UNITED STATES SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D. C. 20549 FORM 10-K

\boxtimes	ANNUAL REPORT PURSUANT TO SECTION 13 OR 15(d) OF	THE SECURITIES EXCHA	ANGE ACT OF 1934
	For the fiscal year	r ended December 31, 2020	
		OR	
	TRANSITION REPORT PURSUANT TO SECTION 13 OR 15(d 1934) OF THE SECURITIES EX	CHANGE ACT OF
	For the transition period from _	to	
	Commissi	on file number 1-44	
	A	DM [®]	
		LS-MIDLAND COMPANY trant as specified in its charter)
	DE (State or other jurisdiction of incorporation or organization)		41-0129150 (I. R. S. Employer Identification No.)
	77 West Wacker Drive, Suite 4600		
	Chicago, IL		60601
	(Address of principal executive offices)		(Zip Code)
		12) 634-8100 ne number, including area code	2)
Secu	rities registered pursuant to Section 12(b) of the Act:		
	Title of each class Common Stock, no par value 1.000% Notes due 2025	Trading Symbol(s) ADM	Name of each exchange on which registered NYSE NYSE
Secu	rities registered pursuant to Section 12(g) of the Act: None		
Indic No [rate by check mark if the registrant is a well-known seasoned issuer, as d	lefined in Rule 405 of the Secu	ırities Act. Yes ⊠
Indic	ate by check mark if the registrant is not required to file reports pursuan	t to Section 13 or 15(d) of the	Act. Yes □ No ⊠
prece	eate by check mark whether the registrant (1) has filed all reports require eding 12 months (or for such shorter period that the registrant was require 90 days. Yes ⊠ No □		

S-T (§232.405 of this chapter) durin	g the preceding 12 months (or for such shorter period that the registrant was required to submit such files). Yes ⊠ No □
-	registrant is a large accelerated filer, an accelerated filer, a non-accelerated filer, a smaller reporting company, or an emerging s of "large accelerated filer", "accelerated filer", "smaller reporting company", and "emerging growth company" in Rule 12b-2
Large accelerated filer ⊠ Non-accelerated filer □ Emerging growth comp	Accelerated Filer □ Smaller reporting company □ ony □

Indicate by check mark whether the registrant has submitted electronically every Interactive Data File required to be submitted pursuant to Rule 405 of Regulation

If an emerging growth company, indicate by check mark if the registrant has elected not to use the extended transition period for complying with any new or revised financial accounting standards provided pursuant to Section 13(a) of the Exchange Act.

Indicate by check mark whether the registrant has filed a report on and attestation to its management's assessment of the effectiveness of its internal control over financial reporting under Section 404(b) of the Sarbanes-Oxley Act (15 U.S.C. 7262(b)) by the registered public accounting firm that prepared or issued its audit report.

Indicate by check mark whether the registrant is a shell company (as defined in Rule 12b-2 of the Exchange Act). Yes □ No ⊠

State the aggregate market value of the voting and non-voting common equity held by non-affiliates computed by reference to the price at which the common equity was last sold, or the average bid and asked price of such common equity, as of the last business day of the registrant's most recently completed second fiscal quarter.

Common Stock, no par value—\$22.0 billion
(Based on the closing sale price of Common Stock as reported on the New York Stock Exchange as of June 30, 2020)

Indicate the number of shares outstanding of each of the registrant's classes of common stock, as of the latest practicable date.

Common Stock, no par value—558,414,074 shares (February 17, 2021)

DOCUMENTS INCORPORATED BY REFERENCE

Portions of the Registrant's definitive proxy statement relating to its 2021 annual meeting of stockholders are incorporated by reference into Part III of this Annual Report on Form 10-K where indicated. Such proxy statement will be filed with the U.S. Securities and Exchange Commission within 120 days after the end of the fiscal year to which this report relates.

SAFE HARBOR STATEMENT

This Annual Report on Form 10-K contains forward-looking information within the meaning of the Private Securities Litigation Reform Act of 1995 that is subject to certain risks and uncertainties that could cause actual results to differ materially from those projected, expressed, or implied by such forward-looking information. Risks and uncertainties that could cause or contribute to such differences include, but are not limited to, those discussed in Item 1A, "Risk Factors" included in this Annual Report on Form 10-K, as may be updated in our subsequent Quarterly Reports on Form 10-Q. To the extent permitted under applicable law, Archer-Daniels- Midland Company assumes no obligation to update any forward-looking statements as a result of new information or future events.

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PART I

Item 1. BUSINESS

Company Overview

Archer-Daniels-Midland Company (the Company or ADM) unlocks the power of nature to provide access to nutrition worldwide. The Company is a global leader in human and animal nutrition and the world's premier agricultural origination and processing company. ADM's breadth, depth, insights, facilities and logistical expertise give the Company unparalleled capabilities to meet needs for food, beverages, health and wellness, and more. From the seed of the idea to the outcome of the solution, ADM enriches the quality of life the world over.

The Company transforms natural products into staple foods, sustainable, renewable industrial products, and an expansive pantry of food and beverage ingredients and solutions for foods and beverages, supplements, nutrition for pets and livestock and more. And with an array of unparalleled capabilities across every part of the global food chain, ADM gives its customers an edge in solving global challenges of today and tomorrow. At ADM, sustainable practices and a focus on environmental responsibility are not separate from its primary business: they are integral to the work the Company does every day to serve customers and create value for shareholders. The Company is one of the world's leading producers of ingredients for human and animal nutrition, and other products made from nature.

ADM owns and operates an extensive global grain elevator and transportation network to procure, store, clean, and transport agricultural raw materials, such as oilseeds, corn, wheat, milo, oats, and barley, as well as products derived from those inputs. ADM's production facilities around the world turn natural products into a wide array of food, beverage, health and wellness, feed, and other ingredients. In addition, ADM has significant investments and joint ventures that aim to expand or enhance the market for its products or offer other benefits including, but not limited to, geographic or product-line expansion.

ADM works with growers, supporting them with personalized services and innovative technologies; partnering with them to develop and enhance sustainable practices; and transforming their bounty into products for consumers around the globe. From plant-based proteins to probiotics, the Company is growing nutrition trends, working closely with customers to create custom, delicious solutions from nature to meet consumer preferences. ADM does the same with animal nutrition products. Today, more people want to feed their pets the same kind of clean, healthy products they eat themselves and consumers expect livestock and poultry to be fed and raised humanely and sustainably. The Company's innovation and expertise are helping people live healthier lives. Around the world, ADM's food scientists, flavorists, chefs and more offer innovative solutions for consumers seeking foods, beverages and supplements to support health and wellness. The Company's global footprint combines with local insights to give ADM the capabilities few other companies have – ensuring that it gets the very best ingredients from around the globe to its customers, wherever they may be.

Segment Descriptions

The Company's operations are organized, managed, and classified into three reportable business segments: Ag Services and Oilseeds, Carbohydrate Solutions, and Nutrition. Each of these segments is organized based upon the nature of products and services offered. The Company's remaining operations are not reportable business segments, as defined by the applicable accounting standard, and are classified as Other Business. Financial information with respect to the Company's reportable business segments is set forth in Note 17 of "Notes to Consolidated Financial Statements" included in Item 8 herein, "Financial Statements and Supplementary Data" (Item 8).

Ag Services and Oilseeds

The Ag Services and Oilseeds segment includes global activities related to the origination, merchandising, transportation, and storage of agricultural raw materials, and the crushing and further processing of oilseeds such as soybeans and soft seeds (cottonseed, sunflower seed, canola, rapeseed, and flaxseed) into vegetable oils and protein meals. Oilseeds products produced and marketed by the segment include ingredients for food, feed, energy, and industrial customers. Crude vegetable oils produced by the segment's crushing activities are sold "as is" to manufacturers of renewable green diesel and other customers or are further processed by refining, blending, blending, blending, and deodorizing into salad oils. Salad oils are sold "as is" or are further processed by hydrogenating and/or interesterifying into margarine, shortening, and other food products. Partially refined oils are used to produce biodiesel and glycols or are sold to other manufacturers for use in chemicals, paints, and other industrial products. Oilseed protein meals are principally sold to third parties to be used as ingredients in commercial livestock and poultry feeds. The Ag Services and Oilseeds segment is also a major supplier of peanuts and peanut-derived ingredients to both the U.S. and export markets. In North America, cotton cellulose pulp is manufactured and sold to the chemical, paper, and other industrial markets. The Ag Services and Oilseeds segment's grain sourcing, handling, and transportation network (including barge, ocean-going vessel, truck, rail, and container freight services) provides reliable and efficient services to the Company's customers and agricultural processing operations. The Ag Services and Oilseeds segment also includes agricultural commodity and feed product import, export, and global distribution, and structured trade finance activities.

The Company has a 32.2% interest in Pacificor (formerly Kalama Export Company LLC). Pacificor owns and operates a grain export elevator in Kalama, Washington and a grain export elevator in Portland, Oregon.

In August 2020, the Company sold a portion of its shares in Wilmar International Limited (Wilmar), a Singapore publicly listed company, as part of a capital allocation action, decreasing its ownership interest from 24.8% to 22.2%. Wilmar is a leading global agribusiness group headquartered in Asia engaged in the businesses of packaged oils and packaged foods, oil palm cultivation, oilseeds crushing, edible oils refining, sugar milling and refining, specialty fats, oleo chemicals, biodiesel and fertilizers manufacturing, and grains processing.

The Company has a 50.0% interest in Stratas Foods LLC, a joint venture between ADM and ACH Jupiter, LLC, a subsidiary of Associated British Foods, that procures, packages, and sells edible oils in North America.

The Company has a 50.0% interest in Edible Oils Limited, a joint venture between ADM and Princes Limited to procure, package, and sell edible oils in the United Kingdom. The Company also formed a joint venture with Princes Limited in Poland to procure, package, and sell edible oils in Poland, the Czech Republic, Slovakia, Hungary, and Austria.

The Company has a 37.5% interest in Olenex Sarl (Olenex), a joint venture between ADM and Wilmar that produces and sells a comprehensive portfolio of edible oils and fats to customers around the globe. In addition, Olenex markets refined oils and fats from the Company's plants in the Czech Republic, Germany, the Netherlands, Poland, and the U.K.

The Company has a 50.0% interest in SoyVen, a joint venture between ADM and Cargill to provide soybean meal and oil for customers in Egypt.

The Company is a major supplier of raw materials to Wilmar, Stratas Foods LLC, Edible Oils Limited, SoyVen, and Olenex.

Carbohydrate Solutions

The Carbohydrate Solutions segment is engaged in corn and wheat wet and dry milling and other activities. The Carbohydrate Solutions segment converts corn and wheat into products and ingredients used in the food and beverage industry including sweeteners, corn and wheat starches, syrup, glucose, wheat flour, and dextrose. Dextrose and starch are used by the Carbohydrate Solutions segment as feedstocks in other downstream processes. By fermentation of dextrose, the Carbohydrate Solutions segment produces alcohol and other food and animal feed ingredients. Ethyl alcohol is produced by the Company for industrial use in products such as hand sanitizers, as ethanol, or as beverage grade. Ethanol, in gasoline, increases octane and is used as an extender and oxygenate. Corn gluten feed and meal, as well as distillers' grains, are produced for use as animal feed ingredients. Corn germ, a by-product of the wet milling process, is further processed into vegetable oil and protein meal. Other Carbohydrate Solutions products include citric acids which are used in various food and industrial products.

Effective January 1, 2020, the Company started reporting its newly created dry mill ethanol subsidiary, Vantage Corn Processors (VCP), as a sub-segment within the Carbohydrate Solutions segment. VCP replaces the Bioproducts sub-segment which included the combined results of the Company's corn dry and wet mill ethanol operations. The wet mill ethanol operations that were previously reported in Bioproducts are now included in the Starches and Sweeteners sub-segment. In addition to dry mill ethanol production, VCP sells/brokers ADM's wet mill ethanol production as the sole marketer of ethanol produced at the Company's facilities. The change does not have an impact on the total results of the Carbohydrate Solutions segment.

The Company has a 50.0% interest in Hungrana Ltd. which operates a wet corn milling plant in Hungary.

The Company has a 50.0% interest in Almidones Mexicanos S.A. which operates a wet corn milling plant in Mexico.

The Company has a 40.0% interest in Red Star Yeast Company, LLC, a joint venture between ADM and Lesaffre that produces and sells fresh and dry yeast in the United States and Canada.

The Company has a 50.0% interest in Aston Foods and Food Ingredients, a Russian-based sweeteners and starches business.

Nutrition

The Nutrition segment serves various end markets including food, beverages, nutritional supplements, and feed and premix for livestock, aquaculture, and pet food. The segment engages in the manufacturing, sale, and distribution of a wide array of ingredients and solutions including plant-based proteins, natural flavors, flavor systems, natural colors, emulsifiers, soluble fiber, polyols, hydrocolloids, probiotics, prebiotics, enzymes, botanical extracts, and other specialty food and feed ingredients. The Nutrition segment includes the activities related to the procurement, processing, and distribution of edible beans. The segment also includes activities related to the processing and distribution of formula feeds and animal health and nutrition products and the manufacture of contract and private label pet treats and foods. In January 2020, ADM acquired Yerbalatina, a natural plant-based extracts and ingredients manufacturer. In October 2020, the Company formally launched PlantPlus Foods, a 30% joint venture with Marfrig, one of the world's leading beef producers and the world's largest beef patty producer, that will offer a wide range of finished plant-based food products across North and South America, and entered into an agreement with Spiber Inc. (Spiber) to expand the production of Spiber's innovative Brewed ProteinTM polymers for use in apparel and other consumer products.

Other Business

Other Business includes the Company's remaining operations as described below.

ADM Investor Services, Inc., a wholly owned subsidiary of the Company, is a registered futures commission merchant and a clearing member of all principal commodities exchanges in the U.S. ADM Investor Services International, Limited, a member of several derivative and commodity exchanges and clearing houses in Europe, ADMIS Singapore Pte. Limited, a clearing member of the Singapore exchange, and ADMIS Hong Kong Limited, are wholly owned subsidiaries of ADM offering brokerage services in Europe and Asia.

Insurance activities include Agrinational Insurance Company (Agrinational) and its subsidiaries. Agrinational, a wholly owned subsidiary of ADM, provides insurance coverage for certain property, casualty, marine, credit, and other miscellaneous risks of the Company. Agrinational also participates in certain third-party reinsurance arrangements.

Corporate

Corporate includes the results of early-stage start-up companies within ADM Ventures, which was launched by the Company in 2016. In addition to identifying companies to invest in, ADM Ventures also works on select high-potential, new product development projects and alternative business models. Prior to 2020, Corporate also included the Company's share of the results of its 43.7% equity interest in Compagnie Industrielle et Financiere des Produits Amylaces SA (Luxembourg) and affiliates (CIP), a joint venture that targets investments in food, feed ingredients, and bioproducts businesses, which was sold in December 2019.

Methods of Distribution

The Company's products are distributed mainly in bulk from processing plants or storage facilities directly to customers' facilities. The Company has developed a comprehensive transportation capability to efficiently move both commodities and processed products virtually anywhere in the world. The Company owns or leases a significant portion of the trucks, trailers, railroad tank and hopper cars, river barges, towboats, and ocean-going vessels used to transport the Company's products to its customers.

Concentration of Revenues by Product

The following products accounted for 10% or more of revenues for the following periods:

	% of Revenues			
	Year Ended December 31			
	2020	2019	2018	
Soybeans	18%	16%	16%	
Soybean Meal	14%	13%	14%	
Corn	12%	12%	12%	

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Status of New Products

The Company continues to expand the size and global reach of its business through the development of new products. Acquisitions, especially in the Nutrition segment, expand the Company's ability to unlock the potential of nature and serve customers' evolving and expanding nutritional needs through its offering of natural flavor and ingredient products. The Company does not expect any individual new product to have a significant impact on the Company's revenues in 2021.

Source and Availability of Raw Materials

A significant majority of the Company's raw materials are agricultural commodities. In addition, the Company sources specific fruits, vegetables, and nuts for extracts to make flavors and colors. In any single year, the availability and price of these commodities are subject to factors such as changes in weather conditions, plantings, government programs and policies, competition, changes in global demand, changes in standards of living, and global production of similar and competitive crops. The Company's raw materials are procured from thousands of growers, grain elevators, and wholesale merchants in North America, South America, Europe, Middle East, and Africa (EMEA), Asia, and Australia, pursuant primarily to short-term (less than one year) agreements or on a spot basis. The Company is not dependent upon any particular grower, elevator, or merchant as a source for its raw materials.

ADM has established several key social and environmental policies that collectively outline expectations for its employees, business partners and contractors, and the Company as a whole with respect to its sourcing operations. These policies set the standards that govern the Company's approach to raw material sourcing, environmental stewardship, and employee conduct, among other areas, and outline ADM's positions on issues of widespread public interest. These standards are included in the Company's Code of Conduct, Environmental Policy, Human Rights Policy, Commitment to No-Deforestation, Statement on Genetically Modified Organisms, Statement on Animal Testing, Commitment to Anti-Corruption Compliance, and ADM Supplier Expectations, all of which are available on the Company's website (see Item 1, Business - Available Information).

Trademarks, Brands, Recipes, and other Intellectual Property

The Company owns trademarks, brands, recipes, and other intellectual property including patents, with a net book value of \$903 million as of December 31, 2020. The Company does not consider any segment of its business to be dependent upon any single or group of trademarks, brands, recipes, or other intellectual property.

Seasonality, Working Capital Needs, and Significant Customers

Since the Company is widely diversified in global agribusiness markets, there are no material seasonal fluctuations in overall global processing volumes and the sale and distribution of its products and services. There is a degree of seasonality in the growing cycles, procurement, and transportation of the Company's principal raw materials: oilseeds, corn, wheat, and other grains.

The prices of agricultural commodities, which may fluctuate significantly and change quickly, directly affect the Company's working capital requirements. Because the Company has a higher portion of its operations in the northern hemisphere, principally North America and Europe, relative to the southern hemisphere, primarily South America, inventory levels typically peak after the northern hemisphere fall harvest and are generally lower during the northern hemisphere summer months. Working capital requirements have historically trended with inventory levels. No material part of the Company's business is dependent upon a single customer or very few customers. The Company has seasonal financing arrangements with farmers in certain countries around the world. Typically, advances on these financing arrangements occur during the planting season and are repaid at harvest.

Competition

The Company has significant competition in the markets in which it operates based principally on price, foreign exchange rates, quality, global supply, and alternative products, some of which are made from different raw materials than those utilized by the Company. Given the commodity-based nature of many of its businesses, the Company, on an ongoing basis, focuses on managing unit costs and improving efficiency through technology improvements, productivity enhancements, and regular evaluation of the Company's asset portfolio.

Research and Development

Research and development expense during the year ended December 31, 2020, net of reimbursements of government grants, was \$160 million.

The Company's laboratories and technical innovation centers around the world enhance its ability to interact with customers globally, not only to provide flavors, but also to support the sales of other food ingredients. The 2014 acquisition of Wild Flavors approximately doubled the number of scientists and technicians in research and development. Since that time, additional laboratories have been added, including food & beverages applications laboratories in Fort Collins, Colorado, and Bergamo, Italy as well as expanded laboratories in Decatur, Illinois and Shanghai, China.

The Company expanded its human health and nutrition portfolio in 2017 with the acquisition of a controlling interest in Biopolis SL (Biopolis), a leading provider of probiotics and genomic services. Biopolis provides genomic sequencing capabilities for the Company's customers as well as for its internal use. Biopolis also has high through-put biological functionality testing capabilities that can be used to discover new probiotics and nutraceuticals. In January 2018, the Company announced a joint development agreement with Vland Biotech to develop and commercialize enzymes for animal feed. In April 2018, the Company opened its new enzyme development laboratory in Davis, California to advance the research and development of feed enzyme as well as enzymes for internal use. In August 2018, the Company further expanded its probiotics business with the acquisition of Probiotics International Limited. With the acquisition of Neovia in early 2019, ADM further expanded its research and development capabilities in Animal Nutrition, globally. In December 2019, the Company opened a new Animal Nutrition Technology Center in Decatur, Illinois, to further expand its animal nutrition capabilities to support customer innovation in pet and aqua food production in North America

ADM Ventures continues to select high-potential, new product development projects from within its business units. The first internal venture funded project, a new sweetener, has been fully commercialized and is being sold in the United States by ADM's Carbohydrate Solutions business unit. The team has also launched a new distribution platform for the Company to sell several of its ingredients. ADM Ventures further expanded its equity investments and now has seven promising, early-stage start-up companies in its portfolio including Perfect Day, Nature's Fynd, Geltor, and Air Protein, and is looking at several others in which ADM may choose to invest. These investments also allow for collaboration opportunities for which the team is aggressively pursuing.

The Company is continuing to invest in research to develop a broad range of sustainable materials with an objective to produce key intermediate materials that serve as a platform for producing a variety of sustainable packaging products. Conversion technologies include utilizing expertise in both fermentation and catalysis. The Company's current portfolio includes products that are in the early development phase and those that are close to pilot plant demonstration. In 2019, the Company announced a joint venture with LG Chem, Ltd. to develop biobased acrylic acid using ingredients from the Company's corn processing. Acrylic acid is a key element required in the manufacture of superabsorbent polymers used in a range of hygiene products, including diapers. The Company has a memorandum of understanding with P2 Science to evaluate product opportunities in plant-based, renewable chemicals and materials. In October 2020, the Company announced a long-term agreement with Spiber, Inc. (Spiber) to expand the production of Spiber's innovative brewed protein polymers for use in apparel and other consumer products. The Company also announced in 2020 its plans to collaborate with InnovaFeed on the construction and operation of the world's largest insect protein production site, collocated with ADM's corn processing complex in Decatur, Illinois.

Environmental and Social Responsibility

The Company knows that the health of our natural resources is critical to our future, and that its commitments to sustainable practices will result in a stronger ADM and a better world. ADM is committed to meeting its environmental obligations, while pursuing ways to continually improve the Company's efforts in both protecting the environment and enhancing environmental sustainability.

ADM has a large industrial footprint and believes it is important to reduce greenhouse gas (GHG) emissions related to its business activities and the entire agricultural supply chain. The Company continues to use internal and external resources to identify opportunities and take action to reduce its GHG emissions globally to meet its continued commitment to mitigate the effects of climate change.

In 2012, the Company established the "15x20" plan, in which the Company set as goals per-unit improvements in energy use, GHG emissions, water and waste to landfill by 2020. After meeting those goals ahead of schedule, ADM engaged a leading engineering professional services firm to conduct an in-depth feasibility carbon reduction study to help shape a new set of goals to combat climate change. In 2020, ADM announced new environmental goals, collectively called "Strive 35" – an ambitious plan to, by 2035, reduce absolute GHG emissions by 25 percent, reduce energy intensity by 15 percent, reduce water intensity by 10 percent, and achieve a 90 percent landfill diversion rate, as part of an aggressive plan to continue to reduce the Company's environmental footprint.

The Company has also committed to develop a global strategy focused on improving community wellbeing in priority watersheds, including water-stressed areas, by 2025.

During the year ended December 31, 2020, the Company spent \$52 million specifically to improve equipment, facilities, and programs for pollution control and compliance with the requirements of various environmental agencies.

There have been no material effects upon the earnings and competitive position of the Company resulting from compliance with applicable laws or regulations enacted or adopted relating to the protection of the environment.

A number of jurisdictions where the Company has operations have implemented or are in the process of implementing carbon pricing programs or regulations to reduce greenhouse gas emissions including, but not limited to, the U.S., Canada, Mexico, the E.U. and its member states, and China. The Company's operations located in countries with effective and applicable carbon pricing and regulatory programs currently meet their obligations in this regard with no significant impact on the earnings and competitive position of the Company. It is difficult at this time to estimate the likelihood of passage, or predict the potential impact, of any additional legislation, regulations or agreements. Potential consequences of new obligations could include increased energy, transportation, raw material, and administrative costs, and may require the Company to make additional investments in its facilities and equipment.

The United Nations Development Programme created the Sustainable Development Goals (SDG) blueprint as a universal call to action to end poverty, protect the planet, and ensure that all people enjoy peace and prosperity. ADM focuses its efforts toward goals that align with its business objectives and allow the Company to make the greatest contribution towards the achievement of the SDG, specifically Zero Hunger, Clean Water and Sanitation, Decent Work and Economic Growth. Climate Action, and Life On Land.

ADM's corporate social investment program, ADM Cares, aligns the Company's corporate giving with its business strategies and sustainability objectives. Through the program, ADM works to sustain and strengthen its commitment to communities where ADM colleagues work, live, and operate by directing funding to initiatives and organizations driving meaningful social, economic, and environmental progress. The ADM Cares team evaluates potential projects submitted for funding to ensure they meet eligibility criteria, such as initiatives that support education, food security and hunger relief, or safe, responsible, and environmentally sound agricultural practices in critical growing regions around the world.

Human Capital and Diversity and Inclusion

ADM's purpose of unlocking the power of nature to enrich the quality of life highlights the significant role ADM plays within an essential industry and the critical job each employee has within the Company.

ADM has long maintained its Code of Conduct to help the Company achieve the right results, the right way. The code establishes high standards of honesty and integrity for all ADM colleagues and business partners and sets forth specific policies to help ensure that the Company always conducts business fairly and ethically everywhere it operates.

The Company's culture is focused on Integrity, Performance, Innovation, and Inclusion. ADM is a truly global company of approximately 39,000 employees working together to achieve extraordinary results. Talented colleagues can be found in a wide variety of roles – from front-line production workers, supply chain experts who deliver to customers all over the world, engineering teams who continuously improve the Company's operations, sales and commercial teams who work closely with customers, finance professionals, and so many more. ADM continues to develop its workforce to remain relevant and deliver on the Company's growth aspirations with a strong focus on sustainability.

The following tables set forth information about the Company's employees as of December 31, 2020.

Number of Employees by Contract and Region

		rart-rime/			
	Salaried	Hourly	Seasonal	Total	
North America	8,196	10,227	270	18,693	
EMEA	4,586	4,847	564	9,997	
South America	2,543	4,476	659	7,678	
Asia Pacific	1,648	717	12	2,377	
Central America/Caribbean	190	145	8	343	
Total	17,163	20,412	1,513	39,088	

Part_Time/

Number of Employees by Type and Gender

	Male	%	Female	<u>%</u>	Total	%
Full-time	29,538	79 %	8,037	21 %	37,575	100 %
Part-time	689	46 %	824	54 %	1,513	100 %
Total	30,227	77 %	8,861	23 %	39,088	100 %

Percentage of Employees by Level and Gender

		Percentage						
		2020			2019			
	Male	Female	Total	Male	Female	Total		
Executive Council	72 %	28 %	100 %	87 %	13 %	100 %		
Senior Leadership	73 %	27 %	100 %	74 %	26 %	100 %		
Salaried Colleagues	64 %	36 %	100 %	65 %	35 %	100 %		

Part of ADM's vision is to continuously strengthen its culture with a diverse and inclusive workforce where all colleagues feel they belong and make meaningful contributions to the success of each other and the Company. ADM brings together colleagues with many different backgrounds, perspectives, and experiences. These global teams drive innovative thinking, creating growth opportunities through diversity of thought. The Company's comprehensive diversity and inclusion strategy includes four focus areas: Leadership Engagement & Communication, Recruitment, Advancement & Retention, and Networks & Sponsorships. ADM has made a commitment through Paradigm for Parity to achieve gender parity in its senior leadership team by 2030. Since making this commitment in 2018, the Company has improved its gender diversity from 21% to currently 27%. ADM is proud of its achievements to date, and the Company will continue to strengthen diversity within middle management and entry-level hiring so the progress at the senior leadership level is sustainable over the long-term. This is a key cultural strategic priority that will continue to strengthen our ability to innovate and drive profitable growth. At the industry level, ADM has been a key partner in the establishment of Together We Grow, a consortium of agricultural industry leaders united in a shared belief that American agriculture's best days are yet to come. Emphasizing diversity and inclusion, Together We Grow works to build a modern workforce with the skills, experience, and capabilities needed to keep pace with the growing world.

The Company believes diversity and inclusion are key business priorities that will enable ADM to continue innovating, driving growth through customer focus, and delivering outstanding performance for shareholders.

Compensation and Benefits

ADM offers market-competitive pay, benefits, and services that help meet the needs of its employees. The Company's global rewards package includes base pay, short-term incentive plans, long-term equity grants, paid time-off, employee assistance programs, and benefits that meet the country-specific competitive markets in which ADM operates. ADM's global bonus plan has clearly defined metrics and objectives which are the same for all eligible employees – creating a strong team spirit and fostering collaboration among colleagues.

Employee Development

All ADM employees participate annually in training and development that further increases knowledge, skills, and awareness on current and important topics. In addition, ADM offers many voluntary training opportunities that have largely moved to virtual and on-demand learning.

ADM prides itself in offering career opportunities that include global assignments for its high potential talent, internal career growth for those who wish to learn more, and experiential learning through projects, mentorships, and on-the-job development.

ADM's annual voluntary employee turnover rate in 2020 of 7.9% was down from the turnover rate in 2019 of 9.5%, which excluded turnover related to the enhanced early retirement offer in 2019.

	December 31, 2020	December 31, 2019
Average Years of Service	8.4	7.5
Annual Voluntary Attrition	7.9 %	9.5 %

Workplace Safety

ADM is committed to providing a safe working environment for all of its employees and contractors. For the last several years, the Company has been on a journey to a goal of zero injuries – building a safety culture so everyone will go home safely to their families and the things that are most important to them.

After almost two years without a fatality, ADM lost five colleagues in 2020. While the Company has made enormous progress in recent years, it continues to take steps to further enhance the safety of its workplaces and maintains a goal of zero fatalities.

In 2020, more than 80% of ADM's sites completed the year without recordable injuries, and more than 90% without lost workday injuries. The Company's Total Recordable Incident Rate increased from 0.72 in 2019 to 0.77 in 2020 while its Lost Workday Incident Rate increased from 0.16 in 2019 to 0.17 in 2020.

In late 2019, ADM restructured its environmental, health, and safety organization to address areas of opportunity which resulted in an enhanced focus on transportation and maritime safety. The Company also launched two efforts to address occupational safety:

- A cross-functional safety culture team to drive improvement through simplification with an initial focus on higher-risk activities.
- A coaching and mentoring program to provide leadership engagement and targeted performance improvement plans at underachieving facilities.

Through these actions, ADM aims to achieve continuous improvement in 2021, including a 10% reduction in injuries compared to 2020.

Available Information

The Company's website is http://www.adm.com. ADM's annual reports on Form 10-K; quarterly reports on Form 10-Q; current reports on Form 8-K; directors' and officers' Forms 3, 4, and 5; and amendments to those reports, if any, are available, free of charge, through its website, as soon as reasonably practicable after electronically filing such materials with, or furnishing them to, the Securities and Exchange Commission (SEC).

The Company's Code of Conduct, Corporate Governance Guidelines, and the written charters of the Audit, Compensation/Succession, Nominating/Corporate Governance, Sustainability and Corporate Responsibility, and Executive Committees are also available through its website.

References to the Company's website address in this report are provided as a convenience and do not constitute, and should not be viewed as, an incorporation by reference of the information contained on, or available through, the website. Therefore, such information should not be considered part of this report.

The SEC maintains a website which contains reports, proxy and information statements, and other information regarding issuers that file information electronically with the SEC. The SEC's website is http://www.sec.gov.

Item 1A. RISK FACTORS

The Company faces risks in the normal course of business as it executes its strategy while demonstrating strong corporate responsibility. Global, regional, and local events could have an adverse impact on its reputation, operations, and financial performance.

Management directs a Company-wide Enterprise Risk Management (ERM) Program, with oversight from the Company's Board of Directors. The Company's Audit Committee has the delegated risk management oversight responsibility and receives updates on the risk management processes and key risk factors on a quarterly basis.

The Company, through its business unit, functional, and corporate teams, continually updates, assesses, monitors, and mitigates these and other business and compliance risks in accordance with the ERM Program as monitored by the ERM Program team and Chief Risk Officer.

The risk factors that follow are the main risks that the ERM Program focuses on to protect and enhance shareholder value and promote socially responsible behaviors through intentional risk mitigation plans based on management-defined risk limits. The areas of risk mitigation emphasis include operational efficiencies, cyber threat prevention, strategy, environmental, social, and governance solutions, economic factors, and food safety.

Global Operations Risks

The Company faces risks related to health epidemics, pandemics, and similar outbreaks.

ADM is monitoring the novel coronavirus (COVID-19) global pandemic and taking steps to mitigate the potential risks posed by its spread, including working with its customers, employees, suppliers, local communities, and other stakeholders. COVID-19 or other health epidemics, pandemics, or similar outbreaks could impact the Company's operations if significant portions of its workforce are unable to work effectively, including because of illness, quarantines, lockdowns, government actions, facility closures, or other restrictions. Additionally, third party service providers, suppliers, joint ventures, customers, and other business partners may not be able fulfill their commitments creating additional disruptions for the Company. In such circumstances, ADM may be unable to perform fully on its contractual obligations, critical global supply chain and logistical networks may be affected, and costs and working capital may increase. These cost increases may not be fully recoverable or adequately covered by insurance. In addition, demand for certain products that ADM produces, particularly biofuels and ingredients that go into food and beverages that support the food services channels, may be materially impacted from a prolonged outbreak of COVID-19 or significant local resurgences of the virus, leading to additional government-imposed lockdowns, quarantines, or other restrictions. The Company cannot at this time predict the impact of the COVID-19 pandemic on its future financial or operational results, but the impact could potentially be material over time.

The Company's information technology (IT) systems, processes, and sites may suffer interruptions, security breaches, or failures which may affect the Company's ability to conduct its business.

The Company's operations rely on certain key IT systems, some of which are dependent on services provided by third parties, to provide critical data connectivity, information, and services for internal and external users. These interactions include, but are not limited to: ordering and managing materials from suppliers; risk management activities; converting raw materials to finished products; inventory management; shipping products to customers; processing transactions; summarizing and reporting financial results of operations; human resources benefits and payroll management; and complying with regulatory, legal or tax requirements. The Company is implementing a new enterprise resource planning (ERP) system and integrating with various third party service providers on a worldwide basis as part of its ongoing business transformation program, which is expected to improve the efficiency and effectiveness of certain financial and business transaction processes and the underlying systems environment. This will help the Company in mitigating the risk of instability in aging legacy systems and manual processes. Increased IT security and social engineering threats and more sophisticated computer crime, including advanced persistent threats, pose a potential risk to the security of the Company's IT systems, networks, and services, as well as the confidentiality, availability, and integrity of the Company's third party data. The Company is subject to a variety of laws and regulations in the United States and other jurisdictions regarding privacy, data protection, and data security, including those related to the collection, storage, handling, use, disclosure, transfer, and security of personal data. Compliance with and interpretation of various data privacy regulations continue to evolve and any violation could subject the Company to legal claims, regulatory penalties, and damage to its reputation. The Company has put in place security measures to prevent, detect, and mitigate cyber-based attacks, and has instituted control procedures for cybersecurity incident responses and disaster recovery plans for its critical systems. In addition, the Company monitors this risk on an ongoing basis to detect and correct any breaches, and reports metrics on the quality of the Company's data security efforts and control environment to the highest level of management and to the Board of Directors. However, if the Company's IT systems are breached, damaged, or cease to function properly due to any number of causes, such as catastrophic events, power outages, security breaches, or cyber-based attacks, and the Company's disaster recovery plans do not effectively mitigate the risks on a timely basis, the Company may suffer significant interruptions in its ability to manage its operations, loss of valuable data, actual or threatened legal actions, and damage to its reputation, which may adversely impact the Company's revenues, operating results, and financial condition.

The Company is exposed to potential business disruption including, but not limited to, disruption of transportation services, disruption in the supply of non-commodity raw materials used in its processing operations, and other impacts resulting from acts of terrorism or war, natural disasters, pandemics, severe weather conditions, and accidents which could adversely affect the Company's operating results.

The Company's operations rely on dependable and efficient transportation services the disruption of which could result in difficulties supplying materials to the Company's facilities and impair the Company's ability to deliver products to its customers in a timely manner. The Company relies on access to navigable rivers and waterways in order to fulfill its transportation obligations more effectively. In addition, if certain non-agricultural commodity raw materials, such as water or certain chemicals used in the Company's processing operations, are not available, the Company's business could be disrupted. Any major lack of available water for use in certain of the Company's processing operations could have a material adverse impact on operating results. Certain factors which may impact the availability of non-agricultural commodity raw materials are out of the Company's control including, but not limited to, disruptions resulting from weather, high river water conditions, economic conditions, manufacturing delays or disruptions at suppliers, shortage of materials, interruption of energy supply, and unavailable or poor supplier credit conditions.

The assets and operations of the Company could be subject to extensive property damage and business disruption from various events which include, but are not limited to, acts of terrorism (for example, purposeful adulteration of the Company's products), war, natural disasters, pandemics, severe weather conditions, accidents, explosions, and fires. The Company is continuing to enhance and deploy additional food safety and security procedures and controls to appropriately mitigate the risks of any adulteration of the Company's products in the supply chain and finished products in production and distribution networks. In addition, the Company conforms to management systems, such as International Organization for Standardization (ISO) or other recognized global standards.

The Company's risk management strategies may not be effective.

The Company has a Chief Risk Officer who oversees the ERM Program and regularly reports to the Board of Directors on the myriad of risks facing the Company and the Company's strategies for mitigating those risks. The Company's business is affected by fluctuations in agricultural commodity cash prices and derivative prices, transportation costs, energy prices, interest rates, foreign currency exchange rates, and equity markets. The Company monitors position limits and counterparty risks and engages in other strategies and controls to manage these risks. The Company regularly reports its aggregate commodity risk exposures to the Board of Directors through the ERM process. The Company has an established commodity merchandising governance process that ensures proper position reporting and monitoring, limits approvals, and executes training on trade compliance, commodity regulatory reporting controls, and other policies. The Company's risk monitoring efforts may not be successful at detecting a significant risk exposure. If these controls and strategies are not successful in mitigating the Company's exposure to these fluctuations, it could adversely affect the Company's operating results.

The Company has limited control over and may not realize the expected benefits of its equity investments and joint ventures.

The Company has \$4.9 billion invested in or advanced to joint ventures and investments over which the Company has limited control as to governance and management activities. Net sales to unconsolidated affiliates during the year ended December 31, 2020 were \$4.7 billion. Risks related to these investments may include: the financial strength of the investment partner; loss of revenues and cash flows to the investment partner and related gross profit; the inability to implement beneficial management strategies, including risk management and compliance monitoring, with respect to the investment's activities; and the risk that the Company may not be able to resolve disputes with the partners. The Company may encounter unanticipated operating issues, financial results, or compliance and reputational risks related to these investments. The Company mitigates this risk using controls and policies related to joint venture formation, governance (including board of directors' representation), merger and acquisition integration management, and harmonization of joint venture policies with the Company's policies and controls.

Legal Regulations and Compliance Risks

The Company is subject to numerous laws, regulations, and mandates globally which could adversely affect the Company's operating results and forward strategy.

The Company does business globally, connecting crops and markets in 200 countries, and is required to comply with laws and regulations administered by the United States federal government as well as state, local, and non-U.S. governmental authorities in numerous areas including: accounting and income taxes, anticorruption, anti-bribery, global trade, trade sanctions, environmental, product safety, and handling and production of regulated substances. The Company frequently faces challenges from U.S. and foreign tax authorities regarding the amount of taxes due including questions regarding the timing, amount of deductions, and the allocation of income among various tax jurisdictions. Any failure to comply with applicable laws and regulations or appropriately resolve these challenges could subject the Company to administrative, civil, and criminal remedies, including fines, penalties, disgorgement, injunctions, and recalls of its products, and damage to its reputation.

The production of the Company's products uses materials that can create emissions of certain regulated substances, including greenhouse gas emissions. The Company has programs and policies in place (e.g., Corporate Sustainability Program, No-Deforestation Policy, Environmental Policy, Strive 35 environmental goals, etc.) to expand responsible practices while reducing its environmental footprint and to help ensure compliance with laws and regulations. Implementation of these programs and policies sometimes requires the acquisition of technology or capital investments at a cost to the Company. Failure to comply with the laws and regulations can have serious consequences, including civil, administrative, and criminal penalties as well as a negative impact on the Company's reputation, business, cash flows, and results of operations.

In addition, changes to regulations or implementation of additional regulations - for example, the imposition of regulatory restrictions on greenhouse gases or regulatory modernization of food safety laws - may require the Company to modify existing processing facilities and/or processes which could significantly increase operating costs and adversely affect operating results.

Government policies, mandates, and regulations specifically affecting the agricultural sector and related industries; regulatory policies or matters that affect a variety of businesses; taxation policies; and political instability could adversely affect the Company's operating results.

Agricultural production and trade flows are subject to government policies, mandates, regulations, and trade agreements, including taxes, tariffs, duties, subsidies, incentives, foreign exchange rates, and import and export restrictions, including policies related to genetically modified organisms, traceability standards, sustainable practices, product safety and labeling, renewable fuels, and low carbon fuel mandates. These policies can influence the planting of certain crops; the location and size of crop production; whether unprocessed or processed commodity products are traded; the volume and types of imports and exports; the availability and competitiveness of feedstocks as raw materials; the viability and volume of production of certain of the Company's products; and industry profitability. For example, changes in government policies or regulations of ethanol and biodiesel including, but not limited to, changes in the Renewable Fuel Standard program under the Energy Independence and Security Act of 2007 in the United States, including the treatment of small refinery exemptions, can have an impact on the Company's operating results. International trade regulations can adversely affect agricultural commodity trade flows by limiting or disrupting trade between countries or regions. Regulations of financial markets and instruments, including the Dodd-Frank Act, Consumer Protection Act, and the European Market Infrastructure Regulation, create uncertainty and may lead to additional risks and costs, and could adversely affect the Company's futures commission merchant business and its agricultural commodity risk management practices. Future government policies may adversely affect the Supply of, demand for, and prices of the Company's products; adversely affect the Company's ability to deploy adequate hedging programs; restrict the Company's ability to do business in its existing and target markets; and adversely affect the Company's revenues and operating results.

The Company's operating results could be affected by political instability and by changes in monetary, fiscal, trade, and environmental policies, laws, regulations, and acquisition approvals, creating risks including, but not limited to: changes in a country's or region's economic or political conditions (e.g. Brexit), local labor conditions and regulations, and safety and environmental regulations; reduced protection of intellectual property rights; changes in the regulatory or legal environment; restrictions on currency exchange activities; currency exchange fluctuations; burdensome taxes and tariffs; enforceability of legal agreements and judgments; adverse tax, administrative agency or judicial outcomes; and regulation or taxation of greenhouse gases. International risks and uncertainties, including changing social and economic conditions as well as terrorism, political hostilities, and war, could limit the Company's ability to transact business in these markets. There has been a recent increase in populism and nationalism in various countries around the world and the concept and benefits of free trade are being challenged. The Company has benefited from the free flow of agricultural and food and feed ingredient products from the U.S. and other sources to markets around the world. Increases in tariff and restrictive trade activities around the world (e.g., the U.S.-China trade relations dispute, Iran sanctions) could negatively impact the Company's ability to enter certain markets or the price of products may become less competitive in those markets.

The Company's strategy involves expanding the volume and diversity of crops it merchandises and processes, expanding the global reach of its core model, and expanding its value-added product portfolio. Government policies including, but not limited to, antitrust and competition law, trade restrictions, food safety regulations, sustainability requirements, and traceability, can impact the Company's ability to execute this strategy successfully.

Credit and Liquidity Risk - The Company's business is capital-intensive in nature and the Company relies on cash generated from its operations and external financing to fund its growth and ongoing capital needs. Limitations on access to external financing could adversely affect the Company's operating results.

