarter, partially offset by an increase in the fair value of our digital assets. Adjusted EBITDA for the 2024 Quarter decreased 27.2% compared to the Sequential Quarter, as a result of higher non-cash accruals for certain long-term liabilities in the Illinois Basin, higher expenses related to the continuation of challenging geological conditions at our Tunnel Ridge and MC Mining operations in Appalachia, and lower revenue per ton for spot coal sold and per BOE in the Royalties segment.

Total revenues decreased 4.6% to \$2.45 billion for the 2024 Full Year compared to \$2.57 billion for the 2023 Full Year primarily due to lower coal sales volume, partially offset by higher other revenues. Net income for the 2024 Full Year was \$360.9 million, or \$2.77 per basic and diluted limited partner unit, compared to \$630.1 million, or \$4.81 per basic and diluted limited partner unit, for the 2023 Full Year as a result of lower revenues, increased operating expenses and non-cash impairment charges, partially offset by a \$22.4 million increase in the fair value of our digital assets. Adjusted EBITDA for the 2024 Full Year was \$714.2 million compared to \$933.1 million in the 2023 Full Year.

CEO Commentary

"Due to the continued strength of our coal contracts, our average coal sales price per ton for the 2024 Full Year of \$63.38 came close to the record level achieved in the 2023 Full Year of \$64.17. However, lower sales volumes, higher operating costs and several non-cash accruals caused 2024 Full Year financial results to fall short of last year's record revenues and net income," said Joseph W. Craft III, Chairman, President and CEO. "The cold winter weather at the start of this year has driven higher natural gas prices and increased coal consumption in the eastern United States, helping reduce inventories. We are seeing customer solicitations for both near-term and long-term supply contracts, and if the colder weather continues to be above normal, we are hopeful we can reach our goal to ship 30 million tons to the domestic market in 2025."

Mr. Craft continued, "Having substantially completed major infrastructure projects at Tunnel Ridge, Hamilton, Warrior, and River View in 2024, we expect to see improved costs and productivity along with reduced capital spending this year. Additionally, the combination of cold winter weather and new LNG export terminal capacity should support strong domestic natural gas prices in 2025, benefiting both our Coal and Royalties segments."

Mr. Craft concluded, "The increase in forecasted electricity demand, particularly from data centers and growth in AI, is highlighting the inadequacy of current resource plans without extended use of fossil fuel plants. These market realities, coupled with what we expect to be a more favorable regulatory environment, are laying the foundation for Alliance to continue serving as a cornerstone of the country's reliable electricity infrastructure for years to come. We look forward to what we can achieve in 2025."

Segment Results and Analysis (Unaudited)

	2024	4 Fourth	202	3 Fourth	% Change Quarter /	2024 Third Quarter		% Change Sequential	
(in millions, except per ton and per BOE data)	Q	uarter	_(<u>Quarter</u>	Quarter				
Coal Operations (1)									
Illinois Basin Coal Operations									
Tons sold		6.596		6.419	2.8 %		5.967	10.5 %	
Coal sales price per ton sold	\$	54.38	\$	55.06	(1.2)%	\$	56.61	(3.9)%	
Segment Adjusted EBITDA Expense per ton	\$	39.77	\$	35.26	12.8 %	\$	37.79	5.2 %	
Segment Adjusted EBITDA	\$	101.0	\$	130.1	(22.4)%	\$	114.6	(11.9)%	
Appalachia Coal Operations									
Tons sold		1.819		2.194	(17.1)%		2.412	(24.6)%	
Coal sales price per ton sold	\$	80.23	\$	76.82	4.4 %	\$	80.78	(0.7)%	
Segment Adjusted EBITDA Expense per ton	\$	76.79	\$	63.52	20.9 %	\$	65.42	17.4 %	
Segment Adjusted EBITDA	\$	7.0	\$	29.8	(76.5)%	\$	37.5	(81.4)%	
<u>Total Coal Operations</u>									
Tons sold		8.415		8.613	(2.3)%		8.379	0.4 %	
Coal sales price per ton sold	\$	59.97	\$	60.60	(1.0)%	\$	63.57	(5.7)%	
Segment Adjusted EBITDA Expense per ton	\$	48.09	\$	42.91	12.1 %	\$	46.11	4.3 %	
Segment Adjusted EBITDA	\$	105.4	\$	156.2	(32.5)%	\$	149.3	(29.4)%	
Royalties (1)									
Oil & Gas Royalties									
BOE sold (2)		0.823		0.809	1.7 %		0.864	(4.7)%	
Oil percentage of BOE		43.3 9	%	46.3 %	(6.5)%		45.4 %	(4.6)%	
Average sales price per BOE (3)	\$	36.94	\$	44.60	(17.2)%	\$	39.87	(7.3)%	
Segment Adjusted EBITDA Expense	\$	4.4	\$	4.7	(5.1)%	\$	5.8	(24.1)%	
Segment Adjusted EBITDA	\$	25.6	\$	31.0	(17.6)%	\$	28.7	(10.8)%	
Coal Royalties									
Royalty tons sold		5.491		5.018	9.4 %		5.109	7.5 %	
Revenue per royalty ton sold	\$	3.23	\$	3.33	(3.0)%	\$	3.26	(0.9)%	
Segment Adjusted EBITDA Expense	\$	7.3	\$	6.6	10.0 %	\$	5.6	30.1 %	
Segment Adjusted EBITDA	\$	10.5	\$	10.2	3.6 %	\$	11.1	(4.8)%	
<u>Total Royalties</u>									
Total royalty revenues	\$	48.5	\$	53.0	(8.6)%	\$	51.3	(5.6)%	
Segment Adjusted EBITDA Expense	\$	11.7	\$	11.3	3.7 %	\$	11.4	2.4 %	
Segment Adjusted EBITDA	\$	36.1	\$	41.2	(12.3)%	\$	39.8	(9.2)%	
Consolidated Total									
Total revenues	\$	590.1	\$	625.4	(5.6)%	\$	613.6	(3.8)%	
Segment Adjusted EBITDA Expense	\$	414.8	\$	376.6	10.1 %	\$	393.7	5.4 %	
Segment Adjusted EBITDA	\$	141.6	\$	203.2	(30.3)%	\$	192.3	(26.3)%	