The Company's working capital requirements, including margin requirements on open positions on futures exchanges, are directly affected by the price of agricultural commodities, which may fluctuate significantly and change quickly. The Company also requires substantial capital to maintain and upgrade its extensive network of storage facilities, processing plants, refineries, mills, ports, transportation assets, and other facilities to keep pace with competitive developments, technological advances, regulations, and changing safety standards in the industry. Moreover, the expansion of the Company's business and pursuit of acquisitions or other business opportunities may require significant amounts of capital. Access to credit markets and pricing of the Company's capital is dependent upon maintaining sufficient credit ratings from credit rating agencies. Sufficient credit ratings allow the Company to access cost competitive tier one commercial paper markets. If the Company is unable to maintain sufficiently high credit ratings, access to these commercial paper and other debt markets and costs of borrowings could be adversely affected. If the Company is unable to generate sufficient cash flow or maintain access to adequate external financing, including as a result of significant disruptions in the global credit markets, it could restrict the Company's current operations and its growth opportunities. The Company manages this risk with constant monitoring of credit/liquidity metrics, cash forecasting, and routine communications with credit rating agencies regarding risk management practices.

LIBOR (London Interbank Offered rate) has been the subject of recent proposals for international reform and it is anticipated LIBOR will be discontinued or modified by June 2023. The Company's variable rate debt, credit facilities, certain derivative agreements, and commercial agreements may use LIBOR as a benchmark for establishing interest rates. While it is not possible to predict the consequences of discontinuation or modification of LIBOR at this time, the Company's financing costs could be adversely or positively impacted. Although the Company does not expect that a transition from LIBOR will have a material adverse impact on its financing costs, the Company continues to monitor developments.

Business Environment and Competition Risks

The availability and prices of the agricultural commodities and agricultural commodity products the Company procures, transports, stores, processes, and merchandises can be affected by climate change, weather conditions, disease, government programs, competition, and various other factors beyond the Company's control and could adversely affect the Company's operating results.

The availability and prices of agricultural commodities are subject to wide fluctuations, including impacts from factors outside the Company's control such as changes in weather conditions, climate change, rising sea levels, crop disease, plantings, government programs and policies, competition, and changes in global demand, which could adversely affect the Company's operating results. The Company uses a global network of procurement, processing, and transportation assets, as well as robust communications between global commodity merchandiser teams, to continually assess price and basis opportunities. Management-established limits (including a corporate wide value-at-risk metric), with robust internal reporting, help to manage risks in pursuit of driving performance. Additionally, the Company depends globally on agricultural producers to ensure an adequate supply of the agricultural commodities.

Reduced supply of agricultural commodities could adversely affect the Company's profitability by increasing the cost of raw materials and/or limiting the Company's ability to procure, transport, store, process, and merchandise agricultural commodities in an efficient manner. High and volatile commodity prices can place more pressures on short-term working capital funding. Conversely, if supplies are abundant and crop production globally outpaces demand for more than one or two crop cycles, price volatility is somewhat diminished. This could result in reduced operating results due to the lack of supply chain dislocations and reduced market spread and basis opportunities.

The Company has certain finished products, such as ethanol and biodiesel, which are closely related to, or may be substituted for, petroleum products, or in the case of ethanol, blended into gasoline to increase octane content. Therefore, the selling prices of ethanol and biodiesel can be impacted by the selling prices of gasoline, diesel fuel, and other octane enhancers. A significant decrease in the price of gasoline, diesel fuel, or other octane enhancers could result in a significant decrease in the selling price of the Company's ethanol and biodiesel. The Company uses derivative contracts as anticipatory hedges for both purchases of commodity inputs and sales of energy-based products in order to protect itself in the near term against these price trends and to protect and maximize processing margins.

Advances in technology, such as seed and crop protection, farming techniques, storage and logistics, and speed of information flow, may reduce the significance of dislocations and arbitrage opportunities in the agricultural global markets, which may reduce the earnings potential of agricultural merchandisers and processors.

Fluctuations in energy prices could adversely affect the Company's operating results.

The Company's operating costs and the selling prices of certain finished products are sensitive to changes in energy prices. The Company's processing plants are powered principally by electricity, natural gas, and coal. The Company's transportation operations are dependent upon diesel fuel and other petroleum-based products. Significant increases in the cost of these items, including any consequences of regulation or taxation of greenhouse gases, could adversely affect the Company's production costs and operating results. The Company continues to use internal and external resources to identify opportunities and take action to reduce its energy intensity globally to meet its continued commitment to mitigate the effects of climate change.

The Company has significant competition in the markets in which it operates.

The Company faces significant competition in each of its businesses and has numerous competitors, who can be different depending upon each of the business segments in which it participates. The Company competes for the acquisition of inputs such as raw materials, transportation services, and other materials and supplies, as well as for workforce and talent. Competition impacts the Company's ability to generate and increase its gross profit as a result of the following factors: Pricing of the Company's products is partly dependent upon industry processing capacity, which is impacted by competitor actions to bring idled capacity on-line, build new production capacity or execute aggressive consolidation; many of the products bought and sold by the Company are global commodities or are derived from global commodities that are highly price competitive and, in many cases, subject to substitution; significant changes in exchange rates of foreign currencies versus the U.S. dollar, particularly the currencies of major crop growing countries, could also make goods and products of these countries more competitive than U.S. products; improved yields in different crop growing regions may reduce the reliance on origination territories in which the Company has a significant presence; and continued merger and acquisition activities resulting in further consolidations could result in greater cost competitiveness and global scale of certain players in the industry, especially when acquirers are state-owned and/or backed by public funds and have profit and return objectives that may differ from publicly traded enterprises. To compete effectively, the Company focuses on safely improving efficiency in its production and distribution operations, developing and maintaining appropriate market presence, maintaining a high level of product safety and quality, supporting socially responsible and sustainable practices, promoting environmental responsibility, and working with customers to develop new products and tailored solutions.

In the case of the nutrition business, while maintaining efficient and cost-effective operations are important, the ability to drive innovation and develop quality nutritional and wellness solutions for human and animal needs are key factors to remain competitive in the nutrition market.

The Company is subject to economic downturns and regional economic volatilities, which could adversely affect the Company's operating results.

The Company conducts its business and has substantial assets located in many countries and geographic areas. While 45 percent of the Company's processing plants and 61 percent of its procurement facilities are located in the United States, the Company also has significant operations in both developed areas (such as Western Europe, Canada, and Brazil) and emerging market areas. One of the Company's strategies is to expand the global reach of its core model, which may include expanding or developing its business in emerging market areas. Both developed and emerging market areas are subject to impacts of economic downturns, including decreased demand for the Company's products, and reduced availability of credit, or declining credit quality of the Company's suppliers, customers, and other counterparties. In addition, emerging market areas could be subject to more volatile operating conditions including, but not limited to, logistics limitations or delays, labor-related challenges, epidemic outbreaks and economic recovery, limitations or regulations affecting trade flows, local currency concerns, and other economic and political instability. Political fiscal instability could generate intrusive regulations in emerging markets, potentially creating unanticipated assessments of taxes, fees, increased risks of corruption, etc. Economic downturns and volatile market conditions could adversely affect the Company's operating results and ability to execute its long-term business strategies, although the nature of many of the Company's products (i.e. food and feed ingredients) is less sensitive to demand reductions in any economic downcycles. The Company mitigates this risk in many ways, including country risk and exposure analysis, government relations and tax compliance activities, and robust ethics compliance training requirements.

The Company may fail to realize the benefits of or experience delays in the execution of its growth strategy, which encompasses organic and inorganic initiatives, including those outside the U.S. and in businesses where the Company does not currently have a large presence.

As the Company executes its growth strategy, through both organic and inorganic growth, it may encounter risks which could result in increased costs, decreased revenues, and delayed synergies. Growth in new geographies outside the U.S. can expose the Company to volatile economic, political, and regulatory risks that may negatively impact its operations and ability to achieve its growth strategy. Expanding businesses where the Company has limited presence may expose the Company to risks related to the inability to identify an appropriate partner or target and favorable terms, inability to retain/hire strategic talent, or integration risks that may require significant management resources that would have otherwise been available for ongoing growth or operational initiatives. Acquisitions may involve unanticipated delays, costs, and other problems. Due diligence performed prior to an acquisition may not identify a material liability or issue that could impact the Company's reputation or adversely affect results of operations resulting in a reduction of the anticipated acquisition benefits. Additionally, acquisitions may involve integration risks such as: internal control effectiveness, system integration risks, the risk of impairment charges related to goodwill and other intangibles, ability to retain acquired employees, and other unanticipated risks.

The Company is subject to industry-specific risks which could adversely affect the Company's operating results.

The Company is subject to industry-specific risks which include, but are not limited to, product safety and quality; launch of new products by other industries that can replace the functionalities of the Company's production; shifting consumer preferences; federal, state, and local regulations on manufacturing or labeling; socially acceptable and sustainable farming practices; environmental, health, and safety regulations; and customer product liability claims. The liability which could result from certain of these risks may not always be covered by, or could exceed liability insurance related to product liability and food safety matters maintained by the Company. The Company has a particularly strong capability and culture around occupational health and safety and food safety; however, risks to the Company's reputation may exist due to potential negative publicity caused by product liability, food safety, occupational health and safety, workforce diversity, and environmental matters.

Certain of the Company's merchandised commodities and finished products are used as ingredients in livestock and poultry feed. The Company is subject to risks associated with economic, product quality, feed safety or other factors which may adversely affect the livestock and poultry businesses, including the outbreak of disease in livestock and poultry, for example African swine fever, which could adversely affect demand for the Company's products used as ingredients in feed. In addition, as the Company increases its investment in flavors and ingredients businesses, it is exposed to increased risks related to rapidly changing consumer preferences and the impacts these changes could have on the success of certain of the Company's customers.

Item 1B. UNRESOLVED STAFF COMMENTS

The Company has no unresolved staff comments.

Item 2. PROPERTIES

The Company owns or leases, under operating leases, the following processing plants and procurement facilities:

	Processing Plants			Procurement Facilities			
	Owned Leased Total			Owned	Leased	Total	
U.S.	140	4	144	225	47	272	
International	157	20	177	83	94	177	
	297	24	321	308	141	449	

The Company's operations are such that most products are efficiently processed near the source of raw materials. Consequently, the Company has many plants strategically located in agricultural commodity producing areas. The annual volume of commodities processed will vary depending upon availability of raw materials and demand for finished products. The Company also owns approximately 170 warehouses and terminals primarily used as bulk storage facilities and has 61 innovation centers. Warehouses, terminals, corporate, and sales offices are not included in the tables above. Processing plants and procurement facilities owned or leased by unconsolidated joint ventures are also not included in the tables above.

To enhance the efficiency of transporting large quantities of raw materials and finished products between the Company's procurement facilities and processing plants and also the final delivery of products to its customers around the world, the Company owns approximately 1,800 barges, 11,500 rail cars, 350 trucks, 1,300 trailers, 110 boats, and 3 oceangoing vessels; and leases, under operating leases, approximately 780 barges, 16,700 rail cars, 330 trucks, 330 trailers, 44 boats, and 29 oceangoing vessels.

Item 2. PROPERTIES (Continued)

Ag Services and Oilseeds Processing Facilities

		Ag Services and Oilseeds Processing Facilities							
		Ow	ned			Leased	d		
			Refined				Refined		
	Ag		Products		Ag		Products		
	Services	Crushing	and Other	Total	Services	Crushing	and Other	Total	
North America									
U.S.*	1	25	27	53	_	_	2	2	
Canada	_	3	4	7	_		_		
Mexico		1	_	1					
Total	1	29	31	61	_	_	2	2	
Daily capacity									
Metric tons (in 1,000's)	1	60	21	82	_	_	_	_	
South America									
Argentina	_	_	1	1	_	_	_	_	
Brazil	_	7	12	19	_	1	_	1	
Paraguay	_	1	_	1	_	_	_	_	
Peru		_	1	1					
Total	_	8	14	22	_	1	_	1	
Daily capacity									
Metric tons (in 1,000's)	_	19	6	25	_	1	_	1	
Europe									
Belgium	_	_	1	1	_	_	_	_	
Czech Republic	_	1	1	2	_	_	_	_	
Germany	_	4	8	12	_	_	_	_	
Netherlands	_	1	1	2	_	_	_	_	
Poland	_	2	5	7	_	_	_	_	
Ukraine	_	1	_	1	_	_	_	_	
United Kingdom		1	3	4		_	_		
Total	_	10	19	29	_		_		
Daily capacity									
Metric tons (in 1,000's)	_	36	12	48	_	_	_	_	
Australia									
Australia		_	_		1	_	_	1	
Total			_		1			1	
Daily capacity									
Metric tons (in 1,000's)	_	_	_	_	_	_	_	_	
Asia									
India		_	2	2		_	1	1	
Total	_	_	2	2	_	_	1	1	
Daily capacity									
Metric tons (in 1,000's)			1	1			1	1	
Grand Total	1	47	66	114	1	1	3	5	
Total daily capacity									
Metric tons (in 1,000's)	1	115	40	156	_	1	1	2	
(111 1,000 5)									

^{*}The U.S. processing plants are located in Alabama, California, Georgia, Illinois, Indiana, Iowa, Kansas, Minnesota, Missouri, Nebraska, North Dakota, Ohio, South Carolina, Tennessee, and Texas.

Ag S	ervices	and	Oilseeds	Procurem	ent Facilities
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	Owned Leased					d		
		Own	Refined			Lease	Refined	
	Ag		Products		Ag		Products	
	Services	Crushing	and Other	Total	Services	Crushing	and Other	Total
North America								
U.S.*	136	5	55	196	12	_	34	46
Canada	2	2	_	4		_		_
Dominican Republic	1	_		1		_	_	
Mexico	_	1	_	1	_	_	_	
Total	139	8	55	202	12	_	34	46
Storage capacity								
Metric tons (in 1,000's)	11,199	154	893	12,246	396	_	196	592
South America								
Argentina	3	_		3	_	_	_	_
Brazil	37	2	_	39	2	_	_	2
Colombia	_	_	_		8	_	_	8
Ecuador	_	_		_	2	_	_	2
Paraguay	12	_	_	12	_	_	_	_
Uruguay	1	_		1		_	_	_
Total	53	2	_	55	12	_	_	12
Storage capacity								
Metric tons (in 1,000's)	2,374	74		2,448	409	_	_	409
Europe								
Bulgaria	_	_	_		2	_	_	2
Germany	1	_	_	1	_	_	_	
Hungary	_	_			7	_	_	7
Ireland	_	_			1	_	_	1
Netherlands		1		1	1	_		1
Poland		3	1	4	1	3		4
Romania	9	_		9	1	_		1
Russian Federation	_	_			14	_	_	14
Spain	_	_	_	_	4	_	_	4
Ukraine	4	_	_	4	6	_	_	6
United Kingdom		1	2	3			_	
Total	14	5	3	22	37	3	_	40
Storage capacity								
Metric tons (in 1,000's)	1,123	211		1,334	343	10	_	353
Asia								
China	_	_			2	_	1	3
Korea	_	_			1	_	_	1
India		<u> </u>			1	50		51
Total					4	50	1	55
Storage capacity								
Metric tons (in 1,000's)	_	_	_	_	60	80	35	175

Ag Services ar	d Oileande	Procurement	Facilities
A 9 Services at	ia Oniseeas	Procurement	racillies

	ing services and onseeds rived ement received									
		Own	ed	Leased						
	Refined									
	Ag		Products		Ag		Products			
	Services	Crushing	and Other	Total	Services	Crushing	and Other	Total		
Africa										
Egypt			_		1	_		1		
Total	_	_	_	_	1	_	_	1		
Storage capacity										
Metric tons (in 1,000's)			_		30		_	30		
Grand Total	206	15	58	279	66	53	35	154		
Total storage capacity										
Metric tons (in 1,000's)	14,696	439	893	16,028	1,238	90	231	1,559		

^{*}The U.S. procurement facilities are located in Alabama, Arkansas, Florida, Georgia, Idaho, Illinois, Indiana, Iowa, Kansas, Kentucky, Louisiana, Michigan, Minnesota, Mississippi, Missouri, Nebraska, North Carolina, North Dakota, Ohio, Oklahoma, South Carolina, South Dakota, Tennessee, Texas, and Wisconsin.

Carbohydrate Solutions Processing Plants Owned Leased Starches & Starches & **Sweeteners VCP** Total **Sweeteners** North America U.S.* 35 3 38 8 8 Canada Barbados 1 Belize 1 1 Grenada 1 1 Jamaica 47 50 Total Daily capacity 77 24 101 Metric tons (in 1,000's) Europe Bulgaria 1 1 2 2 France Turkey 1 1 United Kingdom 3 3 Total Daily capacity 5 5 Metric tons (in 1,000's) Asia China Total Daily capacity Metric tons (in 1,000's) Africa Morocco Total Daily capacity Metric tons (in 1,000's) 56 3 59 Grand Total

82

24

106

Total daily capacity
Metric tons (in 1,000's)

^{*}The U.S. processing plants are located in California, Illinois, Indiana, Iowa, Kansas, Minnesota, Missouri, Nebraska, New York, North Carolina, Oklahoma, Pennsylvania, Tennessee, Texas, Washington and Wisconsin.

¹ Includes 16,000 metric tons in temporarily idled daily capacity.

Carbohydrate Solutions Procurement Facilities

Owned			Leased				
Starches & Sweeteners	VCP	Total	Starches & Sweeteners	VCP	Total		
5		5	<u> </u>				
5		5					
381		381	<u> </u>				
5		5					
381		381	<u> </u>				
	5 5 381 5	Owned Starches & Sweeteners VCP 5 — 5 — 381 — 5 —	Owned Starches & Sweeteners VCP Total 5 — 5 5 — 5 381 — 381 5 — 5	Owned Starches & Sweeteners VCP Total Starches & Sweeteners 5 — 5 — 5 — 5 — 381 — 381 — 5 — 5 —	Owned Leased Starches & Sweeteners VCP Total Starches & Sweeteners VCP 5 — 5 — — — 5 — 5 — — — 381 — 381 — — — 5 — 5 — — —		

^{*}The U.S. procurement facilities are located in Iowa and Minnesota.

North America

South America

U.S.*

Canada

Mexico

Total

Brazil

Colombia

Ecuador

Total Daily capacity

Grand Total Total daily capacity Metric tons (in 1,000's)

Puerto Rico

Daily capacity

Trinidad & Tobago

Metric tons (in 1,000's)

Metric tons (in 1,000's)

Owned Leased Human Animal Human Animal Nutrition Nutrition Total Nutrition Nutrition Total 25 49 24 1 4 5 10 10 2 2 1 1 26 41 67 83 7 90 10 2 1 11 1 1 1 4

80

94

53

11

27

Nutrition Processing Plants

Item 2. PROPERTIES (Continued)

Metric tons (in 1,000's)

Nutrition Processing Plants Owned Leased Human Animal Human Animal Nutrition Nutrition Total Nutrition Nutrition Total Europe Belgium 1 1 4 Germany 4 France 11 12 Italy 1 1 Netherlands 1 Poland 2 Portugal Spain 4 Switzerland Turkey United Kingdom 18 28 Total 10 Daily capacity Metric tons (in 1,000's) 4 8 12 1 Africa Algeria 2 2 Madagascar Nigeria 1 1 1 1 South Africa 1 Total 3 5 Daily capacity Metric tons (in 1,000's) Asia 2 China 6 1 India 1 1 1 Philippines 2 2 Vietnam Total Daily capacity 3 10 12 Metric tons (in 1,000's) 3 39 85 124 8 15 Grand Total Total daily capacity

22

109

3

10

13

87

^{*}The U.S. processing plants are located in Colorado, Florida, Georgia, Illinois, Indiana, Iowa, Kansas, Kentucky, Michigan, Minnesota, Missouri, Nebraska, New Jersey, North Dakota, Ohio, Pennsylvania, Texas, and Washington.

	Nutrition Procurement Facilities						
		Owned					
	Human Nutrition	Animal Nutrition	Total	Human Nutrition			
North America							
U.S.*	22	2	24	1			
Total	22	2	24	1			
Storage capacity							
Metric tons (in 1,000's)	335		335	2			
Grand Total	22	2	24	1			
Total storage capacity							
Metric tons (in 1,000's)	335		335	2			

Nutrition Procurement Facilities

Item 3. LEGAL PROCEEDINGS

The Company is routinely involved in a number of actual or threatened legal actions, including those involving alleged personal injuries, employment law, product liability, intellectual property, environmental issues, alleged tax liability (see Note 13 in Item 8 for information on income tax matters), and class actions. The Company also routinely receives inquiries from regulators and other government authorities relating to various aspects of its business, and at any given time, the Company has matters at various stages of resolution. The outcomes of these matters are not within the Company's complete control and may not be known for prolonged periods of time. In some actions, claimants seek damages, as well as other relief, including injunctive relief, that could require significant expenditures or result in lost revenues. In accordance with applicable accounting standards, the Company records a liability in its consolidated financial statements for material loss contingencies when a loss is known or considered probable and the amount can be reasonably estimated. If the reasonable estimate of a known or probable loss is a range, and no amount within the range is a better estimate than any other, the minimum amount of the range is accrued. If a material loss contingency is reasonably possible but not known or probable, and can be reasonably estimated, the estimated loss or range of loss is disclosed in the notes to the consolidated financial statements. When determining the estimated loss or range of loss, significant judgment is required to estimate the amount and timing of a loss to be recorded. Estimates of probable losses resulting from litigation and governmental proceedings involving the Company are inherently difficult to predict, particularly when the matters are in early procedural stages, with incomplete facts or legal discovery; involve unsubstantiated or indeterminate claims for damages; potentially involve penalties, fines, disgorgement, or punitive damages; or could result in a change in business

Item 4. MINE SAFETY DISCLOSURES

None.

^{*}The U.S. procurement facilities are located in California, Idaho, Kentucky, Michigan, Minnesota, Missouri, North Dakota, and Wyoming.

PART II

Item 5. MARKET FOR REGISTRANT'S COMMON EQUITY, RELATED STOCKHOLDER MATTERS, AND ISSUER PURCHASES OF EQUITY SECURITIES

Common Stock Market

The Company's common stock is listed and traded on the New York Stock Exchange under the trading symbol "ADM".

The number of registered stockholders of the Company's common stock at December 31, 2020, was 8,858.

Issuer Purchases of Equity Securities

Period	Total Number of Shares Purchased Period (1)		Average ce Paid per Share	Total Number of Shares Purchased as Part of Publicly Announced Program (2)	Number of Shares Remaining to be Purchased Under the Program (2)
October 1, 2020 to October 31, 2020	20,899	\$	49.737	24	104,855,025
November 1, 2020 to November 30, 2020	347,835		48.202	347,816	104,507,209
December 1, 2020 to December 31, 2020	775		49.584	197	104,507,012
Total	369,509	\$	48.292	348,037	104,507,012

⁽¹⁾ Total shares purchased represent those shares purchased in the open market as part of the Company's publicly announced stock repurchase program described below, shares received as payment for the exercise price of stock option exercises, and shares received as payment for the withholding taxes on vested restricted stock awards. During the three-month period ended December 31, 2020, there were 21,472 shares received as payments for the exercise price of stock option exercises and withholding taxes on vested restricted stock awards.

⁽²⁾ On November 5, 2014, the Company's Board of Directors approved a stock repurchase program authorizing the Company to repurchase up to 100,000,000 shares of the Company's common stock during the period commencing January 1, 2015 and ending December 31, 2019. On August 7, 2019, the Company's Board of Directors approved the extension of the stock repurchase program through December 31, 2024 and the repurchase of up to an additional 100,000,000 shares under the extended program.

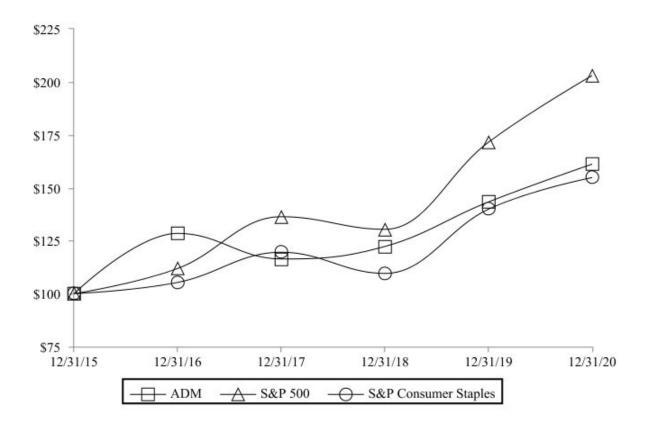
Item 5. MARKET FOR REGISTRANT'S COMMON EQUITY, RELATED STOCKHOLDER MATTERS, AND ISSUER PURCHASES OF EQUITY SECURITIES (Continued)

Performance Graph

The graph below compares the Company's common stock with those of the S&P 500 Index and the S&P Consumer Staples Index. The graph assumes an initial investment of \$100 on December 31, 2015 and assumes all dividends have been reinvested through December 31, 2020.

COMPARISON OF 60 MONTH CUMULATIVE TOTAL RETURN

Among Archer Daniels Midland Company (ADM), the S&P 500 Index, and the S&P Consumer Staples Index



Index Data: Copyright© Standard and Poor's, Inc.

Item 6. SELECTED FINANCIAL DATA

Selected Financial Data (In millions, except ratio and per share data)

Years Ended December 31

	December 31								
		2020		2019		2018	 2017		2016
Revenues	\$	64,355	\$	64,656	\$	64,341	\$ 60,828	\$	62,346
Depreciation		803		827		812	802		787
Net earnings attributable to controlling interests		1,772		1,379		1,810	1,595		1,279
Basic earnings per common share		3.16		2.45		3.21	2.80		2.18
Diluted earnings per common share		3.15		2.44		3.19	2.79		2.16
Cash dividends		809		789		758	730		701
Per common share		1.44		1.40		1.34	1.28		1.20
Working capital		9,104		7,613		8,812	7,355		7,872
Current ratio		1.5		1.6		1.7	1.6		1.6
Inventories		11,713		9,170		8,813	9,173		8,831
Net property, plant, and equipment		9,951		10,106		9,953	10,138		9,758
Gross additions to property, plant, and equipment		817		817		845	1,100		882
Total assets		49,719		43,997		40,833	39,963		39,769
Long-term debt, excluding current maturities		7,885		7,672		7,698	6,623		6,504
Shareholders' equity		20,022		19,225		18,996	18,322		17,181
Per common share		36.01		34.52		33.98	32.89		29.98
Weighted average shares outstanding-basic		561		563		564	569		588
Weighted average shares outstanding-diluted		563		565		567	572		591

Significant items affecting the comparability of the financial data shown above are as follows:

- Net earnings attributable to controlling interests for the year ended December 31, 2020 included a credit of \$91 million (\$69 million after tax, equal to \$0.12 per share) related to the elimination of the LIFO reserve in connection with the accounting change effective January 1, 2020; gains of \$90 million (\$80 million after tax, equal to \$0.14 per share) primarily related to the sale of a portion of the Company's shares in Wilmar and certain other assets; charges of \$92 million (\$69 million after tax, equal to \$0.12 per share) related to the impairment of certain assets, restructuring, and settlement; charges of \$409 million (\$310 million after tax, equal to \$0.55 per share) related to the early repurchase of certain of the Company's debentures; charges of \$17 million (\$17 million after tax, equal to \$0.03 per share) related to the mark-to-market adjustment of the conversion option of the exchangeable bonds issued in August 2020; expenses of \$4 million (\$3 million after tax, equal to \$0.01 per share) related to a target acquisition; and a net tax benefit adjustment related to certain discrete items totaling \$3 million (equal to \$0.01 per share).
- Net earnings attributable to controlling interests for the year ended December 31, 2019 included a net loss of \$89 million (\$124 million after tax, equal to \$0.22 per share) related to the loss on sale of an equity investment partially offset by gains on sale of certain assets and a step-up gain on an equity investment; charges of \$305 million (\$249 million after tax, equal to \$0.44 per share) consisting of restructuring and pension settlement and remeasurement charges primarily related to early retirement and reorganization initiatives in Corporate and impairments related to certain long-lived assets; expenses of \$17 million (\$11 million after tax, equal to \$0.02 per share) primarily related to the Neovia acquisition; and tax expense adjustments related to certain discrete items totaling \$39 million (equal to \$0.07 per share).

Item 6. SELECTED FINANCIAL DATA (Continued)

- Net earnings attributable to controlling interests for the year ended December 31, 2018 included net gains totaling \$13 million (\$13 million after tax, equal to \$0.02 per share) related to the sale of businesses and assets; charges of \$292 million (\$226 million after tax, equal to \$0.40 per share) consisting of a non-cash pension settlement charge related to the purchase of a group annuity contract that irrevocably transferred the future benefit obligations and annuity administration for certain retirees under the Company's ADM Retirement Plan, charges related to a discontinued software project, a long-term receivable, an equity investment, certain long-lived assets, and several individually insignificant asset impairment charges, restructuring charges in Corporate primarily related to the reorganization of IT services and several individually insignificant restructuring charges, and other settlement charges; charges of \$8 million (\$6 million after tax, equal to \$0.01 per share) related to acquisition expenses and net losses on foreign currency derivative contracts to economically hedge certain acquisitions; and net tax benefits due to changes in the provisional transition tax amount related to the enactment of the Tax Cuts and Jobs Act and certain discrete items totaling \$33 million (equal to \$0.06 per share).
- Net earnings attributable to controlling interests for the year ended December 31, 2017 included gains totaling \$22 million (\$10 million after tax loss, equal to \$0.02 per share) primarily related to the sale of the crop risk services business partially offset by an adjustment of the proceeds of the 2015 sale of the cocoa business; charges of \$214 million (\$144 million after tax, equal to \$0.25 per share) consisting of asset impairments related to the reconfiguration of the Company's Peoria, Illinois ethanol complex, restructuring charges related to the reduction of certain positions within the Company's global workforce, several individually insignificant asset impairments and restructuring charges, and provisions for contingent losses related to certain settlement items; a debt extinguishment charge of \$11 million (\$7 million after tax, equal to \$0.01 per share) related to the early redemption of the Company's \$559 million notes due on March 15, 2018; and net tax benefits related to the Tax Cuts and Jobs Act and certain discrete tax adjustments totaling \$366 million (equal to \$0.64 per share).
- Net earnings attributable to controlling interests for the year ended December 31, 2016 included gains totaling \$119 million (\$100 million after tax, equal to \$0.17 per share) primarily related to recovery of loss provisions and gains related to the sale of the Company's Brazilian sugar ethanol facilities, realized contingent consideration on the sale of the Company's equity investment in Gruma S.A. de C.V. in December 2012, and revaluation of the remaining interest to settlement value in conjunction with the acquisition of Amazon Flavors; a gain of \$38 million (\$24 million after tax, equal to \$0.04 per share) related to a U.S. retiree medical benefit plan curtailment; charges of \$117 million (\$77 million after tax, equal to \$0.13 per share) primarily related to legal fees and settlement, impairment of software, investments, and certain long-lived assets; a \$10 million (\$8 million after tax, equal to \$0.02 per share) loss on sale of individually immaterial assets; and certain discrete tax adjustments totaling \$24 million (equal to \$0.04 per share) related to valuation allowances, deferred tax re-rates, and changes in assertion.

Company Overview

This MD&A should be read in conjunction with the accompanying consolidated financial statements.

ADM is a global leader in human and animal nutrition and one of the world's premier agricultural origination and processing companies. It is one of the world's leading producers of ingredients for human and animal nutrition, and other products made from nature. The Company uses its significant global asset base to originate and transport agricultural commodities, connecting to markets in 200 countries. The Company also processes corn, oilseeds, and wheat into products for food, animal feed, chemical and energy uses. The Company also engages in the manufacturing, sale, and distribution of specialty products including natural flavor ingredients, flavor systems, natural colors, proteins, emulsifiers, soluble fiber, polyols, hydrocolloids, natural health and nutrition products, and other specialty food and feed ingredients. The Company uses its global asset network, business acumen, and its relationships with suppliers and customers to efficiently connect the harvest to the home thereby generating returns for our shareholders, principally from margins earned on these activities.

The Company's operations are organized, managed, and classified into three reportable business segments: Ag Services and Oilseeds, Carbohydrate Solutions, and Nutrition. Each of these segments is organized based upon the nature of products and services offered. The Company's remaining operations are not reportable business segments, as defined by the applicable accounting standard, and are classified as Other Business. Financial information with respect to the Company's reportable business segments is set forth in Note 17 of "Notes to Consolidated Financial Statements" included in Item 8 herein, "Financial Statements and Supplementary Data" (Item 8).

Effective January 1, 2020, the Company started reporting its newly created dry mill ethanol subsidiary, Vantage Corn Processors (VCP), as a sub-segment within the Carbohydrate Solutions segment. VCP replaces the Bioproducts sub-segment which included the combined results of the Company's corn dry and wet mill ethanol operations. The wet mill ethanol operations that were previously reported in Bioproducts are now included in the Starches and Sweeteners sub-segment. In addition to dry mill ethanol production, VCP sells/brokers ADM's wet mill ethanol production as the sole marketer of ethanol produced at the Company's facilities. The change does not have an impact on the total results of the Carbohydrate Solutions segment. The Company's review of its strategic options related to VCP is ongoing.

Prior period results have been reclassified to conform to the current period segment presentation.

The Company's recent significant portfolio actions and announcements include:

- the acquisition in January 2020 of Yerbalatina, a natural plant-based extracts and ingredients manufacturer in Brazil;
- the temporary idling in April 2020 of ethanol production at the corn dry mill facilities in Cedar Rapids, Iowa, and Columbus, Nebraska due to reduced demand. To better align production with current demand, the Company has also reduced the ethanol grind at its corn wet mill plants and rebalanced grind to produce more industrial alcohol for the sanitizer market and industrial starches for the container board market;
- the announcements in March and May 2020 of new goals to, by 2035, reduce the Company's absolute greenhouse gas emissions by 25%, energy intensity by 15%, and water intensity by 10%, and achieve a 90% landfill diversion rate;
- the announcement in July 2020 of ADM's participation as signatory, along with almost one hundred flavor and fragrance companies, to an ambitious new sustainability charter seeking to improve sustainability across the two industries;
- the sale in August 2020 of a portion of the Company's shares in Wilmar and the issuance of \$300 million aggregate principal amount of zero-coupon bonds, exchangeable into Wilmar shares;
- the repurchase and redemption in September 2020 of \$1.2 billion aggregate principal amount of debentures and notes;
- the announcement in October 2020 of an agreement with Spiber Inc. (Spiber) to expand the production of Spiber's innovative Brewed Protein™ polymers for use in apparel and other consumer products;
- the announcement in October 2020 of the Company's plan to construct a new, state-of-the-art facility in Valencia, Spain, that will expand its capabilities to meet growing demand for microbiome solutions;
- the launch in October 2020 of PlantPlus Foods, a 30% joint venture with Marfrig, one of the world's leading beef producers and the world's largest beef patty producer, that will offer a wide range of finished plant-based food products across North and South America;

- the announcement in November 2020 of the Company's investment in the Health for Life Capital Fund II, a leading venture capital fund dedicated to health, nutrition, microbiota, and digital health;
- the announcement in November 2020 of plans to collaborate with InnovaFeed, the world leader in producing premium insect ingredients for animal feed, on the construction and operation of the world's largest insect protein production site in Decatur, Illinois; and
- the announcement in December 2020 of the end of dry lysine production in early 2021.

The Company executes its strategic vision through three pillars: Optimize the Core, Drive Efficiencies, and Expand Strategically, all supported by its Readiness effort. The Company launched Readiness to drive new efficiencies and improve the customer experience in the Company's existing businesses through a combination of data and analytics, process simplification and standardization, and behavioral and cultural change, building upon its earlier 1ADM and operational excellence programs.

Operating Performance Indicators

The Company's Ag Services and Oilseeds operations are principally agricultural commodity-based businesses where changes in selling prices move in relationship to changes in prices of the commodity-based agricultural raw materials. As a result, changes in agricultural commodity prices have relatively equal impacts on both revenues and cost of products sold. Therefore, changes in revenues of these businesses do not necessarily correspond to the changes in margins or gross profit. Thus, gross margins per volume or metric ton are more meaningful than gross margins as percentage of revenues.

The Company's Carbohydrate Solutions operations and Nutrition businesses also utilize agricultural commodities (or products derived from agricultural commodities) as raw materials. However, in these operations, agricultural commodity market price changes do not necessarily correlate to changes in cost of products sold. Therefore, changes in revenues of these businesses may correspond to changes in margins or gross profit. Thus, gross margin rates are more meaningful as a performance indicator in these businesses.

The Company has consolidated subsidiaries in more than 70 countries. For the majority of the Company's subsidiaries located outside the United States, the local currency is the functional currency except certain significant subsidiaries in Switzerland where Euro is the functional currency, and Brazil and Argentina where U.S. dollar is the functional currency. Revenues and expenses denominated in foreign currencies are translated into U.S. dollars at the weighted average exchange rates for the applicable periods. For the majority of the Company's business activities in Brazil and Argentina, the functional currency is the U.S. dollar; however, certain transactions, including taxes, occur in local currency and require remeasurement to the functional currency. Changes in revenues are expected to be correlated to changes in expenses reported by the Company caused by fluctuations in the exchange rates of foreign currencies, primarily the Euro, British pound, Canadian dollar, and Brazilian real, as compared to the U.S. dollar.

The Company measures its performance using key financial metrics including net earnings, gross margins, segment operating profit, return on invested capital, EBITDA, economic value added, manufacturing expenses, and selling, general, and administrative expenses. The Company's financial results can vary significantly due to changes in factors such as fluctuations in energy prices, weather conditions, crop plantings, government programs and policies, trade policies, changes in global demand, general global economic conditions, changes in standards of living, and global production of similar and competitive crops. Due to these unpredictable factors, the Company undertakes no responsibility for updating any forward-looking information contained within "Management's Discussion and Analysis of Financial Condition and Results of Operations."

Market Factors Influencing Operations or Results in the Twelve Months Ended December 31, 2020

The Company is subject to a variety of market factors which affect the Company's operating results. North American crushing margins were volatile due to slow farmer selling and COVID-19 impacts on demand for meal and oil earlier in 2020, but strengthened in the third quarter due to the increasingly tight soybean stocks in South America. South America saw record origination volumes in the first half of 2020 as it benefited from strong farmer selling in Brazil driven by the devaluation of the Brazilian Real. Record U.S. industry exports in the fourth quarter were driven by strong demand from China and the rest of the world. Demand and margins for biodiesel remained solid in North and South America. Margins for starches and sweeteners and wheat flour remained solid while demand was soft due to the impacts of COVID-19 in the food service sector. Ethanol margins were mixed as U.S. industry ethanol production exceeded demand and inventories remained high early in the year, but improved and stabilized the rest of the year as ADM and many ethanol producers idled some capacity due to the low demand. Nutrition benefited from growing demand for flavors, pet food, feed for livestock, plant-based proteins, edible beans, and probiotics. Lower out-of-home consumption caused by COVID-19 lockdown measures negatively impacted flavors and textured plant-based protein volumes, especially in the food service channel, as well as demand for aqua feed and amino acids. Global demand for amino acids was also negatively impacted by lower livestock counts following an African swine fever outbreak.

Year Ended December 31, 2020 Compared to Year Ended December 31, 2019

Net earnings attributable to controlling interests increased 28% or \$0.4 billion, to \$1.8 billion. Segment operating profit increased 17% or \$0.5 billion, to \$3.5 billion, and included net income of \$7 million consisting of gains on the sale of a portion of the Company's shares in Wilmar and certain other assets, partially offset by asset impairment, restructuring, and settlement charges. Included in segment operating profit in the prior year was a net charge of \$134 million consisting of asset impairment, restructuring, and settlement charges, gains on the sale of certain assets, and a step-up gain on an equity investment. Adjusted segment operating profit increased \$0.4 billion to \$3.4 billion due primarily to higher results in Ag Services, Vantage Corn Processors, Human and Animal Nutrition, and higher equity earnings from the Wilmar investment, partially offset by lower results in Crushing, Refined Products and Other, and Other Business. Refined Products and Other in the prior year included the \$128 million 2018 portion of the two-year retroactive biodiesel tax credits. Corporate results in the current year were a net charge of \$1.6 billion included early debt retirement charges of \$409 million, a mark-to-market loss of \$17 million on the conversion option of the exchangeable bonds issued in August 2020, impairment and restructuring charges of \$16 million, acquisition-related expenses of \$4 million, gains on the sale of certain assets of \$7 million, and a credit of \$91 million from the elimination of the last-in, first-out (LIFO) reserve in connection with the accounting change effective January 1, 2020. Corporate results in the prior year were a net charge of \$1.4 billion and included restructuring and pension settlement and remeasurement charges of \$159 million primarily related to early retirement and reorganization initiatives, a loss on sale of the Company's equity investment in CIP of \$101 million, and a charge of \$37 million from the effect of changes in agricultural commodity prices on LIFO inventor

Income taxes of \$101 million decreased \$108 million. The Company's effective tax rate for 2020 was 5.4% compared to 13.2% for 2019. The change in rate was due primarily to changes in the geographic mix of earnings, foreign currency remeasurement, and adjustments to previously filed returns. The rates for 2020 and 2019 were also impacted by U.S. tax credits, mainly the railroad maintenance tax credit, which had an offsetting expense in cost of products sold.

Analysis of Statements of Earnings

Processed volumes by product for the years ended December 31, 2020 and 2019 are as follows (in metric tons):

(In thousands)	2020	2019	Change
Oilseeds	36,565	36,271	294
Corn	17,885	22,079	(4,194)
Total	54,450	58,350	(3,900)

The Company generally operates its production facilities, on an overall basis, at or near capacity, adjusting facilities individually, as needed, to react to local supply and demand conditions. The overall increase in oilseeds is due to increased plant capacity utilization combined with downtime in the prior year due to weather-related issues. The overall decrease in corn processed is primarily related to the temporary idling of two dry mill facilities in the second quarter due to the low ethanol demand. The Company currently expects that the idled facilities will be restarted as demand for ethanol improves within the next 12 months.

Revenues by segment for the years ended December 31, 2020 and 2019 are as follows:

(In millions)	2020	2019	Change
Ag Services and Oilseeds			
Ag Services	\$ 32,726	\$ 31,705	\$ 1,021
Crushing	9,593	9,479	114
Refined Products and Other	 7,397	7,557	 (160)
Total Ag Services and Oilseeds	49,716	48,741	975
Carbohydrate Solutions			
Starches and Sweeteners	6,387	6,854	(467)
Vantage Corn Processors	 2,085	3,032	 (947)
Total Carbohydrate Solutions	8,472	9,886	(1,414)
Nutrition			
Human Nutrition	2,812	2,745	67
Animal Nutrition	2,988	2,932	56
Total Nutrition	5,800	5,677	123
Other Business	367	352	15
Total Other Business	 367	352	 15
Total	\$ 64,355	\$ 64,656	\$ (301)

Revenues and cost of products sold in agricultural merchandising and processing businesses are significantly correlated to the underlying commodity prices and volumes. In periods of significant changes in market prices, the underlying performance of the Company is better evaluated by looking at margins since both revenues and cost of products sold, particularly in Ag Services and Oilseeds, generally have a relatively equal impact from market price changes which generally result in an insignificant impact to gross profit.

Revenues decreased \$0.3 billion to \$64.4 billion due to lower sales volumes (\$2.3 billion), partially offset by higher sales prices (\$2.0 billion). Lower sales volumes of rice, ethanol, oils, and corn by-products and lower sales prices of biodiesel were partially offset by higher sales volumes of biodiesel and higher sales prices of soybeans, oils, and meal. Ag Services and Oilseeds revenues increased 2% to \$49.7 billion due to higher sales prices (\$1.9 billion), partially offset by lower sales volumes (\$0.9 billion). Carbohydrate Solutions revenues decreased 14% to \$8.5 billion due to lower sales volumes (\$1.4 billion) primarily due to temporarily idled dry mill facilities. Nutrition revenues increased 2% to \$5.8 billion due to higher sales prices (\$0.1 billion).

Cost of products sold decreased \$0.6 billion to \$59.9 billion due principally to lower sales volumes, partially offset by higher commodity prices. Included in cost of products sold in the current year was a credit of \$91 million from the effect of the elimination of the LIFO reserve in connection with the accounting change in the current year compared to a charge of \$37 million from the effect of changes in agricultural commodity prices on LIFO inventory valuation reserves in the prior year. Manufacturing expenses decreased \$0.1 billion to \$5.6 billion due principally to lower energy costs and decreased operating supplies, partially offset by increased railroad maintenance expenses.

Foreign currency translation impacts decreased both revenues and cost of products sold by \$0.3 billion.

Gross profit increased \$0.3 billion or 7%, to \$4.5 billion. Higher results in Human and Animal Nutrition (\$0.2 billion) and Ag Services (\$0.3 billion) were partially offset by lower results in Refined Products and Other (\$0.1 billion) and Crushing (\$0.1 billion). These factors are explained in the segment operating profit discussion on page 38. In Corporate, the positive period-over-period impact from LIFO of \$0.1 billion due to the elimination of the LIFO reserve in connection with the accounting change effective January 1, 2020 and the changes in agricultural commodity prices on LIFO inventory valuation reserves in the prior period, were offset by the increase in railroad maintenance expenses of \$0.1 billion.

Selling, general, and administrative expenses increased 8% to \$2.7 billion due principally to higher variable performance related compensation expenses and increased IT and project-related expenses.

Asset impairment, exit, and restructuring costs decreased \$223 million to \$80 million. Charges in the current year consisted primarily of \$47 million of impairments related to certain intangible and other long-lived assets and \$17 million of individually insignificant restructuring charges presented as specified items within segment operating profit, \$7 million of individually insignificant impairments and \$9 million of individually insignificant restructuring charges in Corporate. Prior year charges consisted of impairments of \$131 million related to certain facilities, vessels, and other long lived assets and \$11 million related to goodwill and other intangible assets presented as specified items within segment operating profit, \$159 million of restructuring and pension settlement and remeasurement charges in Corporate primarily related to early retirement and reorganization initiatives, and several individually insignificant restructuring charges presented as specified items within segment operating profit.

Interest expense decreased \$63 million to \$339 million due to lower interest rates and net interest savings from cross currency swaps, partially offset by the mark-to-market loss adjustment related to the conversion option of the exchangeable bonds issued in August 2020.

Equity in earnings of unconsolidated affiliates increased \$125 million to \$579 million due principally to higher earnings from the Company's investment in Wilmar.

Loss on debt extinguishment of \$409 million in the current year related to multiple early debt redemptions including the \$0.7 billion debt tender in September 2020

Interest income decreased \$104 million to \$88 million. Interest income on segregated funds in the Company's futures commission and brokerage business declined due to lower interest rates.

Other income - net of \$278 million increased \$285 million. Current year income included gains related to the sale of a portion of the Company's shares in Wilmar and certain other assets, an investment revaluation gain, the non-service components of net pension benefit income, foreign exchange gains, and other income. Prior year expense included a loss on sale of the Company's equity investment in CIP and foreign exchange losses, partially offset by gains on the sale of certain assets, step-up gains on equity investments, gains on disposals of individually insignificant assets in the ordinary course of business, and other income.

Segment operating profit, adjusted segment operating profit (a non-GAAP measure), and earnings before income taxes for the years ended December 31, 2020 and 2019 are as follows:

Segment Operating Profit	2020	2019	Change
		(In millions)	
Ag Services and Oilseeds			
Ag Services	\$ 828		\$ 326
Crushing	466		(114)
Refined Products and Other	439		(147)
Wilmar	372		105
Total Ag Services and Oilseeds	2,105	1,935	170
Carbohydrate Solutions			
Starches and Sweeteners	762	753	9
Vantage Corn Processors	(45	(109)	64
Total Carbohydrate Solutions	717	644	73
Nutrition			
Human Nutrition	462	376	86
Animal Nutrition	112	42	70
Total Nutrition	574	418	156
Other Business	52	2 85	(33)
Total Other	52	85	(33)
Specified Items:			
Gain on sales of assets	83	12	71
Impairment, restructuring, and settlement charges	(76	(146)	70
Total Specified Items		(134)	141
Total Segment Operating Profit	\$ 3,455	5 \$ 2,948	\$ 507
Adjusted Segment Operating Profit ⁽¹⁾	\$ 3,448	3,082	\$ 366
Segment Operating Profit	\$ 3,455	5 \$ 2,948	\$ 507
Corporate	(1,572	(1,360)	(212)
Earnings Before Income Taxes	\$ 1,883	\$ 1,588	\$ 295

⁽¹⁾ Adjusted segment operating profit is segment operating profit excluding the listed specified items.

Ag Services and Oilseeds operating profit increased 9%. Ag Services results were higher than the prior year, which was negatively impacted by challenging weather conditions and the U.S.-China trade tensions. Strong performance in global trade was driven by strong results in destination marketing and increased trading volumes. Robust farmer selling in Brazil and strong margins in North America drove higher origination results. Current year results also included a \$54 million settlement related to U.S. high water insurance claims in 2019. Crushing results were lower than the prior year. Although volumes were strong and execution margins were solid, negative timing impacts drove lower results in the current year compared to the favorable timing effects in the prior year. Refined Products and Other results were lower due to decreased biodiesel margins in North America and the \$128 million 2018 portion of retroactive biodiesel tax credits that were recorded in the prior year. Equity earnings from Wilmar were higher year-over-year.

Carbohydrate Solutions operating profit increased 11%. Starches and Sweeteners results were higher due to strong margins in corn wet milling and wheat milling in North America and improved conditions in EMEAI, partially offset by negative mark-to-market timing effects on corn oil and COVID-related impacts on volumes across the business. Vantage Corn Processors results improved from the prior year due to effective risk management and strong demand for industrial alcohol.

Nutrition operating profit increased 37%. Human Nutrition delivered strong performance and growth across its broad portfolio. Strong execution to meet rising customer demand for plant-based proteins and edible beans drove higher results in Specialty Ingredients. Additional income from fermentation and strong sales for probiotics and fiber drove higher performance in Health & Wellness. Flavors continued to deliver strong results. Animal Nutrition results improved year-over-year driven by strong performance from Neovia, good margins in commercial and livestock premix, and improved margins in amino acids.

Other Business operating profit decreased 39%. Lower results, including loss provisions related to the Company's futures commission and brokerage business, were partially offset by improvements in underwriting performance at the captive insurance operations.

Corporate results are as follows:

(In millions)	2020	2019	Change
LIFO credit (charge)	\$ 91	\$ (37)	\$ 128
Interest expense - net	(313)	(348)	35
Unallocated corporate costs	(857)	(647)	(210)
Gain (loss) on sale of assets	7	(101)	108
Expenses related to acquisitions	(4)	(17)	13
Loss on debt extinguishment	(409)	_	(409)
Loss on debt conversion option	(17)	_	(17)
Impairment, restructuring, and settlement charges	(16)	(159)	143
Other charges	 (54)	(51)	(3)
Total Corporate	\$ (1,572)	\$ (1,360)	\$ (212)

Corporate results were a net charge of \$1.6 billion in the current year compared to \$1.4 billion in the prior year. The elimination of the LIFO reserve in connection with the accounting change effective January 1, 2020 resulted in a credit of \$91 million in the current year compared to a charge of \$37 million from the effect of changes in agricultural commodity prices on LIFO inventory valuation reserves in the prior year. Interest expense - net decreased \$35 million due principally to lower interest rates and net interest savings from cross currency swaps. Unallocated corporate costs increased \$210 million due principally to higher variable performance-related compensation expenses and increased IT and project-related expenses related to the business transformation program which includes the implementation of an Enterprise Resource Planning system. Loss on sale of assets in the prior year related to the sale of the Company's equity investment in CIP. Expenses related to acquisitions in the prior year consisted of expenses primarily related to the Neovia acquisition. Loss on debt extinguishment was related to multiple early debt redemptions and the \$0.7 billion debt tender in September 2020. Loss on debt conversion option was related to the mark-to-market adjustment of the conversion option of the exchangeable bonds issued in August 2020. Impairment and restructuring charges in the current year related to impairment of certain assets and individually insignificant restructuring charges. Impairment, restructuring, and settlement charges in the prior year included railroad maintenance expenses of \$138 million, partially offset by foreign exchange gains, an investment revaluation gain, and the non-service components of net pension benefit income. Other charges in the prior year included railroad maintenance expenses of \$13 million.

Non-GAAP Financial Measures

The Company uses adjusted earnings per share (EPS), adjusted earnings before taxes, interest, and depreciation and amortization (EBITDA), and adjusted segment operating profit, non-GAAP financial measures as defined by the SEC, to evaluate the Company's financial performance. These performance measures are not defined by accounting principles generally accepted in the United States and should be considered in addition to, and not in lieu of, GAAP financial measures.

Adjusted EPS is defined as diluted EPS adjusted for the effects on reported diluted EPS of specified items. Adjusted EBITDA is defined as earnings before taxes, interest, and depreciation and amortization, adjusted for specified items. The Company calculates adjusted EBITDA by removing the impact of specified items and adding back the amounts of interest expense and depreciation and amortization to earnings before income taxes. Adjusted segment operating profit is segment operating profit adjusted, where applicable, for specified items.

Management believes that adjusted EPS, adjusted EBITDA, and adjusted segment operating profit are useful measures of the Company's performance because they provide investors additional information about the Company's operations allowing better evaluation of underlying business performance and better period-to-period comparability. Adjusted EPS, adjusted EBITDA, and adjusted segment operating profit are not intended to replace or be an alternative to diluted EPS, earnings before income taxes, and segment operating profit, respectively, the most directly comparable amounts reported under GAAP.

The table below provides a reconciliation of diluted EPS to adjusted EPS for the years ended December 31, 2020 and 2019.

		2020			2019	
	In	millions	Per share	Iı	n millions	Per share
Average number of shares outstanding - diluted		563			565	
Net earnings and reported EPS (fully diluted)	\$	1,772 \$	3.15	\$	1,379 \$	2.44
Adjustments: LIFO charge (credit) (net of tax of \$22 million in 2020 and \$9 million in 2019) (1)		(69)	(0.12)		28	0.05
(Gain) loss on sales of assets (net of tax of \$10 million in 2020 and \$35 million in 2019) (2)		(80)	(0.12) (0.14)		124	0.03
Asset impairment, restructuring, and settlement charges (net of tax of \$23 million in 2020 and \$56 million in 2019) (2)		69	0.12		249	0.44
Expenses related to acquisitions (net of tax of \$1 million in 2020 and \$6 million in 2019) (2)		3	0.01		11	0.02
Loss on debt extinguishment (net of tax of \$99 million) (2)		310	0.55		_	_
Loss on debt conversion option (net of tax of \$0) (2)		17	0.03		_	_
Tax adjustments		(3)	(0.01)		39	0.07
Adjusted net earnings and adjusted EPS	\$	2,019 \$	3.59	\$	1,830 \$	3.24

⁽¹⁾ Tax effected using the Company's U.S. tax rate. LIFO accounting was discontinued effective January 1, 2020.

The tables below provide a reconciliation of earnings before income taxes to adjusted EBITDA and adjusted EBITDA by segment for the years ended December 31, 2020 and 2019.

(In millions)	2020	2019	Change
Earnings before income taxes	\$ 1,883	\$ 1,588	\$ 295
Interest expense	339	402	(63)
Depreciation and amortization	976	993	(17)
LIFO charge (credit)	(91)	37	(128)
(Gain) loss on sales of assets	(90)	89	(179)
Asset impairment, restructuring, and settlement charges	92	305	(213)
Railroad maintenance expense	138	51	87
Expenses related to acquisitions	4	17	(13)
Loss on debt extinguishment	409	_	409
Adjusted EBITDA	\$ 3,660	\$ 3,482	\$ 178

(In millions)	2020		2019	Change
Ag Services and Oilseeds	\$,469	\$ 2,311	158
Carbohydrate Solutions	1	,029	974	55
Nutrition		802	642	160
Other Business		61	117	(56)
Corporate		701)	(562)	(139)
Adjusted EBITDA	\$,660	\$ 3,482	\$ 178

⁽²⁾ Tax effected using the applicable tax rates.

Market Factors Influencing Operations or Results in the Twelve Months Ended December 31, 2019

The Company is subject to a variety of market factors which affect the Company's operating results. Sales volumes and margins in Ag Services and Oilseeds were negatively impacted by challenging North American weather conditions, in particular high water in the Mississippi river system in the first half of 2019, and the continuing global trade tensions with China. Handling volumes in North America were impacted by the late harvest as planting was delayed due to spring flooding. Continued good global meal demand resulted in strong global crushing volumes and solid margins. South American origination volumes benefited from the U.S.-China trade dispute but were also impacted by softer Chinese demand due to the African swine fever impact on local feed demand and intermittent farmer selling. Global demand and margins for refined oil and biodiesel remained solid. Demand and prices for sweeteners and starches remained solid in North America while co-product prices were stable. Although ethanol demand remained steady in North America, margins were severely pressured as U.S. industry ethanol production and stocks remained at high levels and U.S. exports to China ceased during the trade dispute. The severe weather conditions in North America also adversely impacted operations in the Carbohydrate Solutions business unit. Nutrition benefited from growing demand for flavors, flavors systems, human and pet health and wellness products, and plant-based proteins but was negatively impacted by the African swine fever in Asia Pacific, which also resulted in pricing pressures in the global lysine market.

Year Ended December 31, 2019 Compared to Year Ended December 31, 2018

Net earnings attributable to controlling interests decreased 24% or \$0.4 billion, to \$1.4 billion. Segment operating profit decreased 10% or \$0.3 billion, to \$2.9 billion, and included a net charge of \$134 million consisting of asset impairment, restructuring, and settlement charges, gains on sale of certain assets, and a step-up gain on an equity investment. Included in segment operating profit in 2018 was a net charge of \$89 million consisting of asset impairment, restructuring, and settlement charges and a net gain on sales of assets and businesses. Adjusted segment operating profit decreased \$0.3 billion to \$3.1 billion due to lower results in Ag Services, Crushing, and Carbohydrate Solutions, and lower equity earnings from Wilmar, partially offset by higher results in Refined Products and Other and Nutrition. Refined Products and Other in 2019 included \$270 million related to the biodiesel tax credit for 2018 and 2019 compared to \$120 million for 2017 recorded in the prior year. Corporate results were a net charge of \$1.4 billion in 2019, and included restructuring and pension settlement and remeasurement charges of \$159 million primarily related to early retirement and reorganization initiatives, a loss on sale of the Company's equity investment in CIP of \$101 million, and a charge of \$37 million from the effect of changes in agricultural commodity prices on LIFO inventory valuation reserves, compared to a credit of \$18 million in 2018. Corporate results in 2018 of \$1.2 billion included a pension settlement charge of \$117 million, a \$49 million charge related to a discontinued software project, and restructuring charges of \$24 million primarily related to the reorganization of IT services.

Income taxes of \$209 million decreased \$36 million. The Company's effective tax rate for 2019 was 13.2% compared to 11.9% for 2018. The low 2019 tax rate was primarily due to the impact of U.S. tax credits, including the 2018 and 2019 biodiesel tax credit and the railroad maintenance tax credit, signed into law in December 2019. The effective tax rate for 2018 included the 2017 biodiesel tax credit recorded in the first quarter of 2018 and the additional true-up adjustments related to the 2017 U.S. tax reform, along with certain favorable discrete tax items netting to a favorable \$74 million.

Analysis of Statements of Earnings

Processed volumes by product for the years ended December 31, 2019 and 2018 are as follows (in metric tons):

(In thousands)	2019	2018	Change
Oilseeds	36,271	36,308	(37)
Corn	22,079	22,343	(264)
Total	58,350	58,651	(301)

The Company generally operates its production facilities, on an overall basis, at or near capacity, adjusting facilities individually, as needed, to react to local supply and demand conditions. Processed volumes of Corn decreased slightly from the prior year levels primarily related to the production disruptions in the Columbus, Nebraska corn processing plant due to flooding and production issues in the Decatur, Illinois corn complex.

Revenues by segment for the years ended December 31, 2019 and 2018 are as follows:

(In millions)	2019	2018	Change
Ag Services and Oilseeds			_
Ag Services	\$ 31,705	\$ 31,766	\$ (61)
Crushing	9,479	10,319	(840)
Refined Products and Other	 7,557	7,806	 (249)
Total Ag Services and Oilseeds	48,741	 49,891	(1,150)
Carbohydrate Solutions			
Starches and Sweeteners	6,854	6,922	(68)
Vantage Corn Processors	 3,032	3,357	 (325)
Total Carbohydrate Solutions	9,886	 10,279	(393)
Nutrition			
Human Nutrition	2,745	2,571	174
Animal Nutrition	 2,932	1,219	 1,713
Total Nutrition	5,677	 3,790	1,887
Other Business	352	381	(29)
Total Other Business	 352	381	(29)
Total	\$ 64,656	\$ 64,341	\$ 315

Revenues and cost of products sold in agricultural merchandising and processing businesses are significantly correlated to the underlying commodity prices and volumes. In periods of significant changes in market prices, the underlying performance of the Company is better evaluated by looking at margins since both revenues and cost of products sold, particularly in Ag Services and Oilseeds, generally have a relatively equal impact from market price changes which generally result in an insignificant impact to gross profit.

Revenues increased \$315 million to \$64.7 billion due to overall higher sales volumes (\$3.2 billion), partially offset by lower sales prices (\$2.9 billion). The increase in sales volumes was due principally to soybeans, wheat, cotton, and higher sales volumes of feed ingredients related to acquisitions. The decrease in sales prices was due principally to soybeans, meal, and wheat. Ag Services and Oilseeds revenues decreased 2% to \$48.7 billion due to lower sales prices (\$3.0 billion), partially offset by higher sales volumes (\$1.8 billion). Carbohydrate Solutions revenues decreased 4% to \$9.9 billion due to lower sales volumes (\$0.4 billion). Nutrition revenues increased 50% to \$5.7 billion due to higher sales volumes (\$1.8 billion), primarily related to acquisitions and higher sales prices (\$0.1 billion).

Cost of products sold increased \$0.3 billion to \$60.5 billion due to overall higher sales volumes, partially offset by lower prices of commodities. Included in cost of products sold in 2019 was a charge of \$37 million from the effect of changes in agricultural commodity prices on LIFO inventory valuation reserves compared to a credit of \$18 million in 2018. Manufacturing expenses increased \$0.3 billion to \$5.7 billion due principally to new acquisitions.

Foreign currency translation impacts decreased both revenues and cost of products sold by \$0.8 billion.

Gross profit decreased \$34 million or 1%, to \$4.1 billion. Lower results in Ag Services and Oilseeds (\$40 million), Carbohydrate Solutions (\$301 million), and Other (\$6 million) were offset by higher results in Nutrition (\$400 million). These factors are explained in the discussions of segment operating profit on page 45. The effect of changes in agricultural commodity prices on LIFO inventory valuation reserves had a negative impact on gross profit of \$37 million in 2019 compared to a positive impact of \$18 million in 2018.

Selling, general, and administrative expenses increased 15% to \$2.5 billion due principally to new acquisitions, primarily in the Nutrition segment, and higher spending on IT, business transformation, growth-related investments, and Readiness-related projects, partially offset by lower variable performance-related and stock compensation expenses.

Asset impairment, exit, and restructuring costs increased \$132 million to \$303 million. Charges in 2019 consisted of asset impairments of \$131 million related to certain facilities, vessels, and other long-lived assets and \$11 million related to goodwill and other intangible assets presented as specified items within segment operating profit, and \$159 million of restructuring and pension settlement and remeasurement charges in Corporate primarily related to early retirement and reorganization initiatives and several individually insignificant restructuring charges presented as specified items within segment operating profit. Charges in 2018 totaling \$171 million consisted of \$56 million of impairment of certain long-lived assets, a \$12 million impairment of an equity investment, a \$21 million impairment related to a long-term financing receivable, and \$9 million of other individually insignificant impairment and restructuring charges presented as specified items within segment operating profit, and a \$49 million charge related to a discontinued software project, \$18 million of restructuring charges related to the reorganization of IT services and \$6 million individually insignificant restructuring charges in Corporate.

Interest expense increased \$38 million to \$402 million due to higher borrowings to fund recent acquisitions, partially offset by lower interest rates.

Equity in earnings of unconsolidated affiliates decreased \$64 million to \$454 million due to lower earnings from the Company's investments in Wilmar and CIP, partially offset by higher earnings from the Company's investments in Olenex and other equity investees.

Other expense - net of \$7 million decreased \$94 million. Expense in 2019 included a loss on sale of the Company's equity investment in CIP and foreign exchange loss, partially offset by gains on the sale of certain assets, step-up gains on equity investments, gains on disposals of individually insignificant assets in the ordinary course of business, and other income. Expense in 2018 included foreign exchange losses and a non-cash pension settlement charge of \$117 million related to the purchase of a group annuity contract that irrevocably transferred the future benefit obligations and annuity administration for certain U.S. salaried retirees under the Company's ADM Retirement Plan. These expenses were partially offset by gains on disposals of businesses, an equity investment, and individually insignificant assets in the ordinary course of business, and other income.

Operating profit by segment and earnings before income taxes for the years ended December 31, 2019 and 2018 are as follows:

Segment Operating Profit	2019	2018	Change
		(In millions)	
Ag Services and Oilseeds			
Ag Services	\$ 502		\$ (155)
Crushing	580	650	(70)
Refined Products and Other	586	370	216
Wilmar	267	343	(76)
Total Ag Services and Oilseeds	1,935	2,020	(85)
Carbohydrate Solutions			
Sweeteners and Starches	753	905	(152)
Vantage Corn Processors	(109)	40	(149)
Total Carbohydrate Solutions	644	945	(301)
Nutrition			
Human Nutrition	376	318	58
Animal Nutrition	42	21	21
Total Nutrition	418	339	79
Other Business	85	58	27
Total Other Business	85	58	27
Specified Items:			
Gain on sales of assets and businesses	12	13	(1)
Impairment, restructuring, and exit charges	(146)	(102)	(44)
Total Specified Items	(134)	(89)	(45)
Total Segment Operating Profit	2,948	3,273	(325)
Adjusted Segment Operating Profit ⁽¹⁾	3,082	3,362	(280)
Segment Operating Profit	2,948	3,273	(325)
Corporate	(1,360)	(1,213)	(147)
Earnings Before Income Taxes	\$ 1,588	\$ 2,060	\$ (472)
-			

⁽¹⁾ Adjusted segment operating profit is segment operating profit excluding the above specified items.

Ag Services and Oilseeds operating profit decreased 4%. Ag Services results were lower due to weaker North American grain margins and lower volumes, in part due to challenging weather conditions and the U.S.-China trade tensions. Results in 2019 were negatively impacted by high water conditions in the first half of the year, which limited grain movement and sales in North America. Slow farmer selling and lower Chinese demand for South American origination, in part due to African swine fever, also impacted results. Crushing results were strong but down compared to 2018. Lower executed crush margins around the globe drove lower results, partially offset by favorable timing effects of approximately \$102 million from hedges entered in 2018. Refined Products and Other results were up compared to 2018 primarily due to the retroactive biodiesel tax credit of \$270 million for 2018 and 2019 recorded in 2019 compared to \$120 million for 2017 recorded in 2018, strong demand, and higher results from equity investments. Wilmar results were lower year over year.

Carbohydrate Solutions operating profit decreased 32%. Starches and Sweeteners results were down primarily due to lower results in EMEA where margins were pressured due to low sugar prices and the Turkish quota on starch-based sweeteners. Higher manufacturing costs at the Decatur, IL complex and weaker margins in flour milling also contributed to the decrease. Vantage Corn Processors results were down due to significantly lower ethanol margins amid a continued unfavorable ethanol industry environment, exacerbated by the lack of Chinese demand for ethanol due to the U.S.-China trade dispute.

Nutrition operating profit increased 23%. Human Nutrition results were higher year over year on strong sales and margin growth in North America and Europe, Middle East, Africa, and India (EMEAI) and contributions from acquisitions. Animal Nutrition results were up driven largely by contributions from the acquisition of Neovia, partially offset by additional expenses related to inventory valuation of newly-acquired Neovia and weaker lysine results.

Other Business operating profit increased 47% primarily due to improved results from the Company's futures commission brokerage business and captive insurance underwriting performance.

Corporate results are as follows:

(In millions)	2019	2018	Change
LIFO credit (charge)	\$ (37) \$	18	\$ (55)
Interest expense - net	(348)	(321)	(27)
Unallocated corporate costs	(647)	(660)	13
Loss on sale of asset	(101)	_	(101)
Expenses related to acquisitions	(17)	(8)	(9)
Impairment, restructuring, and settlement charges	(159)	(190)	31
Other charges	 (51)	(52)	1
Total Corporate	\$ (1,360) \$	(1,213)	\$ (147)

Corporate results were a net charge of \$1.4 billion in 2019 compared to \$1.2 billion in 2018. The effect of changes in agricultural commodity prices on LIFO inventory valuation reserves resulted in a charge of \$37 million in 2019 compared to a credit of \$18 million in 2018. Interest expense - net increased \$27 million due to higher borrowings to fund recent acquisitions, partially offset by interest savings from cross-currency swaps. Unallocated corporate costs decreased \$13 million due principally to decreased performance-related compensation accruals partially offset by higher spending on IT, business transformation, growth-related investments, and Readiness-related projects. Loss on sale of asset related to the sale of the Company's equity investment in CIP. Expenses related to acquisitions in 2019 consisted of expenses primarily related to the Neovia acquisition. Expenses related to acquisitions in 2018 consisted of expenses and losses on foreign currency derivative contracts entered into to economically hedge certain acquisitions. Impairment, restructuring, and settlement charges in 2019 included restructuring and pension settlement and remeasurement charges related to early retirement and reorganization initiatives. Impairment, restructuring, and settlement charges in 2018 included pension settlement charge of \$117 million related to the purchase of a group annuity contract that irrevocably transferred the future benefit obligations and annuity administration for certain U.S. salaried retirees under the Company's ADM Retirement Plan, a \$49 million charge related to a discontinued software project, and restructuring charges of \$24 million primarily related to the reorganization of IT services. Other charges in 2019 included railroad maintenance expenses of \$51 million. Other charges in 2018 included foreign exchange losses which were partially offset by earnings from the Company's equity investment in CIP.

Non-GAAP Financial Measures

The Company uses adjusted earnings per share (EPS), adjusted earnings before taxes, interest, and depreciation and amortization (EBITDA), and adjusted segment operating profit, non-GAAP financial measures as defined by the SEC, to evaluate the Company's financial performance. These performance measures are not defined by accounting principles generally accepted in the United States and should be considered in addition to, and not in lieu of, GAAP financial measures.

Adjusted EPS is defined as diluted EPS adjusted for the effects on reported diluted EPS of specified items. Adjusted EBITDA is defined as earnings before taxes, interest, and depreciation and amortization, adjusted for specified items. The Company calculates adjusted EBITDA by removing the impact of specified items and adding back the amounts of interest expense and depreciation and amortization to earnings before income taxes. Adjusted segment operating profit is segment operating profit adjusted, where applicable, for specified items.

Management believes that adjusted EPS, adjusted EBITDA, and adjusted segment operating profit are useful measures of the Company's performance because they provide investors additional information about the Company's operations allowing better evaluation of underlying business performance and better period-to-period comparability. Adjusted EPS, adjusted EBITDA, and adjusted segment operating profit are not intended to replace or be an alternative to diluted EPS, earnings before income taxes, and segment operating profit, respectively, the most directly comparable amounts reported under GAAP.

The table below provides a reconciliation of diluted EPS to adjusted EPS for the years ended December 31, 2019 and 2018.

		2019	9		3	
	In	millions	Per share	In	millions	Per share
Average number of shares outstanding - diluted		565			567	
Net earnings and reported EPS (fully diluted)	\$	1,379 \$	\$ 2.44	\$	1,810 \$	3.19
Adjustments:						
LIFO charge (credit) (net of tax of \$9 million in 2019 and \$4 million in 2018) (1)		28	0.05		(14)	(0.02)
(Gain) loss on sales of assets and businesses (net of tax of \$35 million in 2019 and \$0 million in 2018)		124	0.22		(13)	(0.02)
Asset impairment, restructuring, and settlement charges (net of tax of \$56 million in 2019 and \$66 million in 2018) (2)		249	0.44		226	0.40
Expenses related to acquisitions (net of tax of \$6 million in 2019 and \$2 million in 2018) (2)		11	0.02		6	0.01
Tax adjustments (3)		39	0.07		(33)	(0.06)
Adjusted net earnings and adjusted EPS	\$	1,830 \$	3.24	\$	1,982 \$	3.50

⁽¹⁾ Tax effected using the Company's U.S. tax rate.

⁽²⁾ Tax effected using the applicable tax rates.

⁽³⁾ Includes tax adjustments related to the U.S. Tax Cuts and Jobs Act and other discrete items.

The tables below provide a reconciliation of earnings before income taxes to adjusted EBITDA and adjusted EBITDA by segment for the years ended December 31, 2019 and 2018.

(In millions)	2019	2018	Change
Earnings before income taxes	\$ 1,588	\$ 2,060	\$ (472)
Interest expense	402	364	38
Depreciation and amortization	993	941	52
LIFO charge (credit)	37	(18)	55
Gain (loss) on sales of assets and businesses	89	(13)	102
Asset impairment, restructuring, and settlement charges	305	292	13
Railroad maintenance expense	51		51
Expenses related to acquisitions	 17	8	9
Adjusted EBITDA	\$ 3,482	\$ 3,634	\$ (152)

(In millions)	2019	2018	Change
Ag Services and Oilseeds	\$ 2,311	\$ 2,410	(99)
Carbohydrate Solutions	974	1,282	(308)
Nutrition	642	486	156
Other Business	117	92	25
Corporate	 (562)	 (636)	74
Adjusted EBITDA	\$ 3,482	\$ 3,634	\$ (152)

Liquidity and Capital Resources

A Company objective is to have sufficient liquidity, balance sheet strength, and financial flexibility to fund the operating and capital requirements of a capital intensive agricultural commodity-based business. The Company depends on access to credit markets, which can be impacted by its credit rating and factors outside of ADM's control, to fund its working capital needs and capital expenditures. The primary source of funds to finance ADM's operations, capital expenditures, and advancement of its growth strategy is cash generated by operations and lines of credit, including a commercial paper borrowing facility and accounts receivable securitization programs. In addition, the Company believes it has access to funds from public and private equity and debt capital markets in both U.S. and international markets.

Cash used in operating activities was \$2.4 billion in 2020 compared to \$5.5 billion in 2019. Working capital changes as described below, including the impact of deferred consideration, decreased cash by \$5.5 billion in the current year compared to \$7.7 billion in the prior year.

Trade receivables increased \$0.1 billion primarily due to lower receivables sold. Inventories increased \$2.4 billion primarily due to higher inventory prices. Other current assets and accrued expenses and other payables increased \$2.1 billion and \$1.3 billion, respectively, primarily due to increases in contracts and futures gains and losses. Trade payables increased \$0.7 billion principally reflecting seasonal cash payments for North American harvest-related grain purchases. Payables to brokerage customers increased \$1.4 billion due to increased customer trading activity in the Company's futures commission and brokerage business.

Deferred consideration in securitized receivables of \$4.6 billion and \$7.7 billion in 2020 and 2019, respectively, was offset by the same amounts of net consideration received for beneficial interest obtained for selling trade receivables.

Cash provided by investing activities was \$4.5 billion this year compared to \$5.3 billion last year. Capital expenditures of \$0.8 billion in the current year were comparable to last year. Net assets of businesses acquired were \$15 million this year compared to \$1.9 billion last year due to the acquisition of Neovia in 2019. Proceeds from sales of business and assets of \$0.7 billion in the current year related to the sale of a portion of the Company shares in Wilmar and certain other assets compared to \$0.3 billion in the prior year. Net consideration received for beneficial interest obtained for selling trade receivables was \$4.6 billion and \$7.7 billion in 2020 and 2019, respectively.

Cash used in financing activities was \$0.4 billion this year compared to \$0.7 billion last year. Long-term debt borrowings in the current year of \$1.8 billion consisted of the \$0.5 billion and \$1.0 billion aggregate principal amounts of 2.75% Notes due in 2025 and 3.25% Notes due in 2030, respectively, issued on March 27, 2020 and the \$0.3 billion aggregate principal amount of zero coupon exchangeable bonds due in 2023 issued on August 26, 2020. Proceeds from the borrowings in the current year were used for general corporate purposes, including the reduction of short-term debt. Commercial paper net borrowings were \$0.8 billion in the current year compared to \$0.9 billion in the prior year. Long-term debt payments in the current year of \$2.1 billion related primarily to the early redemption of the \$0.5 billion and \$0.4 billion aggregate principal amounts of 4.479% debentures due in 2021 and 3.375% debentures due in 2022, respectively, the repurchase of \$0.7 billion aggregate principal amount of certain outstanding notes and debentures, and the redemption of \$0.2 billion aggregate principal amount of private placement notes due in 2021 and 2024. Long-term debt payments of \$0.6 billion in the prior year related to the \$500 million Floating Rate Notes that matured in June 2019. Share repurchases in the current year were \$0.1 billion compared to \$0.2 billion in the prior year. Dividends paid in the current year of \$0.8 billion were comparable to the prior year.

At December 31, 2020, ADM had \$0.7 billion of cash, cash equivalents, and short-term marketable securities and a current ratio, defined as current assets divided by current liabilities, of 1.5 to 1. Included in working capital is \$7.9 billion of readily marketable commodity inventories. At December 31, 2020, the Company's capital resources included shareholders' equity of \$20.0 billion and lines of credit, including the accounts receivable securitization programs described below, totaling \$10.2 billion, of which \$6.6 billion was unused. ADM's ratio of long-term debt to total capital (the sum of long-term debt and shareholders' equity) was 28% and 29% at December 31, 2020 and 2019, respectively. The Company uses this ratio as a measure of ADM's long-term indebtedness and an indicator of financial flexibility. The Company's ratio of net debt (the sum of short-term debt, current maturities of long-term debt, and long-term debt less the sum of cash and cash equivalents and short-term marketable securities) to capital (the sum of net debt and shareholders' equity) was 32% and 29% at December 31, 2020 and 2019, respectively. Of the Company's total lines of credit, \$5.0 billion supported the commercial paper borrowing programs, against which there was \$1.7 billion of commercial paper outstanding at December 31, 2020.

COVID-19 has not significantly impacted ADM's capital and financial resources, and pricing on its revolving credit facility remains unchanged. However, in line with the overall markets, COVID-19 created dislocations in the credit markets during certain periods in the first half of 2020 with corporate spreads increasing, partially offset by a decline in benchmark yields. The Company has utilized its diversified sources of liquidity, including its inventory financing and bilateral bank facilities, to ensure it has ample cash and is prepared for possible unexpected credit market disruptions. Additionally, ADM has been accepted into the Federal Reserve's Commercial Paper Financing Facility and the Bank of England's COVID Corporate Financing Facility ensuring uninterrupted access to both the U.S. and European commercial paper markets. The Federal Reserve's Commercial Paper Financing Facility and the Bank of England's COVID Corporate Financing Facility expire in March and June 2021, respectively, unless renewed. To date, the Company has not utilized these facilities.

During the second half of 2020, the global credit market stabilized with corporate credit spreads below pre-pandemic levels. Continued actions by central banks provided additional support in both the short-term and long-term funding markets further stabilizing corporate credit markets. Low benchmark yields and favorable credit spreads coupled with continued strong cash flow generation during the second half of the year presented opportunities for ADM to re-balance the company's liability portfolio to pre-pandemic levels. Starting in June 2020, ADM began a series of liability management transactions including multiple early debt redemptions and the \$0.7 billion debt tender in September 2020 to capitalize on all-time low interest rates.

As of December 31, 2020, the Company had \$0.7 billion of cash and cash equivalents, \$0.3 billion of which is cash held by foreign subsidiaries whose undistributed earnings are considered indefinitely reinvested. Based on the Company's historical ability to generate sufficient cash flows from its U.S. operations and unused and available U.S. credit capacity of \$4.0 billion, the Company has asserted that these funds are indefinitely reinvested outside the U.S.

The Company has accounts receivable securitization programs (the "Programs") with certain commercial paper conduit purchasers and committed purchasers. The Programs provide the Company with up to \$1.8 billion in funding against accounts receivable transferred into the Programs and expand the Company's access to liquidity through efficient use of its balance sheet assets (see Note 19 in Item 8 for more information and disclosures on the Programs). As of December 31, 2020, the Company utilized \$1.6 billion of its facility under the Programs.

On November 5, 2014, the Company's Board of Directors approved a stock repurchase program authorizing the Company to repurchase up to 100,000,000 shares of the Company's common stock during the period commencing January 1, 2015 and ending December 31, 2019. On August 7, 2019, the Company's Board of Directors approved the extension of the stock repurchase program through December 31, 2024 and the repurchase of up to an additional 100,000,000 shares under the extended program. The Company has acquired approximately 95.5 million shares under this program as of December 31, 2020.

In 2021, the Company expects capital expenditures of \$0.9 billion to \$1.0 billion, and additional cash outlays of approximately \$0.8 billion in dividends and up to \$0.5 billion in share repurchases, subject to other strategic uses of capital.

The Company's credit facilities and certain debentures require the Company to comply with specified financial and non-financial covenants including maintenance of minimum tangible net worth as well as limitations related to incurring liens, secured debt, and certain other financing arrangements. The Company was in compliance with these covenants as of December 31, 2020.

The three major credit rating agencies have maintained the Company's credit ratings at solid investment grade levels with stable outlooks.

Contractual Obligations

In the normal course of business, the Company enters into contracts and commitments which obligate the Company to make payments in the future. The following table sets forth the Company's significant future obligations by time period. Purchases include commodity-based contracts entered into in the normal course of business, which are further described in Item 7A, "Quantitative and Qualitative Disclosures About Market Risk," energy-related purchase contracts entered into in the normal course of business, and other purchase obligations related to the Company's normal business activities. The following table does not include unrecognized income tax benefits of \$151 million as of December 31, 2020 as the Company is unable to reasonably estimate the timing of settlement. Where applicable, information included in the Company's consolidated financial statements and notes is cross-referenced in this table.

			Payments Due by Period							
Contractual Obligations and Other Commitments	Item 8 Note Reference	e Total		Less than 1 Year		1 - 3 Years		3 - 5 Years		ore than S Years
						(In	millions)			
Purchases										
Inventories		\$	18,220	\$	17,915	\$	301	\$	4	\$ _
Energy			537		184		166		187	_
Other			940		553		158		41	188
Total purchases			19,697		18,652		625		232	188
Short-term debt			2,042		2,042		_		_	_
Long-term debt	Note 10		7,887		2		1,061		1	6,823
Estimated interest payments			5,370		319		632		598	3,821
One-time transition tax	Note 13		164		25		56		83	_
Operating leases	Note 14		1,299		302		486		251	260
Estimated pension and other postretirement plan contributions ⁽¹⁾	Note 15		151		45		29		27	 50
Total		\$	36,610	\$	21,387	\$	2,889	\$	1,192	\$ 11,142

⁽¹⁾ Includes pension contributions of \$29 million for fiscal 2021. The Company is unable to estimate the amount of pension contributions beyond fiscal year 2021. For more information concerning the Company's pension and other postretirement plans, see Note 15 in Item 8.

At December 31, 2020, the Company estimates it will spend approximately \$1.7 billion through fiscal year 2025 to complete currently approved capital projects which are not included in the table above.

The Company also has outstanding letters of credit and surety bonds of \$1.2 billion at December 31, 2020 which are not included in the table above.

The Company has entered into agreements, primarily debt guarantee agreements related to equity-method investees, which could obligate the Company to make future payments. The Company's liability under these agreements is immaterial and arises only if the primary entity fails to perform its contractual obligation. The Company has collateral for a portion of these contingent obligations.

Off Balance Sheet Arrangements

Accounts Receivable Securitization Programs

On April 1, 2020 and October 1, 2020, the Company restructured its accounts receivable securitization programs (Programs) from a deferred purchase price to a pledge structure. Under the new structure, ADM Ireland Receivables and ADM Receivables transfer a portion of the purchased accounts receivable together with an equally proportional interest in all of its right, title and interest in the remaining purchased accounts receivable to each of the commercial paper conduit purchasers and committed purchasers. In exchange, ADM Ireland Receivables and ADM Receivables receive a cash payment for the accounts receivables transferred. See Note 19 of "Notes to Consolidated Financial Statements" included in Item 8 herein, "Financial Statements and Supplementary Data" for more information and disclosures on the Programs

There were no other material changes in the Company's off balance sheet arrangements during the year.

Critical Accounting Policies

The process of preparing financial statements requires management to make estimates and judgments that affect the carrying values of the Company's assets and liabilities as well as the recognition of revenues and expenses. These estimates and judgments are based on the Company's historical experience and management's knowledge and understanding of current facts and circumstances. Certain of the Company's accounting policies are considered critical, as these policies are important to the depiction of the Company's financial statements and require significant or complex judgment by management. Management has discussed with the Company's Audit Committee the development, selection, disclosure, and application of these critical accounting policies. Following are the accounting policies management considers critical to the Company's financial statements.

Fair Value Measurements - Inventories and Commodity Derivatives

Certain of the Company's inventory and commodity derivative assets and liabilities as of December 31, 2020 are valued at estimated fair values, including \$7.9 billion of merchandisable agricultural commodity inventories, \$2.8 billion of commodity derivative assets, \$2.0 billion of commodity derivative liabilities, and \$0.5 billion of inventory-related payables. Commodity derivative assets and liabilities include forward fixed-price purchase and sale contracts for agricultural commodities. Merchandisable agricultural commodities are freely traded, have quoted market prices, and may be sold without significant additional processing. Management estimates fair value for its commodity-related assets and liabilities based on exchange-quoted prices, adjusted for differences in local markets. The Company's inventory and derivative commodity fair value measurements are mainly based on observable market quotations without significant adjustments and are therefore reported as Level 2 within the fair value hierarchy. Level 3 fair value measurements of approximately \$3.0 billion of assets and \$0.9 billion of liabilities represent fair value estimates where unobservable price components represent 10% or more of the total fair value price. For more information concerning amounts reported as Level 3, see Note 4 in Item 8. Changes in the market values of these inventories and commodity contracts are recognized in the statement of earnings as a component of cost of products sold. If management used different methods or factors to estimate market value, amounts reported as inventories and cost of products sold could differ materially. Additionally, if market conditions change subsequent to year-end, amounts reported in future periods as inventories and cost of products sold could differ materially.

Derivatives – Designated Hedging Activities

The Company, from time to time, uses derivative contracts designated as cash flow hedges to hedge the purchase or sales price of anticipated volumes of commodities to be purchased and processed in a future month. Assuming normal market conditions, the change in the market value of such derivative contracts has historically been, and is expected to continue to be, highly effective at offsetting changes in price movements of the hedged item. Gains and losses arising from open and closed hedging transactions are deferred in accumulated other comprehensive income, net of applicable income taxes, and recognized as a component of cost of products sold and revenues in the statement of earnings when the hedged item is recognized in earnings. If it is determined that the derivative instruments used are no longer effective at offsetting changes in the price of the hedged item, then the changes in the market value of these exchange-traded futures and exchange-traded and over-the-counter option contracts would be recorded immediately in the statement of earnings as a component of revenues and/or cost of products sold. See Note 5 in Item 8 for additional information.

Investments in Affiliates

The Company applies the equity method of accounting for investments over which the Company has the ability to exercise significant influence. These investments are carried at cost plus equity in undistributed earnings and are adjusted, where appropriate, for amortizable basis differences between the investment balance and the underlying net assets of the investee. Generally, the minimum ownership threshold for asserting significant influence is 20% ownership of the investee. However, the Company considers all relevant factors in determining its ability to assert significant influence including, but not limited to, ownership percentage, board membership, customer and vendor relationships, and other arrangements. If management used a different accounting method for these investments, then the amount of earnings from affiliates the Company recognizes may materially differ.