⁽¹⁾ For definitions of Segment Adjusted EBITDA Expense and Segment Adjusted EBITDA and related reconciliations to comparable GAAP financial measures, please see the end of this release. Segment Adjusted EBITDA Expense per ton is defined as Segment Adjusted EBITDA Expense – Coal Operations (as reflected in the reconciliation table at the end of this release) divided by total tons sold

Coal Operations

Total coal sales volumes for the 2024 Quarter decreased 2.3% compared to the 2023 Quarter while remaining relatively consistent compared to the Sequential Quarter. In Appalachia, tons sold

⁽²⁾ Barrels of oil equivalent ("BOE") for natural gas volumes is calculated on a 6:1 basis (6,000 cubic feet of natural gas to one barrel).

⁽³⁾ Average sales price per BOE is defined as oil & gas royalty revenues excluding lease bonus revenue divided by total BOE sold.

decreased by 17.1% and 24.6% in the 2024 Quarter compared to the 2023 Quarter and Sequential Quarter, respectively, primarily as a result of lower production levels which reduced domestic sales volumes from our Tunnel Ridge operation. Partially offsetting these decreases, tons sold increased by 2.8% and 10.5% in the Illinois Basin compared to the 2023 Quarter and Sequential Quarter, respectively, due to improved sales performance from our River View, Hamilton, and Gibson South mines. Coal sales price per ton increased by 4.4% in Appalachia compared to the 2023 Quarter as a result of higher domestic price realizations at our Tunnel Ridge mine. In the Illinois Basin, coal sales prices decreased by 3.9% in the 2024 Quarter compared to the Sequential Quarter primarily due to reduced domestic price realizations from our Hamilton operation. ARLP ended the 2024 Quarter with total coal inventory of 0.6 million tons, representing decreases of 0.7 million tons and 1.4 million tons compared to the end of the 2023 Quarter and Sequential Quarter, respectively.

Segment Adjusted EBITDA Expense per ton for the 2024 Quarter increased by 12.8% and 5.2% in the Illinois Basin compared to the 2023 Quarter and Sequential Quarter, respectively, due primarily to reduced production, higher labor costs and lower recoveries at several mines in the region as well as an \$11.0 million non-cash deferred purchase price adjustment recorded in the 2024 Quarter related to the 2015 acquisition of our Hamilton mine. In Appalachia, Segment Adjusted EBITDA Expense per ton for the 2024 Quarter increased by 20.9% and 17.4% compared to the 2023 Quarter and Sequential Quarter, respectively, due to lower recoveries across the region as well as challenging mining conditions which reduced production and led to higher materials and supplies and maintenance costs at our Tunnel Ridge operation.

Royalties

Segment Adjusted EBITDA for the Oil & Gas Royalties segment decreased to \$25.6 million in the 2024 Quarter compared to \$31.0 million and \$28.7 million in the 2023 Quarter and Sequential Quarter, respectively, due primarily to lower average sales price per BOE, which decreased 17.2% and 7.3%, respectively, partially offset by decreased expenses. A reduction in oil & gas volumes compared to the Sequential Quarter also contributed to the sequential decrease.

Segment Adjusted EBITDA for the Coal Royalties segment increased 3.6% to \$10.5 million for the 2024 Quarter compared to \$10.2 million for the 2023 Quarter as a result of higher royalty tons sold, which increased 9.4%, partially offset by increased selling expenses and lower average royalty rates per ton received from the Partnership's mining subsidiaries. Compared to the Sequential Quarter, Segment Adjusted EBITDA decreased 4.8% due to higher selling expenses, partially offset by increased sales volumes.

Balance Sheet and Liquidity

As of December 31, 2024, total debt and finance leases outstanding were \$490.8 million, including \$400 million in recently issued Senior Notes due 2029. The Partnership's total and net leverage ratios were 0.69 times and 0.50 times debt to trailing twelve months Adjusted EBITDA, respectively, as of December 31, 2024. ARLP ended the 2024 Quarter with total liquidity of \$593.9 million, which included \$137.0 million of cash and cash equivalents and \$456.9 million of borrowings available under its revolving credit and accounts receivable securitization facilities. ARLP also held 482 bitcoins valued at \$45.0 million as of December 31, 2024.

Distributions

On January 28, 2025, the Board of Directors of ARLP's general partner (the "Board") approved a cash distribution to unitholders for the 2024 Quarter of \$0.70 per unit (an annualized rate of \$2.80 per unit), payable on February 14, 2025, to all unitholders of record as of the close of trading on February 7, 2025. The announced distribution is consistent with the cash distributions for the 2023 Quarter and Sequential Quarter.

Outlook

"For 2025, we expect improved coal production costs to counterbalance lower market prices, keeping Coal segment margins near 2024 Full Year levels," commented Mr. Craft. "In the Oil & Gas Royalty business, we achieved record production volumes for the 2024 Full Year despite only making modest additions to our overall acreage position. We continue to favor the cash flow generation profile and ability to self-fund growth in the Oil & Gas Royalties segment, and therefore, will actively pursue growth in this segment in 2025."

Mr. Craft concluded, "Looking forward, we anticipate a more supportive regulatory environment from the new administration that will help address the growing need for affordable, reliable baseload power without prematurely retiring critical generation sources. As the realities of physics meet the needs of the grid, we believe previously announced retirements will be delayed and our products will remain a cornerstone of energy security in some of the strongest industrial growth areas of the country for years to come."

ARLP is providing the following guidance for the full year ending December 31, 2025 (the "2025 Full Year"):

2025 Full Year Guidance

Coal Operations	
Volumes (Million Short Tons)	
Illinois Basin Sales Tons	23.5 — 25.0
Appalachia Sales Tons	8.75 — 9.25
Total Sales Tons	32.25 - 34.25
Total Sales Tolls	32.23 — 34.23
Committed & Priced Sales Tons	
2025 — Domestic / Export / Total	23.5 / 2.5 / 26.0
2026 — Domestic / Export / Total	13.4 / 1.3 / 14.7
2020 — Donnestie / Export / Total	13.47 1.37 14.7
Coal Sales Price Per Ton Sold (1)	
Illinois Basin	\$50.00 — \$53.00
Appalachia	\$76.00 — \$82.00
Total	\$57.00 — \$61.00
10141	ψ37.00 ψ01.00
Segment Adjusted EBITDA Expense Per Ton Sold (2)	
Illinois Basin	\$35.00 — \$38.00
Appalachia	\$53.00 — \$60.00
Total	\$40.00 — \$44.00
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Royalties	
Oil & Gas Royalties	
Oil (000 Barrels)	1,550 - 1,650
Natural gas (000 MCF)	6,100 - 6,500
Liquids (000 Barrels)	775 — 825
Segment Adjusted EBITDA Expense (% of Oil & Gas Royalties Revenue)	~ 14.0%
<u>Coal Royalties</u>	
Royalty tons sold (Million Short Tons)	23.75 - 25.25
Revenue per royalty ton sold	\$3.20 — \$3.40
Segment Adjusted EBITDA Expense per royalty ton sold	\$1.30 — \$1.40
Consolidated (Millions)	
Depreciation, depletion and amortization	\$270 — \$290
General and administrative	\$80 — \$85
Net interest expense	\$42 — \$46
Income tax expense	\$20 — \$22
Total capital expenditures	\$285 — \$320
Growth capital expenditures	\$5 — \$10
Maintenance capital expenditures	\$280 — \$310
1 1	* *- - *

⁽¹⁾ Sales price per ton is defined as total coal sales revenue divided by total tons sold.

Conference Call

A conference call regarding ARLP's 2024 Quarter and Full Year financial results is scheduled for today at 10:00 a.m. Eastern. To participate in the conference call, dial (877) 407-0784 and request to be connected to the Alliance Resource Partners, L.P. earnings conference call. International

⁽²⁾ Segment Adjusted EBITDA Expense is defined as operating expenses, coal purchases, if applicable, and other income or expense as adjusted to remove certain items from operating expenses that we characterize as unrepresentative of our ongoing operations.

callers should dial (201) 689-8560 and request to be connected to the same call. Investors may also listen to the call via the "Investors" section of ARLP's website at www.arlp.com.

An audio replay of the conference call will be available for approximately one week. To access the audio replay, dial U.S. Toll Free (844) 512-2921; International Toll (412) 317-6671 and request to be connected to replay using access code 13750955.

About Alliance Resource Partners, L.P.

ARLP is a diversified energy company that is currently the second largest coal producer in the eastern United States, supplying reliable, affordable energy domestically and internationally to major utilities, metallurgical and industrial users. ARLP also generates operating and royalty income from mineral interests it owns in strategic coal and oil & gas producing regions in the United States. In addition, ARLP is evolving and positioning itself as a reliable energy partner for the future by pursuing opportunities that support the advancement of energy and related infrastructure.