Income Taxes

The Company accounts for income taxes in accordance with the applicable accounting standards. These standards prescribe a minimum threshold a tax position is required to meet before being recognized in the consolidated financial statements. The Company recognizes in its consolidated financial statements tax positions determined more likely than not to be sustained upon examination, based on the technical merits of the position. The Company faces challenges from U.S. and foreign tax authorities regarding the amount of taxes due. These challenges include questions regarding the timing and amount of deductions and the allocation of income among various tax jurisdictions. In evaluating the exposure associated with various tax filing positions, the Company records reserves for estimates of potential additional tax owed by the Company. For example, the Company has received tax assessments from tax authorities in Argentina and the Netherlands, challenging income tax positions taken by subsidiaries of the Company. The Company evaluated its tax positions for these matters and concluded, based in part upon advice from legal counsel, that it was appropriate to recognize the tax benefits of these positions (see Note 13 in Item 8 for additional information).

Deferred tax assets represent items to be used as tax deductions or credits in future tax returns where the related tax benefit has already been recognized in the Company's income statement. The realization of the Company's deferred tax assets is dependent upon future taxable income in specific tax jurisdictions, the timing and amount of which are uncertain. The Company evaluates all available positive and negative evidence including estimated future reversals of existing temporary differences, projected future taxable income, tax planning strategies, and recent financial results. Valuation allowances related to these deferred tax assets have been established to the extent the realization of the tax benefit is not likely. During 2020, the Company increased valuation allowances by approximately \$14 million primarily related to capital loss carryforwards. To the extent the Company were to favorably resolve matters for which valuation allowances have been established or be required to pay amounts in excess of the aforementioned valuation allowances, the Company's effective tax rate in a given financial statement period may be impacted.

Undistributed earnings of the Company's foreign subsidiaries and corporate joint ventures amounting to approximately \$12.5 billion at December 31, 2020, are considered to be indefinitely reinvested.

The Company has a responsibility to ensure that all ADM businesses within the Company follow responsible tax practices. ADM manages its tax affairs based upon the following key principles:

- a commitment to paying tax in compliance with all applicable laws and regulations in the jurisdictions in which the Company operates;
- a commitment to the effective, sustainable, and active management of the Company's tax affairs; and
- developing and sustaining open and honest relationships with the governments and jurisdictions in which the Company operates regarding the formulation of tax laws.

Property, Plant, and Equipment and Asset Abandonments and Write-Downs

The Company is principally engaged in the business of procuring, transporting, storing, processing, and merchandising agricultural commodities and products. This business is global in nature and is highly capital-intensive. Both the availability of the Company's raw materials and the demand for the Company's finished products are driven by factors such as weather, plantings, government programs and policies, changes in global demand, changes in standards of living, and global production of similar and competitive crops. These aforementioned factors may cause a shift in the supply/demand dynamics for the Company's raw materials and finished products. Any such shift will cause management to evaluate the efficiency and cash flows of the Company's assets in terms of geographic location, size, and age of its facilities. The Company, from time to time, will also invest in equipment, technology, and companies related to new, value-added products produced from agricultural commodities and products. These new products are not always successful from either a commercial production or marketing perspective. Management evaluates the Company's property, plant, and equipment for impairment whenever indicators of impairment exist. In addition, assets are written down to fair value after consideration of the ability to utilize the assets for their intended purpose or to employ the assets in alternative uses or sell the assets to recover the carrying value. If management used different estimates and assumptions in its evaluation of these assets, then the Company could recognize different amounts of expense over future periods. During 2020, the Company temporarily idled certain of its corn processing assets where ethanol is produced and performed a quantitative impairment assessment of those assets, resulting in no impairment charges. The total carrying value of the temporarily idled assets as of December 31, 2020 was immaterial. During the years ended December 31, 2020, 2019, and 2018, asset abandonment and impairment charges fo

Business Combinations

The Company's acquisitions are accounted for in accordance with Accounting Standards Codification (ASC) Topic 805, *Business Combinations*, as amended. The consideration transferred is allocated to various assets acquired and liabilities assumed at their estimated fair values as of the acquisition date with the residual allocated to goodwill. Fair values allocated to assets acquired and liabilities assumed in business combinations require management to make significant judgments, estimates, and assumptions, especially with respect to intangible assets. Management makes estimates of fair values based upon assumptions it believes to be reasonable. These estimates are based upon historical experience and information obtained from the management of the acquired companies and are inherently uncertain. The estimated fair values related to intangible assets primarily consist of customer relationships, trademarks, and developed technology which are determined primarily using discounted cash flow models. Estimates in the discounted cash flow models include, but are not limited to, certain assumptions that form the basis of the forecasted results (e.g. revenue growth rates, customer attrition rates, and royalty rates). These significant assumptions are forward looking and could be affected by future economic and market conditions. During the measurement period, which may take up to one year from the acquisition date, adjustments due to changes in the estimated fair value of assets acquired and liabilities assumed may be recorded as adjustments to the consideration transferred and related allocations. Upon the conclusion of the measurement period or the final determination of the values of assets acquired and liabilities assumed, whichever comes first, any such adjustments are charged to the consolidated statements of earnings.

Goodwill and Other Intangible Assets

Goodwill and intangible assets deemed to have indefinite lives are not amortized but are subject to annual impairment tests. The Company evaluates goodwill for impairment at the reporting unit level annually on October 1 or whenever there are indicators that the carrying value may not be fully recoverable. The Company adopted the provisions of ASC 350, *Intangibles - Goodwill and Other*, which permits, but does not require, a company to qualitatively assess indicators of a reporting unit's fair value. If after completing the qualitative assessment, a company believes it is likely that a reporting unit is impaired, a discounted cash flow analysis is prepared to estimate fair value. Critical estimates in the determination of the fair value of each reporting unit include, but are not limited to, future expected cash flows and discount rates. During the year ended December 31, 2020, the Company evaluated goodwill for impairment using a qualitative assessment in six reporting units and using a quantitative assessment in one reporting unit. The estimated fair value of the reporting unit evaluated for impairment using a quantitative assessment was substantially in excess of its carrying value. Definite-lived intangible assets, including capitalized expenses related to the Company's lADM program, are amortized over their estimated useful lives of 1 to 50 years and are reviewed for impairment whenever there are indicators that the carrying values may not be fully recoverable. The Company recorded impairment charges totaling \$26 million related to customer lists, \$11 million related to goodwill and intangibles, and \$9 million related customer lists during the years ended December 31, 2020, 2019, and 2018, respectively (see Note 18 in Item 8 for more information). If management used different estimates and assumptions in its impairment tests, then the Company could recognize different amounts of expense over future periods.

Employee Benefit Plans

The Company provides substantially all U.S. employees and employees at certain international subsidiaries with retirement benefits including defined benefit pension plans and defined contribution plans. The Company provides certain eligible U.S. employees who retire under qualifying conditions with subsidized postretirement health care coverage or Health Care Reimbursement Accounts.

In order to measure the expense and funded status of these employee benefit plans, management makes several estimates and assumptions, including interest rates used to discount certain liabilities, rates of return on assets set aside to fund these plans, rates of compensation increases, employee turnover rates, anticipated mortality rates, and anticipated future health care costs. These estimates and assumptions are based on the Company's historical experience combined with management's knowledge and understanding of current facts and circumstances. Management also uses third-party actuaries to assist in measuring the expense and funded status of these employee benefit plans. If management used different estimates and assumptions regarding these plans, the funded status of the plans could vary significantly, and the Company could recognize different amounts of expense over future periods.

The Company uses the corridor approach when amortizing actuarial losses. Under the corridor approach, net unrecognized actuarial losses in excess of 10% of the greater of the projected benefit obligation or the market related value of plan assets are amortized over future periods. For plans with little to no active participants, the amortization period is the remaining average life expectancy of the participants. For plans with active participants, the amortization period is the remaining average service period of the active participants. The amortization periods range from 2 to 36 years for the Company's defined benefit pension plans and from 6 to 24 years for the Company's postretirement benefit plans.

Item 7A. QUANTITATIVE AND QUALITATIVE DISCLOSURES ABOUT MARKET RISK

The market risk inherent in the Company's market risk sensitive instruments and positions is the potential loss arising from adverse changes in: commodity market prices as they relate to the Company's net commodity position, foreign currency exchange rates, and interest rates as described below.

Commodities

The availability and prices of agricultural commodities are subject to wide fluctuations due to factors such as changes in weather conditions, crop disease, plantings, government programs and policies, competition, changes in global demand, changes in customer preferences and standards of living, and global production of similar and competitive crops.

Item 7A. QUANTITATIVE AND QUALITATIVE DISCLOSURES ABOUT MARKET RISK (Continued)

The Company manages its exposure to adverse price movements of agricultural commodities used for, and produced in, its business operations, by entering into derivative and non-derivative contracts which reduce the Company's overall short or long commodity position. Additionally, the Company uses exchange-traded futures and exchange-traded and over-the-counter option contracts as components of merchandising strategies designed to enhance margins. The results of these strategies can be significantly impacted by factors such as the correlation between the value of exchange-traded commodities futures contracts and the cash prices of the underlying commodities, counterparty contract defaults, and volatility of freight markets. In addition, the Company, from time-to-time, enters into derivative contracts which are designated as hedges of specific volumes of commodities that will be purchased and processed, or sold, in a future month. The changes in the market value of such futures contracts have historically been, and are expected to continue to be, highly effective at offsetting changes in price movements of the hedged item. Gains and losses arising from open and closed designated hedging transactions are deferred in other comprehensive income, net of applicable taxes, and recognized as a component of cost of products sold or revenues in the statement of earnings when the hedged item is recognized.

The Company's commodity position consists of merchandisable agricultural commodity inventories, related purchase and sales contracts, energy and freight contracts, and exchange-traded futures and exchange-traded and over-the-counter option contracts including contracts used to hedge portions of production requirements, net of sales.

The fair value of the Company's commodity position is a summation of the fair values calculated for each commodity by valuing all of the commodity positions at quoted market prices for the period, where available, or utilizing a close proxy. The Company has established metrics to monitor the amount of market risk exposure, which consist of volumetric limits, and value-at-risk (VaR) limits. VaR measures the potential loss, at a 95% confidence level, that could be incurred over a one year period. Volumetric limits are monitored daily and VaR calculations and sensitivity analysis are monitored weekly.

In addition to measuring the hypothetical loss resulting from an adverse two standard deviation move in market prices (assuming no correlations) over a one year period using VaR, sensitivity analysis is performed measuring the potential loss in fair value resulting from a hypothetical 10% adverse change in market prices. The highest, lowest, and average weekly position for the years ended December 31, 2020 and 2019 together with the market risk from a hypothetical 10% adverse price change is as follows:

	December 31, 2020					December 31, 2019			
Long/(Short)	·	Fair Value Ma		Market Risk F		air Value		Market Risk	
				(In m	illions))			
Highest position	\$	966	\$	97	\$	576	\$	58	
Lowest position		(842)		(84)		(83)		(8)	
Average position		111		11		280		28	

The change in fair value of the average position was principally the result of a decrease in quantities.

Currencies

The Company has consolidated subsidiaries in more than 70 countries. For the majority of the Company's subsidiaries located outside the United States, the local currency is the functional currency except certain significant subsidiaries in Switzerland where Euro is the functional currency, and Brazil and Argentina where U.S. dollar is the functional currency. To reduce the risks associated with foreign currency exchange rate fluctuations, the Company enters into currency exchange contracts to minimize its foreign currency position related to transactions denominated primarily in Euro, British pound, Canadian dollar, and Brazilian real currencies. These currencies represent the major functional or local currencies in which recurring business transactions occur. The Company also uses currency exchange contracts as hedges against amounts indefinitely invested in foreign subsidiaries and affiliates. The currency exchange contracts used are forward contracts, swaps with banks, exchange-traded futures contracts, and over-the-counter options. The changes in market value of such contracts have a high correlation to the price changes in the currency of the related transactions. The potential loss in fair value for such net currency position resulting from a hypothetical 10% adverse change in foreign currency exchange rates is not material.

Item 7A. QUANTITATIVE AND QUALITATIVE DISCLOSURES ABOUT MARKET RISK (Continued)

The amount the Company considers indefinitely invested in foreign subsidiaries and corporate joint ventures translated into dollars using the year-end exchange rates is \$10.5 billion and \$9.6 billion (\$12.5 billion and \$11.6 billion at historical rates) at December 31, 2020 and 2019, respectively. The increase is due to the increase in retained earnings of the foreign subsidiaries of \$1.0 billion. The potential loss in fair value, which would principally be recognized in Other Comprehensive Income, resulting from a hypothetical 10% adverse change in quoted foreign currency exchange rates is \$1.3 billion and \$1.2 billion for December 31, 2020 and 2019, respectively. Actual results may differ.

Interest

The fair value of the Company's long-term debt is estimated using quoted market prices, where available, and discounted future cash flows based on the Company's current incremental borrowing rates for similar types of borrowing arrangements. Such fair value exceeded the long-term debt carrying value. Market risk is estimated as the potential increase in fair value resulting from a hypothetical 50 basis points decrease in interest rates. Actual results may differ.

	December 3	31, 2020	Dece	mber 31, 2019	
		_			
Fair value of long-term debt	\$	9,487	\$	9,211	
Excess of fair value over carrying value		1,602			
Market risk		441			

The increase in the fair value of long-term debt at December 31, 2020 is primarily due to decreased interest rates and increased borrowings.

Item 8. FINANCIAL STATEMENTS AND SUPPLEMENTARY DATA

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Consolidated Statements of Earnings

(In millions, except per share amounts)	2020		ear Ended		••••
	2020		2019		2018
Revenues Cost of products sold	\$ 64,3: 59,9		64,656 60,509	\$	64,341 60,160
Gross Profit	4,4		4,147	_	4,181
Selling, general and administrative expenses Asset impairment, exit, and restructuring costs	2,6	57 50	2,493 303		2,165 171
Interest expense	3.		402		364
Equity in earnings of unconsolidated affiliates Loss on debt extinguishment	(5 ²	,	(454)		(518)
Interest income	-	8)	(192)		(162)
Other (income) expense - net Earnings Before Income Taxes	(2° 1,8	<u> </u>	7 1,588	_	2,060
Income tax expense	1	1	209		245
Net Earnings Including Noncontrolling Interests	1,7	2	1,379		1,815
Less: Net earnings (losses) attributable to noncontrolling interests	<u> </u>	0			5
Net Earnings Attributable to Controlling Interests	<u>\$ 1,7</u>	\$	1,379	\$	1,810
Average number of shares outstanding – basic	5	1	563		564
Average number of shares outstanding – diluted	5	3	565		567
Basic earnings per common share	\$ 3.	6 \$	2.45	\$	3.21
Diluted earnings per common share	\$ 3.	5 \$	2.44	\$	3.19

Consolidated Statements of Comprehensive Income (Loss)

(In millions)		ear Ended ecember 31			
	2020		2019		2018
Net earnings including noncontrolling interests Other comprehensive income (loss):	\$ 1,782	\$	1,379	\$	1,815
Foreign currency translation adjustment Tax effect	(362	_	(176) (12)		(581) (28)
Net of tax amount	(265)	(188)		(609)
Pension and other postretirement benefit liabilities adjustment Tax effect	(113 16	_	(98) 50		156 (55)
Net of tax amount	(97)	(48)		101
Deferred gain (loss) on hedging activities Tax effect	254 (57		(91) 18		57 (13)
Net of tax effect	197		(73)		44
Unrealized gain (loss) on investments Tax effect	(27) 	13 (1)		(4) (1)
Net of tax effect	(27)	12		(5)
Other comprehensive income (loss)	(192)	(297)		(469)
Comprehensive income (loss)	1,590		1,082		1,346
Less: Comprehensive income (loss) attributable to noncontrolling interests	17		2		5
Comprehensive income (loss) attributable to controlling interests	\$ 1,573	\$	1,080	\$	1,341

Archer-Daniels-Midland Company Consolidated Balance Sheets

(In millions)	December 31, 2020	December 31, 2019	
Assets			
Current Assets			
Cash and cash equivalents	\$ 666	\$ 852	
Segregated cash and investments	5,890	4,458	
Trade receivables - net	2,793	2,267	
Inventories	11,713	9,170	
Other current assets	6,224	4,600	
Total Current Assets	27,286	21,347	
Investments and Other Assets	27,200	21,517	
Investments in and advances to affiliates	4,913	5,132	
Goodwill and other intangible assets	5,413	5,476	
Right-of-use assets	1,102	971	
Other assets	1,054	965	
Total Investments and Other Assets	12,482	12,544	
Property, Plant, and Equipment		500	
Land and land improvements	545	592	
Buildings	5,522	5,381	
Machinery and equipment	19,154	19,005	
Construction in progress	1,118	1,021	
	26,339	25,999	
Accumulated depreciation	(16,388)	(15,893)	
Net Property, Plant, and Equipment	9,951	10,106	
Total Assets	\$ 49,719	\$ 43,997	
Liabilities, Temporary Equity, and Shareholders' Equity			
Current Liabilities			
Short-term debt	\$ 2,042	\$ 1,202	
Trade payables	4,474	3,746	
Payables to brokerage customers	6,460	5,022	
Current lease liabilities	261	215	
Accrued expenses and other payables	4,943	3,542	
Current maturities of long-term debt	2	7	
Total Current Liabilities	18,182	13,734	
Long-Term Liabilities	10,102	13,734	
	7 995	7 (7)	
Long-term debt Deferred income taxes	7,885	7,672	
	1,302	1,194	
Non-current lease liabilities	863	781	
Other	1,391	1,333	
Total Long-Term Liabilities	11,441	10,980	
Temporary Equity - Redeemable noncontrolling interest	74	58	
Shareholders' Equity			
Common stock	2,824	2,655	
Reinvested earnings	19,780	18,958	
Accumulated other comprehensive income (loss)	(2,604)	(2,405)	
Noncontrolling interests	22	17	
Total Shareholders' Equity	20,022	19,225	
Total Liabilities, Temporary Equity, and Shareholders' Equity		\$ 43,997	

Consolidated Statements of Cash Flows

(In millions)		Year 2020	2019		2010
Operating Activities		2020	2019		2018
Net earnings including noncontrolling interests	\$	1,782	\$ 1,379	\$	1,81
Adjustments to reconcile net earnings to net cash provided by (used in) operating results	φ	1,702	1,5/9	Ψ	1,01
Depreciation and amortization		976	993		94
Asset impairment charges		54	142		14
Deferred income taxes		75	21		(47
Equity in earnings of affiliates, net of dividends		(298)	(213)	(24)
Stock compensation expense		151	89		10
Deferred cash flow hedges		254	(91)	5
Loss on debt extinguishment		409			_
(Gain) loss on sales of assets and businesses		(161)	39		(4)
Other – net		(113)	(73)	(5:
Changes in operating assets and liabilities, net of acquisitions and dispositions					
Segregated investments		408	278		1,17
Trade receivables		(149)	287		(37
Inventories		(2,426)	(21)	22
Deferred consideration in securitized receivables		(4,603)	(7,681)	(7,83
Other current assets		(2,126)	(1,449)	(7
Trade payables		694	(64)	(300
Payables to brokerage customers		1,400	347		(30
Accrued expenses and other payables		1,287	565		3
Total Operating Activities		(2,386)	(5,452)	(4,78
Investing Activities					
Purchases of property, plant, and equipment		(823)	(828)	(84
Net assets of businesses acquired		(15)	(1,946		(464
Proceeds from sales of assets and businesses		728	293		19
Investments in and advances to affiliates		(5)	(13)	(15)
Investments in retained interest in securitized receivables		(2,121)	(5,398		(6,95
Proceeds from retained interest in securitized receivables		6,724	13,079		14,79
Purchases of marketable securities		(2)	(27		_
Proceeds from sales of marketable securities		6	104		1.
Other – net		(27)	(5)	
Total Investing Activities	_	4,465	5,259		6,58
Financing Activities					
Long-term debt borrowings		1,791	8		1,76
Long-term debt payments		(2,136)	(626		(3)
Net borrowings (payments) under lines of credit agreements		837	919		(74)
Share repurchases		(133)	(150		(7
Cash dividends		(809)	(789	,	(75)
Other – net		27	(22		3
Total Financing Activities	_	(423)	(660		18
	_				
Increase (decrease) in cash, cash equivalents, restricted cash, and restricted cash equivalents		1,656	(853		1,98
Cash, cash equivalents, restricted cash, and restricted cash equivalents - beginning of year	_	2,990	3,843		1,85
Cash, cash equivalents, restricted cash, and restricted cash equivalents – end of year	\$	4,646	\$ 2,990	\$	3,84
Reconciliation of cash, cash equivalents, restricted cash, and restricted cash equivalents to the consolidated balance sheets					
Cash and cash equivalents	\$	666	\$ 852	\$	1,99
Restricted cash and restricted cash equivalents included in segregated cash and investments		3,980	2,138	_	1,84
Total cash, cash equivalents, restricted cash, and restricted cash equivalents	\$	4,646	\$ 2,990	\$	3,84
Cash paid for interest and income taxes were as follows:	_			_	
Interest	\$	345	\$ 388	\$	35
Income taxes	\$ \$	195	\$ 268		37
	Ψ	173	ψ 200	Ψ	31
Supplemental Disclosure of Noncash Investing Activity:	ø	A CEC	e 7.751	d)	7.00
Retained interest in securitized receivables	\$	4,656	\$ 7,751	\$	7,89
See notes to consolidated financial statements.					

Consolidated Statements of Shareholders' Equity

	Common Stock			R	Accumulated Other Reinvested Comprehensive Noncontrolling						Total Shareholders'
	Shares		Mount	Earnings Income (Loss)		Interests			Equity		
							(In millions)				
Balance, December 31, 2017	557	\$	2,398	\$	17,552	\$	(1,637)	\$	9	\$	18,322
Comprehensive income											
Net earnings					1,810				5		
Other comprehensive income (loss)							(469)				
Total comprehensive income											1,346
Cash dividends paid-\$1.34 per share					(758)						(758)
Share repurchases	(2)				(77)						(77)
Stock compensation expense	2		109								109
Other	2		53						1		54
Balance, December 31, 2018	559	\$	2,560	\$	18,527	\$	(2,106)	\$	15	\$	18,996
Comprehensive income											
Net earnings					1,379						
Other comprehensive income (loss)							(299)		2		
Total comprehensive income											1,082
Cash dividends paid-\$1.40 per share					(789)						(789)
Share repurchases	(4)				(150)						(150)
Stock compensation expense	2		89								89
Other			6		(9)						(3)
Balance, December 31, 2019	557	\$	2,655	\$	18,958	\$	(2,405)	\$	17	\$	19,225
Impact of ASC 326 (see Note 1)					(8)						(8)
Balance, January 1, 2020	557	\$	2,655	\$	18,950	\$	(2,405)	\$	17	\$	19,217
Comprehensive income											
Net earnings					1,772				10		
Other comprehensive income (loss)							(199)		7		
Total comprehensive income											1,590
Cash dividends paid-\$1.44 per share					(809)						(809)
Share repurchases	(4)				(133)						(133)
Stock compensation expense	2		151		. ,						151
Other	1		18						(12)		6
Balance, December 31, 2020	556	\$	2,824	\$	19,780	\$	(2,604)	\$	22	\$	20,022

Notes to Consolidated Financial Statements

Note 1. Summary of Significant Accounting Policies

Nature of Business

ADM unlocks the power of nature to provide access to nutrition worldwide. The Company is a global leader in human and animal nutrition and the world's premier agricultural origination and processing company. ADM's breadth, depth, insights, facilities and logistical expertise give the Company unparalleled capabilities to meet needs for food, beverages, health and wellness, and more. From the seed of the idea to the outcome of the solution, ADM enriches the quality of life the world over.

The Company transforms natural products into staple foods, sustainable, renewable industrial products, and an expansive pantry of food and beverage ingredients and solutions for foods and beverages, supplements, nutrition for pets and livestock and more. And with an array of unparalleled capabilities across every part of the global food chain, ADM gives its customers an edge in solving global challenges of today and tomorrow. At ADM, sustainable practices and a focus on environmental responsibility are not separate from its primary business: they are integral to the work the Company does every day to serve customers and create value for shareholders. The Company is one of the world's leading producers of ingredients for human and animal nutrition, and other products made from nature.

Principles of Consolidation

The consolidated financial statements include the accounts of the Company and its subsidiaries. All significant intercompany accounts and transactions have been eliminated. The Company consolidates all entities, including variable interest entities (VIEs), in which it has a controlling financial interest. For VIEs, the Company assesses whether it is the primary beneficiary as defined under the applicable accounting standard. Investments in affiliates, including VIEs through which the Company exercises significant influence but does not control the investee and is not the primary beneficiary of the investee's activities, are carried at cost plus equity in undistributed earnings since acquisition and are adjusted, where appropriate, for basis differences between the investment balance and the underlying net assets of the investee. The Company's portion of the results of certain affiliates and results of certain VIEs are included using the most recent available financial statements. In each case, the financial statements are within 93 days of the Company's year-end and are consistent from period to period.

Use of Estimates

The preparation of consolidated financial statements in conformity with generally accepted accounting principles (GAAP) requires management to make estimates and assumptions that affect amounts reported in its consolidated financial statements and accompanying notes. Actual results could differ from those estimates.

Reclassifications

Effective January 1, 2020, the Company started reporting its newly created dry mill ethanol subsidiary, Vantage Corn Processors (VCP), as a sub-segment within the Carbohydrate Solutions segment. VCP replaces the Bioproducts sub-segment which included the combined results of the Company's corn dry and wet mill ethanol operations. The wet mill ethanol operations that were previously reported in Bioproducts are now included in the Starches and Sweeteners sub-segment. In addition to dry mill ethanol production, VCP sells/brokers ADM's wet mill ethanol production as the sole marketer of ethanol produced at the Company's facilities. The change does not have an impact on the total results of the Carbohydrate Solutions segment.

Prior period information in Notes 2 and 17 has been reclassified to conform to the current period segment presentation.

Notes to Consolidated Financial Statements (Continued)

Note 1. Summary of Significant Accounting Policies (Continued)

Cash Equivalents

The Company considers all non-segregated, highly-liquid investments with a maturity of three months or less at the time of purchase to be cash equivalents.

Segregated Cash and Investments

The Company segregates certain cash, cash equivalents, and investment balances in accordance with regulatory requirements, commodity exchange requirements, and insurance arrangements. These balances represent deposits received from customers of the Company's registered futures commission merchant and commodity brokerage services, cash margins and securities pledged to commodity exchange clearinghouses, and cash pledged as security under certain insurance arrangements. Segregated cash and investments also include restricted cash collateral for the various insurance programs of the Company's captive insurance business. To the degree these segregated balances are comprised of cash and cash equivalents, they are considered restricted cash and cash equivalents on the statement of cash flows.

Receivables

The Company records accounts receivable at net realizable value. This value includes an allowance for estimated uncollectible accounts of \$100 million and \$110 million at December 31, 2020 and 2019, respectively, to reflect any loss anticipated on the accounts receivable balances including any accrued interest receivables thereon. Long-term receivables recorded in other assets were not material to the Company's overall receivables portfolio.

Effective January 1, 2020, the Company adopted Accounting Standards Codification (ASC) Topic 326, Financial Instruments - Credit Losses (Topic 326), and developed a new methodology for estimating uncollectible accounts. Under this methodology, receivables are pooled according to type, region, credit risk rating, and age. Each pool is assigned an expected loss co-efficient to arrive at a general reserve based on historical write-offs adjusted, as needed, for regional, economic, and other forward-looking factors. The Company minimizes credit risk due to the large and diversified nature of its worldwide customer base. ADM manages its exposure to counter-party credit risk through credit analysis and approvals, credit limits, and monitoring procedures.

The Company recorded bad debt expense in selling, general, and administrative expenses of \$47 million, \$23 million, and \$26 million in the years ended December 31, 2020, 2019, and 2018, respectively.

Inventories

Inventories of certain merchandisable agricultural commodities, which include inventories acquired under deferred pricing contracts, are stated at market value. In addition, the Company values certain inventories using the first-in, first-out (FIFO) method at the lower of cost or net realizable value. Prior to January 1, 2020, the Company also valued certain of its agricultural commodity inventories using the last-in, first-out (LIFO) method at the lower of cost or net realizable value.

Effective January 1, 2020, the Company changed the method of accounting for certain of its agricultural commodity inventories from the LIFO method to market value in the Ag Services and Oilseeds segment. As of December 31, 2019, inventories accounted for using LIFO at the lower of cost or net realizable value represented approximately 10% of consolidated inventories. The Company believes market value is preferable because it: (i) conforms to the inventory valuation methodology used for the majority of ADM's agricultural commodity inventories; (ii) enhances the matching of inventory costs with revenues and better reflects the current cost of inventory on the Company's balance sheet; and (iii) provides better comparability with the Company's peers.

The Company concluded that the accounting change does not have a material effect on prior periods' financial statements and elected not to apply the change on a retrospective basis. As a result, the Company recorded a reduction in cost of products sold of \$91 million (\$69 million after tax, equal to \$0.12 per diluted share) for the cumulative effect of the change in the three months ended March 31, 2020 with no impact to the statement of cash flows. The change did not have a material impact on the Company's results for the year ended December 31, 2020.

Notes to Consolidated Financial Statements (Continued)

Note 1. Summary of Significant Accounting Policies (Continued)

If the Company had not made the accounting change, the effect of LIFO valuation on ADM's operating results would have been an increase in cost of goods sold of \$147 million (\$113 million after tax, equal to \$0.20 per diluted share) in the year ended December 31, 2020, with no impact to the consolidated statement of cash flows.

The following table sets forth the Company's inventories as of December 31, 2020 and 2019.

	Decem	ber 31, 2020	Decemb	per 31, 2019			
	(In millions)						
LIFO inventories							
FIFO value	\$	_	\$	1,022			
LIFO valuation reserve				(91)			
LIFO inventories carrying value		_		931			
FIFO inventories		3,310		3,106			
Market inventories		7,941		4,704			
Supplies and other inventories		462		429			
Total inventories	\$	11,713	\$	9,170			

Fair Value Measurements

The Company determines fair value based on the price that would be received to sell an asset or paid to transfer a liability in an orderly transaction between market participants at the measurement date. The Company uses the market approach valuation technique to measure the majority of its assets and liabilities carried at fair value. Three levels are established within the fair value hierarchy that may be used to report fair value: Level 1: Quoted prices (unadjusted) in active markets for identical assets or liabilities. Level 2: Observable inputs, including Level 1 prices that have been adjusted; quoted prices for similar assets or liabilities; quoted prices in markets that are less active than traded exchanges; and other inputs that are observable or can be substantially corroborated by observable market data. Level 3: Unobservable inputs that are supported by little or no market activity and that are a significant component of the fair value of the assets or liabilities. In evaluating the significance of fair value inputs, the Company generally classifies assets or liabilities as Level 3 when their fair value is determined using unobservable inputs that individually or when aggregated with other unobservable inputs, represent more than 10% of the fair value of the assets or liabilities. Judgment is required in evaluating both quantitative and qualitative factors in the determination of significance for purposes of fair value level classification. Level 3 amounts can include assets and liabilities whose value is determined using pricing models, discounted cash flow methodologies, or similar techniques, as well as assets and liabilities for which the determination of fair value requires significant management judgment or estimation.

Based on historical experience with the Company's suppliers and customers, the Company's own credit risk and knowledge of current market conditions, the Company does not view nonperformance risk to be a significant input to fair value for the majority of its forward commodity purchase and sale contracts. However, in certain cases, if the Company believes the nonperformance risk to be a significant input, the Company records estimated fair value adjustments, and classifies the measurement in Level 3.

In many cases, a valuation technique used to measure fair value includes inputs from multiple levels of the fair value hierarchy. The lowest level of input that is a significant component of the fair value measurement determines the placement of the entire fair value measurement in the hierarchy. The Company's assessment of the significance of a particular input to the fair value measurement requires judgment, and may affect the classification of fair value assets and liabilities within the fair value hierarchy levels.

The Company's policy regarding the timing of transfers between levels, including both transfers into and transfers out of Level 3, is to measure and record the transfers at the end of the reporting period.

Notes to Consolidated Financial Statements (Continued)

Note 1. Summary of Significant Accounting Policies (Continued)

Derivatives

The Company recognizes all of its derivative instruments as either assets or liabilities at fair value in its consolidated balance sheet. Unrealized gains are reported as other current assets and unrealized losses are reported as accrued expenses and other payables. The accounting for changes in the fair value (i.e., gains or losses) of a derivative instrument depends on whether it has been designated and qualifies as part of a hedging relationship and on the type of hedging relationship. The majority of the Company's derivatives have not been designated as hedging instruments, and as such, changes in fair value of these derivatives are recognized in earnings immediately. For those derivative instruments that are designated and qualify as hedging instruments, the Company designates the hedging instrument, based upon the exposure being hedged, as a fair value hedge, a cash flow hedge, or a net investment hedge.

For derivative instruments that are designated and qualify as highly-effective cash flow hedges (i.e., hedging the exposure to variability in expected future cash flows that is attributable to a particular risk), the gain or loss on the derivative instrument is reported as a component of accumulated other comprehensive income (loss) (AOCI) and as an operating activity in the statement of cash flows and reclassified into earnings in the same line item affected by the hedged transaction and in the same period or periods during which the hedged transaction affects earnings. Hedge components excluded from the assessment of effectiveness and gains and losses related to discontinued hedges are recognized in the consolidated statement of earnings during the current period.

For derivative instruments that are designated and qualify as fair value hedges, changes in the fair value of the hedging instrument and changes in the fair value of the hedged item are recognized in the consolidated statement of earnings during the current period.

For derivative instruments that are designated and qualify as net investment hedges, foreign exchange gains and losses related to changes in foreign currency exchange rates are deferred in AOCI until the underlying investment is divested.

Property, Plant, and Equipment

Property, plant, and equipment is recorded at cost. Repair and maintenance costs are expensed as incurred. The Company generally uses the straight-line method in computing depreciation for financial reporting purposes and generally uses accelerated methods for income tax purposes. The annual provisions for depreciation have been computed principally in accordance with the following ranges of asset lives: buildings - 15 to 40 years; machinery and equipment - 3 to 40 years. The Company capitalized interest on major construction projects in progress of \$14 million, \$15 million, and \$21 million for the years ended December 31, 2020, 2019, and 2018, respectively.

Income Taxes

The Company accounts for income taxes in accordance with the liability method. Deferred tax assets and liabilities are recorded for temporary differences between the tax basis of assets and liabilities and reported amounts in the consolidated financial statements using statutory rates in effect for the year in which the differences are expected to reverse. The effect on deferred tax assets and liabilities of a change in tax rates is recorded in the results of operations in the period that includes the enactment date under the law. Applicable accounting standards prescribe a minimum threshold a tax position is required to meet before being recognized in the consolidated financial statements. The Company recognizes in its consolidated financial statements tax positions determined more likely than not to be sustained upon examination, based on the technical merits of the position.

The Company classifies interest on income tax-related balances as interest expense and classifies tax-related penalties as selling, general, and administrative expenses.

Notes to Consolidated Financial Statements (Continued)

Note 1. Summary of Significant Accounting Policies (Continued)

Goodwill and other intangible assets

Goodwill and other intangible assets deemed to have indefinite lives are not amortized but are subject to annual impairment tests. Definite-lived intangible assets, including capitalized expenses related to the Company's 1ADM program, are amortized over their estimated useful lives of 1 to 50 years and are reviewed for impairment whenever there are indicators that the carrying value of the assets may not be fully recoverable. The Company's accounting policy is to evaluate goodwill and other intangible assets with indefinite lives for impairment on October 1 of each fiscal year or whenever there are indicators that the carrying value of the assets may not be fully recoverable. The Company recorded impairment charges totaling \$26 million related to customer lists, \$11 million related to goodwill and intangibles, and \$9 million related customer lists during the years ended December 31, 2020, 2019, and 2018, respectively (see Note 9 for additional information).

Asset Abandonments and Write-Downs

The Company evaluates long-lived assets for impairment whenever indicators of impairment exist. In addition, assets are written down to fair value after consideration of the Company's ability to utilize the assets for their intended purpose, employ the assets in alternative uses, or sell the assets to recover the carrying value. Fair value is generally based on discounted cash flow analysis which relies on management's estimate of market participant assumptions or estimated selling price for assets considered held for sale (a Level 3 measurement under applicable accounting standards). During 2020, the Company temporarily idled certain of its corn processing assets where ethanol is produced and performed a quantitative impairment assessment of those assets, resulting in no impairment charges. The total carrying value of the temporarily idled assets as of December 31, 2020 was immaterial. During the years ended December 31, 2020, 2019, and 2018, asset abandonment and impairment charges were \$28 million, \$131 million, and \$100 million, respectively.

Payables to Brokerage Customers

Payables to brokerage customers represent the total of customer accounts at the Company's futures commission merchant with credit or positive balances. Customer accounts are used primarily in connection with commodity transactions and include gains and losses on open commodity trades as well as securities and other deposits made for margins or other purposes as required by the Company or the exchange-clearing organizations or counterparties. Payables to brokerage customers have a corresponding balance in segregated cash and investments and customer omnibus receivable in other current assets.

Revenues

The Company follows a policy of recognizing revenue at a single point in time when it satisfies its performance obligation by transferring control over a product or service to a customer. For transportation service contracts, the Company recognizes revenue over time as the barge, ocean-going vessel, truck, rail, or container freight moves towards its destination in accordance with the transfer of control guidance of ASC Topic 606, *Revenue from Contracts with Customers* ("Topic 606"). For physically settled derivative sales contracts that are outside the scope of Topic 606, the Company recognizes revenue when control of the inventory is transferred within the meaning of Topic 606 as required by ASC 610-20, *Gains and Losses from the Derecognition of Nonfinancial Assets* ("Topic 610-20").

Stock Compensation

The Company recognizes expense for its stock compensation based on the fair value of the awards that are granted. The Company's stock compensation plans provide for the granting of restricted stock, restricted stock units, performance stock units, and stock options. The fair values of stock options and performance stock units are estimated at the date of grant using the Black-Scholes option valuation model and a lattice valuation model, respectively. These valuation models require the input of subjective assumptions. Measured compensation cost, net of forfeitures, is recognized ratably over the vesting period of the related stock compensation award.

Notes to Consolidated Financial Statements (Continued)

Note 1. Summary of Significant Accounting Policies (Continued)

Research and Development

Costs associated with research and development are expensed as incurred. Such costs incurred, net of expenditures subsequently reimbursed by government grants, were \$160 million, \$154 million, and \$141 million for the years ended December 31, 2020, 2019, and 2018, respectively.

Per Share Data

Basic earnings per common share are determined by dividing net earnings attributable to controlling interests by the weighted average number of common shares outstanding. In computing diluted earnings per share, average number of common shares outstanding is increased by common stock options outstanding with exercise prices lower than the average market price of common shares using the treasury share method.

Business Combinations

The Company's acquisitions are accounted for in accordance with ASC Topic 805, *Business Combinations*, as amended. The consideration transferred is allocated to various assets acquired and liabilities assumed at their estimated fair values as of the acquisition date with the residual allocated to goodwill. Fair values allocated to assets acquired and liabilities assumed in business combinations require management to make significant judgments, estimates, and assumptions, especially with respect to intangible assets. Management makes estimates of fair values based upon assumptions it believes to be reasonable. These estimates are based upon historical experience and information obtained from the management of the acquired companies and are inherently uncertain. The estimated fair values related to intangible assets primarily consist of customer relationships, trademarks, and developed technology which are determined primarily using discounted cash flow models. Estimates in the discounted cash flow models include, but are not limited to, certain assumptions that form the basis of the forecasted results (e.g. revenue growth rates, customer attrition rates, and royalty rates). These significant assumptions are forward looking and could be affected by future economic and market conditions. During the measurement period, which may take up to one year from the acquisition date, adjustments due to changes in the estimated fair value of assets acquired and liabilities assumed may be recorded as adjustments to the consideration transferred and the related allocations. Upon the conclusion of the measurement period or the final determination of the values of assets acquired and liabilities assumed, whichever comes first, any such adjustments are charged to the consolidated statements of earnings.

Adoption of New Accounting Standards

Effective January 1, 2020, the Company adopted the amended guidance of Topic 326, which is intended to improve financial reporting by requiring more timely recording of credit losses on loans and other financial instruments held by financial institutions and other organizations. The amended guidance replaces the prior "incurred loss" approach with an "expected loss" model and requires the measurement of all expected credit losses for financial assets held at the reporting date based on historical experience, current conditions, and reasonable and supportable forecasts. The Company was required to adopt the amended guidance on a modified retrospective basis through a cumulative effect adjustment to retained earnings as of the beginning of the period of adoption. The Company evaluated its current methodology of estimating allowance for doubtful accounts and the risk profile of its receivable portfolio and developed a model that includes the qualitative and forecasting aspects of the "expected loss" model under the amended guidance. The Company finalized its assessment of the impact of the amended guidance and recorded a \$8 million cumulative effect adjustment to retained earnings at January 1, 2020.

Effective January 1, 2020, the Company adopted the amended guidance of ASC Topic 820, Fair Value Measurement, which modifies the disclosure requirements on fair value measurements. The adoption of this amended guidance did not impact the Company's financial results.

Effective December 31, 2020, the Company adopted the amended guidance of ASC Subtopic 715-20, Compensation - Retirement Benefits - Defined Benefit Plans - General, which modifies the disclosure requirements for employers that sponsor defined benefit pension or other postretirement plans. The adoption of this amended guidance did not impact the Company's financial results.

Notes to Consolidated Financial Statements (Continued)

Note 1. Summary of Significant Accounting Policies (Continued)

Pending Accounting Standards

Effective January 1, 2021, the Company will be required to adopt the amended guidance of ASC Topic 740, Income Taxes (Topic 740), which simplifies the accounting for income taxes by removing certain exceptions to the general principles in Topic 740. The amendments also improve consistent application of and simplify other areas of Topic 740. Early adoption is permitted. The Company does not expect the adoption of the amendments to have a significant impact on its financial results.

Through December 31, 2022, the Company has the option to adopt the amended guidance of ASC Topic 848, Reference Rate Reform, which provides optional expedients and exceptions for applying GAAP to contracts, hedging relationships, and other transactions affected by reference rate reform if certain criteria are met. The amendments apply only to contracts, hedging relationships, and other transactions that reference LIBOR or another reference rate expected to be discontinued because of reference rate reform. The expedients and exceptions provided by the amended guidance do not apply to contract modifications made and hedging relationships entered into or evaluated after December 31, 2022, except for hedging relationships existing as of December 31, 2022, that an entity has elected certain optional expedients for and that are retained through the end of the hedging relationship. The Company plans to adopt the expedients and exceptions provided by the amended guidance before the December 31, 2022 expiry date but has not yet completed its assessment of the impact on the consolidated financial statements.

Note 2. Revenues

Revenue Recognition

The Company principally generates revenue from merchandising and transporting agricultural commodities and manufactured products used as ingredients in food, feed, energy, and industrial products. Revenue is measured based on the consideration specified in the contract with a customer, and excludes any sales incentives and amounts collected on behalf of third parties. The Company follows a policy of recognizing revenue at a single point in time when it satisfies its performance obligation by transferring control over a product or service to a customer. The majority of the Company's contracts with customers have one performance obligation and a contract duration of one year or less. The Company applies the practical expedient in paragraph 10-50-14 of Topic 606 and does not disclose information about remaining performance obligations that have original expected durations of one year or less. For transportation service contracts, the Company recognizes revenue over time as the barge, ocean-going vessel, truck, rail, or container freight moves towards its destination in accordance with the transfer of control guidance of Topic 606. The Company recognized revenue from transportation service contracts of \$423 million, \$515 million, and \$481 million for the years ended December 31, 2020, 2019, and 2018, respectively. For physically settled derivative sales contracts that are outside the scope of Topic 606, the Company recognizes revenue when control of the inventory is transferred within the meaning of Topic 606 as required by ASC 610-20.

Shipping and Handling Costs

Shipping and handling costs related to contracts with customers for the sale of goods are accounted for as a fulfillment activity and are included in cost of products sold. Accordingly, amounts billed to customers for such costs are included as a component of revenues.

Taxes Collected from Customers and Remitted to Governmental Authorities

The Company does not include taxes assessed by governmental authorities that are (i) imposed on and concurrent with a specific revenue-producing transaction and (ii) collected from customers, in the measurement of transactions prices or as a component of revenues and cost of products sold.