News, unit prices and additional information about ARLP, including filings with the Securities and Exchange Commission ("SEC"), are available at www.arlp.com. For more information, contact the investor relations department of ARLP at (918) 295-7673 or via e-mail at investorrelations@arlp.com.

Investor Relations Contact

Cary P. Marshall Senior Vice President and Chief Financial Officer 918-295-7673 investorrelations@arlp.com

The statements and projections used throughout this release are based on current expectations. These statements and projections are forward-looking, and actual results may differ materially. These projections do not include the potential impact of any mergers, acquisitions or other business combinations that may occur after the date of this release. We have included more information below regarding business risks that could affect our results.

FORWARD-LOOKING STATEMENTS: With the exception of historical matters, any matters discussed in this press release are forward-looking statements that involve risks and uncertainties that could cause actual results to differ materially from projected results. Those forward-looking statements include expectations with respect to our future financial performance, coal and oil & gas consumption and expected future prices, our ability to increase or maintain unitholder distributions in future quarters, business plans and potential growth with respect to our energy and infrastructure transition investments, optimizing cash flows, reducing operating and capital expenditures, infrastructure projects at our existing properties, growth in domestic electricity demand, preserving liquidity and maintaining financial flexibility, and our future repurchases of units and senior notes, among others. These risks to our ability to achieve these outcomes include, but are not limited to, the following: decline in the coal industry's share of electricity generation, including as a result of environmental concerns related to coal mining and combustion, the cost and perceived benefits of other sources of electricity and fuels, such as oil & gas, nuclear energy, and

renewable fuels and the planned retirement of coal-fired power plants in the U.S.; our ability to provide fuel for growth in domestic energy demand, should it materialize; changes in macroeconomic and market conditions and market volatility, and the impact of such changes and volatility on our financial position; changes in global economic and geo-political conditions or changes in industries in which our customers operate; changes in commodity prices, demand and availability which could affect our operating results and cash flows; the outcome or escalation of current hostilities in Ukraine and the Israel-Gaza conflict; the severity, magnitude and duration of any future pandemics and impacts of such pandemics and of businesses' and governments' responses to such pandemics on our operations and personnel, and on demand for coal, oil, and natural gas, the financial condition of our customers and suppliers and operators, available liquidity and capital sources and broader economic disruptions; actions of the major oil-producing countries with respect to oil production volumes and prices could have direct and indirect impacts over the near and long term on oil & gas exploration and production operations at the properties in which we hold mineral interests; changes in competition in domestic and international coal markets and our ability to respond to such changes; potential shut-ins of production by the operators of the properties in which we hold oil & gas mineral interests due to low commodity prices or the lack of downstream demand or storage capacity; risks associated with the expansion of and investments into the infrastructure of our operations and properties, including the timing of such investments coming online; our ability to identify and complete acquisitions and to successfully integrate such acquisitions into our business and achieve the anticipated benefits therefrom; our ability to identify and invest in new energy and infrastructure transition ventures; the success of our development plans for our wholly owned subsidiary, Matrix Design Group, LLC, and our investments in emerging infrastructure and technology companies; dependence on significant customer contracts, including renewing existing contracts upon expiration; adjustments made in price, volume, or terms to existing coal supply agreements; the effects of and changes in trade, monetary and fiscal policies and laws, and the results of central bank policy actions, including interest rates, bank failures, and associated liquidity risks; the effects of and changes in taxes or tariffs and other trade measures adopted by the United States and foreign governments; legislation, regulations, and court decisions and interpretations thereof, both domestic and foreign, including those relating to the environment and the release of greenhouse gases, such as the Environmental Protection Agency's recently promulgated emissions regulations for coal-fired power plants, and state legislation seeking to impose liability on a wide range of energy companies under greenhouse gas "superfund" laws, mining, miner health and safety, hydraulic fracturing, and health care; deregulation of the electric utility industry or the effects of any adverse change in the coal industry, electric utility industry, or general economic conditions; investors' and other stakeholders' increasing attention to environmental, social, and governance matters; liquidity constraints, including those resulting from any future unavailability of financing; customer bankruptcies, cancellations or breaches to existing contracts, or other failures to perform; customer delays, failure to take coal under contracts or defaults in making payments; our productivity levels and margins earned on our coal sales; disruptions to oil & gas exploration and production operations at the properties in which we hold mineral interests; changes in equipment, raw material, service or labor costs or availability, including due to inflationary pressures; changes in our ability to recruit, hire and maintain labor; our ability to maintain satisfactory relations with our employees; increases in labor costs, adverse changes in work rules, or cash payments or projections associated with workers' compensation claims; increases in transportation costs and risk of transportation delays or interruptions; operational interruptions due to geologic, permitting, labor, weather, supply chain shortage

of equipment or mine supplies, or other factors; risks associated with major mine-related accidents, mine fires, mine floods or other interruptions; results of litigation, including claims not yet asserted; foreign currency fluctuations that could adversely affect the competitiveness of our coal abroad; difficulty maintaining our surety bonds for mine reclamation as well as workers' compensation and black lung benefits; difficulty in making accurate assumptions and projections regarding post-mine reclamation as well as pension, black lung benefits, and other post-retirement benefit liabilities; uncertainties in estimating and replacing our coal mineral reserves and resources; uncertainties in estimating and replacing our oil & gas reserves; uncertainties in the amount of oil & gas production due to the level of drilling and completion activity by the operators of our oil & gas properties; uncertainties in the future of the electric vehicle industry and the market for EV charging stations; the impact of current and potential changes to federal or state tax rules and regulations, including a loss or reduction of benefits from certain tax deductions and credits; difficulty obtaining commercial property insurance, and risks associated with our participation in the commercial insurance property program; evolving cybersecurity risks, such as those involving unauthorized access, denial-of-service attacks, malicious software, data privacy breaches by employees, insiders or others with authorized access, cyber or phishing attacks, ransomware, malware, social engineering, physical breaches, or other actions; and difficulty in making accurate assumptions and projections regarding future revenues and costs associated with equity investments in companies we do not control.

Additional information concerning these, and other factors can be found in ARLP's public periodic filings with the SEC, including ARLP's Annual Report on Form 10-K for the year ended December 31, 2023, filed on February 23, 2024, and ARLP's Quarterly Reports on Form 10-Q for the quarters ended March 31, 2024, June 30, 2024 and September 30, 2024, filed on May 9, 2024, August 7, 2024 and November 7, 2024, respectively. Except as required by applicable securities laws, ARLP does not intend to update its forward-looking statements.

ALLIANCE RESOURCE PARTNERS, L.P. AND SUBSIDIARIES

CONDENSED CONSOLIDATED STATEMENTS OF INCOME AND OPERATING DATA (In thousands, except unit and per unit data) (Unaudited)

		Three Mo				Year 1 Decem		
		2024		2023		2024		2023
Tons Sold		8,415		8,613		33,319		34,442
Tons Produced		6,901		7,880		32,206		34,877
Mineral Interest Volumes (BOE)		823		809		3,402		3,105
SALES AND OPERATING REVENUES:								
Coal sales	\$	504,618	\$	521,972	\$	2,111,803	\$	2,210,210
Oil & gas royalties		30,404		36,042		138,311		137,751
Transportation revenues		30,519		46,561		112,590		142,290
Other revenues		24,551		20,847		86,004		76,450
Total revenues		590,092	_	625,422	Ξ	2,448,708	_	2,566,701
EXPENSES:								
Operating expenses (excluding depreciation, depletion and amortization)		407,090		356,563		1,507,398		1,368,787
Transportation expenses		30,519		46,561		112,590		142,290
Outside coal purchases		7,879		20,410		35,791		36,149
General and administrative		17,655		17,784		82,224		79,096
Depreciation, depletion and amortization		80,472		68,400		285,446		267,982
Asset impairments		31,130				31,130		
Total operating expenses		574,745		509,718		2,054,579		1,894,304
INCOME FROM OPERATIONS		15,347		115,704		394,129		672,397
Interest expense, net		(8,676)		(6,246)		(35,229)		(36,091)
Interest income		1,687		1,310		7,222		9,394
Equity method investment income (loss)		(1,929)		2,316		(4,961)		(1,468)
Change in fair value of digital assets		13,958		_		22,395		_
Other income (expense)		183		391		(2,062)		218
INCOME BEFORE INCOME TAXES		20,570		113,475		381,494		644,450
INCOME TAX EXPENSE (BENEFIT)		3,005		(3,361)		15,937		8,280
NET INCOME		17,565		116,836		365,557		636,170
		17,500		110,030		505,557		050,170
LESS: NET INCOME ATTRIBUTABLE TO NONCONTROLLING INTEREST		(1,235)		(1,392)		(4,702)		(6,052)
NET INCOME ATTRIBUTABLE TO ARLP	\$	16,330	\$	115,444	\$	360,855	\$	630,118
NET INCOME ATTRIBUTABLE TO ARLP								
	\$	_	\$		\$		\$	1,384
GENERAL PARTNER LIMITED PARTNERS	\$	16,330	\$	115,444	\$	360,855	\$	628,734
EARNINGS PER LIMITED PARTNER UNIT - BASIC AND DILUTED	\$	0.12	\$	0.88	\$	2.77	\$	4.81
WEIGHTED-AVERAGE NUMBER OF UNITS OUTSTANDING – BASIC AND DILUTED Page	12	28,061,981		127,125,437		127,964,744	1	127,180,312

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ALLIANCE RESOURCE PARTNERS, L.P. AND SUBSIDIARIES

CONDENSED CONSOLIDATED BALANCE SHEETS

(In thousands, except unit data) (Unaudited)