Contract Liabilities

Contract liabilities relate to advance payments from customers for goods and services that the Company has yet to provide. Contract liabilities of \$626 million and \$604 million as of December 31, 2020 and 2019, respectively, were recorded in accrued expenses and other payables in the consolidated balance sheet. Contract liabilities recognized as revenues for the years ended December 31, 2020 and 2019 were \$604 million and \$575 million, respectively.

Notes to Consolidated Financial Statements (Continued)

Note 2. Revenues (Continued)

Disaggregation of Revenues

The following tables present revenue disaggregated by timing of recognition and major product lines for the years ended December 31, 2020, 2019, and 2018.

		Year Ended December 31, 2020						
		To	pic 606 Revenue		Topic 815 ⁽¹⁾	Total		
	Poir	nt in Time	Over Time	Total	Revenue	Revenues		
				(In millions)				
Ag Services and Oilseeds								
Ag Services	\$	3,108 \$	423 \$	3,531 \$	29,195 \$	32,726		
Crushing		467	_	467	9,126	9,593		
Refined Products and Other		2,095	_	2,095	5,302	7,397		
Total Ag Services and Oilseeds		5,670	423	6,093	43,623	49,716		
Carbohydrate Solutions								
Starches and Sweeteners		4,756	_	4,756	1,631	6,387		
Vantage Corn Processors		2,085	_	2,085	_	2,085		
Total Carbohydrate Solutions		6,841	_	6,841	1,631	8,472		
Nutrition								
Human Nutrition		2,812	_	2,812	_	2,812		
Animal Nutrition		2,988	_	2,988	_	2,988		
Total Nutrition		5,800	_	5,800	_	5,800		
Other Business		367	_	367	_	367		
Total Revenues	\$	18,678 \$	423 \$	19,101 \$	45,254 \$	64,355		

Notes to Consolidated Financial Statements (Continued)

Note 2. Revenues (Continued)

Year Ended December 31, 2019

		To	Topic 815(1)	Total		
	Poir	nt in Time	Over Time	Total	Revenue	Revenues
				(In millions)		
Ag Services and Oilseeds						
Ag Services	\$	4,693 \$	515 \$	5,208 \$	26,497 \$	31,705
Crushing		736	_	736	8,743	9,479
Refined Products and Other		2,230	_	2,230	5,327	7,557
Total Ag Services and Oilseeds		7,659	515	8,174	40,567	48,741
Carbohydrate Solutions						
Starches and Sweeteners		5,154	_	5,154	1,700	6,854
Vantage Corn Processors		3,032	_	3,032	_	3,032
Total Carbohydrate Solutions		8,186	_	8,186	1,700	9,886
Nutrition						
Human Nutrition		2,745	_	2,745	_	2,745
Animal Nutrition		2,932	_	2,932	_	2,932
Total Nutrition		5,677	_	5,677	_	5,677
Other Business		352	_	352	_	352
Total Revenues	\$	21,874 \$	515 \$	22,389 \$	42,267 \$	64,656

Year Ended December 31, 2018

		Topic 606 Revenue			Topic 815 ⁽¹⁾	Total			
	Poir	nt in Time	Over Time	Total	Revenue	Revenues			
Ag Services and Oilseeds									
Ag Services	\$	2,182 \$	481 \$	2,663 \$	29,103 \$	31,766			
Crushing		664	_	664	9,655	10,319			
Refined Products and Other		1,792	_	1,792	6,014	7,806			
Total Ag Services and Oilseeds		4,638	481	5,119	44,772	49,891			
Carbohydrate Solutions									
Starches and Sweeteners		5,127	_	5,127	1,795	6,922			
Vantage Corn Processors		3,357	_	3,357	_	3,357			
Total Carbohydrate Solutions		8,484	_	8,484	1,795	10,279			
Nutrition									
Human Nutrition		2,571	_	2,571	_	2,571			
Animal Nutrition		1,219	_	1,219	_	1,219			
Total Nutrition		3,790	_	3,790	_	3,790			
Other Business		381	_	381	_	381			
Total Revenues	\$	17,293 \$	481 \$	17,774 \$	46,567 \$	64,341			

⁽¹⁾ Topic 815 revenue relates to the physical delivery or the settlement of the Company's sales contracts that are accounted for as derivatives and are outside the scope of Topic 606.

Notes to Consolidated Financial Statements (Continued)

Note 2. Revenues (Continued)

Ag Services and Oilseeds

The Ag Services and Oilseeds segment generates revenue from the sale of commodities, from service fees for the transportation of goods, from the sale of products manufactured in its global processing facilities, and from its structured trade finance activities. Revenue is measured based on the consideration specified in the contract and excludes any sales incentives and amounts collected on behalf of third parties. Revenue is recognized when a performance obligation is satisfied by transferring control over a product or providing service to a customer. For transportation service contracts, the Company recognizes revenue over time as the barge, ocean-going vessel, truck, rail, or container freight moves towards its destination in accordance with the transfer of control guidance of Topic 606. The amount of revenue recognized follows the contractually specified price which may include freight or other contractually specified cost components. For physically settled derivative sales contracts that are outside the scope of Topic 606, the Company recognizes revenue when control of the inventory is transferred within the meaning of Topic 606 as required by Topic 610-20.

Carbohydrate Solutions

The Carbohydrate Solutions segment generates revenue from the sale of products manufactured at the Company's global corn and wheat milling facilities around the world. Revenue is recognized when control over products is transferred to the customer. Products are shipped to customers from the Company's various facilities and from its network of storage terminals. The amount of revenue recognized is based on the consideration specified in the contract which could include freight and other costs depending on the specific shipping terms of each contract. For physically settled derivative sales contracts that are outside the scope of Topic 606, the Company recognizes revenue when control of the inventory is transferred within the meaning of Topic 606 as required by Topic 610-20.

Nutrition

The Nutrition segment sells specialty products including natural flavor ingredients, flavor systems, natural colors, animal nutrition products, and other specialty food and feed ingredients. Revenue is recognized when control over products is transferred to the customer. The amount of revenue recognized follows the contracted price or the mutually agreed price of the product. Freight and shipping are recognized as a component of revenue at the same time control transfers to the customer.

Other Business

Other Business includes the Company's futures commission business whose primary sources of revenue are commissions and brokerage income generated from executing orders and clearing futures contracts and options on futures contracts on behalf of its customers. Commissions and brokerage revenue are recognized on the date the transaction is executed. Other also includes the Company's captive insurance business which generates third party revenue through its proportionate share of premiums from third-party reinsurance pools. Reinsurance premiums are recognized on a straight-line basis over the period underlying the policy.

Note 3. Acquisitions

Operating results of acquisitions are included in the Company's financial statements from the date of acquisition and were not significant for the year ended December 31, 2020. Goodwill allocated in connection with the acquisitions is primarily attributable to synergies expected to arise after the Company's acquisition of the businesses.

Notes to Consolidated Financial Statements (Continued)

Note 3. Acquisitions (Continued)

Fiscal year 2020 acquisitions

During the year ended December 31, 2020, the Company acquired Yerbalatina and the remaining 70% interest in Anco Animal Nutrition Competence GmbH ("Anco") for an aggregate cash consideration of \$15 million. The aggregate cash consideration of these acquisitions plus the \$3 million acquisition-date value of the Company's previously held equity interest in Anco, were allocated as follows:

	(In m	illions)
Working capital	\$	16
Property, plant, and equipment		1
Goodwill		2
Long-term liabilities		(1)
Aggregate cash consideration plus acquisition-date fair value of previously held equity interest	\$	18

The Company recognized a pre-tax gain of \$2 million on the Anco transaction, representing the difference between the carrying value and acquisition-date fair value of the Company's previously held equity interest. The acquisition-date fair value was determined based on a discounted cash flow analysis using market participant assumptions (a Level 3 measurement under applicable accounting standards).

Fiscal year 2019 acquisitions

During the year ended December 31, 2019, the Company acquired Neovia SAS ("Neovia"), Florida Chemical Company ("FCC"), The Ziegler Group ("Ziegler"), and the remaining 50% interest in Gleadell Agriculture Ltd ("Gleadell"), for an aggregate cash consideration of \$2.0 billion. The aggregate cash consideration of these acquisitions, net of \$95 million in cash acquired, plus the \$15 million acquisition-date value of the Company's previously held equity interest in Gleadell, was allocated as follows:

(In millions)	Neovia		FCC	Ziegler	Gleadell	Total
Working capital	\$	108 \$	31 \$	18 \$	(6) \$	151
Property, plant, and equipment		384	17	3	13	417
Goodwill		773	94	23	10	900
Other intangible assets		669	29	35	_	733
Other long-term assets		83	_	_	9	92
Long-term liabilities		(325)	(1)	(10)	(11)	(347)
Aggregate cash consideration, net of cash acquired, plus acquisition-date fair value of previously held equity interest	\$	1,692 \$	170 \$	69 \$	15 \$	1,946

Of the \$900 million allocated to goodwill, \$94 million is expected to be deductible for tax purposes.

The Company recognized a pre-tax gain of \$4 million on the Gleadell transaction, representing the difference between the carrying value and acquisition-date fair value of the Company's previously held equity interest. The acquisition-date fair value was determined based on a discounted cash flow analysis using market participant assumptions (a Level 3 measurement under applicable accounting standards).

Notes to Consolidated Financial Statements (Continued)

Note 3. Acquisitions (Continued)

The following table sets forth the fair values and the useful lives of the other intangible assets acquired.

_	Useful Lives Neovi		Neovia	FCC	Ziegler	Total		
	(In years)					(In mill	lions)	
Intangible assets with indefinite lives:								
Trademarks/brands				\$	194 \$	— \$	- \$	194
Intangible assets with finite lives:								
Trademarks/brands	5	to	15		12	_	4	16
Customer lists	10	to	20		304	15	5	324
Other intellectual property	6	to	10		159	14	26	199
Total other intangible assets acquired				\$	669 \$	29 \$	35 \$	733

The Neovia, FCC, and Ziegler acquisitions are in line with the Company's strategy to become one of the world's leading nutrition companies. The post-acquisition financial results of these acquisitions are reported in the Nutrition segment.

Fiscal year 2018 acquisitions

During the year ended December 31, 2018, the Company acquired Probiotics International Limited (also known as Protexin), a British-based provider of probiotic supplements for human, pet, and production-animal uses, Rodelle Inc., a premium originator, processor and supplier of vanilla products, and certain soybean origination, crushing, refining, and bottling assets of Brazil-based Algar Agro, for an aggregate cash consideration of \$506 million. The aggregate cash consideration of these acquisitions, net of \$42 million in cash acquired, was allocated as follows:

	(In 1	(In millions)	
Working capital	\$	30	
Property, plant, and equipment		133	
Goodwill		187	
Other intangible assets		132	
Other long-term assets		6	
Deferred tax liabilities		(15)	
Noncontrolling interest		(9)	
Aggregate cash consideration, net of cash acquired	\$	464	

The acquisitions of Protexin and Rodelle Inc. expand the Company's wide portfolio of health and wellness offerings for both human and animal nutrition consumers.

Notes to Consolidated Financial Statements (Continued)

Note 4. Fair Value Measurements

The following tables set forth, by level, the Company's assets and liabilities that were accounted for at fair value on a recurring basis as of December 31, 2020 and 2019.

	Fair Value Measurements at December 31, 2020										
	Quoted Prices in Active Markets for Identical Assets (Level 1)	Significant Other Observable Inputs (Level 2)	Significant Unobservable Inputs (Level 3)	Total							
		(In	millions)								
Assets:											
Inventories carried at market	\$	\$ 5,758	\$ 2,183	\$ 7,941							
Unrealized derivative gains:											
Commodity contracts	_	1,905	859	2,764							
Foreign exchange contracts	_	283	_	283							
Interest rate contracts	_	61	_	61							
Cash equivalents	297	_	_	297							
Marketable securities	1	_	_	1							
Segregated investments	1,067	_	_	1,067							
Total Assets	\$ 1,365	\$ 8,007	\$ 3,042	\$ 12,414							
Liabilities:											
Unrealized derivative losses:											
Commodity contracts	\$	\$ 1,116	\$ 918	\$ 2,034							
Foreign exchange contracts	_	535	_	535							
Interest rate contracts	_	15	_	15							
Debt conversion option	_	_	34	34							
Inventory-related payables	_	498	11	509							
Total Liabilities	s <u> </u>	\$ 2,164	\$ 963	\$ 3,127							

Notes to Consolidated Financial Statements (Continued)

Note 4. Fair Value Measurements (Continued)

Fair Value Measurements at December 31, 2019

	_ ***** '					
	Quoted Prices in Active Markets for Identical Assets (Level 1)		Significant Other Observable Inputs (Level 2)		Significant Unobservable Inputs (Level 3)	Total
			(In n	nillio	ons)	
Assets:						
Inventories carried at market	_	\$	3,227	\$	1,477	\$ 4,704
Unrealized derivative gains:						
Commodity contracts	_		277		201	478
Foreign currency contracts	_		138		_	138
Interest rate contracts	_		3		_	3
Cash equivalents	505		_		_	505
Marketable securities	5		_		_	5
Segregated investments	628		_		_	628
Deferred consideration			446		_	446
Total Assets	1,138	\$	4,091	\$	1,678	\$ 6,907
Liabilities:						
Unrealized derivative losses:						
Commodity contracts \$	_	\$	375	\$	199	\$ 574
Foreign currency contracts	_		125		_	125
Interest rate contracts	_		43		_	43
Inventory-related payables			702		27	729
Total Liabilities	_	\$	1,245	\$	226	\$ 1,471

Estimated fair values for inventories carried at market are based on exchange-quoted prices, adjusted for differences in local markets and quality, referred to as basis. Market valuations for the Company's inventories are adjusted for location and quality (basis) because the exchange-quoted prices represent contracts that have standardized terms for commodity, quantity, future delivery period, delivery location, and commodity quality or grade. The basis adjustments are generally determined using inputs from broker or dealer quotations or market transactions in either the listed or over the counter (OTC) markets and are considered observable. In some cases, the basis adjustments are unobservable because they are supported by little to no market activity. When unobservable inputs have a significant impact on the measurement of fair value, the inventory is classified in Level 3. Changes in the fair value of inventories are recognized in the consolidated statements of earnings as a component of cost of products sold.

Notes to Consolidated Financial Statements (Continued)

Note 4. Fair Value Measurements (Continued)

Derivative contracts include exchange-traded commodity futures and options contracts, forward commodity purchase and sale contracts, and OTC instruments related primarily to agricultural commodities, energy, interest rates, and foreign currencies. Exchange-traded futures and options contracts are valued based on unadjusted quoted prices in active markets and are classified in Level 1. The majority of the Company's exchange-traded futures and options contracts are cash-settled on a daily basis and, therefore, are not included in these tables. Fair value for forward commodity purchase and sale contracts is estimated based on exchange-quoted prices adjusted for differences in local markets. Market valuations for the Company's forward commodity purchase and sale contracts are adjusted for location (basis) because the exchange-quoted prices represent contracts that have standardized terms for commodity, quantity, future delivery period, delivery location, and commodity quality or grade. The basis adjustments are generally determined using inputs from broker or dealer quotations or market transactions in either the listed or OTC markets and are considered observable. In some cases, the basis adjustments are unobservable because they are supported by little to no market activity. When observable inputs are available for substantially the full term of the contract, it is classified in Level 2. When unobservable inputs have a significant impact (more than 10%) on the measurement of fair value, the contract is classified in Level 3. Except for certain derivatives designated as cash flow hedges, changes in the fair value of commodity-related derivatives are recognized in the consolidated statements of earnings as a component of revenues, cost of products sold, and other (income) expense - net, depending upon the purpose of the contract. The changes in the fair value of derivatives designated as effective cash flow hedges are recognized in the consolidated balance sheets as a component of accumulated other comprehensive in

The Company's cash equivalents are comprised of money market funds valued using quoted market prices and are classified as Level 1.

The Company's marketable securities are comprised of U.S. Treasury securities and corporate debt securities. U.S. Treasury securities are valued using quoted market prices and are classified in Level 1. Corporate debt securities are valued using third-party pricing services and substantially all are classified in Level 2. Unrealized changes in the fair value of available-for-sale marketable debt securities are recognized in the consolidated balance sheets as a component of AOCI unless a decline in value is deemed to be other-than-temporary at which point the decline is recorded in earnings.

The Company's segregated investments are comprised of U.S. Treasury securities. U.S. Treasury securities are valued using quoted market prices and are classified in Level 1.

The Company had deferred consideration under its accounts receivable securitization programs (the "Programs") which represented notes receivable from the purchasers under the Programs (see Note 19). This amount was reflected in other current assets on the consolidated balance sheet (see Note 6). The Company carried the deferred consideration at fair value determined by calculating the expected amount of cash to be received. The fair value was principally based on observable inputs (a Level 2 measurement) consisting mainly of the face amount of the receivables adjusted for anticipated credit losses and discounted at the appropriate market rate. Receipt of deferred consideration was not subject to significant risks other than delinquencies and credit losses on accounts receivable transferred under the Programs which have historically been insignificant.

The debt conversion option is the equity linked embedded derivative related to the exchangeable bonds described in Note 10. The fair value of the embedded derivative is included in long-term debt, with changes in fair value recognized as interest, and is valued with the assistance of a third-party pricing service (a level 3 measurement under applicable accounting standards).

Notes to Consolidated Financial Statements (Continued)

Note 4. Fair Value Measurements (Continued)

The following tables present a rollforward of the activity of all assets and liabilities measured at fair value on a recurring basis using significant unobservable inputs (Level 3) during the years ended December 31, 2020 and 2019.

Level 3 Fair Value Assets Measurements at

	December 31, 2020										
		Inventories Carried at Market		Commodity Derivative Contracts Gains		Total					
				(In millions)		_					
Balance, December 31, 2019	\$	1,477	\$	201	\$	1,678					
Total increase (decrease) in net realized/unrealized gains included in cost of products sold		146		938		1,084					
Purchases		14,185		_		14,185					
Sales		(13,852)		_		(13,852)					
Settlements		_		(257)		(257)					
Transfers into Level 3		290		70		360					
Transfers out of Level 3		(63)		(93)		(156)					
Ending balance, December 31, 2020 (1)	\$	2,183	\$	859	\$	3,042					

⁽¹⁾ Includes increase in unrealized gains of \$1.7 billion relating to Level 3 assets still held at December 31, 2020.

Level 3 Fair Value Liabilities Measurements at

	December 31, 2020										
	Inventory- related Payables			Commodity Derivative Contracts Losses	Debt Conversion Option			Total			
				(In mil	lions)					
Balance, December 31, 2019	\$	27	\$	199	\$	_	\$	226			
Total increase (decrease) in net realized/unrealized losses included in cost of products sold and interest expense		_		1,729		17		1,746			
Purchases/Issuance of debt conversion option		20		_		17		37			
Sales		(36)		_		_		(36)			
Settlements		_		(1,059)		_		(1,059)			
Transfers into Level 3		_		112		_		112			
Transfers out of Level 3				(63)				(63)			
Ending balance, December 31, 2020 (1)	\$	11	\$	918	\$	34	\$	963			

⁽¹⁾ Includes increase in unrealized losses of \$1.8 billion relating to Level 3 liabilities still held at December 31, 2020.

Notes to Consolidated Financial Statements (Continued)

Note 4. Fair Value Measurements (Continued)

Level 3 Fair Value Assets Measurements at December 31, 2019

	Detember 31, 2017												
		Inventories Carried at Market			Total								
				(In millions)		_							
Balance, December 31, 2018	\$	1,515	\$	155	\$	1,670							
Total increase (decrease) in net realized/unrealized gains included in cost of products sold		327		417		744							
Purchases		10,833		_		10,833							
Sales		(11,167)		_		(11,167)							
Settlements		_		(421)		(421)							
Transfers into Level 3		108		74		182							
Transfers out of Level 3		(139)		(24)		(163)							
Ending balance, December 31, 2019 (1)	\$	1,477	\$	201	\$	1,678							

⁽¹⁾ Includes increase in unrealized gains of \$900 million relating to Level 3 assets still held at December 31, 2019.

Level 3 Fair Value Liabilities Measurements at

	December 31, 2019											
	Inventory- related Payables		Commodity Derivative Contracts Losses		Total							
			(In millions)		_							
Balance, December 31, 2018	\$ 18	\$	245	\$	263							
Total increase (decrease) in net realized/unrealized losses included in cost of products sold	(1)		398		397							
Purchases	48		_		48							
Sales	(38)		_		(38)							
Settlements	_		(451)		(451)							
Transfers into Level 3	_		51		51							
Transfers out of Level 3	 _		(44)		(44)							
Ending balance, December 31, 2019 (1)	\$ 27	\$	199	\$	226							

⁽¹⁾ Includes increase in unrealized losses of \$7 million relating to Level 3 liabilities still held at December 31, 2019.

Transfers into Level 3 of assets and liabilities previously classified in Level 2 were due to the relative value of unobservable inputs to the total fair value measurement of certain products and derivative contracts rising above the 10% threshold. Transfers out of Level 3 were primarily due to the relative value of unobservable inputs to the total fair value measurement of certain products and derivative contracts falling below the 10% threshold and thus permitting reclassification to Level 2.

Notes to Consolidated Financial Statements (Continued)

Note 4. Fair Value Measurements (Continued)

In some cases, the price components that result in differences between exchange-traded prices and local prices for inventories and commodity purchase and sale contracts are observable based upon available quotations for these pricing components, and in some cases, the differences are unobservable. These price components primarily include transportation costs and other adjustments required due to location, quality, or other contract terms. In the table below, these other adjustments are referred to as basis. The changes in unobservable price components are impacted by specific local supply and demand characteristics at each facility and the overall market. Factors such as substitute products, weather, fuel costs, contract terms, and futures prices also impact the movement of these unobservable price components.

The following table sets forth the weighted average percentage of the unobservable price components included in the Company's Level 3 valuations as of December 31, 2020 and 2019. The Company's Level 3 measurements may include basis only, transportation cost only, or both price components. As an example, for Level 3 inventories with basis, the unobservable component as of December 31, 2020 is a weighted average 4.3% of the total price for assets and 13.7% of the total price for liabilities.

Weighted Average % of Total Price December 31, 2020 December 31, 2019 **Component Type** Liabilities Liabilities Assets Assets Inventories and Related Payables 4.3% 13.7% 28.2% 14.7% Basis Transportation cost 10.6% 24.7% __% Commodity Derivative Contracts Basis 28.3% 0.7% 16.0% 20.2% Transportation cost 1.9% 1.3% 9.7% 3.1%

In certain of the Company's principal markets, the Company relies on price quotes from third parties to value its inventories and physical commodity purchase and sale contracts. These price quotes are generally not further adjusted by the Company in determining the applicable market price. In some cases, availability of third-party quotes is limited to only one or two independent sources. In these situations, absent other corroborating evidence, the Company considers these price quotes as 100% unobservable and, therefore, the fair value of these items is reported in Level 3.

Note 5. Derivative Instruments & Hedging Activities

Derivatives Not Designated as Hedging Instruments

The majority of the Company's derivative instruments have not been designated as hedging instruments. The Company uses exchange-traded futures and exchange-traded and OTC options contracts to manage its net position of merchandisable agricultural product inventories and forward cash purchase and sales contracts to reduce price risk caused by market fluctuations in agricultural commodities and foreign currencies. The Company also uses exchange-traded futures and exchange-traded and OTC options contracts as components of merchandising strategies designed to enhance margins. The results of these strategies can be significantly impacted by factors such as the correlation between the value of exchange-traded commodities futures contracts and the value of the underlying commodities, counterparty contract defaults, and volatility of freight markets. Derivatives, including exchange traded contracts and physical purchase or sale contracts, and inventories of certain merchandisable agricultural products, which include amounts acquired under deferred pricing contracts, are stated at market value. Inventory is not a derivative and therefore fair values of and changes in fair values of inventories are not included in the tables below.

Notes to Consolidated Financial Statements (Continued)

Note 5. Derivative Instruments & Hedging Activities (Continued)

The following table sets forth the fair value of derivatives not designated as hedging instruments as of December 31, 2020 and 2019.

	Decembe	er 31,	2020		Decemb	, 2019	
	Assets		Liabilities		Assets		Liabilities
\$	283	\$	270	\$	125	\$	120
	2,764		2,034		478		574
			34				<u> </u>
\$	3,047	\$	2,338	\$	603	\$	694
	e	Assets \$ 283 2,764	Assets \$ 283 \$ 2,764	\$ 283 \$ 270 2,764 2,034 — 34	Assets Liabilities (In millions) \$ 283 \$ 270 \$ 2,764 2,034 — 34	Assets Liabilities Assets (In millions) 125 2,764 2,034 478 — 34 —	Assets Liabilities Assets (In millions) \$ 283 \$ 270 \$ 125 \$ 2,764 2,034 478 — 34 —

The following table sets forth the pre-tax gains (losses) on derivatives not designated as hedging instruments that have been included in the consolidated statements of earnings for the years ended December 31, 2020, 2019, and 2018.

(In millions)	Revenues		Cost of products sold	ther expense ncome) - net		Interest Expense	
For the Year Ended December 31, 2020							
Consolidated Statement of Earnings	\$ 64,355	\$	59,902	\$ (278)	\$	339	
Pre-tax gains (losses) on:							
Foreign Currency Contracts	\$ 28	\$	(496)	\$ (153)	\$		
Commodity Contracts	_		(68)	_			
Debt Conversion Option	 _	_		 	_	(17)	
Total gain (loss) recognized in earnings	\$ 28	\$	(564)	\$ (153)	\$	(17)	\$ (706)
For the Year Ended December 31, 2019							
Consolidated Statement of Earnings	\$ 64,656	\$	60,509	\$ 7	\$	402	
Pre-tax gains (losses) on:							
Foreign Currency Contracts	\$ 9	\$	32	\$ (21)	\$	_	
Commodity Contracts			24				
Total gain (loss) recognized in earnings	\$ 9	\$	56	\$ (21)	\$		\$ 44
For the Year Ended December 31, 2018							
Consolidated Statement of Earnings	\$ 64,341	\$	60,160	\$ 101	\$	364	
Pre-tax gains (losses) on:							
Foreign Currency Contracts	\$ 5	\$	(139)	\$ (177)	\$	_	
Commodity Contracts	 _		258	 			
Total gain (loss) recognized in earnings	\$ 5	\$	119	\$ (177)	\$		\$ (53)

Notes to Consolidated Financial Statements (Continued)

Note 5. Derivative Instruments & Hedging Activities (Continued)

Changes in the market value of inventories of certain merchandisable agricultural commodities, forward cash purchase and sales contracts, exchange-traded futures, and exchange-traded and OTC options contracts are recognized in earnings immediately as a component of cost of products sold.

Derivatives Designated as Cash Flow, Fair Value or Net Investment Hedging Strategies

The Company had certain derivatives designated as cash flow and net investment hedges as of December 31, 2020 and certain derivatives designated as cash flow, fair value, and net investment hedges as of December 31, 2019.

For derivative instruments that were designated and qualify as fair value hedges, changes in the fair value of the hedging instrument and changes in the fair value of the hedged item were recognized in the consolidated statement of earnings during the period.

The Company used interest rate swaps designated as fair value hedges to protect the fair value of \$496 million in fixed-rate debt due to changes in interest rates. The terms of the interest rate swaps matched the terms of the underlying debt. At December 31, 2019, the Company had \$3 million other current assets representing the fair value of the interest rate swaps and a corresponding increase in the underlying debt for the same amount with no net impact to earnings. In June 2020, the Company redeemed the debt and recorded a gain of \$8 million from the termination of the swaps.

For derivative instruments that are designated and qualify as net investment hedges, foreign exchange gains and losses related to changes in foreign currency exchange rates are deferred in AOCI until the underlying investment is divested.

The Company uses cross-currency swaps and foreign exchange forwards designated as net investment hedges to protect the Company's investment in a foreign subsidiary against changes in foreign currency exchange rates. The Company executed USD-fixed to Euro-fixed cross-currency swaps with an aggregate notional amount of \$1.3 billion and \$1.2 billion as of December 31, 2020 and 2019, respectively, and foreign exchange forwards with an aggregate notional amount of \$1.8 billion as of December 31, 2020.

As of December 31, 2020 and 2019, the Company had after-tax losses of \$202 million and after-tax gains of \$6 million in AOCI, respectively, related to foreign exchange gains and losses from the net investment hedge transactions. The amount is deferred in AOCI until the underlying investment is divested.

For derivative instruments that are designated and qualify as highly-effective cash flow hedges (i.e., hedging the exposure to variability in expected future cash flow that is attributable to a particular risk), the gain or loss on the derivative instrument is reported as a component of AOCI and as an operating activity in the statement of cash flows and reclassified into earnings in the same line item affected by the hedged transaction and in the same period or periods during which the hedged transaction affects earnings. Hedge components excluded from the assessment of effectiveness and gains and losses related to discontinued hedges are recognized in the consolidated statement of earnings during the current period.

The Company's structured trade finance programs use interest rate swaps designated as cash flow hedges to hedge the forecasted interest payments on certain letters of credit from banks. The terms of the interest rate swaps match the terms of the forecasted interest payments. The deferred gains and losses are recognized in revenues over the period in which the related interest payments are paid to the banks. The amounts are recorded in revenues as the related results are also recorded in revenues. As of December 31, 2020 and 2019, the Company had interest rate swaps maturing on various dates with aggregate notional amounts of \$3.3 billion and \$4.7 billion, respectively.

The Company also uses swap locks designated as cash flow hedges to hedge the changes in the forecasted interest payments due to changes in the benchmark rate leading up to future bond issuance dates. The terms of the swap locks match the terms of the forecasted interest payments. The deferred gains and losses will be recognized in interest expense over the period in which the related interest payments will be paid. During the year ended December 31, 2020, the Company executed swap locks maturing on various dates with an aggregate notional amount of \$550 million.

Notes to Consolidated Financial Statements (Continued)

Note 5. Derivative Instruments & Hedging Activities (Continued)

At December 31, 2020 and 2019, the Company had after-tax gains of \$31 million and after-tax losses of \$43 million in AOCI, respectively, related to the interest rate swaps and swap locks. The Company expects to recognize amounts deferred in AOCI in its consolidated statement of earnings during the life of the instruments.

For each of the hedge programs described below, the derivatives are designated as cash flow hedges. The changes in the market value of such derivative contracts have historically been, and are expected to continue to be, highly effective at offsetting changes in price movements of the hedged item. Once the hedged item is recognized in earnings, the gains and losses arising from the hedge are reclassified from AOCI to either revenues or cost of products sold, as applicable. As of December 31, 2020 and 2019, the Company had \$119 million of after-tax gains and \$5 million of after-tax losses in AOCI, respectively, related to gains and losses from these programs. The Company expects to recognize \$119 million of the 2020 after-tax gains in its consolidated statement of earnings during the next 12 months.

The Company uses futures or options contracts to hedge the purchase price of anticipated volumes of corn to be purchased and processed in a future month. The objective of this hedging program is to reduce the variability of cash flows associated with the Company's forecasted purchases of corn. The Company's corn processing plants normally grind approximately 72 million bushels of corn per month. Due to the temporarily idled dry mill assets, the Company is currently grinding approximately 56 million bushels of corn per month. During the past 12 months, the Company hedged between 20% and 38% of its monthly grind. At December 31, 2020, the Company had designated hedges representing between 20% to 33% of its anticipated monthly grind of corn for the next 12 months.

The Company, from time to time, also uses futures, options, and swaps to hedge the sales price of certain ethanol sales contracts. The Company has established hedging programs for ethanol sales contracts that are indexed to unleaded gasoline prices and to various exchange-traded ethanol contracts. The objective of these hedging programs is to reduce the variability of cash flows associated with the Company's sales of ethanol. During the past 12 months, the Company hedged between 0 and 28 million gallons of ethanol sales per month under these programs. At December 31, 2020, the Company had no hedges related to ethanol sales.

The Company uses futures and options contracts to hedge the purchase price of anticipated volumes of soybeans to be purchased and processed in a future month for certain of its U.S. soybean crush facilities. The Company also uses futures or options contracts to hedge the sales prices of anticipated soybean meal and soybean oil sales proportionate to the soybean crushing process at these facilities. During the past 12 months, the Company hedged between 27% and 100% of the anticipated monthly soybean crush for soybean purchases and soybean meal and oil sales at the designated facilities. The Company has designated hedges representing between 0% and 100% of the anticipated monthly soybean crush for soybean purchases and soybean meal and oil sales at the designated facilities over the next 12 months.

The following table sets forth the fair value of derivatives designated as hedging instruments as of December 31, 2020 and 2019.

Dece	December 31, 2020			December 31, 2019			
Assets Liabilities			Assets		Liabilities		
	(In m	illions)					
\$	 \$	265	\$ 1	3 \$	5		
	61	15		3	43		
\$	61 \$	280	\$ 1	6 \$	48		
	Assets \$,	Assets Liabilities (In m 265 61 15	Assets Liabilities Assets (In millions) 3 4 61 15 15	Assets Liabilities Assets (In millions) 3 5 - \$ 265 \$ 13 \$ 61 15 3		

Notes to Consolidated Financial Statements (Continued)

Note 5. Derivative Instruments & Hedging Activities (Continued)

The following table sets forth the pre-tax gains (losses) on derivatives designated as hedging instruments that have been included in the consolidated statement of earnings for the years ended December 31, 2020, 2019, and 2018.

(In millions)	1	Revenues	Co	ost of products sold	In	terest expense		Other expense (income) - net		
For the Year Ended December 31, 2020 Consolidated Statement of Earnings	\$	64,355	\$	59,902	\$	339	\$	(278)		
Effective amounts recognized in earnings										
Pre-tax gains (losses) on:										
Interest Contracts		(75)	\$		\$	(2)	\$	_		
Commodity Contracts		7	_	27	_		_	(2)	_	
Total gain (loss) recognized in earnings	\$	(68)	\$	27	\$	(2)	\$	(2)	\$	(45)
For the Year Ended December 31, 2019										
Consolidated Statement of Earnings	\$	64,656	\$	60,509		402	\$	7		
Effective amounts recognized in earnings Pre-tax gains (losses) on:										
Interest Rate Contracts	\$	_	\$	_	\$	1	\$	(46)		
Commodity Contracts		(44)		(11)						
Total gain (loss) recognized in earnings	\$	(44)	\$	(11)	\$	1	\$	(46)	\$	(100)
For the Year Ended December 31, 2018				50.4.50		• • •				
Consolidated Statement of Earnings	\$	64,341	\$	60,160	\$	364	\$	101		
Effective amounts recognized in earnings Pre-tax gains (losses) on:										
Interest Rate Contracts	\$	_	\$	_	\$	1	\$	_		
Commodity Contracts		36		(113)						
Total gain (loss) recognized in earnings	\$	36	\$	(113)	\$	1	\$		\$	(76)

Other Net Investment Hedging Strategies

The Company has designated &1.5 billion and &1.7 billion of its outstanding long-term debt and commercial paper borrowings at December 31, 2020 and 2019, respectively, as hedges of its net investment in a foreign subsidiary. As of December 31, 2020 and 2019, the Company had after-tax losses of \$87 million and after-tax gains of \$7 million in AOCI, respectively, related to foreign exchange gains and losses from these net investment hedge transactions. The amount is deferred in AOCI until the underlying investment is divested.

Notes to Consolidated Financial Statements (Continued)

Note 6. Other Current Assets

The following table sets forth the items in other current assets:

	Decem	December 31, 2020		ber 31, 2019
		(In mi	llions)	
Unrealized gains on derivative contracts	\$	3,108	\$	619
Deferred receivables consideration				446
Margin deposits and grain accounts		500		111
Customer omnibus receivable		860		1,014
Financing receivables - net (1)		297		395
Insurance premiums receivable		35		41
Prepaid expenses		290		318
Biodiesel tax credit		101		541
Tax receivables		680		579
Non-trade receivables (2)		218		369
Other current assets		135		167
	\$	6,224	\$	4,600

⁽¹⁾ The Company provides financing to suppliers, primarily Brazilian farmers, to finance a portion of the suppliers' production costs. The amounts are reported net of allowances of \$4 million and \$3 million at December 31, 2020 and 2019, respectively. Interest earned on financing receivables of \$20 million, \$27 million, and \$26 million for the years ended December 31, 2020, 2019, and 2018, respectively, is included in interest income in the consolidated statements of earnings.

Note 7. Accrued Expenses and Other Payables

The following table sets forth the items in accrued expenses and other payables:

	December 31, 2	December 31,	2019
		n millions)	
Unrealized losses on derivative contracts	\$ 2,5	84 \$	742
Accrued compensation	3	96	300
Income tax payable		41	72
Other taxes payable	1	27	120
Biodiesel tax credit payable		5	332
Insurance claims payable	2	38	284
Contract liability	6	26	604
Other accruals and payables	9	26 1,	,088
	\$ 4,9	43 \$ 3,	,542

⁽²⁾ Non-trade receivables included \$40 million and \$81 million of reinsurance recoverables as of December 31, 2020 and 2019, respectively.

Notes to Consolidated Financial Statements (Continued)

Note 8. Investments in and Advances to Affiliates

The Company applies the equity method of accounting for investments in investees over which ADM has the ability to exercise significant influence, including the Company's 22.2% and 24.8% share ownership in Wilmar as of December 31, 2020 and 2019, respectively. The Company had 60 and 63 unconsolidated domestic and foreign affiliates as of December 31, 2020 and 2019, respectively. The following table summarizes the combined balance sheets as of December 31, 2020 and 2019, and the combined statements of earnings of the Company's unconsolidated affiliates for the years ended December 31, 2020, 2019, and 2018.

	December 31								
(In millions)		2020	2019						
Current assets	\$	29,508 \$	26,695						
Non-current assets		23,853	22,627						
Current liabilities		(25,969)	(23,580)						
Non-current liabilities		(7,191)	(5,913)						
Noncontrolling interests		(1,075)	(1,066)						
Net assets	\$	19,126 \$	18,763						

	Year Ended December 31									
(In millions)		2020 2019 20			2018					
Revenues	\$	59,195	\$	50,596	\$	53,143				
Gross profit		5,070		5,334		5,118				
Net income		2,093 1,455		1,881						

The Company's share of the undistributed earnings of its unconsolidated affiliates as of December 31, 2020 is \$2.6 billion. The Company's investment in Wilmar has a carrying value of \$3.6 billion as of December 31, 2020, and a market value of \$5.0 billion based on quoted market price converted to U.S. dollars at the applicable exchange rate at December 31, 2020.

The Company provides credit facilities totaling \$106 million to five unconsolidated affiliates. Two facilities that bear interest between 0.00% and 2.46% have a total outstanding balance of \$36 million. The other three facilities have no outstanding balance as of December 31, 2020. The outstanding balance is included in other current assets in the accompanying consolidated balance sheet.

Net sales to unconsolidated affiliates during the years ended December 31, 2020, 2019, and 2018 were \$4.7 billion, \$4.9 billion, and \$5.6 billion, respectively.

Accounts receivable due from unconsolidated affiliates as of December 31, 2020 and 2019 was \$197 million and \$156 million, respectively.

Notes to Consolidated Financial Statements (Continued)

Note 9. Goodwill and Other Intangible Assets

Goodwill balances attributable to consolidated businesses, by segment, are set forth in the following table.

	Decen	December 31, 2020		ember 31, 2019	
	(In m				
Ag Services and Oilseeds	\$	212	\$	206	
Carbohydrate Solutions		263			
Nutrition		2,972 2,9			
Other Business		4			
Total	\$	3,451 \$ 3			

The changes in goodwill during the year ended December 31, 2020 related to foreign currency translation.

The following table sets forth the other intangible assets:

					Dec	ember 31, 2020				De	cember 31, 2019	
		Usef Life		Gross mount		Accumulated Amortization	Net		Gross Amount		Accumulated Amortization	Net
	(]	n yea	ars)				(In m	illio	ns)			
Intangible assets with indefinite lives:												
Trademarks/brands				\$ 429	\$	_	\$ 429	\$	440	\$	_	\$ 440
Other				1		_	1		1		_	1
Intangible assets with definite lives:												
Trademarks/brands	5	to	20	39		(16)	23		35		(13)	22
Customer lists	5	to	30	1,196		(390)	806		1,194		(310)	884
Computer software	1	to	8	464		(354)	110		425		(305)	120
Land rights	2	to	50	177		(35)	142		168		(30)	138
Other intellectual property	6	to	20	241		(79)	162		238		(56)	182
Recipes and other	3	to	35	 489		(200)	289		538		(234)	304
Total				\$ 3,036	\$	(1,074)	\$ 1,962	\$	3,039	\$	(948)	\$ 2,091

Aggregate amortization expense was \$173 million, \$165 million, and \$129 million for the years ended December 31, 2020, 2019, and 2018, respectively. The estimated future aggregate amortization expense for the next five years is \$188 million, \$178 million, \$164 million, \$153 million, and \$132 million, respectively.

Notes to Consolidated Financial Statements (Continued)

Note 10. Debt Financing Arrangements

The Company's long-term debt consisted of the following:

D 1 /	.	
Deht :	Instri	ıment

	Debt Instrument					
Interest Rate	Face Amoun	t	Due Date	Decer	mber 31, 2020	December 31, 2019
					(In milli	ons)
2.5% Notes	\$1 billion		2026	\$	995 \$	994
3.25% Notes	\$1 billion		2030		987	_
1% Notes	€650 million		2025		789	723
1.75% Notes	€600 million		2023		731	669
4.5% Notes	\$600 million		2049		588	587
2.75% Notes	\$500 million		2025		493	_
5.375% Debentures	\$432 million	(4)	2035		424	461
3.75% Notes	\$408 million	(1)	2047		402	493
5.935% Debentures	\$336 million	(6)	2032		333	379
0% Bonds	\$300 million		2023		330	_
5.765% Debentures	\$297 million	(5)	2041		297	378
4.535% Debentures	\$383 million	(3)	2042		281	384
4.016% Debentures	\$371 million	(2)	2043		255	389
7% Debentures	\$160 million	(11)	2031		159	163
6.95% Debentures	\$157 million	(10)	2097		154	155
7.5% Debentures	\$147 million	(12)	2027		146	150
6.625% Debentures	\$144 million	(8)	2029		144	159
6.75% Debentures	\$103 million	(9)	2027		103	117
6.45% Debentures	\$103 million	(7)	2038		102	126
4.479% Debentures	\$516 million		2021		_	500
3.375% Notes	\$400 million		2022		_	398
Other					174	454
Total long-term debt including curren	t maturities				7,887	7,679
Current maturities					(2)	(7)
Total long-term debt				\$	7,885	7,672

^{(1) \$500} million face amount in 2019

^{(2) \$570} million face amount in 2019

^{(3) \$528} million face amount in 2019

^{(4) \$470} million face amount in 2019 (5) \$378 million face amount in 2019

^{(6) \$383} million face amount in 2019

^{(7) \$127} million face amount in 2019

^{(8) \$160} million face amount in 2019

^{(9) \$118} million face amount in 2019

^{(10) \$159} million face amount in 2019

^{(11) \$164} million face amount in 2019

^{(12) \$150} million face amount in 2019

Notes to Consolidated Financial Statements (Continued)

Note 10. Debt Financing Arrangements (Continued)

On March 27, 2020, the Company issued \$0.5 billion and \$1.0 billion aggregate principal amounts of 2.75% Notes due in 2025 and 3.25% Notes due in 2030, respectively. Net proceeds before expenses for the 2.75% and 3.25% Notes were \$492 million and \$988 million, respectively.

During the second half of 2020, the global credit market stabilized with corporate credit spreads below pre-pandemic levels. Continued actions by central banks provided additional support in both the short-term and long-term funding markets further stabilizing corporate credit markets. Low benchmark yields and favorable credit spreads coupled with continued strong cash flow generation during the second half of the year presented opportunities for ADM to re-balance the Company's liability portfolio to pre-pandemic levels. Starting in June 2020, ADM began a series of liability management transactions including multiple early debt redemptions and the \$665 million debt tender in September 2020 to capitalize on all-time low interest rates:

In June 2020, the Company redeemed \$495 million aggregate principal amount of 4.479% debentures due in 2021 and recognized a debt extinguishment charge of \$14 million in the year ended December 31, 2020.