		Decem	per 31	,
		2024		2023
SSETS CHINDENE ASSETS.				
CURRENT ASSETS:	\$	126.062	\$	50.01
Cash and cash equivalents Trade receivables (net of allowance at December 31, 2024 and 2023 of \$2,087 and \$300,	\$	136,962	Þ	59,81
		166 920		202.62
respectively) Other receivables		166,829 10,158		282,622 9,673
Inventories, net		120,661		127,55
Advance royalties		11,422		7,78
Digital assets		45,037		9,57
Prepaid expenses and other assets		22,161		19,09
Total current assets	_	513,230	_	516,12
PROPERTY, PLANT AND EQUIPMENT:		313,230		310,12
Property, plant and equipment, at cost		4,435,535		4,172,54
Less accumulated depreciation, depletion and amortization		(2,269,265)		(2,149,88
Total property, plant and equipment, net	_	2,166,270	_	2,022,66
OTHER ASSETS:		2,100,270		2,022,00
Advance royalties		70,264		71,12
Equity method investments		35,532		46,50
Equity securities		92,541		92,54
Operating lease right-of-use assets		15,871		16,56
Other long-term assets		22,022		22,90
Total other assets		236,230		249,64
OTAL ASSETS	\$	2,915,730	\$	2,788,42
, THE TOOLEY			÷	-,, -,, -
ABILITIES AND PARTNERS' CAPITAL				
CURRENT LIABILITIES:				
Accounts payable	\$	98,188	\$	108,26
Accrued taxes other than income taxes	φ	21,051	Φ	21,00
Accrued payroll and related expenses		26,946		29,88
Accrued interest		1,821		3,55
Workers' compensation and pneumoconiosis benefits		14,838		15,91
Other current liabilities		48,023		28,49
Current maturities, long-term debt, net		22,275		20,33
Total current liabilities		233,142		227,46
LONG-TERM LIABILITIES:		255,142		227,40
Long-term debt, excluding current maturities, net		450,885		316,82
Pneumoconiosis benefits		120,152		127,24
Accrued pension benefit		120,132		8,61
Workers' compensation		37,177		37,25
Asset retirement obligations		155,156		146,92
Long-term operating lease obligations		13,638		13,66
Deferred income tax liabilities		29,353		33,45
Other liabilities		22,694		18,38
Total long-term liabilities		829,055		702,36
Total liabilities		1,062,197		929,82
Total natifices	_	1,002,177		727,02
DMMITMENTS AND CONTINGENCIES				
OMMITMENTS AND CONTINUENCIES				
ARTNERS' CAPITAL:				
ARLP Partners' Capital:				
Limited Partners - Common Unitholders 128,061,981 and 127,125,437 units outstanding,				
respectively		1,867,850		1,896,02
* *				
Accumulated other comprehensive loss		(35,103)		(61,52
Total ARLP Partners' Capital		1,832,747		1,834,50
Noncontrolling interest	_	20,786		24,09
Total Partners' Capital	<u> </u>	1,853,533	_	1,858,59
OTAL LIABILITIES AND PARTNERS' CAPITAL	\$	2,915,730	\$	2,788,42

ALLIANCE RESOURCE PARTNERS, L.P. AND SUBSIDIARIES

CONDENSED CONSOLIDATED STATEMENTS OF CASH FLOWS (In thousands) (Unaudited)

		Year l Decem		
		2024		2023
CASH FLOWS FROM OPERATING ACTIVITIES:	\$	803,131	\$	824,231
CASH FLOWS FROM INVESTING ACTIVITIES:				
Property, plant and equipment:				
Capital expenditures		(428,741)		(379,338)
Change in accounts payable and accrued liabilities		9,142		(29,695
Proceeds from sale of property, plant and equipment		1,626		3,710
Contributions to equity method investments		(2,896)		(2,518
Purchase of equity securities				(49,560
JC Resources acquisition		_		(64,999
Oil & gas reserve business combinations		_		(14,459
Oil & gas reserve asset acquisitions		(24,733)		(24,225
Other		4,938		7,762
Net cash used in investing activities		(440,664)		(553,322
		<u> </u>		
CASH FLOWS FROM FINANCING ACTIVITIES:				
Borrowings under securitization facility		75,000		_
Payments under securitization facility		(75,000)		_
Proceeds from equipment financings		54,626		_
Payments on equipment financings		(11,981)		(24,970
Borrowings under revolving credit facilities		20,000		_
Payments under revolving credit facilities		(20,000)		_
Borrowing under long-term debt		400,000		75,000
Payments on long-term debt		(299,842)		(129,455
Payment of debt issuance costs		(11,442)		(12,376
Payments for purchases of units under unit repurchase program		_		(19,432
Payments for purchase of units and tax withholdings related to settlements under deferred compensation plans		(15,544)		(10,334
Cash settlement of grants under deferred compensation plans		(21,786)		
Excess purchase price over the contributed basis from JC Resources acquisition				(7,251
Cash retained by JC Resources in acquisition		_		(2,933
Distributions paid to Partners		(363,430)		(364,579
Other		(15,919)		(10,789
Net cash used in financing activities		(285,318)	_	(507,119
		(22/2 4)		()
NET CHANGE IN CASH AND CASH EQUIVALENTS		77,149		(236,210
CASH AND CASH EQUIVALENTS AT BEGINNING OF PERIOD		59,813		296,023
CASH AND CASH EQUIVALENTS AT END OF PERIOD	\$	136,962	\$	59,813
and the state of t	_	, .	_	. ,

Reconciliation of Non-GAAP Financial Measures (Unaudited)

Reconciliation of GAAP "net income attributable to ARLP" to non-GAAP "EBITDA," "Adjusted EBITDA," "Distribution Coverage Ratio" and "Distributable Cash Flow" (in thousands).

EBITDA is defined as net income attributable to ARLP before net interest expense, income taxes and depreciation, depletion and amortization and Adjusted EBITDA is EBITDA adjusted for certain items that we characterize as unrepresentative of our ongoing operations. Distributable cash flow ("DCF") is defined as Adjusted EBITDA excluding equity method investment earnings, interest expense (before capitalized interest), interest income, income taxes and estimated maintenance capital expenditures and adding distributions from equity method investments and litigation expense accrual. Distribution coverage ratio ("DCR") is defined as DCF divided by distributions paid to partners.

Management believes that the presentation of such additional financial measures provides useful information to investors regarding our performance and results of operations because these measures, when used in conjunction with related GAAP financial measures, (i) provide additional information about our core operating performance and ability to generate and distribute cash flow, (ii) provide investors with the financial analytical framework upon which management bases financial, operational, compensation and planning decisions and (iii) present measurements that investors, rating agencies and debt holders have indicated are useful in assessing us and our results of operations.

EBITDA, Adjusted EBITDA, DCF and DCR should not be considered as alternatives to net income attributable to ARLP, net income, income from operations, cash flows from operating activities or any other measure of financial performance presented in accordance with GAAP. EBITDA and DCF are not intended to represent cash flow and do not represent the measure of cash available for distribution. Our method of computing EBITDA, Adjusted EBITDA, DCF and DCR may not be the same method used to compute similar measures reported by other companies, or EBITDA, Adjusted EBITDA, DCF and DCR may be computed differently by us in different contexts (i.e., public reporting versus computation under financing agreements).

	Three Mor			Year Ended December 31,			Ended September 30,		
	2024	_	2023	_	2024		2023		2024
Net income attributable to ARLP	\$ 16,330	\$	115,444	\$	360,855	\$	630,118	\$	86,281
Depreciation, depletion and amortization	80,472		68,400		285,446		267,982		72,971
Interest expense, net	11,227		7,210		40,850		33,403		10,873
Capitalized interest	(4,238)		(2,274)		(12,843)		(6,706)		(3,521)
Income tax expense (benefit)	 3,005		(3,361)		15,937		8,280		4,123
EBITDA	106,796		185,419		690,245		933,077		170,727
Litigation expense accrual (1)	_		_		15,250		_		_
Asset impairments	31,130		_		31,130		_		
Change in fair value of digital assets (2)	(13,958)		_		(22,395)				(332)
Adjusted EBITDA	123,968		185,419		714,230		933,077		170,395
Equity method investment loss (income)	1,929		(2,316)		4,961		1,468		2,327
Distributions from equity method investments	939		1,040		3,788		3,918		849
Interest expense, net	(11,227)		(7,210)		(40,850)		(33,403)		(10,873)
Income tax benefit (expense)	(3,005)		3,361		(15,937)		(8,280)		(4,123)
Deferred income tax benefit (3)	(351)		(5,992)		(2,185)		(8,973)		(765)
Litigation expense accrual (1)	_		_		(15,250)		_		_
Estimated maintenance capital expenditures (4)	(53,552)		(55,554)		(249,919)		(245,883)		(60,171)
Distributable Cash Flow	\$ 58,701	\$	118,748	\$	398,838	\$	641,924	\$	97,639
Distributions paid to partners	\$ 90,723	\$	90,812	\$	363,430	\$	364,579	\$	90,725
Distribution Coverage Ratio	 0.65	_	1.31	_	1.10		1.76		1.08

Three Months

- (1) Litigation expense accrual is a \$15.3 million accrual relating to the settlement (which remains subject to court approval) of certain litigation as described in Item 1 of Part II of ARLP's Form 10-Q filed on November 7, 2024 with the SEC for the period ended September 30, 2024.
- (2) On January 1, 2024, ARLP elected to early adopt new accounting guidance which clarifies the accounting and disclosure requirements for certain crypto assets. The new guidance requires entities to measure certain crypto assets at fair value, with the change in fair value included in net income.
- (3) Deferred income tax benefit is the amount of income tax benefit during the period on temporary differences between the tax basis and financial reporting basis of recorded assets and liabilities. These differences generally arise in one period and reverse in subsequent periods to eventually offset each other and do not impact the amount of distributable cash flow available to be paid to partners.
- (4) Maintenance capital expenditures are those capital expenditures required to maintain, over the long-term, the existing infrastructure of our coal assets. We estimate maintenance capital expenditures on an annual basis based upon a five-year planning horizon. For the 2025 planning horizon, average annual estimated maintenance capital expenditures are assumed to be \$7.28 per ton produced compared to an estimated \$7.76 per ton produced in 2024. Our actual maintenance capital expenditures fluctuate depending on various factors, including maintenance schedules and timing of capital projects, among others.