In September 2020, the Company redeemed \$400 million aggregate principal amount of 3.375% notes due in 2022 and recognized a debt extinguishment charge of \$19 million in the year ended December 31, 2020.

In September 2020, the Company repurchased \$665 million aggregate principal amount of certain of its outstanding notes and debentures (the "Debentures") validly tendered and not withdrawn. Pursuant to the terms of its cash tender offers, the Company paid aggregate total consideration of \$933 million for the Debentures accepted for repurchase. The cash tender offers were partially financed by the proceeds of the exchangeable bonds issued by the Company's wholly-owned subsidiary, ADM Ag Holding Limited ("ADM Ag"), on August 26, 2020 as discussed below. The Company recognized a debt extinguishment charge of \$370 million in the year ended December 31, 2020 which consisted of make-whole premiums and the write-off of debt issuance costs.

In September 2020 and November 2020, the Company's wholly-owned subsidiary, ADM Germany GmbH, redeemed private placement notes due in 2021 and 2024 totaling \$200 million aggregate principal amount and recognized a debt extinguishment charge of \$6 million in the year ended December 31, 2020.

On August 26, 2020, ADM Ag issued \$300 million aggregate principal amount of zero coupon exchangeable bonds (the "Bonds") due in 2023 to non-U.S. persons outside of the U.S. Subject to and upon compliance with the terms and conditions of the Bonds and any conditions, procedures, and certifications prescribed thereunder, the Bonds will be exchangeable for ordinary shares of Wilmar International Limited ("Wilmar") currently held by the Company's consolidated subsidiaries. Effective October 6, 2020, holders of the Bonds will be entitled to receive 50,597.0453 Wilmar shares (the "Exchange Property per Bond") for each \$200,000 principal amount of the Bonds, on the exercise of their exchange rights, subject to dividend adjustments. Effective February 26, 2022, ADM Ag has the option to call the outstanding Bonds at their principal amount if the value of the Exchange Property per Bond exceeds 120% of the principal amount for 20 consecutive trading days. The Company accounts for the Bond's exchange feature as an equity-linked embedded derivative that is not clearly and closely related to the host debt instrument since it is indexed to Wilmar's stock. The Company unconditionally and irrevocably guarantees the payment of all sums payable and the performance of all of ADM Ag's other obligations under the Bonds. In contemplation of the issuance of the Bonds, Archer Daniels Midland Asia-Pacific Limited, the Company's wholly-owned subsidiary that holds shares in Wilmar, entered into a stock borrowing and lending agreement with a financial institution.

Discount amortization expense, net of premium amortization, of \$13 million, \$12 million, and \$10 million for the years ended December 31, 2020, 2019, and 2018, respectively, are included in interest expense related to the Company's long-term debt.

At December 31, 2020, the fair value of the Company's long-term debt exceeded the carrying value by \$1.6 billion, as estimated using quoted market prices (a Level 2 measurement under applicable accounting standards).

The aggregate maturities of long-term debt for the five years after December 31, 2020, are \$2 million, \$0 million, \$1.1 billion, \$1 million, and \$1.3 billion, respectively.

Notes to Consolidated Financial Statements (Continued)

Note 10. Debt Financing Arrangements (Continued)

At December 31, 2020, the Company had lines of credit, including the accounts receivable securitization programs described below, totaling \$10.2 billion, of which \$6.6 billion was unused. The weighted average interest rates on short-term borrowings outstanding at December 31, 2020 and 2019, were 0.45% and 1.23%, respectively. Of the Company's total lines of credit, \$5.0 billion supported the commercial paper borrowing programs, against which there was \$1.7 billion of commercial paper outstanding at December 31, 2020.

The Company's credit facilities and certain debentures require the Company to comply with specified financial and non-financial covenants including maintenance of minimum tangible net worth as well as limitations related to incurring liens, secured debt, and certain other financing arrangements. The Company is in compliance with these covenants as of December 31, 2020.

The Company had outstanding standby letters of credit and surety bonds at December 31, 2020 and 2019, totaling \$1.2 billion and \$1.4 billion, respectively.

The Company has accounts receivable securitization programs (the "Programs"). The Programs provide the Company with up to \$1.8 billion in funding resulting from the sale of accounts receivable. As of December 31, 2020, the Company utilized \$1.6 billion of its facility under the Programs (see Note 19 for more information on the Programs).

Note 11. Stock Compensation

The Company's employee stock compensation plans provide for the granting of options to employees to purchase common stock of the Company pursuant to the Company's 2020 Incentive Compensation Plan. These options are issued at market value on the date of grant, vest incrementally over one year to five years, and expire ten years after the date of grant.

The fair value of each option grant is estimated as of the date of grant using the Black-Scholes single option pricing model. The volatility assumption used in the Black-Scholes single option pricing model is based on the historical volatility of the Company's stock. The volatility of the Company's stock was calculated based upon the monthly closing price of the Company's stock for the period immediately prior to the date of grant corresponding to the average expected life of the grant. The average expected life represents the period of time that option grants are expected to be outstanding. The risk-free rate is based on the rate of U.S. Treasury zero-coupon issues with a remaining term equal to the expected life of option grants. The assumptions used in the Black-Scholes single option pricing model for 2019 and 2018 were as follows. No options were granted in 2020.

	<u> </u>	Year Ended December 31				
	2020	2019	2018			
Dividend yield	<u>%</u>	3%	3%			
Risk-free interest rate	<u> </u>	2%	2%			
Stock volatility	<u> </u>	22%	23%			
Average expected life (years)	_	6	6			

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Notes to Consolidated Financial Statements (Continued)

Note 11. Stock Compensation (Continued)

A summary of option activity during 2020 is presented below:

	Shares	Weighted-Average Exercise Price
	(In thousands, exce	ept per share amounts)
Shares under option at December 31, 2019	8,048	\$35.20
Granted	_	0.00
Exercised	(1,778)	27.41
Forfeited or expired	(1)	34.52
Shares under option at December 31, 2020	6,269	\$37.40
Exercisable at December 31, 2020	5,801	\$37.74

The weighted-average remaining contractual term of options outstanding and exercisable at December 31, 2020, is 4 years and 4 years, respectively. The aggregate intrinsic value of options outstanding and exercisable at December 31, 2020, is \$77 million and \$69 million, respectively. The weighted-average grant-date fair values of options granted during the years ended December 31, 2019, and 2018 were \$7.88, and \$6.95, respectively. The total intrinsic values of options exercised during the years ended December 31, 2020, 2019, and 2018, were \$32 million, \$15 million, and \$36 million, respectively. Cash proceeds received from options exercised during the years ended December 31, 2020, 2019, and 2018, were \$49 million, \$27 million, and \$55 million, respectively.

At December 31, 2020, unrecognized compensation expense related to option grants to be recognized as compensation expense during the next year was immaterial.

The Company's 2020 Incentive Compensation Plan provides for the granting of restricted stock and restricted stock units (Restricted Stock Awards) at no cost to certain officers and key employees. In addition, the Company's 2020 Incentive Compensation Plan also provides for the granting of performance stock units (PSUs) at no cost to certain officers and key employees. Restricted Stock Awards are made in common stock or stock units with equivalent rights and vest at the end of a restriction period of three years. The awards for PSUs are made in common stock units and vest at the end of a vesting period of three years subject to the attainment of certain future service and performance criteria based on the Company's adjusted return on invested capital (ROIC), adjusted earnings before taxes, interest, and depreciation and amortization (EBITDA), and total shareholder return (TSR). During the years ended December 31, 2020, 2019, and 2018, 2.7 million, 2.6 million, and 2.5 million common stock or stock units, respectively, were granted as Restricted Stock Awards and PSUs. At December 31, 2020, there were 19.4 million shares available for future grants pursuant to the 2020 plan.

The fair value of Restricted Stock Awards is determined based on the market value of the Company's shares on the grant date. The fair value of PSUs is based on the weighted-average values of adjusted ROIC, adjusted EBITDA, and TSR. The adjusted ROIC and adjusted EBITDA fair value is determined based on the market value of the Company's shares on the grant date while the TSR fair value is determined using the Monte Carlo simulation. The weighted-average grant-date fair values of awards granted during the years ended December 31, 2020, 2019, and 2018 were \$45.59, \$42.11, and \$42.72, respectively.

Notes to Consolidated Financial Statements (Continued)

Note 11. Stock Compensation (Continued)

A summary of Restricted Stock Awards and PSUs activity during 2020 is presented below:

	Restricted Stock Awards and PSUs	Weighted Average Grant-Date Fair Value
	(In thousands, except per	r share amounts)
Non-vested at December 31, 2019	6,722	\$42.97
Granted	2,732	45.59
Vested	(1,417)	44.49
Forfeited	(665)	43.95
Non-vested at December 31, 2020	7,372	\$43.56

At December 31, 2020, there was \$107 million of total unrecognized compensation expense related to Restricted Stock Awards and PSUs. Amounts to be recognized as compensation expense during the next three years are \$67 million, \$34 million, and \$6 million, respectively. The total grant-date fair value of Restricted Stock Awards that vested during the year ended December 31, 2020 was \$63 million.

Compensation expense for option grants, Restricted Stock Awards, and PSUs granted to employees is generally recognized on a straight-line basis during the service period of the respective grant. Certain of the Company's option grants, Restricted Stock Awards, and PSUs continue to vest upon the recipient's retirement from the Company and compensation expense related to option grants and Restricted Stock Awards granted to retirement-eligible employees is recognized in earnings on the date of grant. Compensation expense for PSUs is based on the probability of meeting the performance criteria. The Company recognizes forfeitures as they occur.

Total compensation expense for option grants, Restricted Stock Awards, and PSUs recognized during the years ended December 31, 2020, 2019, and 2018 was \$151 million, \$89 million, and \$109 million, respectively. Changes in incentive compensation expense are primarily caused by the level of attainment of the PSU performance criteria described above.

Note 12. Other (Income) Expense – Net

The following table sets forth the items in other (income) expense:

(In millions)	Year Ended December 31						
	2020		2019		2018		
(Gain) loss on sales of assets and businesses	\$ (16	1) \$	39	\$	(43)		
Pension settlement	_	_	_		117		
Other – net	(11	7)	(32)		27		
	\$ (27	<u>\$</u>	7	\$	101		

Individually significant items included in the table above are:

Gain on sales of assets for the year ended December 31, 2020 included a gain on the sale of a portion of the Company's shares in Wilmar, an investment revaluation gain, and net gains on the sale of certain other assets and disposals of individually insignificant assets in the ordinary course of business. Gain (loss) on sales of assets for the year ended December 31, 2019 included a loss on the sale of the Company's equity investment in CIP, partially offset by gains on the sale of certain other assets, and step-up gains on equity investments. Gain on sales of assets and businesses for the year ended December 31, 2018 included gains on the sale of the Company's oilseeds operations in Bolivia and an equity investment.

Notes to Consolidated Financial Statements (Continued)

Note 12. Other (Income) Expense – Net (Continued)

Pension settlement for the year ended December 31, 2018 related to the purchase of a group annuity contract that irrevocably transferred the future benefit obligations and annuity administration for certain retirees under the Company's ADM Retirement Plan.

Realized gains and losses on sales of available-for-sale marketable securities were immaterial for all periods presented.

Other - net for the year ended December 31, 2020 included the non-service components of net pension benefit income of \$33 million, foreign exchange gains, and other income. Other - net for the year ended December 31, 2019 included other income and the non-service components of net pension benefit income of \$15 million, partially offset by foreign exchange losses. Other - net for the year ended December 31, 2018 included foreign exchange losses partially offset by other income and the non-service components of net benefit income of \$10 million.

Note 13. Income Taxes

The following table sets forth the geographic split of earnings before income taxes:

(In millions)	Year Ended December 31						
	2020		2019	_	2018		
United States	\$ 442 1,44		756 832	\$	972 1,088		
Foreign	\$ 1,885		1,588	\$	2,060		

Significant components of income taxes are as follows:

(In millions)		Year Ended December 31								
	2020	2020			2018					
Current										
Federal	\$ (164)	\$	37	\$	96				
State		4		11		25				
Foreign		186		181		171				
Deferred										
Federal		41		47		(55)				
State		(10)		1		(16)				
Foreign		44		(68)		24				
	\$	101	\$	209	\$	245				
						_				

Notes to Consolidated Financial Statements (Continued)

Note 13. Income Taxes (Continued)

Significant components of deferred tax liabilities and assets are as follows:

	December 3 2020	December 31, 2020		cember 31, 2019
		(In mi	llions)	_
Deferred tax liabilities				
Property, plant, and equipment	\$	903	\$	1,012
Intangibles		334		286
Right of use assets		223		220
Equity in earnings of affiliates		64		72
Inventory reserves		25		32
Debt exchange		53		80
Reserves and other accruals		195		20
Other		173		109
	<u>\$</u> 1	,970	\$	1,831
Deferred tax assets				
Pension and postretirement benefits	\$	163	\$	155
Lease liabilities		227		225
Stock compensation		80		62
Foreign tax loss carryforwards		470		411
Capital loss carryforwards		70		62
State tax attributes		79		74
Reserves and other accruals		42		_
Other		136		147
Gross deferred tax assets	1	,267		1,136
Valuation allowances	1	(339)		(325)
Net deferred tax assets	\$	928	\$	811
Net deferred tax liabilities	\$ 1	,042	\$	1,020
The net deferred tax liabilities are classified as follows:				
Noncurrent assets (foreign)	\$	260	\$	174
Noncurrent liabilities		(957)		(969)
Noncurrent liabilities (foreign)		(345)		(225)
	\$ (1	,042)	\$	(1,020)
				

Notes to Consolidated Financial Statements (Continued)

Note 13. Income Taxes (Continued)

Reconciliation of the statutory federal income tax rate to the Company's effective income tax rate on earnings is as follows:

	Year Ended December 31				
	2020	2019	2018		
Statutory rate	21.0 %	21.0 %	21.0 %		
State income taxes, net of federal tax benefit	(0.3)	0.6	0.3		
Foreign earnings taxed at rates other than the U.S. statutory rate	(4.5)	(0.9)	(1.5)		
Foreign currency effects/remeasurement	(1.1)	0.7	(1.9)		
Income tax adjustment to filed returns	(0.4)	0.2	(1.9)		
Tax benefit on U.S. biodiesel credits	(3.3)	(7.5)	(2.3)		
Tax benefit on U.S. railroad credits	(8.0)	(3.6)	_		
Tax on Global Intangible Low Taxed Income (GILTI)	2.9	1.4	1.0		
Tax benefit on Foreign Derived Intangible Income Deduction (FDII)	(0.1)	_	(1.0)		
U.S. tax reform impacts	(0.3)	0.4	(1.1)		
Other	(0.5)	0.9	(0.7)		
Effective income tax rate	5.4 %	13.2 %	11.9 %		

The effective tax rate for 2020 was impacted by changes in the geographic mix of earnings and U.S. tax credits, mainly the railroad maintenance tax credit, and GILTI. The effective tax rate for 2019 was impacted by U.S. tax credits, including the 2018 and 2019 biodiesel tax credit and the railroad maintenance tax credit, signed into law in December 2019. The effective tax rate for 2018 included the 2017 biodiesel tax credit recorded in the first quarter of 2018 and the additional true-up adjustments related to the 2017 U.S. tax reform, along with certain favorable discrete tax items.

The foreign rate differential was primarily due to lower tax rates from the Company's operations in Switzerland, Asia, and the Caribbean. The Company's foreign earnings, which were taxed at rates lower than the U.S. rate and generated from these jurisdictions, were 59%, 61%, and 56% of its foreign earnings before taxes in fiscal years 2020, 2019, and 2018, respectively.

Undistributed earnings of the Company's foreign subsidiaries and corporate joint ventures were approximately \$12.5 billion at December 31, 2020. Because these undistributed earnings continue to be indefinitely reinvested in foreign operations, no income taxes, other than the transition tax, the U.S. tax on undistributed Subpart F, and the minimum tax on GILTI, have been provided after the Tax Cuts and Jobs Act (the "Act") was enacted on December 22, 2017. It is not practicable to determine the amount of unrecognized deferred tax liability related to any remaining undistributed earnings of foreign subsidiaries and corporate joint ventures not subject to the transition tax.

The Company has elected to pay the one-time transition tax on accumulated foreign earnings over eight years. As of December 31, 2020, the Company's remaining transition tax liability was \$164 million, which will be paid in installments through 2025

The Company incurred U.S. taxable income of \$259 million, \$105 million, and \$101 million related to GILTI and deducted \$12 million, \$1 million, and \$101 million related to FDII in fiscal years 2020, 2019, and 2018 respectively. The Company made an accounting policy election to treat GILTI as a period cost. The Company has recorded and will continue to record the impact of tax reform items as U.S. tax authorities issue Treasury Regulations and other guidance addressing tax reform-related changes. It is also reasonable to expect that global taxing authorities will be reviewing their current legislation for potential modifications in reaction to the implementation of the Act. The additional guidance, along with the potential for additional global tax legislation changes, may affect significant deductions and income inclusions and could have a material adverse effect on the Company's net income or cash flow.

Notes to Consolidated Financial Statements (Continued)

Note 13. Income Taxes (Continued)

The Company had \$470 million and \$411 million of tax assets related to net operating loss carry-forwards of certain international subsidiaries at December 31, 2020 and 2019, respectively. As of December 31, 2020, approximately \$357 million of these assets have no expiration date, and the remaining \$113 million expire at various times through fiscal 2029. The annual usage of certain of these assets is limited to a percentage of taxable income of the respective foreign subsidiary for the year. The Company has recorded a valuation allowance of \$197 million and \$193 million against these tax assets at December 31, 2020 and 2019, respectively, due to the uncertainty of their realization.

The Company had \$70 million and \$62 million of tax assets related to foreign capital loss carryforwards at December 31, 2020 and 2019, respectively. The Company has recorded a valuation allowance of \$70 million and \$62 million against these tax assets at December 31, 2020 and 2019, respectively.

The Company had \$79 million and \$74 million of tax assets related to state income tax attributes (incentive credits and net operating loss carryforwards), net of federal tax benefit, at December 31, 2020 and 2019, the majority of which will expire between 2021 and 2025. Due to the uncertainty of realization, the Company recorded a valuation allowance of \$72 million and \$70 million related to state income tax assets net of federal tax benefit as of December 31, 2020 and 2019, respectively.

The Company remains subject to federal examination in the U.S. for the calendar tax years 2016, 2017, 2018, 2019, and 2020.

The following table sets forth a rollforward of activity of unrecognized tax benefits for the year ended December 31, 2020 and 2019 as follows:

	Unrecognized Tax Benefits						
	Dece	mber 31, 2020	Dec	ember 31, 2019			
	(In million						
Beginning balance	\$	130	\$	107			
Additions related to current year's tax positions		2		8			
Additions related to prior years' tax positions		37		_			
Additions (adjustments) related to acquisitions		(1)		32			
Reductions related to prior years' tax positions		(3)		(14)			
Reductions related to lapse of statute of limitations		(9)		(2)			
Settlements with tax authorities		(5)		(1)			
Ending balance	\$	151	\$	130			

Unuses spired Tay Denofits

The additions and reductions in unrecognized tax benefits shown in the table included effects related to net income and shareholders' equity. The changes in unrecognized tax benefits did not have a material effect on the Company's net income or cash flow. At December 31, 2020 and 2019, the Company had accrued interest and penalties on unrecognized tax benefits of \$33 million and \$26 million, respectively.

Notes to Consolidated Financial Statements (Continued)

Note 13. Income Taxes (Continued)

The Company is subject to income taxation and routine examinations in many jurisdictions around the world and frequently faces challenges regarding the amount of taxes due. These challenges include positions taken by the Company related to the timing, nature, and amount of deductions and the allocation of income among various jurisdictions. In its routine evaluations of the exposure associated with various tax filing positions, the Company recognizes a liability, when necessary, for estimated potential tax owed by the Company in accordance with applicable accounting standards. Resolution of the related tax positions, through negotiations with relevant tax authorities or through litigation, may take years to complete. Therefore, it is difficult to predict the timing for resolution of tax positions and the Company cannot predict or provide assurance as to the ultimate outcome of these ongoing or future examinations. However, the Company does not anticipate that the total amount of unrecognized tax benefits will increase or decrease significantly in the next twelve months. Given the long periods of time involved in resolving tax positions, the Company does not expect that the recognition of unrecognized tax benefits will have a material impact on the Company's effective income tax rate in any given period. If the total amount of unrecognized tax benefits were recognized by the Company at one time, there would be a reduction of \$151 million on the tax expense for that period.

Between 2011 and 2019, the Company's subsidiary in Argentina, ADM Agro SRL (formerly ADM Argentina SA and Alfred C. Toepfer Argentina SRL), received tax assessments challenging transfer prices used to price grain exports for the tax years 1999 through 2011. As of December 31, 2020, these assessments totaled \$10 million in tax and up to \$42 million in interest (adjusted for variation in currency exchange rates). The Argentine tax authorities conducted a review of income and other taxes paid by large exporters and processors of cereals and other agricultural commodities resulting in allegations of income tax evasion. The Company strongly believes that it has complied with all Argentine tax laws. To date, the Company has not received assessments for closed years subsequent to 2011. While the statute of limitations has expired for tax years 2012 and 2013, the Company cannot rule out receiving additional assessments challenging transfer prices used to price grain exports for years subsequent to 2013, and estimates that these potential assessments could be approximately \$31 million in tax and \$27 million in interest (adjusted for variation in currency exchange rates as of December 31, 2020). The Company believes that it has appropriately evaluated the transactions underlying these assessments, and has concluded, based on Argentine tax law, that its tax position would be sustained, and accordingly, has not recorded a tax liability for these assessments. In accordance with the accounting requirements for uncertain tax positions, the Company has not recorded an uncertain tax liability for this assessment because it has concluded that it is more likely than not to prevail on the matter based upon its technical merits and because the taxing jurisdiction's process does not provide a mechanism for settling at less than the full amount of the assessment. The Company intends to vigorously defend its position against the current assessments and any similar assessments that may be issued for years subsequent to 2013.

In 2014, the Company's wholly-owned subsidiary in the Netherlands, ADM Europe B.V., received a tax assessment from the Netherlands tax authority challenging the transfer pricing aspects of a 2009 business reorganization, which involved two of its subsidiary companies in the Netherlands. As of December 31, 2020, this assessment was \$99 million in tax and \$38 million in interest (adjusted for variation in currency exchange rates). In September 2019, the Company received an interim decision on its appeal which directed the parties to work toward a settlement. In April 2020, the court issued a ruling unfavorable to the Company and in October 2020, assigned a third party expert to establish a valuation by early 2021. Subsequent appeals may take an extended period of time and could result in additional financial impacts of up to the entire amount of the assessment. The Company has carefully evaluated the underlying transactions and has concluded that the amount of gain recognized on the reorganization for tax purposes was appropriate. As of December 31, 2020, the Company has accrued its best estimate of what it believes will be the likely outcome of the litigation and will vigorously defend its position against the assessment.

During the quarter ended June 30, 2020, the ongoing litigation between the Company's wholly-owned subsidiary, ADM do Brasil Ltda., and the Brazilian Federal Revenue Service was favorably resolved without any tax due. The litigation related to assessments received with respect to the tax deductibility of commodity hedging losses and related expenses. The Company does not expect to receive any additional tax assessments with respect to this issue.

Notes to Consolidated Financial Statements (Continued)

Note 14. Leases

Lessee Accounting

The Company leases certain transportation equipment, plant equipment, office equipment, land, buildings, and storage facilities. Most leases include options to renew, with renewal terms that can extend the lease term from 10 months to 49 years. The renewal options are not included in the measurement of the right of use assets and lease liabilities unless the Company is reasonably certain to exercise the optional renewal periods. Certain leases also include index and non-index escalation clauses and options to purchase the leased property. Leases accounted for as finance leases were immaterial at December 31, 2020.

As an accounting policy election, the Company does not apply the recognition requirements of Topic 842 to short-term leases in all of its underlying asset categories. The Company recognizes short-term lease payments in earnings on a straight-line basis over the lease term, and variable lease payments in the period in which the obligation for those payments is incurred. The Company also combines lease and non-lease contract components in all of its underlying asset categories as an accounting policy election.

The following table sets forth the amounts relating to the Company's total lease cost and other information.

		Year Ended					
	D	December 31, 2020		December 31, 2019			
		(In n	nillion	s)			
Lease cost:							
Operating lease cost	\$	315	\$	275			
Short-term lease cost		101		99			
Total lease cost	\$	416	\$	374			
Other information:				_			
Operating lease liability principal payments	\$	302	\$	209			
Right-of-use assets obtained in exchange for new operating lease liabilities	\$	314	\$	302			
	D	ecember 31, 2020		December 31, 2019			
Weighted-average remaining lease term - operating leases (in years)			7	7			
Weighted average discount rate - operating leases		4.2	%	4.6 %			

Notes to Consolidated Financial Statements (Continued)

Note 14. Leases (Continued)

Below is a tabular disclosure of the future annual undiscounted cash flows for operating lease liabilities as of December 31, 2020.

	Undis	counted
	Cash	Flows
	(In m	nillions)
2021	\$	302
2022		268
2023		218
2024		156
2025		95
Thereafter		260
Total		1,299
Less interest (1)		(175)
Lease liability	\$	1,124

⁽¹⁾ Calculated using the implicit rate of the lease, if available, or the incremental borrowing rate that is appropriate for the tenor and geography of the lease.

Note 15. Employee Benefit Plans

The Company provides substantially all U.S. employees and employees at certain foreign subsidiaries with retirement benefits including defined benefit pension plans and defined contribution plans. The Company provides certain eligible U.S. employees who retire under qualifying conditions with subsidized postretirement health care coverage or Health Care Reimbursement Accounts.

In April 2019, the Company announced an enhanced early retirement program for some eligible employees in the U.S. and Canada. As a result, the Company recognized a pension remeasurement charge of \$48 million in the second quarter of 2019. Employees electing to retire early were also given the option to receive their benefit in the form of a lump sum payment which resulted in a pension settlement charge of \$51 million during the second half of 2019.

In October 2018, the Company amended the ADM Retirement Plan (the "Plan") and entered into a binding agreement to purchase a group annuity contract from The Prudential Insurance Company of America ("Prudential"), irrevocably transferring the future benefit obligations and annuity administration for approximately 3,800 retirees from the Plan to Prudential. The purchase of the group annuity contract, which was funded directed by the Plan's assets, was completed on November 2, 2018 and reduced the Company's pension obligations by approximately \$528 million. As a result of the transaction, the Company recognized a non-cash pension settlement charge of approximately \$117 million in the fourth quarter of 2018.

On July 31, 2017, the Company announced that all participants in the Company's U.S. salaried pension plan and the Supplemental Executive Retirement Plan (SERP) will begin accruing benefits under the cash balance formula effective January 1, 2022. Benefits for participants who were accruing under the final average pay formula will be frozen as of December 31, 2021, including pay and service through that date.

The Company maintains 401(k) plans covering substantially all U.S. employees. The Company contributes cash to the plans to match qualifying employee contributions, and also provides a non-matching employer contribution of 1% of pay to eligible participants. Under an employee stock ownership component of the 401(k) plans, employees may choose to invest in the Company's stock as part of their own investment elections. The employer contributions are expensed when paid. Assets of the Company's 401(k) plans consist primarily of listed common stocks and pooled funds. The Company's 401(k) plans held 7 million shares of Company common stock at December 31, 2020, with a market value of \$371 million. Cash dividends received on shares of Company common stock by these plans during the year ended December 31, 2020 were \$11 million.

Notes to Consolidated Financial Statements (Continued)

Note 15. Employee Benefit Plans (Continued)

The following table sets forth the components of retirement plan expense for the years ended December 31, 2020, 2019, and 2018:

	Pension Benefits				Postretirement Benefits					
(In millions)		Year Ended December 31				Year Ended December 31				
		2020	2019	2018	2020	2019	2018			
Retirement plan expense										
Defined benefit plans:										
Service cost (benefits earned during the period)	\$	61 \$	58 \$	66 \$	1 \$	2 \$	2			
Interest cost		70	82	93	4	5	5			
Expected return on plan assets		(126)	(115)	(146)			_			
Settlement charges		_	96	117	_	3	_			
Curtailments		_	_	(1)	_		_			
Amortization of actuarial loss		38	26	55	6	4	3			
Amortization of prior service cost (credit)		(19)	(19)	(19)	(13)	(15)	(15)			
Net periodic defined benefit plan expense		24	128	165	(2)	(1)	(5)			
Defined contribution plans		54	58	50						
Total retirement plan expense	\$	78 \$	186 \$	215 \$	(2) \$	(1) \$	(5)			

Notes to Consolidated Financial Statements (Continued)

Note 15. Employee Benefit Plans (Continued)

The following tables set forth changes in the defined benefit obligation and the fair value of defined benefit plan assets for the years ended December 31, 2020 and 2019:

		Pension Benefits			Postretirement Benefits				
	December 31 December 31 2020 2019		December 31 2020						
		(In m	illions)		(In m	nillions)		
Benefit obligation, beginning	\$	2,650	\$	2,323	\$	167	\$	144	
Service cost		61		58		1		2	
Interest cost		70		82		4		5	
Actuarial loss (gain)		285		363		17		24	
Employee contributions		2		2		_		_	
Business combinations		_		26		_		3	
Settlements		(17)		35		_		3	
Benefits paid		(84)		(249)		(14)		(14)	
Plan amendments		_		(2)		_		_	
Foreign currency effects		47		12		(2)			
Benefit obligation, ending	\$	3,014	\$	2,650	\$	173	\$	167	
Fair value of plan assets, beginning	\$	2,018	\$	1,736	\$	_	\$	_	
Actual return on plan assets		317		348		_		_	
Employer contributions		85		166		14		14	
Employee contributions		2		2		_		_	
Settlements		(18)		(10)		_		_	
Business combinations		_		7		_		_	
Benefits paid		(84)		(249)		(14)		(14)	
Foreign currency effects		17		18				_	
Fair value of plan assets, ending	\$	2,337	\$	2,018	\$	_	\$		
Funded status	\$	(677)	\$	(632)	\$	(173)	\$	(167)	
Prepaid benefit cost	\$	29	\$	38	\$	_	\$	_	
Accrued benefit liability – current		(19)		(18)		(16)		(16)	
Accrued benefit liability – long-term		(687)		(652)		(157)		(151)	
Net amount recognized in the balance sheet	\$	(677)	\$	(632)	\$	(173)	\$	(167)	

The actuarial loss in the pension plans in 2020 and 2019 is primarily due to declines in the global bond yield.

Included in AOCI for pension benefits at December 31, 2020, are the following amounts that have not yet been recognized in net periodic pension cost: unrecognized prior service credit of \$113 million and unrecognized actuarial loss of \$639 million.

Included in AOCI for postretirement benefits at December 31, 2020, are the following amounts that have not yet been recognized in net periodic postretirement benefit cost: unrecognized prior service credit of \$2 million and unrecognized actuarial loss of \$57 million.

Notes to Consolidated Financial Statements (Continued)

Note 15. Employee Benefit Plans (Continued)

The following table sets forth the principal assumptions used in developing net periodic benefit cost:

	Pension	Benefits	Postretirement Benefits			
	December 31 2020	December 31 2019	December 31 2020	December 31 2019		
Discount rate	2.9%	3.9%	3.2%	4.3%		
Expected return on plan assets	6.6%	6.5%	N/A	N/A		
Rate of compensation increase	4.9%	4.9%	N/A	N/A		
Interest crediting rate	2.2%	3.3%	N/A	N/A		

The following table sets forth the principal assumptions used in developing the year-end actuarial present value of the projected benefit obligations:

	Pension	Benefits	Postretiren	nent Benefits
	December 31 2020	December 31 2019	December 31 2020	December 31 2019
Discount rate	2.3 %	2.9 %	2.3%	3.2%
Rate of compensation increase	4.8 %	4.9 %	N/A	N/A
Interest crediting rate	2.0 %	2.2 %	N/A	N/A

The projected benefit obligation, accumulated benefit obligation, and fair value of plan assets for the pension plans with projected benefit obligations in excess of plan assets were \$2.6 billion, \$2.5 billion, and \$1.9 billion, respectively as of December 31, 2020, and \$2.3 billion, \$2.2 billion, and \$1.6 billion, respectively, as of December 31, 2019. The projected benefit obligation, accumulated benefit obligation, and fair value of plan assets for the pension plans with accumulated benefit obligations in excess of plan assets were \$2.6 billion, \$2.5 billion, and \$1.9 billion, respectively, as of December 31, 2020 and \$2.2 billion, \$2.1 billion, and \$1.5 billion, respectively, as of December 31, 2020 and 2019, was \$2.9 billion and \$2.6 billion, respectively.

For postretirement benefit measurement purposes, a 6.1% annual rate of increase in the per capita cost of covered health care benefits was assumed for the year ended December 31, 2020. The rate was assumed to decrease gradually to 4.5% by 2029 and remain at that level thereafter.

Plan Assets

The Company's employee benefit plan assets are principally comprised of the following types of investments:

Common stock:

Equity securities are valued based on quoted exchange prices and are classified within Level 1 of the valuation hierarchy.

Mutual funds:

Mutual funds are valued at the closing price reported on the active market on which they are traded and are classified within Level 1 of the valuation hierarchy.

Common collective trust (CCT) funds:

The fair values of the CCTs are valued using net asset value (NAV). The investments in CCTs are comprised of international equity and short-term investments. The investments are valued at NAV provided by administrators of the funds.

Corporate debt instruments:

Corporate debt instruments are valued using third-party pricing services and are classified within Level 2 of the valuation hierarchy.

Notes to Consolidated Financial Statements (Continued)

Note 15. Employee Benefit Plans (Continued)

U.S. Treasury instruments:

U.S. Treasury instruments are valued at the closing price reported on the active market on which they are traded and are classified within Level 1 of the valuation hierarchy.

U.S. government agency, state, and local government bonds:

U.S. government agency obligations and state and municipal debt securities are valued using third-party pricing services and are classified within Level 2 of the valuation hierarchy.

The methods described above may produce a fair value calculation that may not be indicative of net realizable value or reflective of future fair values. Furthermore, while the Company believes its valuation methods are appropriate and consistent with other market participants' methods, the use of different methodologies or assumptions to determine the fair value of certain financial instruments could result in a different fair value measurement at the reporting date.

The following tables set forth, by level within the fair value hierarchy, the fair value of plan assets as of December 31, 2020 and 2019.

	Fair Value Measurements at December 31, 2020											
	Quoted Prices in Active Markets for Identical Assets (Level 1)			Significant Other Observable Inputs (Level 2)	Significant Unobservable Inputs (Level 3)			Total				
				(In millio	ns)							
Common stock	\$	251	\$	_	\$	_	\$	251				
Mutual funds		666		_		_		666				
Corporate bonds		_		328		_		328				
U.S. Treasury instruments		345		_		_		345				
U.S. government agency, state and local government bonds		_		4		_		4				
Other		_		9		_		9				
Total assets	\$	1,262	\$	341	\$	_	\$	1,603				
Common collective trust funds at NAV												
U.S. equity								418				
International equity								316				
Total assets at fair value							\$	2,337				

Notes to Consolidated Financial Statements (Continued)

Note 15. Employee Benefit Plans (Continued)

Fair Value Measurements at December 31, 2019

	Quoted Prices in Active Markets for Identical Assets		Significant Other Observable Inputs	Significant Unobservable Inputs		
	_	(Level 1)	(Level 2)	(Level 3)		Total
			(In millions)			
Common stock	\$	187	\$ — \$	_	\$	187
Mutual funds		575	_	_		575
Corporate bonds		_	249	_		249
U.S. Treasury instruments		322	_	_		322
U.S. government agency, state and local government bonds		_	4	_		4
Other		_	9	_		9
Total assets	\$	1,084	\$ 262 \$	_	\$	1,346
Common collective trust funds at NAV						
U.S. equity						391
International equity						281
Total assets at fair value					\$	2,018

Level 3 Gains and Losses:

There are no Plan assets classified as Level 3 in the fair value hierarchy; therefore there are no gains or losses associated with Level 3 assets.

The following table sets forth the actual asset allocation for the Company's global pension plan assets as of the measurement date:

	December 31 2020 ⁽¹⁾⁽²⁾	December 31 2019 ⁽²⁾
Equity securities	54%	53%
Debt securities	35%	36%
Other	11%	11%
Total	100%	100%

The Company's U.S. pension plans contain approximately 75% of the Company's global pension plan assets. The actual asset allocation for the Company's U.S. pension plans as of the measurement date consists of 60% equity securities and 40% debt. The target asset allocation for the Company's U.S. pension plans is approximately the same as the actual asset allocation. The actual asset allocation for the Company's foreign pension plans as of the measurement date consists of 36% equity securities, 20% debt securities, and 44% in other investments. The target asset allocation for the Company's foreign pension plans is approximately the same as the actual asset allocation.

⁽²⁾ The Company's pension plans did not directly hold any shares of Company common stock as of the December 31, 2020 and 2019 measurement dates.

Notes to Consolidated Financial Statements (Continued)

Note 15. Employee Benefit Plans (Continued)

Investment objectives for the Company's plan assets are to:

- Optimize the long-term return on plan assets at an acceptable level of risk.
- Maintain a broad diversification across asset classes and among investment managers.
- Maintain careful control of the risk level within each asset class.

Asset allocation targets promote optimal expected return and volatility characteristics given the long-term time horizon for fulfilling the obligations of the pension plans. Selection of the targeted asset allocation for plan assets was based upon a review of the expected return and risk characteristics of each asset class, as well as the correlation of returns among asset classes. The U.S. pension plans target asset allocation is also based on an asset and liability study that is updated periodically.

Investment guidelines are established with each investment manager. These guidelines provide the parameters within which the investment managers agree to operate, including criteria that determine eligible and ineligible securities, diversification requirements, and credit quality standards, where applicable. In some countries, derivatives may be used to gain market exposure in an efficient and timely manner; however, derivatives may not be used to leverage the portfolio beyond the market value of underlying investments.

The Company uses external consultants to assist in monitoring the investment strategy and asset mix for the Company's plan assets. To develop the Company's expected long-term rate of return assumption on plan assets, the Company generally uses long-term historical return information for the targeted asset mix identified in asset and liability studies. Adjustments are made to the expected long-term rate of return assumption when deemed necessary based upon revised expectations of future investment performance of the overall investment markets.

Contributions and Expected Future Benefit Payments

Based on actuarial calculations, the Company expects to contribute \$29 million to the pension plans and \$16 million to the postretirement benefit plan during 2021. The Company may elect to make additional discretionary contributions during this period.

The following benefit payments, which reflect expected future service, are expected to be paid by the benefit plans:

	Pens Beno		Postretirement Benefits
		(In mill	ions)
2021	\$	84 \$	16
2022		90	15
2023		96	14
2024		101	14
2025		108	13
2026-2030		620	50

Note 16. Shareholders' Equity

The Company has authorized one billion shares of common stock and 500,000 shares of preferred stock, each with zero par value. No preferred stock has been issued. At December 31, 2020 and 2019, the Company had approximately 160.0 million shares and 158.8 million shares, respectively, of its common shares in treasury. Treasury stock of \$5.2 billion and \$5.3 billion at December 31, 2020 and 2019, respectively, is recorded at cost as a reduction of common stock, and treasury stock of \$0.3 billion and \$0.1 billion at December 31, 2020 and 2019, respectively, is recorded at cost as a reduction of retained earnings.

Notes to Consolidated Financial Statements (Continued)

Note 16. Shareholders' Equity (Continued)

The following tables set forth the changes in AOCI by component and the reclassifications out of AOCI for the years ended December 31, 2020 and 2019:

	C Tr	Foreign urrency anslation justment	Deferred Gain (Loss) on Hedging Activities	Pension and Other Postretirement Benefit Liabilities Adjustment	Unrealized Gain (Loss) on Investments	•	Accumulated Other Comprehensive Income (Loss)
				(In millions)			
Balance at December 31, 2018	\$	(1,962)	\$ 61	\$ (220)	\$ 15	\$	(2,106)
Other comprehensive income before reclassifications		(220)	(191)	(89)	14		(486)
Gain (loss) on net investment hedges		35					35
Amounts reclassified from AOCI		7	100	(9)	(1)		97
Tax effect		(12)	18	50	(1)		55
Net of tax amount		(190)	(73)	(48)	12		(299)
Balance at December 31, 2019	\$	(2,152)	\$ (12)	\$ (268)	\$ 27	\$	(2,405)
Other comprehensive income before reclassifications		29	209	(120)	(27)		91
Gain (loss) on net investment hedges		(398)	_	_	_		(398)
Amounts reclassified from AOCI		_	45	7	_		52
Tax effect		97	(57)	16			56
Net of tax amount		(272)	197	(97)	(27)		(199)
Balance at December 31, 2020	\$	(2,424)	\$ 185	\$ (365)	\$ 	\$	(2,604)

The change in foreign currency translation adjustment in 2020 is primarily due to net investment hedges as discussed in Note 5 while the change in foreign currency translation adjustment in 2019 is primarily due to the U.S. dollar appreciation, impacting the Euro-denominated equities of the Company's foreign subsidiaries.

Notes to Consolidated Financial Statements (Continued)

Note 16. Shareholders' Equity (Continued)

	A		classified from AC	CI	Affected line item in the consolidated statement of
Details about AOCI components		0	2019	2018	earnings
		(1	In millions)		
Foreign currency translation adjustment					
	\$	— \$	7 \$	(1) (Other income/expense
		_	_	<u> </u>	Гах
	\$	<u> </u>	7 \$	(1) N	Net of tax
Deferred loss (gain) on hedging activities					
	\$	(27) \$	11 \$		Cost of products sold
		2	46	` '	Other income/expense
		2	(1)		nterest expense
		68	44	F	Revenues
		45	100	76 1	Total before tax
		7	(13)	(18)	Tax on reclassifications
	\$	52 \$	87 \$	58 N	Net of tax
Pension liability adjustment					
Amortization of defined benefit pension items:					
Prior service losses (credit)	\$	(32) \$	(26) \$	(33) (Other (income) expense - net
Actuarial losses		39	17	65 (Other (income) expense - net
		7	(9)	32 7	Total before tax
		(11)	18	(8)	Tax on reclassifications
	\$	(4) \$	9 \$	24 1	Net of tax
Unrealized loss (gain) on investments					
•	\$	— \$	(1)\$	(2) (Other income/expense
			<u> </u>	<u> </u>	Tax on reclassifications
	\$	— \$	(1)\$	(2)	Net of tax

The Company's accounting policy is to release the income tax effects from AOCI when the individual units of account are sold, terminated, or extinguished.

Note 17. Segment and Geographic Information

As discussed in Note 1, prior period results have been reclassified to conform to the current period segment presentation.

The Company's operations are organized, managed, and classified into three reportable business segments: Ag Services and Oilseeds, Carbohydrate Solutions, and Nutrition. Each of these segments is organized based upon the nature of products and services offered. The Company's remaining operations are not reportable segments, as defined by the applicable accounting standard, and are classified as Other Business.