Reconciliation of GAAP "Cash flows from operating activities" to non-GAAP "Free cash flow" (in thousands).

Free cash flow is defined as cash flows from operating activities less capital expenditures and the change in accounts payable and accrued liabilities from purchases of property, plant and equipment. Free cash flow should not be considered as an alternative to cash flows from operating activities or any other measure of financial performance presented in accordance with GAAP. Our method of computing free cash flow may not be the same method used by other companies. Free cash flow is a supplemental liquidity measure used by our management to assess our ability to generate excess cash flow from our operations.

		Three Mor		Year I Decem		Ended September 30,		
	_	2024	 2023	2024	 2023	2024		
Cash flows from operating activities	\$	168,420	\$ 93,933	\$ 803,131	\$ 824,231	\$ 209,272		
Capital expenditures		(93,155)	(83,982)	(428,741)	(379,338)	(110,298)		
Change in accounts payable and accrued liabilities		(49)	(6,689)	9,142	(29,695)	4,247		
Free cash flow	\$	75,216	\$ 3,262	\$ 383,532	\$ 415,198	\$ 103,221		

<u>Reconciliation of GAAP "Operating Expenses" to non-GAAP "Segment Adjusted EBITDA Expense"</u> and Reconciliation of non-GAAP "Adjusted EBITDA" to non-GAAP "Segment Adjusted EBITDA" (in thousands).

Segment Adjusted EBITDA Expense is defined as operating expenses, coal purchases, if applicable, and other income or expense as adjusted to remove certain items from operating expenses that we characterize as unrepresentative of our ongoing operations. Transportation expenses are excluded as these expenses are passed on to our customers and, consequently, we do not realize any margin on transportation revenues. Segment Adjusted EBITDA Expense is used as a supplemental financial measure by our management to assess the operating performance of our segments. Segment Adjusted EBITDA Expense is a key component of EBITDA in addition to coal sales, royalty revenues and other revenues. The exclusion of corporate general and administrative expenses from Segment Adjusted EBITDA Expense allows management to focus solely on the evaluation of segment operating performance as it primarily relates to our operating expenses. Segment Adjusted EBITDA Expense – Coal Operations represents Segment Adjusted EBITDA Expense from our wholly-owned subsidiary, Alliance Coal, LLC ("Alliance Coal"), which holds our coal mining operations and related support activities.

	Three Months Ended December 31,					Year I Decem	Three Months Ended September 30,			
		2024 2023			2024		2023		2024	
Operating expense	\$	407,090	\$	356,563	\$	1,507,398	\$	1,368,787	\$	384,844
Litigation expense accrual (1)		_		_		(15,250)		_		_
Outside coal purchases		7,879		20,410		35,791		36,149		8,192
Other expense (income)		(183)		(391)		2,062		(218)		681
Segment Adjusted EBITDA Expense		414,786		376,582		1,530,001		1,404,718		393,717
Segment Adjusted EBITDA Expense – Non Coal Operations (2)		(10,072)		(7,028)		(28,471)		(13,973)		(7,390)
Segment Adjusted EBITDA Expense – Coal Operations	\$	404,714	\$	369,554	\$	1,501,530	\$	1,390,745	\$	386,327

⁽¹⁾ Litigation expense accrual is a \$15.3 million accrual relating to the settlement (which remains subject to court approval) of certain litigation as described in Item 1 of Part II of ARLP's Form 10-Q filed on November 7, 2024 with the SEC for the period ended September 30, 2024.

⁽²⁾ Non Coal Operations represent activity outside of Alliance Coal and primarily consist of Total Royalties, our investments in the advancement of energy and related infrastructure and various eliminations primarily between Alliance Coal and our Coal Royalty segment.

Segment Adjusted EBITDA is defined as Adjusted EBITDA adjusted for general and administrative expenses. Segment Adjusted EBITDA – Coal Operations represents Segment Adjusted EBITDA from our wholly-owned subsidiary, Alliance Coal, which holds our coal mining operations and related support activities and allows management to focus primarily on the operating performance of our Illinois Basin and Appalachia segments.

	Three Months Ended December 31,					Year l Decem	Three Months Ended September 30,			
		2024		2023 2024		2024	2023			2024
Adjusted EBITDA (See reconciliation to GAAP above)	\$	123,968	\$	185,419	\$	714,230	\$	933,077	\$	170,395
General and administrative		17,655		17,784		82,224		79,096		21,878
Segment Adjusted EBITDA Segment Adjusted EBITDA – Non Coal Operations (1)		141,623 (36,250)		203,203 (47,026)		796,454 (170,705)		1,012,173		192,273 (43,021)
Segment Adjusted EBITDA – Coal Operations	\$	105,373	\$	156,177	\$	625,749	\$	832,412	\$	149,252

⁽¹⁾ Non Coal Operations represent activity outside of Alliance Coal and primarily consist of Total Royalties, our investments in the advancement of energy and related infrastructure and various eliminations primarily between Alliance Coal and our Coal Royalty segment.

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