Notes to Consolidated Financial Statements (Continued)

Note 17. Segment and Geographic Information (Continued)

The Ag Services and Oilseeds segment includes global activities related to the origination, merchandising, transportation, and storage of agricultural raw materials, and the crushing and further processing of oilseeds such as soybeans and soft seeds (cottonseed, sunflower seed, canola, rapeseed, and flaxseed) into vegetable oils and protein meals. Oilseeds products produced and marketed by the segment include ingredients for food, feed, energy, and industrial customers. Crude vegetable oils produced by the segment's crushing activities are sold "as is" to manufacturers of renewable green diesel and other customers or are further processed by refining, blending, blending, and deodorizing into salad oils. Salad oils are sold "as is" or are further processed by hydrogenating and/or interesterifying into margarine, shortening, and other food products. Partially refined oils are used to produce biodiesel and glycols or are sold to other manufacturers for use in chemicals, paints, and other industrial products. Oilseed protein meals are principally sold to third parties to be used as ingredients in commercial livestock and poultry feeds. The Ag Services and Oilseeds segment is also a major supplier of peanuts and peanut-derived ingredients to both the U.S. and export markets. In North America, cotton cellulose pulp is manufactured and sold to the chemical, paper, and other industrial markets. The Ag Services and Oilseeds segment's grain sourcing, handling, and transportation network (including barge, ocean-going vessel, truck, rail, and container freight services) provides reliable and efficient services to the Company's customers and agricultural processing operations. The Ag Services and Oilseeds segment also includes agricultural commodity and feed product import, export, and global distribution, and structured trade finance activities. Structured trade finance's activities include programs under which ADM prepays financial institutions, on a discounted basis, U.S. dollar-denominated letters of credit based on underlying commodity trade flows. This segment also includes the Company's share of the results of its equity investment in Wilmar and its share of the results of its Pacificor, Stratas Foods LLC, Edible Oils Limited, Olenex Sarl, and SoyVen joint ventures. In August 2020, the Company sold a portion of its shares in Wilmar, decreasing its ownership interest from 24.8% as of December 31, 2019 to 22.2% as of December 31, 2020.

The Carbohydrate Solutions segment is engaged in corn and wheat wet and dry milling and other activities. The Carbohydrate Solutions segment converts corn and wheat into products and ingredients used in the food and beverage industry including sweeteners, corn and wheat starches, syrup, glucose, wheat flour, and dextrose. Dextrose and starch are used by the Carbohydrate Solutions segment as feedstocks in other downstream processes. By fermentation of dextrose, the Carbohydrate Solutions segment produces alcohol and other food and animal feed ingredients. Ethyl alcohol is produced by the Company for industrial use in products such as hand sanitizers, as ethanol, or as beverage grade. Ethanol, in gasoline, increases octane and is used as an extender and oxygenate. Corn gluten feed and meal, as well as distillers' grains, are produced for use as animal feed ingredients. Corn germ, a by-product of the wet milling process, is further processed into vegetable oil and protein meal. Other Carbohydrate Solutions products include citric acids which are used in various food and industrial products. This segment also includes the Company's share of the results of its equity investments in Hungrana Ltd., Almidones Mexicanos S.A., Red Star Yeast Company, LLC, and Aston Foods and Food Ingredients.

The Nutrition segment serves various end markets including food, beverages, nutritional supplements, and feed and premix for livestock, aquaculture, and pet food. The segment engages in the manufacturing, sale, and distribution of a wide array of ingredients and solutions including plant-based proteins, natural flavors, flavor systems, natural colors, emulsifiers, soluble fiber, polyols, hydrocolloids, probiotics, prebiotics, enzymes, botanical extracts, and other specialty food and feed ingredients. The Nutrition segment includes the activities related to the procurement, processing, and distribution of edible beans. The segment also includes activities related to the processing and distribution of formula feeds and animal health and nutrition products and the manufacture of contract and private label pet treats and foods. In January 2020, ADM acquired Yerbalatina, a natural plant-based extracts and ingredients manufacturer. In October 2020, the Company formally launched PlantPlus Foods, a 30% joint venture with Marfrig, one of the world's leading beef producers and the world's largest beef patty producer, that will offer a wide range of finished plant-based food products across North and South America, and entered into an agreement with Spiber Inc. (Spiber) to expand the production of Spiber's innovative Brewed ProteinTM polymers for use in apparel and other consumer products.

Other Business includes the Company's financial business units related to futures commission and insurance activities.

Notes to Consolidated Financial Statements (Continued)

Note 17. Segment and Geographic Information (Continued)

Intersegment sales have been recorded at amounts approximating market. Operating profit for each segment is based on net sales less identifiable operating expenses. Also included in operating profit for each segment is equity in earnings of affiliates based on the equity method of accounting. Specified items included in total segment operating profit and certain corporate items are not allocated to the Company's individual business segments because operating performance of each business segment is evaluated by management exclusive of these items. Corporate results principally include the impact of LIFO-related adjustments, unallocated corporate expenses, interest cost net of investment income, the results of early-stage start-up companies that ADM Ventures has investments in, and the Company's share of the results of its equity investment in CIP, which was sold in December 2019.

Voor Ended

Segment Information

(In millions)			Year Ended December 31		
(III IIIIIIIOIIS)	2020		2019	2018	
Gross revenues					
Ag Services and Oilseeds	\$ 55,6	67 \$	54,633	\$	56,591
Carbohydrate Solutions	9,4	23	11,154		11,421
Nutrition	5,9	59	5,786		3,836
Other	3	67	352		381
Intersegment elimination	(7,0	51)	(7,269)		(7,888)
Total	\$ 64,3	55 \$	64,656	\$	64,341
Intersegment revenues					
Ag Services and Oilseeds		51 \$	5,892	\$	6,700
Carbohydrate Solutions		51	1,268		1,142
Nutrition		59	109		46
Total	\$ 7,0	61 \$	7,269	\$	7,888
Revenues from external customers					
Ag Services and Oilseeds					
Ag Services		26 \$	31,705	\$	31,766
Crushing	9,5		9,479		10,319
Refined Products and Other			7,557		7,806
Total Ag Services and Oilseeds	49,7	16	48,741		49,891
Carbohydrate Solutions					
Starches and Sweeteners	6,3	87	6,854		6,922
Vantage Corn Processors		85	3,032		3,357
Total Carbohydrate Solutions	8,4	72	9,886		10,279
Nutrition					
Human Nutrition	2,8	12	2,745		2,571
Animal Nutrition	2,9	88	2,932		1,219
Total Nutrition	5,8	00	5,677		3,790
Other		67	352	_	381
Total	\$ 64,3	55 \$	64,656	\$	64,341

Notes to Consolidated Financial Statements (Continued)

Note 17. Segment and Geographic Information (Continued)

Depreciation 2019 2018 Ag Services and Oilseeds \$ 351 \$ 362 \$ 322 Carbohydrate Solutions 305 320 328 Nutrition 114 113 80 Other 6 6 6 6 Corporate 27 27 26 Total 8 80 8 80 8 80 8 80 Carbohydrate Solutions 3 8 130 9 40 Carbohydrate Solutions 3 8 130 9 40 Nutrition 3 13 3 1 9 Nutrition 3 13 3 1 9 14 Carbohydrate Solutions 3 13 3 1 9 14 Total 5 28 3 131 5 140 14 Carbohydrate Solutions 5 39 5 151 5 145 Total 2 3 1 1 1 1 Carbohydrate Solutions 3 2 1 1 1 1 Carbohydrate Solutions 3 2 3 1 1 1 Othe	(In millions)	Year Ended December 31							
Ag Services and Oilseeds \$ 351 \$ 361 \$ 372 Carbohydrate Solutions 305 305 328 Nutrition 114 113 88 Other 6 6 6 6 6 6 6 6 6 6 6 6 6 6 7 205		2020		2019		2018			
Carbohydrate Solutions 305 320 328 Nutrition 114 113 80 Other 6 6 6 Corporate 27 27 26 Total 8 803 827 812 Long-lived asset abandonments and write-downs(1) 38 130 40 Long-lived asset abandonments and write-downs(1) 38 130 40 Carbohydrate Solutions 8 130 9 40 Carbohydrate Solutions 7 1 - Interest income 3 3 5 13 - 1 Ag Services and Oilseeds \$ 39 5 1 45 Carbohydrate Solutions - - - 1 Nutrition 2 3 5 1 1 Corporate 3 3 5 1 1 Other 4 0 12 1 1 Corporate 3	Depreciation								
Nutrition 114 113 80 Other 6 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 9 9 9 10 1 9 9 9 10 1	Ag Services and Oilseeds	\$ 351	\$	361	\$	372			
Other Corporate 6 27 27 27 27 26 Total 2 8 803 8 827 827 828 8 120 82 Long-lived asset abandonments and write-downs(1) S 8 8 130 40 40 40 Ag Services and Oilseeds 8 8 8 130 40 40 40 Carbohydrate Solutions 7 9 1 40 40 40 Nutrition 3 28 8 131 50 100 Total 8 39 8 51 50 100 Interest income 3 39 51 50 45 Ag Services and Oilseeds 3 9 51 50 45 Carbohydrate Solutions 9 39 51 50 45 Nutrition 2 2 1 2 2 1 2 2 Other 40 125 50 100 Corporate 5 8 5 50 50 100 Equity in earnings of affiliates 8 10 50 50 125 50 Equity in earnings of affiliates 8 475 5 378 5 421 421 Carbohydrate Solutions 8 475 5 378 5 421 421 Carbohydrate Solutions 8 475 5 378 5 421 421 Carbohydrate Solutions 9 421 50 421 50 421 50 Carbohydrate Solutions 9 421 50 421 50<	Carbohydrate Solutions	305		320		328			
Corporate 27 27 26 Total 8 803 8 827 8 812 Long-lived asset abandonments and write-downs(1) S 8 8 130 9 40 Ag Services and Oilseeds 8 8 130 9 40 Carbohydrate Solutions 13 — 11 Corporate 7 — 40 Total 8 39 \$ 131 \$ 100 Interest income 8 39 \$ 51 \$ 45 Carbohydrate Solutions — — — 1 Nutrition 2 1 2 1 Other 40 125 100 Corporate 40 125 10 Corporate 8 8 102 162 Equity in earnings of affiliates 8 37 378 421 Carbohydrate Solutions 8 475 378 421 Carbohydrate Solutions 8 475 378 421 Carbohydrate Solutions 8	Nutrition	114		113		80			
Total \$ 803 \$ 827 \$ 812 Long-lived asset abandonments and write-downs(1) 130 11 11 11 11 11 11 11 11 11 11 11	Other	6				6			
Long-lived asset abandonments and write-downs(1)	Corporate	27		27		26			
Ag Services and Oilseeds \$ \$ \$ \$ \$ 40 Carbohydrate Solutions — 1 — 11 — Nutrition 13 — 11 — 49 Total \$ 28 \$ 131 \$ 100 Interest income Ag Services and Oilseeds \$ 39 \$ 51 \$ 45 Carbohydrate Solutions — — — — 1 1 2 1 2 2 1 2 2 1 2 2 1 2 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 1 2 1 1 1 1 1 1 1 </td <td>Total</td> <td>\$ 803</td> <td>\$</td> <td>827</td> <td>\$</td> <td>812</td>	Total	\$ 803	\$	827	\$	812			
Carbohydrate Solutions — 1 — Nutrition 13 — 11 Corporate 7 — 49 Total \$ 28 \$ 131 \$ 100 Interest income Ag Services and Oilseeds \$ 39 \$ 51 \$ 45 Carbohydrate Solutions — — — 1 Nutrition 2 1 2 1 2 Corporate 40 125 100 10 1 <td>Long-lived asset abandonments and write-downs⁽¹⁾</td> <td></td> <td></td> <td></td> <td></td> <td></td>	Long-lived asset abandonments and write-downs ⁽¹⁾								
Nutrition 13 — 11 Corporate 7 — 49 Total \$ 28 \$ 131 \$ 100 Interest income Ag Services and Oilseeds \$ 39 \$ 51 \$ 45 Carbohydrate Solutions — — — 1 Nutrition 2 1 2 1 2 Corporate 40 125 100 1 1 Corporate \$ 88 \$ 192 \$ 162 Equity in earnings of affiliates S 88 \$ 192 \$ 162 Equity in earnings of affiliates \$ 475 \$ 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Ag Services and Oilseeds	\$ 8	\$	130	\$	40			
Corporate 7 — 49 Total § 28 \$ 131 \$ 100 Interest income S 39 \$ 51 \$ 45 Carbohydrate Solutions — — — 1 Nutrition 2 1 2 Other 40 125 100 Corporate 7 15 14 Total 88 9 192 \$ 162 Equity in earnings of affiliates 8 9 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Carbohydrate Solutions			1		_			
Total \$ 28 \$ 131 \$ 100 Interest income Ag Services and Oilseeds \$ 39 \$ 51 \$ 45 Carbohydrate Solutions — — 1 1 Nutrition 2 1 2 Other 40 125 100 Corporate 7 15 14 Total \$ 88 \$ 192 \$ 162 Equity in earnings of affiliates Ag Services and Oilseeds \$ 475 \$ 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Nutrition	13				11			
Interest income Ag Services and Oilseeds \$ 39 \$ 51 \$ 45 Carbohydrate Solutions — — — 1 Nutrition 2 1 2 Other 40 125 100 Corporate 7 15 14 Total \$ 88 \$ 192 \$ 162 Equity in earnings of affiliates S 475 \$ 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Corporate	7				49			
Ag Services and Oilseeds \$ 39 \$ 51 \$ 45 Carbohydrate Solutions — — — — — — — — — — — — — — — — — — —	Total	\$ 28	\$	131	\$	100			
Carbohydrate Solutions — — — 1 Nutrition 2 1 2 Other 40 125 100 Corporate 7 15 14 Total \$ 88 \$ 192 \$ 162 Equity in earnings of affiliates S 475 \$ 378 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Interest income								
Nutrition 2 1 2 Other 40 125 100 Corporate 7 15 14 Total 88 192 \$ 162 Equity in earnings of affiliates S 475 \$ 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Ag Services and Oilseeds	\$ 39	\$	51	\$	45			
Other Corporate 40 Total 125 Total 15 Total 15 Total 15 Total 16 Total 16 Total 17 Total 18 Total 192 Total 162 Total 163 Total 164 Total	Carbohydrate Solutions			_		1			
Corporate 7 15 14 Total 88 192 \$ 162 Equity in earnings of affiliates \$ 475 \$ 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Nutrition	2		1		2			
Total \$ 88 \$ 192 \$ 162 Equity in earnings of affiliates \$ 475 \$ 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Other	40				100			
Equity in earnings of affiliates Ag Services and Oilseeds \$ 475 \$ 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Corporate	7				14			
Ag Services and Oilseeds \$ 475 \$ 378 \$ 421 Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Total	\$ 88	\$	192	\$	162			
Carbohydrate Solutions 81 60 62 Nutrition 22 17 17 Corporate 1 (1) 18	Equity in earnings of affiliates								
Nutrition 22 17 17 Corporate 1 (1) 18		\$ 475	\$	378	\$	421			
Corporate				60		62			
· — — — — — — — — — — — — — — — — — — —	Nutrition	22		17		17			
Total \$ 579 \$ 454 \$ 518	Corporate	1		(1)		18			
	Total	\$ 579	\$	454	\$	518			

⁽¹⁾ See Note 18 for total asset impairment, exit, and restructuring costs.

Notes to Consolidated Financial Statements (Continued)

Note 17. Segment and Geographic Information (Continued)

(In millions)	Year Ended December 31						
		2020		2019		2018	
Segment Operating Profit							
Ag Services and Oilseeds	\$	2,105	\$	1,935	\$	2,020	
Carbohydrate Solutions		717		644		945	
Nutrition		574		418		339	
Other		52		85		58	
Specified Items:							
Gain on sales of assets and businesses ⁽¹⁾		83		12		13	
Impairment, restructuring, exit, and settlement charges ⁽²⁾		(76)		(146)		(102)	
Total segment operating profit		3,455		2,948		3,273	
Corporate		(1,572)		(1,360)		(1,213)	
Earnings before income taxes	<u>\$</u>	1,883	\$	1,588	\$	2,060	

⁽¹⁾ The gain in 2020 consisted of a gain on the sale of a portion of the Company's shares in Wilmar and certain other assets. The gain in 2019 consisted of a gain on the sale of certain assets and a step-up gain on an equity investment. The gain in 2018 related to the sale of the Company's oilseeds operations in Bolivia and certain other assets.

⁽²⁾ The charges in 2020 related to the impairment of certain assets, restructuring, and settlement. The charges in 2019 primarily related to the impairment of certain assets. The charges in 2018 related to the impairment of certain assets, restructuring, and settlement.

Notes to Consolidated Financial Statements (Continued)

Note 17. Segment and Geographic Information (Continued)

Total 2020 2019 Investments in and advances to affiliates 8 4,462 \$ 4,462 \$ 4,662 Carbohydrate Solutions 392 363 Nutrition 102 98 Corporate 17 9 Services and Oilseeds \$ 24,792 \$ 21,397 Carbohydrate Solutions \$ 8,622 8,622 Nutrition \$ 8,622 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total \$ 49,719 3,397 In millions \$ 24,719 3,319 Corporate \$ 24,719 3,319 In millions \$ 24,719 3,319 Corporate \$ 25,611 3,219 Co	(In millions)	December 31					
Ag Services and Oilseeds \$ 4,402 \$ 4,662 Carbohydrate Solutions 392 363 Nutrition 102 98 Corporate 17 9 Total \$ 4,913 \$ 5,132 Identifiable assets \$ 24,792 \$ 21,397 Carbohydrate Solutions \$ 5,963 6,032 Nutrition 8,652 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total \$ 49,719 \$ 43,997 (In millions) Year Ended Everbler 31 2019 Gross additions to property, plant, and equipment 2020 2019 Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 251 275 Nutrition 38 2 Other 8 2 Carbohydrate Solutions 251 275 Nutrition 38 2 Other 8 2		2020		2019			
Carbohydrate Solutions 392 363 Nutrition 102 98 Corporate 17 9 Total \$ 4,913 \$ 5,132 Identifiable assets \$ 24,792 \$ 21,397 Carbohydrate Solutions \$ 9,603 6,032 Nutrition \$ 8,652 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total \$ 49,719 \$ 43,997 Gross additions to property, plant, and equipment Year Ended December 31 Ag Services and Oliseeds \$ 261 \$ 271 Carbohydrate Solutions \$ 261 \$ 271 Carbohydrate Solutions \$ 261 \$ 271 Carbohydrate Solutions \$ 149 166 Other 8 149 166 Corporate 149 166 Other 8 8 2 Corporate 149 166 Other 149 166 Corporate 149 162	Investments in and advances to affiliates						
Nutrition 102 98 Corporate 17 9 Total \$ 4,913 \$ 5,132 Identifiable assets \$ 24,792 \$ 21,397 Ag Services and Oilseeds \$ 24,792 \$ 21,397 Carbohydrate Solutions \$ 5,963 6,032 Nutrition 8,652 8,622 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total \$ 49,712 \$ 43,997 In millions) Year Ended United Solutions \$ 261 \$ 271 Gross additions to property, plant, and equipment \$ 261 \$ 271 Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions \$ 261 \$ 271 Carbohydrate Solutions \$ 261 \$ 271 Other \$ 149 166 Other \$ 28 2 Corporate \$ 28 2 In millions \$ 28 2 Carbohydrate Solutions \$ 28 2 Other </td <td>Ag Services and Oilseeds</td> <td>\$ 4,4</td> <td>02 \$</td> <td>4,662</td>	Ag Services and Oilseeds	\$ 4,4	02 \$	4,662			
Corporate 17 9 Total 3 4,913 5 5,132 Identifiable assets x 24,792 \$ 21,397 Ag Services and Oilseeds \$ 24,792 \$ 21,397 Carbohydrate Solutions \$ 8,652 8,622 8,621 8,621 \$ 6,612 Other 3,160 2,285 Corporate 3,160 2,285 Total \$ 49,719 \$ 43,997 Imillions Year Endes Units \$ 21 Gross additions to property, plant, and equipment \$ 261 \$ 271 Ag Services and Oilseeds \$ 261 \$ 275 Carbohydrate Solutions \$ 261 \$ 275 Nutrition 149 166 Other 8 2 Other 8 2 Corporate 149 166 Corporate 149 168	Carbohydrate Solutions	3	92	363			
Total \$ 4,913 \$ 5,132 Identifiable assets Ag Services and Oilseeds \$ 21,397 Carbohydrate Solutions \$ 24,792 \$ 21,397 Carbohydrate Solutions \$ 5,963 6,032 Nutrition 8,652 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total \$ 49,719 \$ 43,997 Gross additions to property, plant, and equipment Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 8 2 Corporate 148 103	Nutrition	1	02	98			
Identifiable assets Ag Services and Oilseeds \$ 24,792 \$ 21,397 Carbohydrate Solutions 5,963 6,032 Nutrition 8,652 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total \$ 49,719 \$ 43,997 Gross additions to property, plant, and equipment \$ 261 \$ 271 Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 8 2 Corporate 8 2	Corporate		17	9			
Ag Services and Oilseeds \$ 24,792 \$ 21,397 Carbohydrate Solutions 5,963 6,032 Nutrition 8,652 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total Year Ended December 31 In millions 2020 2019 Gross additions to property, plant, and equipment \$ 261 271 Ag Services and Oilseeds \$ 261 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 1	Total	\$ 4,5	\$	5,132			
Carbohydrate Solutions 5,963 6,032 Nutrition 8,652 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total Year Ended December 31 Gross additions to property, plant, and equipment Year Ended December 31 Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103	Identifiable assets						
Nutrition 8,652 8,622 Other 7,152 5,661 Corporate 3,160 2,285 Total Year Ended December 31 (In millions) Year Ended December 31 Gross additions to property, plant, and equipment 2020 2019 Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 2	Ag Services and Oilseeds	\$ 24,7	92 \$	21,397			
Other 7,152 5,661 Corporate 3,160 2,285 Total Year Ended December 31 (In millions) 2020 2019 Gross additions to property, plant, and equipment \$ 261 \$ 271 Ag Services and Oilseeds \$ 251 275 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103	Carbohydrate Solutions	5,9	63	6,032			
Corporate Total 3,160 \$ 2,285 Total Year Ended December 31 (In millions) 2020 2019 Gross additions to property, plant, and equipment \$ 261 \$ 271 Ag Services and Oilseeds \$ 261 \$ 275 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103	Nutrition	8,0	52	8,622			
Total \$ 49,719 \$ 43,997 (In millions) Year Ended December 31 Gross additions to property, plant, and equipment 2020 2019 Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103	Other	7,1	52	5,661			
(In millions) Year Ended December 31 Gross additions to property, plant, and equipment 8 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103	Corporate	3,1	60	2,285			
Gross additions to property, plant, and equipment 2020 2019 Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103	Total	<u>\$ 49,7</u>	19 \$	43,997			
Gross additions to property, plant, and equipment Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103	(In millions)	Year En	led Dece	mber 31			
Ag Services and Oilseeds \$ 261 \$ 271 Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103		2020		2019			
Carbohydrate Solutions 251 275 Nutrition 149 166 Other 8 2 Corporate 148 103	Gross additions to property, plant, and equipment						
Nutrition 149 166 Other 8 2 Corporate 148 103	Ag Services and Oilseeds	\$	61 \$	271			
Other 8 2 Corporate 148 103	Carbohydrate Solutions	2	51	275			
Corporate <u>148</u> 103	Nutrition	1	49	166			
	Other		8	2			
Total \$ 817 \(\)\$ \(\)	Corporate	1	48	103			
	Total	\$	17 \$	817			

Notes to Consolidated Financial Statements (Continued)

Note 17. Segment and Geographic Information (Continued)

Geographic information: The following geographic data include revenues attributed to the countries based on the location of the subsidiary making the sale and long-lived assets based on physical location. Long-lived assets represent the net book value of property, plant, and equipment.

(In millions)			ar Ended cember 31		
	2020		2019		2018
Revenues					
United States	\$ 25,986	\$	27,509	\$	28,726
Switzerland	13,819		13,016		12,911
Cayman Islands	3,958		4,374		5,724
Brazil	2,357		2,381		1,702
Mexico	2,244		2,068		1,627
Germany	1,979		2,026		2,179
Other Foreign	14,012		13,282		11,472
-	\$ 64,355	\$	64,656	\$	64,341

(In millions)	December 31					
	2020		2019			
Long-lived assets						
United States	\$ 6,32	29 \$	6,488			
Brazil	73	31	869			
Other Foreign	2,8-	11	2,749			
	\$ 9,99	51 \$	10,106			

Note 18. Asset Impairment, Exit, and Restructuring Costs

The following table sets forth the charges included in asset impairment, exit, and restructuring costs.

(In millions)	Year Ended December 31						
	2020			2019		2018	
Restructuring and exit costs (1)	\$	26	\$	161	\$	29	
Impairment charge - equity method investment ⁽²⁾						12	
Impairment charge - goodwill and other intangible assets (3)		26		11		9	
Impairment charge - other long-lived assets (4)		28		131		121	
Total asset impairment, exit, and restructuring costs	\$	80	\$	303	\$	171	

Notes to Consolidated Financial Statements (Continued)

Note 18. Asset Impairment, Exit, and Restructuring Costs (Continued)

- (1) Restructuring and exit costs for the year ended December 31, 2020 consisted of several individually insignificant restructuring charges totaling \$17 million presented as specified items within segment operating profit and \$9 million in Corporate. Restructuring and exit costs for the year ended December 31, 2019 consisted of restructuring and pension settlement and remeasurement charges of \$159 million in Corporate primarily related to early retirement and reorganization initiatives and several individually insignificant restructuring charges presented as specified items within segment operating profit. Restructuring and exit costs for the year ended December 31, 2018 consisted of restructuring charges of \$24 million in Corporate primarily related to the reorganization of IT services in Corporate and several individually insignificant restructuring charges presented as specified items within segment operating profit.
- (2) Impairment charge equity method investment consisted of an impairment charge on an equity investment presented as a specified item within segment operating profit.
- (3) Impairment charge goodwill and other intangible assets for the year ended December 31, 2020 consisted of \$26 million of an intangible asset impairment in Ag Services and Oilseeds presented as specified items within segment operating profit. Impairment charge goodwill and other intangible assets for the year ended December 31, 2019 consisted of goodwill and other intangible asset impairments in Ag Services and Oilseeds presented as specified items within segment operating profit. Impairment charge goodwill and other intangible assets for the year ended December 31, 2018 consisted of an intangible asset impairment in Ag Services and Oilseeds presented as specified items within segment operating profit.
- (4) Impairment charge other long-lived assets for the year ended December 31, 2020 consisted of impairments related to certain long-lived assets in Ag Services and Oilseeds and Nutrition of \$8 million and \$13 million, respectively, presented as specified items within segment operating profit, and \$7 million of impairments related to certain assets in Corporate. Impairment charge other long-lived assets for the year ended December 31, 2019 consisted of \$130 million of asset impairments related to certain facilities, vessels and other long-lived assets in Ag Services and Oilseeds and \$1 million of asset impairments related to certain long-lived assets in Carbohydrate Solutions presented as specified items within segment operating profit. Impairment charge other long-lived assets for the year ended December 31, 2018 consisted of \$61 million of asset impairments related to a long-term receivable and certain long-lived assets in Ag Services and Oilseeds and \$11 million of asset impairments related to certain long-lived assets in Nutrition presented as specified items within segment operating profit and a \$49 million charge related to a discontinued software project in Corporate.

Note 19. Sale of Accounts Receivable

The Company has an accounts receivable securitization program (the "Program") with certain commercial paper conduit purchasers and committed purchasers (collectively, the "First Purchasers"). Under the Program, certain U.S.-originated trade accounts receivable are sold to a wholly-owned bankruptcy-remote entity, ADM Receivables, LLC ("ADM Receivables"). Prior to October 1, 2020, ADM Receivables transferred such purchased accounts receivable in their entirety to the Purchasers pursuant to a receivables purchase agreement. In exchange for the transfer of the accounts receivable, ADM Receivables received a cash payment up to a certain amount and an additional amount upon the collection of the accounts receivable (deferred consideration). On October 1, 2020, the Company restructured the Program from a deferred purchase price to a pledge structure. Under the new structure, ADM Receivables transfers certain of the purchased accounts receivable to each of the First Purchasers together with a security interest in all of its right, title, and interest in the remaining purchased accounts receivable. In exchange, ADM Receivables receives a cash payment of up to \$1.2 billion for the accounts receivables transferred. The Program terminates on May 18, 2021, unless extended.

Notes to Consolidated Financial Statements (Continued)

Note 19. Sale of Accounts Receivable (Continued)

The Company also has an accounts receivable securitization program (the "Second Program") with certain commercial paper conduit purchasers and committed purchasers (collectively, the "Second Purchasers"). Under the Second Program, certain non-U.S.-originated trade accounts receivable are sold to a wholly-owned bankruptcy-remote entity, ADM Ireland Receivables Company (ADM Ireland Receivables). Prior to April 1, 2020, ADM Ireland Receivables transferred such purchased accounts receivable in their entirety to the Second Purchasers pursuant to a receivables purchase agreement. In exchange for the transfer of the accounts receivable, ADM Ireland Receivables received a cash payment up to a certain amount and an additional amount upon the collection of the accounts receivable (deferred consideration). On April 1, 2020, the Company restructured the Second Program from a deferred purchase price to a pledge structure. Under the new structure, ADM Ireland Receivables transfers certain of the purchased accounts receivable to each of the Second Purchasers together with a security interest in all of its right, title, and interest in the remaining purchased accounts receivable. In exchange, ADM Ireland Receivables receives a cash payment of up to \$0.6 billion (£0.5 billion) for the accounts receivables transferred. The Second Program terminates on March 12, 2021, unless extended.

Under the First and Second Programs (collectively, the "Programs"), ADM Receivables and ADM Ireland Receivables use the cash proceeds from the transfer of receivables to the First Purchasers and Second Purchasers (collectively, the "Purchasers") and other consideration, as applicable, to finance the purchase of receivables from the Company and the ADM subsidiaries originating the receivables. The Company accounts for these transfers as sales. The Company acts as a servicer for the transferred receivables. At December 31, 2020 and 2019, the Company did not record a servicing asset or liability related to its retained responsibility, based on its assessment of the servicing fee, market values for similar transactions, and its cost of servicing the receivables sold.

As of December 31, 2020 and 2019, the fair value of trade receivables transferred to the Purchasers under the Programs and derecognized from the Company's consolidated balance sheet was \$1.6 billion and \$1.9 billion, respectively. In exchange for the transfer as of December 31, 2020 and 2019, the Company received cash of \$1.6 billion and \$1.4 billion, respectively. The Company recorded a receivable for deferred consideration included in other current assets of \$446 million as of December 31, 2019. Total receivables sold were \$35.0 billion, \$34.5 billion, and \$35.7 billion for the years ended December 31, 2020, 2019, and 2018, respectively. Cash collections from customers on receivables sold were \$34.2 billion, \$33.8 billion, and \$34.8 billion for the years ended December 31, 2020, 2019, and 2018, respectively. Of this amount, \$6.7 billion, \$13.1 billion, and \$14.8 billion were cash collections on the deferred consideration reflected as cash inflows from investing activities for the years ended December 31, 2020, 2019, and 2018, respectively. As of December 31, 2020, \$0.4 billion of receivables were pledged as collateral to the Purchasers.

Under the Programs' previous structure, the Company's risk of loss following the transfer of accounts receivable was limited to the deferred receivables consideration outstanding. The Company carried the deferred receivables consideration at fair value determined by calculating the expected amount of cash to be received and was principally based on observable inputs (a Level 2 measurement under the applicable accounting standards) consisting mainly of the face amount of the receivables adjusted for anticipated credit losses and discounted at the appropriate market rate. Payment of deferred receivables consideration was not subject to significant risks other than delinquencies and credit losses on accounts receivable transferred under the Programs which had historically been insignificant.

Transfers of receivables under the Programs during the years ended December 31, 2020, 2019, and 2018 resulted in an expense for the loss on sale of \$9 million, \$18 million, and \$18 million, respectively, which is classified as selling, general, and administrative expenses in the consolidated statements of earnings.

In accordance with the amended guidance of Topic 230, the Company reflects cash flows related to the deferred receivables consideration as investing activities in its consolidated statements of cash flows. All other cash flows are classified as operating activities because the cash received from the Purchasers upon both the sale and collection of the receivables is not subject to significant interest rate risk given the short-term nature of the Company's trade receivables.

Notes to Consolidated Financial Statements (Continued)

Note 20. Legal Proceedings

The Company is routinely involved in a number of actual or threatened legal actions, including those involving alleged personal injuries, employment law, product liability, intellectual property, environmental issues, alleged tax liability (see Note 13 for information on income tax matters), and class actions. The Company also routinely receives inquiries from regulators and other government authorities relating to various aspects of our business, and at any given time, the Company has matters at various stages of resolution. The outcomes of these matters are not within our complete control and may not be known for prolonged periods of time. In some actions, claimants seek damages, as well as other relief including injunctive relief, that could require significant expenditures or result in lost revenues. In accordance with applicable accounting standards, the Company records a liability in its consolidated financial statements for material loss contingencies when a loss is known or considered probable and the amount can be reasonably estimated. If the reasonable estimate of a known or probable loss is a range, and no amount within the range is a better estimate than any other, the minimum amount of the range is accrued. If a material loss contingency is reasonably possible but not known or probable, and can be reasonably estimated, the estimated loss or range of loss is disclosed in the notes to the consolidated financial statements. When determining the estimated loss or range of loss, significant judgment is required to estimate the amount and timing of a loss to be recorded. Estimates of probable losses resulting from litigation and governmental proceedings involving the Company are inherently difficult to predict, particularly when the matters are in early procedural stages, with incomplete facts or legal discovery; involve unsubstantiated or indeterminate claims for damages; potentially involve penalties, fines, disgorgement, or punitive damages; or could result in a change in business practice.

On September 4, 2019, AOT Holding AG (AOT) filed a putative class action under the U.S. Commodities Exchange Act in federal district court in Urbana, Illinois, alleging that the Company sought to manipulate the benchmark price used to price and settle ethanol derivatives traded on futures exchanges. AOT alleges that members of the putative class suffered "hundreds of millions of dollars in damages" as a result of the Company's alleged actions. On July 14, 2020, Green Plains Inc. and its related entities filed a putative class action lawsuit, alleging substantially the same operative facts, in federal court in Nebraska, seeking to represent all sellers of ethanol. On July 23, 2020, Midwest Renewable Energy, LLC filed a putative class action in federal court in Illinois alleging substantially the same operative facts and asserting claims under the Sherman Act. On November 11, 2020, six ethanol producers filed a lawsuit in federal court in Illinois alleging substantially the same facts and asserting claims under the Sherman Act and Illinois and Wisconsin law. The Company denies liability, and is vigorously defending itself in these actions. As these actions are in pretrial proceedings, the Company is unable at this time to predict the final outcome with any reasonable degree of certainty, but believes the outcome will not have a material adverse effect on its financial condition, results of operations, or cash flows.

On September 5, 2019, D&M Farms, Mark Hasty, and Dustin Land filed a putative class action on behalf of a purported class of peanut farmers under the U.S. federal antitrust laws in federal court in Norfolk, Virginia, alleging that the Company's subsidiary, Golden Peanut, and another peanut shelling company, conspired to fix the price they paid to farmers for raw peanuts. Plaintiffs subsequently added a third peanut shelling company to the case. Two defendants have reached preliminary settlements with the plaintiffs. On December 2, 2020, the district court certified the class. The Company denies liability and is vigorously defending itself, in this action. As this action is in pretrial proceedings, the Company is unable at this time to predict the final outcome with any reasonable degree of certainty, but believes the outcome will not have a material adverse effect on its financial condition, results of operations, or cash flows.

Notes to Consolidated Financial Statements (Continued)

Note 21. Quarterly Financial Data (Unaudited)

	Quarter Ended								
	N	Tarch 31		June 30	S	September 30		December 31	Year
				(In m	illion	s, except per sha	re a	mounts)	
Fiscal Year Ended December 31, 2020									
Revenues	\$	14,970	\$	16,281	\$	15,126	\$	17,978	\$ 64,355
Gross Profit		951		1,108		1,042		1,352	4,453
Net Earnings Attributable to Controlling Interests		391		469		225		687	1,772
Basic Earnings Per Common Share		0.69		0.84		0.40		1.22	3.16
Diluted Earnings Per Common Share		0.69		0.84		0.40		1.22	3.15
Fiscal Year Ended December 31, 2019									
Revenues	\$	15,304	\$	16,297	\$	16,726	\$	16,329	\$ 64,656
Gross Profit		928		972		1,078		1,169	4,147
Net Earnings Attributable to Controlling Interests		233		235		407		504	1,379
Basic Earnings Per Common Share		0.41		0.42		0.72		0.90	2.45
Diluted Earnings Per Common Share		0.41		0.42		0.72		0.90	2.44

Net earnings attributable to controlling interest for the first quarter of the year ended December 31, 2020 included after-tax charges of \$32 million (equal to \$0.06 per share) related to the impairment of certain assets and a tax expense adjustment of \$7 million (equal to \$0.01 per share) related to the U.S. tax reform and certain discrete items

Net earnings attributable to controlling interest for the second quarter of the year ended December 31, 2020 included after-tax gains of \$18 million (equal to \$0.03 per share) related to the sale of certain assets, after-tax charges of \$12 million (equal to \$0.02 per share) related to the impairment of certain assets and restructuring, after-tax charges of \$11 million (equal to \$0.02 per share) related to the early repayment of debt, and a tax expense adjustment of \$1 million (equal to \$0.00 per share) related to the U.S. tax reform and certain discrete items.

Net earnings attributable to controlling interest for the third quarter of the year ended December 31, 2020 included after-tax gains of \$54 million (equal to \$0.10 per share) the sale of a portion of the Company's shares in Wilmar shares and certain other assets, after-tax charges of \$5 million (equal to \$0.01 per share) related to the impairment of certain assets, restructuring, and a settlement, after-tax charges of \$300 million (equal to \$0.53 per share) related to the early repurchase of certain of the Company's notes and debentures, after-tax charges of \$15 million (equal to \$0.03 per share) related to the mark-to-market adjustment of the conversion option of the exchangeable bonds issued in August 2020, and a tax expense adjustment of \$8 million (equal to \$0.02 per share) related to certain discrete items.

Net earnings attributable to controlling interest for the fourth quarter of the year ended December 31, 2020 included after-tax charges of \$20 million (equal to \$0.03 per share) related to the impairment of certain assets, restructuring, and a settlement, after-tax charges of \$3 million (equal to \$0.01 per share) related to a target acquisition, after-tax charges of \$2 million (equal to \$0.00 per share) related to the mark-to-market adjustment of the conversion option of the exchangeable bonds issued in August 2020, after-tax gains of \$8 million (equal to \$0.01 per share) related to the sale of certain assets, an after-tax gain of \$1 million (equal to \$0.00 per share) related to the early repayment of certain debt, and a tax benefit adjustment of \$19 million (equal to \$0.04 per share) related to certain discrete items.

Notes to Consolidated Financial Statements (Continued)

Note 21. Quarterly Financial Data (Unaudited) (Continued)

Net earnings attributable to controlling interests for the first quarter of the year ended December 31, 2019 included after-tax gains of \$9 million (equal to \$0.02 per share) related to the sale of certain assets and a step-up gain on an equity investment; after-tax charges of \$10 million (equal to \$0.02 per share) related to the impairment of certain assets and restructuring; after-tax charges of \$9 million (equal to \$0.02 per share) related to the Neovia acquisition; and a tax expense adjustment of \$17 million (equal to \$0.03 per share) related to the U.S. tax reform and certain discrete items.

Net earnings attributable to controlling interests for the second quarter of the year ended December 31, 2019 included after-tax charges of \$105 million (equal to \$0.18 per share), related to the impairment of certain assets, restructuring, and pension remeasurement, and a tax benefit adjustment of \$19 million (equal to \$0.03 per share) related to the U.S. tax reform and certain discrete items.

Net earnings attributable to controlling interest for the third quarter of the year ended December 31, 2019 included after-tax charges of \$41 million (equal to \$0.08 per share) related to the impairment of certain assets, restructuring, and pension settlement, and a tax benefit adjustment of \$5 million (equal to \$0.01 per share) related to the U.S. tax reform and certain discrete items.

Net earnings attributable to controlling interest for the fourth quarter of the year ended December 31, 2019 included an after-tax loss of \$133 million (equal to \$0.24 per share), related to the sale of an equity investment; after-tax charges of \$93 million (equal to \$0.16 per share) related to impairment of certain assets, restructuring, and pension settlement; after-tax charges of \$2 million (equal to \$0.00 per share) related to certain acquisitions; and a tax expense adjustment of \$46 million (equal to \$0.08 per share) related to the U.S. tax reform and certain discrete items.

Report of Independent Registered Public Accounting Firm

The Board of Directors and Shareholders Archer-Daniels-Midland Company

Opinion on the Financial Statements

We have audited the accompanying consolidated balance sheets of Archer-Daniels-Midland Company (the Company) as of December 31, 2020 and 2019, the related consolidated statements of earnings, comprehensive income (loss), shareholders' equity, and cash flows, for each of the three years in the period ended December 31, 2020, and the related notes and financial statement schedule listed in the Index at Item 15(a)(2) (collectively referred to as the "financial statements"). In our opinion, the financial statements present fairly, in all material respects, the financial position of the Company at December 31, 2020 and 2019, and the results of its operations and its cash flows for each of the three years in the period ended December 31, 2020, in conformity with U.S. generally accepted accounting principles.

We also have audited, in accordance with the standards of the Public Company Accounting Oversight Board (United States) (PCAOB), the Company's internal control over financial reporting as of December 31, 2020, based on criteria established in Internal Control-Integrated Framework issued by the Committee of Sponsoring Organizations of the Treadway Commission (2013 Framework) and our report dated February 18, 2021, expressed an unqualified opinion thereon.

Basis for Opinion

These financial statements are the responsibility of the Company's management. Our responsibility is to express an opinion on the Company's financial statements based on our audits. We are a public accounting firm registered with the PCAOB and are required to be independent with respect to the Company in accordance with the U.S. federal securities laws and the applicable rules and regulations of the Securities and Exchange Commission and the PCAOB.

We conducted our audits in accordance with the standards of the PCAOB. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement, whether due to error or fraud. Our audits included performing procedures to assess the risks of material misstatement of the financial statements, whether due to error or fraud, and performing procedures that respond to those risks. Such procedures included examining, on a test basis, evidence regarding the amounts and disclosures in the financial statements. Our audits also included evaluating the accounting principles used and significant estimates made by management, as well as evaluating the overall presentation of the financial statements. We believe that our audits provide a reasonable basis for our opinion.

Critical Audit Matter

The critical audit matter communicated below is a matter arising from the current period audit of the financial statements that was communicated or required to be communicated to the audit committee and that: (1) relates to accounts or disclosures that are material to the financial statements and (2) involved our especially challenging, subjective, or complex judgments. The communication of the critical audit matter does not alter in any way our opinion on the financial statements, taken as a whole, and we are not, by communicating the critical audit matter below, providing a separate opinion on the critical audit matter or on the accounts or disclosures to which it relates.

Fair Value Measurements over Inventory and Commodity Derivatives

Description of the matter

As explained in Notes 1 and 4 to the financial statements, the estimated fair values for inventories carried at market and forward commodity purchase and sale contracts are based on exchange-quoted prices adjusted for differences in local markets and/or quality, referred to as basis. Market valuations for inventories or fair values for forward commodity purchase and sale contracts are adjusted for location and quality differences (basis) because the exchange-quoted prices represent contracts that have standardized terms for commodity, quantity, future delivery period, delivery location, and commodity quality or grade. The stated fair values as of December 31, 2020 for inventories, commodity contracts in an asset position, and commodity contracts in a liability position were \$7,941 million, \$2,764 million and \$2,034 million, respectively.

Auditing the estimated fair values for inventories carried at market and forward commodity purchase and sale contracts is complex due to the judgment involved in determining market prices, specifically related to determining the estimated basis adjustment. The basis adjustment is impacted by specific local supply and demand characteristics at each facility and the overall market. Factors such as substitute products, weather, fuel costs, contract terms, and futures prices also impact the basis adjustment.

How we addressed the matter in our audit

We obtained an understanding, evaluated the design and tested the operating effectiveness of controls over the Company's determination of the estimated fair values for inventories carried at market and forward commodity purchase and sale contracts. Our tests included controls over the estimation process supporting the basis adjustments.

To test the estimated fair values of inventories carried at market and forward commodity purchase and sale contracts, our audit procedures included, among others, evaluating (i) the Company's selection of the principal market, (ii) the inputs for the basis adjustments, and (iii) the completeness and accuracy of the underlying data supporting the basis adjustments. For example, we evaluated management's methodology for determining the basis adjustment such as assessing the principal market identified and sources utilized by management to support the basis adjustment. Specifically, we compared the basis adjustments used by management to broker quotes, trade publications, and/or recent trade prices, including recently executed transactions. Further, we investigated, to the extent necessary, basis adjustments that were inconsistent with third party, available information. Finally, we evaluated the adequacy of the Company's financial statement disclosures related to the estimated fair value of inventories carried at market and forward commodity purchase and sale contracts.

/s/ Ernst & Young LLP

We have served as the Company's auditor since 1930.

Saint Louis, Missouri February 18, 2021

Report of Independent Registered Public Accounting Firm

The Board of Directors and Shareholders Archer-Daniels-Midland Company

Opinion on Internal Control over Financial Reporting

We have audited Archer-Daniels-Midland Company's internal control over financial reporting as of December 31, 2020, based on criteria established in *Internal Control - Integrated Framework* issued by the Committee of Sponsoring Organizations of the Treadway Commission (2013 Framework) (the COSO criteria). In our opinion, Archer-Daniels-Midland Company (the Company) maintained, in all material respects, effective internal control over financial reporting as of December 31, 2020, based on the COSO criteria.

We also have audited, in accordance with the standards of the Public Company Accounting Oversight Board (United States) (PCAOB), the consolidated balance sheets of Archer-Daniels-Midland Company as of December 31, 2020 and 2019, the related consolidated statements of earnings, comprehensive income (loss), shareholders' equity, and cash flows for each of the three years in the period ended December 31, 2020, and the related notes and financial statement schedule listed in the Index at Item 15(a)(2), and our report dated February 18, 2021 expressed an unqualified opinion thereon.

Basis for Opinion

The Company's management is responsible for maintaining effective internal control over financial reporting and for its assessment of the effectiveness of internal control over financial reporting included in the accompanying Management's Report on Internal Control Over Financial Reporting. Our responsibility is to express an opinion on the Company's internal control over financial reporting based on our audit. We are a public accounting firm registered with the PCAOB and are required to be independent with respect to the Company in accordance with the U.S. federal securities laws and the applicable rules and regulations of the Securities and Exchange Commission and the PCAOB.

We conducted our audit in accordance with the standards of the PCAOB. Those standards require that we plan and perform the audit to obtain reasonable assurance about whether effective internal control over financial reporting was maintained in all material respects.

Our audit included obtaining an understanding of internal control over financial reporting, assessing the risk that a material weakness exists, testing and evaluating the design and operating effectiveness of internal control based on the assessed risk, and performing such other procedures as we considered necessary in the circumstances. We believe that our audit provides a reasonable basis for our opinion.

Definition and Limitations of Internal Control Over Financial Reporting

A company's internal control over financial reporting is a process designed to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles. A company's internal control over financial reporting includes those policies and procedures that (1) pertain to the maintenance of records that, in reasonable detail, accurately and fairly reflect the transactions and dispositions of the assets of the company; (2) provide reasonable assurance that transactions are recorded as necessary to permit preparation of financial statements in accordance with generally accepted accounting principles, and that receipts and expenditures of the company are being made only in accordance with authorizations of management and directors of the company; and (3) provide reasonable assurance regarding prevention or timely detection of unauthorized acquisition, use, or disposition of the company's assets that could have a material effect on the financial statements.

Because of its inherent limitations, internal control over financial reporting may not prevent or detect misstatements. Also, projections of any evaluation of effectiveness to future periods are subject to the risk that controls may become inadequate because of changes in conditions, or that the degree of compliance with the policies or procedures may deteriorate.

/s/ Ernst & Young LLP

Saint Louis, Missouri February 18, 2021

Item 9. CHANGES IN AND DISAGREEMENTS WITH ACCOUNTANTS ON ACCOUNTING AND FINANCIAL DISCLOSURE

None.

Item 9A. CONTROLS AND PROCEDURES

As of December 31, 2020, an evaluation was performed under the supervision and with the participation of the Company's management, including the Chief Executive Officer and Chief Financial Officer, of the effectiveness of the design and operation of the Company's "disclosure controls and procedures" (as defined in Rules 13a-15(e) and 15d-15(e) under the Securities Exchange Act of 1934 (the "Exchange Act")). Based on that evaluation, the Company's management, including the Chief Executive Officer and Chief Financial Officer, concluded the Company's disclosure controls and procedures were effective to ensure that information required to be disclosed by the Company in reports that it files or submits under the Exchange Act is (i) recorded, processed, summarized and reported within the time periods specified in Securities and Exchange Commission rules and forms and (ii) accumulated and communicated to the Company's management, including the Chief Executive Officer and Chief Financial Officer, to allow timely decisions regarding required disclosure.

During 2018, the Company launched Readiness to drive new efficiencies and improve the customer experience in the Company's existing businesses through a combination of data analytics, process simplification and standardization, and behavioral and cultural change, building upon its earlier 1ADM and operational excellence programs. As part of this transformation, the Company is implementing a new enterprise resource planning ("ERP") system on a worldwide basis, which is expected to occur in phases over the next several years. The Company continues to consider these changes in its design of and testing for effectiveness of internal controls over financial reporting and concluded, as part of the evaluation described in the above paragraph, that the implementation of the new ERP in these circumstances has not materially affected its internal control over financial reporting.

MANAGEMENT'S REPORT ON INTERNAL CONTROL OVER FINANCIAL REPORTING

Archer-Daniels-Midland Company's management is responsible for establishing and maintaining adequate internal control over financial reporting, as such term is defined in Exchange Act Rules 13a-15(f). The Company's internal control system is designed to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements in accordance with generally accepted accounting principles.

Under the supervision and with the participation of management, including its Chief Executive Officer and Chief Financial Officer, the Company's management assessed the design and operating effectiveness of internal control over financial reporting as of December 31, 2020 based on the framework set forth in *Internal Control-Integrated Framework* issued by the Committee of Sponsoring Organizations of the Treadway Commission (2013 Framework). Based on this assessment, management concluded that the Company's internal control over financial reporting was effective as of December 31, 2020.

Ernst & Young LLP, an independent registered public accounting firm, has issued an attestation report on the Company's internal control over financial reporting as of December 31, 2020. That report is included herein.

/s/ Juan R. Luciano Juan R. Luciano Chairman, Chief Executive Officer, and President /s/ Ray G. Young Ray G. Young Executive Vice President and Chief Financial Officer

Item 9B. OTHER INFORMATION

None.

PART III

Item 10. DIRECTORS, EXECUTIVE OFFICERS AND CORPORATE GOVERNANCE

Information with respect to directors, code of conduct, audit committee and audit committee financial experts of the Company, and Section 16(a) beneficial ownership reporting compliance is set forth in "Proposal No. 1 - Election of Directors for a One-Year Term," "Director Experiences, Qualifications, Attributes, and Skills; Board Diversity," "Code of Conduct," "Information Concerning Committees and Meetings – Audit Committee," and "Report of the Audit Committee," of the definitive proxy statement for the Company's annual meeting of stockholders to be filed on or before April 30, 2021 and is incorporated herein by reference.

Officers of the Company are elected by the Board of Directors for terms of one year and until their successors are duly elected and qualified.

Information with respect to executive officers and certain significant employees of the Company is set forth below. Except as otherwise indicated, all positions are with the Company.

Name	Titles	Age
Benjamin I. Bard	Global Chief Compliance Officer since January 2014.	47
Camille Batiste	President, Global Supply Chain since January 2020. President, Nutrition Optimization since June 2019. Vice President, Global Procurement from March 2017 to June 2019. Vice President, Sourcing Operations & Compliance at Honeywell Aerospace from March 2015 to March 2017.	49
Veronica L. Braker	Senior Vice President, Global Operations since April 2019. Executive Champion of Global Safety since January 2020. Vice President of Operations - Performance Materials at BASF from April 2017 to March 2019. Head of Operations for North America - Performance Materials at BASF from January 2014 to April 2017.	53
Christopher M. Cuddy	Senior Vice President of the Company since May 2015. President, Carbohydrate Solutions business unit since March 2015.	47
Pierre-Christophe Duprat	President, Animal Nutrition since August 2018. President, ADM Europe, Middle East, and Africa (EMEA) from June 2016 to August 2018. President, ADM Corn EMEA and Asia since November 2015.	53
D. Cameron Findlay	Senior Vice President, General Counsel, and Secretary since July 2013.	61
Kristy Folkwein	Senior Vice President of the Company since March 2018. Chief Technology Officer since January 2020. Chief Information Officer from March 2018 to January 2020. Vice President and Chief Information Officer from June 2016 to March 2018. Senior Vice President and Chief Information Officer, Global Business Services at Dow Corning from June 2010 to June 2016.	58
Leticia Goncalves	President, Global Specialty Ingredients since January 2020. Senior Vice President and U.S. Division Head at Bayer from September 2018 to January 2020. President, Europe and Middle East at Monsanto from August 2014 to August 2018.	46
Shannon Herzfeld	Vice President of the Company since February 2005, with responsibility for the Company's Government Affairs function.	68
Domingo Lastra	President, South America since July 2017. Vice President, Integration and Strategy from March 2016 to July 2017. Managing Director, Agricultural Services International from June 2014 to February 2016.	52
Patricia L. Logan	Chief Audit Executive since August 2014.	61
Juan R. Luciano	Chairman of the Board of Directors since January 2016. Chief Executive Officer and President since January 2015.	59

Item 10. DIRECTORS, EXECUTIVE OFFICERS AND CORPORATE GOVERNANCE (Continued)

Senior Vice President of the Company since March 2015. Chief Financial Officer, Nutrition since January 2020. President, Health & Wellness from March 2018 to January 2020. President, Bioactives from February 2017 to March 2018. President, Enzymes from December 2015 to February 2017. CFO, Corn Processing business unit from March 2014 to February 2017.	54
Senior Vice President of the Company and President, Nutrition business unit since May 2015. Chief Sales and Marketing Officer since January 2020.	55
Senior Vice President of the Company since November 2014. President, Ag Services & Oilseeds business unit since July 2019. President, Global Oilseeds Processing business unit from May 2015 to June 2019.	49
Senior Vice President of the Company since January 2020. Chief Strategy and Innovation Officer and President, Health and Wellness since January 2020. Vice President, Growth and Strategy from August 2018 to January 2020. Chief Growth Officer from July 2017 to August 2018. President, Southeast Asia and Global Destination Marketing from December 2015 to July 2017.	48
Senior Vice President of the Company since December 2015. President, ADM Europe, Middle East, and Africa (EMEA) since August 2018. Chief Strategy Officer from December 2015 to August 2018. Chief Sustainability Officer from May 2015 to March 2017.	53
Group Vice President, Finance and Corporate Controller since August 2014.	53
Senior Vice President of the Company since August 2011. Executive Champion for Quality and Food Safety since January 2020. President, Global Business Readiness since March 2018. President, Agricultural business unit from August 2011 to March 2018. President, ADM Europe, Middle East, and Africa (EMEA) from August 2013 to June 2016.	55
Chief Counsel, Corporate, Securities, and Mergers and Acquisitions and Assistant Secretary since January 2017. Chief Counsel, Mergers and Acquisitions from May 2013 to January 2017.	56
Senior Vice President and Chief Human Resources Officer since August 2020. Executive Vice President - Human Resources at Lowe's Companies, Inc. from March 2016 to April 2020. Executive Vice President & Chief Human Resources Officer at Duke Energy from November 2008 to February 2016.	54
Senior Vice President and Chief Science Officer since January 2020. Senior Vice President and Chief Technology Officer from March 2015 to January 2020.	58
Executive Vice President of the Company since March 2015. Chief Financial Officer since December 2010.	59
	President, Health & Wellness from March 2018 to January 2020. President, Bioactives from February 2017 to March 2018. President, Enzymes from December 2015 to February 2017. CFO, Corn Processing business unit from March 2014 to February 2017. Senior Vice President of the Company and President, Nutrition business unit since May 2015. Chief Sales and Marketing Officer since January 2020. Senior Vice President of the Company since November 2014. President, Ag Services & Oilseeds business unit since July 2019. President, Global Oilseeds Processing business unit from May 2015 to June 2019. Senior Vice President of the Company since January 2020. Chief Strategy and Innovation Officer and President, Health and Wellness since January 2020. Vice President, Growth and Strategy from August 2018 to January 2020. Chief Growth Officer from July 2017 to August 2018. President, Southeast Asia and Global Destination Marketing from December 2015 to July 2017. Senior Vice President of the Company since December 2015. President, ADM Europe, Middle East, and Africa (EMEA) since August 2018. Chief Strategy Officer from December 2015 to August 2018. Chief Sustainability Officer from May 2015 to March 2017. Group Vice President, Finance and Corporate Controller since August 2014. Senior Vice President of the Company since August 2011. Executive Champion for Quality and Food Safety since January 2020. President, Global Business Readiness since March 2018. President, Agricultural business unit from August 2011 to March 2018. President, ADM Europe, Middle East, and Africa (EMEA) from August 2013 to June 2016. Chief Counsel, Corporate, Securities, and Mergers and Acquisitions and Assistant Secretary since January 2017. Chief Counsel, Mergers and Acquisitions from May 2013 to January 2017. Senior Vice President and Chief Human Resources Officer since August 2020. Executive Vice President & Chief Human Resources Officer at Duke Energy from November 2008 to February 2016. Senior Vice President and Chief Science Officer since January

Item 11. EXECUTIVE COMPENSATION

Information responsive to this Item is set forth in "Compensation Discussion and Analysis," "Compensation/Succession Committee Report," "Compensation/Succession Committee Interlocks and Insider Participation," "Summary Compensation Table," "Grants of Plan-Based Awards During Fiscal Year 2020," "Outstanding Equity Awards at Fiscal Year 2020 Year-End," "Option Exercises and Stock Vested During Fiscal Year 2020," "Pension Benefits," "Nonqualified Deferred Compensation," "Termination of Employment and Change-in-Control Arrangements," "CEO Pay Ratio," and "Director Compensation" of the definitive proxy statement for the Company's annual meeting of stockholders to be filed on or before April 30, 2021, and is incorporated herein by reference.

Item 12. SECURITY OWNERSHIP OF CERTAIN BENEFICIAL OWNERS AND MANAGEMENT AND RELATED STOCKHOLDER MATTERS

Information responsive to this Item is set forth in "Principal Holders of Voting Securities," "Proposal No. 1 - Election of Directors for a One-Year Term," "Executive Officer Stock Ownership," and "Equity Compensation Plan Information at December 31, 2020" of the definitive proxy statement for the Company's annual meeting of stockholders to be filed on or before April 30, 2021, and is incorporated herein by reference.

Item 13. CERTAIN RELATIONSHIPS AND RELATED TRANSACTIONS, AND DIRECTOR INDEPENDENCE

Information responsive to this Item is set forth in "Certain Relationships and Related Transactions," "Review and Approval of Certain Relationships and Related Transactions," and "Independence of Directors" of the definitive proxy statement for the Company's annual meeting of stockholders to be filed on or before April 30, 2021, and is incorporated herein by reference.

Item 14. PRINCIPAL ACCOUNTING FEES AND SERVICES

Information responsive to this Item is set forth in "Fees Paid to Independent Auditors" and "Audit Committee Pre-Approval Policies" of the definitive proxy statement for the Company's annual meeting of stockholders to be filed on or before April 30, 2021, and is incorporated herein by reference.

PART IV

Item 15. EXHIBITS AND FINANCIAL STATEMENT SCHEDULES

- (a)(1) See Item 8, "Financial Statements and Supplementary Data," for a list of financial statements.
- (a)(2) Financial statement schedules

SCHEDULE II - VALUATION AND QUALIFYING ACCOUNTS AND RESERVES

	Begi	nning of				E	End of
(In millions)	Year	Balance	Additions	Deductions (1)	Other (2)	Year	Balance
Allowance for doubtful accounts							
December 31, 2018	\$	73	44	(26)	(7)	\$	84
December 31, 2019	\$	84	26	(19)	19	\$	110
December 31, 2020	\$	110	47	(66)	9	\$	100

⁽¹⁾ Uncollectible accounts written off

All other schedules are either not required, not applicable, or the information is otherwise included.

- (a)(3) List of exhibits
 - (3i) Composite Certificate of Incorporation, as amended (incorporated by reference to Exhibit (3)(i) to the Company's Form 10-Q for the quarter ended September 30, 2001).
 - (3ii) Bylaws, as amended through May 1, 2019 (incorporated by reference to Exhibit 3.ii to the Company's Form 8-K filed on May 7, 2019).
 - (4) Instruments defining the rights of security holders, including:
 - (i) <u>Description of Securities of Registrant</u>
 - (ii) Indenture, dated as of June 1, 1986, by and between the Company and The Bank of New York Mellon (successor to JPMorgan Chase, The Chase Manhattan Bank, Chemical Bank, and Manufacturers Hanover Trust Company), as Trustee (incorporated by reference to Exhibit 4(a) to the Company's Registration Statement on Form S-3 (File No. 33-6721)), as amended and supplemented by Supplemental Indenture, dated as of August 1, 1989, by and between the Company and The Bank of New York Mellon (successor to JPMorgan Chase, The Chase Manhattan Bank, Chemical Bank and Manufacturers Hanover Trust Company), as Trustee (incorporated by reference to Exhibit 4(c) to Post Effective Amendment No. 3 to the Company's Registration Statement on Form S-3 (No. 33-6721)), relating to:

the $$350,000,000 - 7\ 1/2\%$ Debentures due March 15, 2027,

the \$200,000,000 - 63/4% Debentures due December 15, 2027,

the \$300,000,000 - 65/8% Debentures due May 1, 2029,

the \$400,000,000 – 7% Debentures due February 1, 2031,

the \$500,000,000 – 5.935% Debentures due October 1, 2032,

the \$600,000,000 - 5.375% Debentures due September 15, 2035, and

the \$250,000,000 – 6.95% Debentures due December 15, 2097.

⁽²⁾ Impact of reclassifications, foreign exchange translation, and other adjustments

Indenture, dated as of September 20, 2006, by and between the Company and The Bank of New York Mellon, as successor to JPMorgan Chase Bank, N.A., as Trustee (incorporated by reference to Exhibit 4 to the Company's Registration Statement on Form S-3), as amended and supplemented by First Supplemental Indenture, dated as of June 3, 2008, by and between the Company and The Bank of New York Mellon (formerly known as The Bank of New York) (incorporated by reference to Exhibit 4.6 to the Company's Current Report on Form 8-K filed on June 3, 2008), Second Supplemental Indenture, dated as of November 29, 2010, by and between the Company and The Bank of New York Mellon (incorporated by reference to Exhibit 4.3 to the Company's Current Report on Form 8-K filed on November 30, 2010), and Third Supplemental Indenture, dated as of April 4, 2011, between the Company and The Bank of New York Mellon (incorporated by reference to Exhibit 4.4 to the Company's Current Report on Form 8-K filed on April 8, 2011), relating to:

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the $500,000,000 - 6.45\% Debentures due January 15, 2038, the $750,000,000 - 4.479\% Notes due March 1, 2021, the $1,000,000,000 - 5.765\% Debentures due March 1, 2041, and the $527,688,000 - 4.535\% Debentures due March 26, 2042.
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(iv) Indenture, dated as of October 16, 2012, by and between the Company and The Bank of New York Mellon, as Trustee (incorporated by reference to Exhibit 4.1 to the Company's Current Report on Form 8-K filed on October 17, 2012), relating to:

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the $570,425,000 – 4.016\% Debentures due April 16, 2043, the $600,000,000 – 1.750\% Notes due June 23, 2023, the $1,000,000,000 – 2.500\% Notes due August 11, 2026, the $500,000,000 – 3.750\% Notes due September 15, 2047, the $650,000,000 – 1.00\% Notes due September 12, 2025, the $400,000,000 – 3.375\% Notes due March 15, 2022, the $600,000,000 – 4.500\% Notes due March 15, 2049, the $500,000,000 – 2.750\% Notes due March 27, 2025, and the $1,000,000,000 – 3.250\% Notes due March 27, 2030.
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- (v) Copies of constituent instruments defining rights of holders of long-term debt of the Company and its Subsidiaries, other than the indentures specified herein, are not filed herewith, pursuant to Instruction (b)(4)(iii)(A) to Item 601 of Regulation S-K, because the total amount of securities authorized under any such instrument does not exceed 10% of the total assets of the Company and Subsidiaries on a consolidated basis. The Company hereby agrees that it will, upon request by the SEC, furnish to the SEC a copy of each such instrument.
- (10) Copies of the Company's equity compensation plans, deferred compensation plans and agreements with executive officers are incorporated herein by reference pursuant to Instruction (b)(10)(iii)(A) to Item 601 of Regulation S-K, each of which is a management contract or compensation plan or arrangement required to be filed as an exhibit pursuant to Item 15(b) of Form 10-K, as follows:
 - (i) The Archer-Daniels-Midland Company Deferred Compensation Plan for Selected Management Employees I, as amended (incorporated by reference to Exhibit 10(iii) to the Company's Annual Report on Form 10-K for the year ended June 30, 2010).
 - (ii) The Archer-Daniels-Midland Company Deferred Compensation Plan for Selected Management Employees II, as amended and restated (incorporated by reference to Exhibit 10(ii) to the Company's Annual Report on Form 10-K for the year ended December 31, 2013).
 - (iii) The Archer-Daniels-Midland Company Supplemental Retirement Plan, as amended and restated (incorporated by reference to Exhibit 10(vi) to the Company's Annual Report on Form 10-K for the year ended June 30, 2010).

- (iv) Second Amendment to ADM Supplemental Retirement Plan (incorporated by reference to Exhibit 10.1 to the Company's Quarterly Report on Form 10-Q for the quarter ended December 31, 2010).
- (v) The Archer-Daniels-Midland Company Amended and Restated Stock Unit Plan for Nonemployee Directors, as amended (incorporated by reference to Exhibit 10(v) to the Company's Annual Report on Form 10-K for the year ended December 31, 2016).
- (vi) The Archer-Daniels-Midland 2002 Incentive Compensation Plan (incorporated by reference to Exhibit A to the Company's Definitive Proxy Statement filed on September 25, 2002).
- (vii) Form of Stock Option Agreement under the Company's 2002 Incentive Compensation Plan (incorporated by reference to Exhibit 10.2 to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2005).
- (viii) Form of Restricted Stock Agreement under the Company's 2002 Incentive Compensation Plan (incorporated by reference to Exhibit 10.3 to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2005).
- (ix) Form of Performance Share Unit Award Agreement under the Company's 2002 Incentive Compensative Plan (incorporated by reference to Exhibit 10(xii) to the Company's Annual Report on Form 10-K for the year ended June 30, 2010).
- (x) Form of Restricted Stock Unit Award Agreement under the Company's 2002 Incentive Compensation Plan (incorporated by reference to Exhibit 10(xiii) to the Company's Annual Report on Form 10-K for the year ended June 30, 2010).
- (xi) The Archer-Daniels-Midland Company 2009 Incentive Compensation Plan (incorporated by reference to Exhibit A to the Company's Definitive Proxy Statement filed on September 25, 2009).
- (xii) Form of Stock Option Agreement for U.S. Employees under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10(i) to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2013).
- (xiii) Form of Restricted Stock Unit Award Agreement for U.S. Employees under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10(ii) to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2013).
- (xiv) Form of Stock Option Agreement for Named Executive Officers under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10(iii) to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2013).
- (xv) Form of Restricted Stock Unit Award Agreement for Named Executive Officers under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10(iv) to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2013).
- (xvi) Form of Stock Option Agreement for International Employees under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10(v) to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2013).
- (xvii) Form of Restricted Stock Unit Award Agreement for International Employees under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10(vi) to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2013).

- (xviii) Form of Performance Share Unit Award Agreement under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10(vii) to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2013).
- (xix) Form of Performance Share Unit Award Agreement under the Company's 2009 Incentive Compensation Plan for grant to J. Luciano (incorporated by reference to Exhibit 10.1 to the Company's Current Report on Form 8-K filed on March 25, 2011).
- (xx) Form of Nonqualified Stock Option Award Agreement for Executive Officers under the Company's 2009 Incentive Compensation
 Plan (incorporated by reference to Exhibit 10.1 to the Company's Quarterly Report on Form 10-Q for the quarter ended September 30, 2016).
- (xxi) Form of Nonqualified Stock Option Award Agreement for U.S. Employees under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10.2 to the Company's Quarterly Report on Form 10-Q for the quarter ended September 30, 2016).
- (xxii) Form of Restricted Stock Unit Award Agreement for Executive Officers under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10.3 to the Company's Quarterly Report on Form 10-Q for the quarter ended September 30, 2016).
- (xxiii) Form of Restricted Stock Unit Award Agreement for U.S. Employees under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10.4 to the Company's Quarterly Report on Form 10-Q for the quarter ended September 30, 2016).
- (xxiv) Form of Restricted Stock Unit Award Agreement under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10.1 to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2017).
- (xxv) Form of Performance Share Unit Award Agreement under the Company's 2009 Incentive Compensation Plan (incorporated by reference to Exhibit 10.2 to the Company's Quarterly Report on Form 10-Q for the quarter ended March 31, 2017).
- (xxvi) ADM Employee Stock Purchase Plan (incorporated by reference to Exhibit 4.3 to the Company's Registration Statement on Form S-8 filed on May 15, 2018).
- (xxvii) Archer-Daniels-Midland Company 2020 Incentive Compensation Plan (incorporated by reference to Annex B to the Company's Definitive Proxy Statement filed on March 25, 2020).
- (xxviii) Form of Performance Share Unit Award Agreement under the Company's 2020 Incentive Plan (incorporated by reference to Exhibit 10.1 to the Company's Quarterly Report on Form 10-Q for the quarter ended June 30, 2020).
- (xxix) Form of Restricted Stock Unit Award Agreement under the Company's 2020 Incentive Plan (incorporated by reference to Exhibit 10.2 to the Company's Quarterly Report on Form 10-Q for the quarter ended June 30, 2020).
- (21) <u>Subsidiaries of the Company</u>.
- (23) Consent of Independent Registered Public Accounting Firm.
- (24) <u>Powers of Attorney.</u>

- (31.1) Certification of Chief Executive Officer pursuant to Rule 13a–14(a) and Rule 15d–14(a) of the Securities Exchange Act of 1934, as amended.
- (31.2) Certification of Chief Financial Officer pursuant to Rule 13a–14(a) and Rule 15d–14(a) of the Securities Exchange Act of 1934, as amended.
- (32.1) Certification of Chief Executive Officer pursuant to 18 U.S.C. 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
- (32.2) Certification of Chief Financial Officer pursuant to 18 U.S.C. 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002.
- (101) Interactive Data File.
- (104) Cover Page Interactive Data File (formatted as Inline XBRL and incorporated by reference to Exhibit 101)

Item 16. Form 10-K Summary

Not Applicable.

SIGNATURES

Pursuant to the requirements of Section 13 of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

Date: February 18, 2021

ARCHER-DANIELS-MIDLAND COMPANY

By: /s/ D. C. Findlay D. C. Findlay

Senior Vice President, General Counsel

and Secretary

Pursuant to the requirements of the Securities Exchange Act of 1934, this report has been signed below on February 18, 2021, by the following persons on behalf of the Registrant and in the capacities indicated.

/s/ J. R. Luciano /s/ D. E. Felsinger /s/ D. C. Findlay J. R. Luciano*, D. E. Felsinger*, D. C. Findlay Chairman, Chief Executive Officer, Director Attorney-in-Fact

President, and Director

(Principal Executive Officer) /s/ S. F. Harrison S. F. Harrison*,

/s/ R. G. Young Director

R. G. Young

Executive Vice President and /s/ P. J. Moore Chief Financial Officer P. J. Moore*, (Principal Financial Officer) Director

/s/ J. P. Stott /s/ F. J. Sanchez J. P. Stott F. J. Sanchez*, Group Vice President, Finance and Director

Corporate Controller

(Principal Accounting Officer) /s/ D. A. Sandler D. A. Sandler*,

/s/ M.S. Burke Director

M. S. Burke*.

Director /s/ L. Z. Schlitz L. Z. Schlitz*,

/s/ T. K. Crews Director

T. K. Crews*,

Director /s/ K. R. Westbrook K. R. Westbrook*,

/s/ P. Dufour Director

P. Dufour*, Director

^{*}Powers of Attorney authorizing R. G. Young, J. P. Stott, and D. C. Findlay, and each of them, to sign the Form 10-K on behalf of the above-named officers and directors of the Company, copies of which are being filed with the Securities and Exchange Commission.

DESCRIPTION OF THE REGISTRANT'S SECURITIES REGISTERED PURSUANT TO SECTION 12 OF THE SECURITIES EXCHANGE ACT OF 1934

Archer-Daniels-Midland Company (the "Company") has two classes of securities registered under Section 12(b) of the Securities Exchange Act of 1934 and listed on The New York Stock Exchange: (i) common stock, no par value, and (ii) 1.000% Notes due 2025.

DESCRIPTION OF COMMON STOCK

The summary of the general terms and provisions of the capital stock of the Company set forth below does not purport to be complete and is subject to and qualified by reference to the Company's Certificate of Incorporation, as amended (the "Certificate"), and the Bylaws, as amended (the "Bylaws," and together with the Certificate, the "Charter Documents"), each of which is incorporated herein by reference and attached as an exhibit to the Company's most recent Annual Report on Form 10-K filed with the Securities and Exchange Commission. For additional information, please read the Company's Charter Documents and the applicable provisions of the Delaware General Corporation Law (the "DGCL").

Authorized Capital Stock

The Company's board of directors (the "Board") has authorized capital stock consisting of 1,000,000,000 shares of common stock and 500,000 shares of preferred stock, all without par value. The outstanding shares of common stock are fully paid and nonassessable.

Common Stock

Voting Rights

Each holder of common stock is entitled to one vote for each share held on all matters to be voted upon by the stockholders.

No Cumulative Voting

No holder of capital stock, or of any class or classes or of a series or series thereof, is entitled to cumulate votes for the election of directors of the Company.

No Preemptive Rights

Holders of common stock do not have any preemptive right to become subscribers or purchasers of additional shares of any class of the Company's capital stock.

Dividends

The Board may declare, out of any funds legally available therefor, dividends upon the then outstanding shares of common stock, subject to the rights, if any, of preferred stockholders.

Right to Receive Liquidation Distributions

Upon the liquidation, dissolution or winding-up of the Company, the holders of common stock are entitled to share ratably in all assets remaining after payment of liabilities and the liquidation preferences of any preferred stock.

Subject to Preferred Stock

The rights, preferences and privileges of holders of common stock are subject to, and may be injured by, the rights of the holders of shares of any series of preferred stock that we may designate and issue in the future.

Preferred Stock

The Company has no shares of preferred stock outstanding. The Board can fix the rights, preferences and privileges of the shares of each series and any qualifications, limitations or restrictions on these shares.

The Board may authorize the issuance of preferred stock with voting or conversion rights that could adversely affect the voting power or other rights of the holders of common stock. If the Company issues preferred stock, it may have the effect of delaying, deferring or preventing a change of control.

Potential Anti-Takeover Effects

Some provisions of our Charter Documents may have the effect of making it more difficult for a third party to acquire, or of discouraging a third party from attempting to acquire control of the Company. This could limit the price that certain investors might be willing to pay in the future for our common stock.

Among other things, our Charter Documents allow the Company to:

- issue preferred stock without any vote or further action by our stockholders;
- eliminate the right of stockholders to act by written consent without a meeting; and
- specify procedures for director nominations by stockholders and submission of other proposals for consideration at stockholder meetings.

The Company is subject to provisions of Delaware law that could also delay or make more difficult a merger, tender offer or proxy contest involving the Company. In particular, Section 203 of the DGCL prohibits a Delaware corporation from engaging in any business combination with any interested stockholder for a period of three years from such interested stockholder's acquisition (together with affiliates or associates) of 15% of more of our voting stock unless the transaction meets certain conditions.

The possible issuance of preferred stock, the procedures required for director nominations and stockholder proposals and Delaware law could have the effect of delaying, deferring or preventing a change in control of the Company, including without limitation discouraging a proxy contest or making more difficult the acquisition of a substantial block of the Company's common stock.

Transfer Agent and Registrar

The transfer agent and registrar for our common stock is Computershare.

Listing

The Company's Common Stock is listed on The New York Stock Exchange under the trading symbol "ADM."

DESCRIPTION OF DEBT SECURITIES

The following description of the Company's 1.000% Notes due 2025 (the "Notes") is a summary and does not purport to be complete. This description is qualified in its entirety by reference to Indenture, dated as of October 16, 2012, by and between the Company and The Bank of New York Mellon, as Trustee (the "Indenture"). References in this section to the "Company," "us," "we" and "our" are solely to Archer-Daniels-Midland Company and not to any of its subsidiaries, unless the context requires otherwise.

The Notes were issued under the Indenture, which provides that debt securities may be issued under the Indenture from time to time in one or more series. The Indenture and the Notes are governed by, and construed in accordance with, the laws of the State of New York. The Notes will initially be limited to €650,000,000 aggregate principal amount, however, the Indenture does not limit the amount of debt securities that we may issue under that Indenture. We may, without the consent of the holders of the debt securities of any series, issue additional debt securities ranking equally with, and otherwise similar in all respects to, the debt securities of the series (except for the issue date and, in some cases, the public offering price, the initial interest accrual date, and the initial interest payment date) so that those additional debt securities will be consolidated and form a single series with the debt securities of the series previously offered and sold.

The 2025 Notes

We issued 650,000,000 aggregate principal amount of the Notes on September 5, 2018. The maturity date of the Notes is September 12, 2025, and interest at a rate of 1.000% per annum is paid annually in arrears on September 12 of each year, beginning on September 12, 2019, and on the maturity date. As of December 31, 2019, 650,000,000 aggregate principal amount of the Notes was outstanding.

Ranking

The Notes are our senior unsecured obligations and rank equally in right of payment with all of our other senior unsecured obligations from time to time outstanding. The Notes are not secured by any of our assets. Any future claims of secured lenders with respect to assets securing their loans will be prior to any claim of the holders of the Notes with respect to those assets. The Notes will be effectively subordinated to all liabilities of our subsidiaries, including trade payables. Since we conduct many of our operations through our subsidiaries, our right to participate in any distribution of the assets of a subsidiary when it winds up its business is subject to the prior claims of the creditors of the subsidiary.

Payment on the Notes

All payments of principal of, and premium, if any, and interest on, the Notes, and additional amounts, if any, including any payments made upon any applicable redemption of the Notes will be made in euro. If euro is unavailable to us due to the imposition of exchange controls or other circumstances beyond our control or the euro is no longer used by the member states of the European Monetary Union that have adopted the euro as their currency or for the settlement of transactions by public institutions within the international banking community, then all payments in respect of the Notes will be made in U.S. dollars until the euro is again available to us or so used.

Payment of Additional Amounts

All payments in respect of the Notes will be made without withholding or deduction for, or on account of, any present or future taxes, duties, assessments or governmental charges of whatever nature, imposed or levied by the United States or any taxing authority thereof or therein, unless such withholding or deduction is required by law.

In the event such withholding or deduction is required by law, we will pay such additional amounts on the Notes as are necessary in order that the net payment of the principal of, and premium, if any, and interest on, the Notes, after such withholding or deduction will not be less than the amount provided in the Notes to be then due and payable. We will not be required, however, to make any payment of additional amounts for or on account of:

- (1) any tax, assessment or other governmental charge that would not have been imposed but for the holder, or a fiduciary, settlor, beneficiary, member or shareholder of the holder if the holder is an estate, trust, partnership or corporation, or a person holding a power over an estate or trust administered by a fiduciary holder, being considered as: (a) being or having been engaged in a trade or business in the United States or having or having had a permanent establishment in the United States or having or having had a qualified business unit which has the United States dollar as its functional currency; (b) having a current or former connection with the United States (other than a connection arising solely as a result of the ownership of the Notes, the receipt of any payment or the enforcement of any rights thereunder) or being considered as having such relationship, including being or having been a citizen or resident of the United States; (c) being or having been a personal holding company, a passive foreign investment company or a controlled foreign corporation for United States income tax purposes or a foreign personal holding company that has accumulated earnings to avoid United States federal income tax; (d) being or having been a "10-percent shareholder" of the Company as defined in section 871(h)(3) of the Internal Revenue Code of 1986, as amended (the "Code") and the regulations thereunder or any successor provision; or (e) being a bank described in section 881(c)(3)(A) of the Code;
- (2) any holder that is not the sole beneficial owner of the Notes, or a portion of the Notes, or that is a fiduciary, partnership or limited liability company, but only to the extent that a beneficiary or settlor with respect to the fiduciary, a beneficial owner or member of the partnership or limited liability company would not have been entitled to the payment of an additional amount had the beneficiary, settlor, beneficial owner or member received directly its beneficial or distributive share of the payment;
- (3) any tax, assessment or other governmental charge that would not have been imposed but for the failure of the holder or any other person to comply with certification, identification or information reporting requirements concerning the nationality, residence, identity or connection with the United States of the holder or beneficial owner of the Notes, if compliance is required by statute, by regulation of the United States or any taxing authority therein or by an applicable income tax treaty to which the United States is a party as a precondition to exemption from such tax, assessment or other governmental charge;
- (4) any tax, assessment or other governmental charge required to be withheld by any paying agent from any payment of principal or premium, if any, or interest on any Note if that payment can be made without withholding by any other paying agent;
- (5) any tax, assessment or other governmental charge that would not have been imposed but for a change in law, regulation, or administrative or judicial interpretation that becomes effective more than 15 days after the payment becomes due or is duly provided for, whichever occurs later;
- (6) to any estate, inheritance, gift, sales, excise, transfer, wealth, capital gains or personal property tax or similar tax, assessment or other governmental charge;
- (7) to any withholding or deduction that is imposed on a payment to an individual and that is required to be made pursuant to any law implementing or complying with, or introduced in order to conform to, any European Council Directive on the taxation of savings;

- (8) to any tax, assessment or other governmental charge required to be withheld by the London Paying Agent from any payment of principal of, or premium, if any, or interest on such note, if such payment can be made without such withholding by at least one other paying agent;
- (9) to any tax, assessment or other governmental charge that would not have been imposed but for the presentation by the holder of such note, where presentation is required, for payment on a date more than 30 days after the date on which payment became due and payable or the date on which payment thereof is duly provided for, whichever occurs later;
- (10)to any withholding or deduction that is imposed on a payment pursuant to Sections 1471 through 1474 of the Code, the Foreign Account Tax Compliance Act, and related treasury regulations and pronouncements, or any successor provisions and any regulations or official law, agreement or interpretations thereof implementing an intergovernmental approach thereto; or
- (11) in the case of any combination of items listed above.

The Notes are subject in all cases to any tax, fiscal or other law or regulation or administrative or judicial interpretation applicable to the Notes. Except under certain circumstances, we will not be required to make any payment for any tax, duty, assessment or governmental charge of whatever nature imposed by any government or a political subdivision or taxing authority of or in any government or political subdivision.

Redemption for Tax Reasons

If, as a result of any change in, or amendment to, the laws (or any regulations or rulings promulgated under the laws) of the United States (or any taxing authority thereof or therein), or any change in, or amendments to, an official position regarding the application or interpretation of such laws, regulations or rulings, which change or amendment is announced or becomes effective on or after the date of the prospectus supplement, we become or, based upon a written opinion of independent counsel selected by us, will become obligated to pay additional amounts with respect to the Notes, then we may at any time at our option, having given not less than 30 nor more than 60 days prior notice to holders, redeem, in whole, but not in part, the Notes at a redemption price equal to 100% of the principal amount of the Notes, together with accrued and unpaid interest on the Notes to, but excluding, the date fixed for redemption.

Sinking Fund

The Notes will not be entitled to any sinking fund.

Optional Redemption

We may redeem the Notes at our option, either in whole at any time or in part from time to time prior to June 12, 2025 (three months prior to the maturity date of the Notes, the "Par Call Date"), at a redemption price for the Notes to be redeemed on any redemption date equal to the greater of the following amounts:

- 100% of the principal amount of the Notes being redeemed on the redemption date; or
- the sum of the present values of the remaining scheduled payments of principal and interest that would have been payable if the Notes being redeemed on that redemption date matured on the Par Call Date (excluding interest accrued to the redemption date), determined by discounting to the redemption date on an annual basis (ACTUAL/ACTUAL (ICMA)) at the applicable Comparable Government Bond Rate (as defined below), plus 15 basis points;

plus, in each case, accrued and unpaid interest on the Notes being redeemed to, but excluding, the redemption date.

In addition, we may redeem all or part of the Notes at any time or from time to time on and after the Par Call Date, at our option, at a redemption price equal to 100% of the principal amount of the Notes being redeemed, plus accrued and unpaid interest on the Notes being redeemed to, but excluding, the redemption date.

Notwithstanding the foregoing, installments of interest on the Notes that are due and payable on an interest payment date falling on or prior to a redemption date will be payable on the interest payment date to the registered holders as of the close of business on the relevant record date according to the Notes and the Indenture.

"Comparable Government Bond" means, in relation to any Comparable Government Bond Rate calculation, at the discretion of an Independent Investment Banker, a German government bond whose maturity is closest to the maturity of the Notes (assuming, for this purpose, that the Notes matured on the Par Call Date), or if such Independent Investment Banker in its discretion determines that such similar bond is not in issue, such other German government bond as such Independent Investment Banker may, with the advice of the Reference Bond Dealers, determine to be appropriate for determining the Comparable Government Bond Rate.

"Comparable Government Bond Rate" means the price, expressed as a percentage (rounded to three decimal places, with 0.0005 being rounded upwards), at which the gross redemption yield on the Notes to be redeemed, if they were to be purchased at such price on the third business day prior to the date fixed for redemption, would be equal to the gross redemption yield on such business day of the Comparable Government Bond on the basis of the middle market price of the Comparable Government Bond prevailing at 11:00 a.m. (London time) on such business day as determined by the Independent Investment Banker.

"Independent Investment Banker" means one of the Reference Bond Dealers that we appoint as the Independent Investment Banker from time to time.

"Reference Bond Dealer" means each of Barclays Bank PLC, BNP Paribas and MUFG Securities EMEA plc, and their respective successors.

Covenants

The following definitions describe certain covenants contained in the Indenture.

"Attributable Debt" means:

- the balance sheet liability amount in respect of capital leases, plus
- the amount of future minimum operating lease payments, less any amounts required to be paid on account of maintenance and repairs, insurance, taxes, assessments, water rates and similar charges, discounted using the methodology used to calculate the present value of operating lease payments in our most recent Annual Report to Stockholders reflecting that calculation.

The amount of Attributable Debt relating to an operating lease that can be terminated by the lessee with the payment of a penalty will be calculated based on the lesser of:

- the aggregate amount of lease payments required to be made until the first date the lease can be terminated by the lessee plus the amount of the penalty, or
- the aggregate amount of lease payments required to be made during the remaining term of the lease.

"Consolidated Net Tangible Assets" means the total amount of our assets, minus applicable reserves and other properly deductible items, minus

- · all current liabilities, excluding Funded Debt classified as such by reason of being renewable or extendible, and
- all goodwill, trade names, patents, unamortized debt discount and expense, and other similar intangibles to the extent not deducted as reserves and deductible items set forth above, all as set forth on our most recent consolidated balance sheet.

"Funded Debt" means:

- Indebtedness that matures more than 12 months after the time of the computation of the amount thereof or that is extendible or renewable to a time more than 12 months after the time of the computation of the amount thereof;
- all guarantees of any such Indebtedness or of dividends, other than any guarantee in connection with the sale or discount by us or any Restricted Subsidiary of accounts receivable, trade acceptances and other paper arising in the ordinary course of business; and
- all preferred stock of any Subsidiary, taken at the greater of its voluntary or involuntary liquidation price at the time of any calculation hereunder, but exclusive of accrued dividends, if any.

Funded Debt does not, however, include any amount in respect of obligations under leases, or guarantees of obligations, whether or not such obligations or guarantees would be included as liabilities on a balance sheet.

"Indebtedness" means:

- all items of indebtedness or liability, except capital and surplus, that would be included in total liabilities on the liability side of a balance sheet as of the
 date that indebtedness is being determined; and
- guarantees, endorsements (other than for purposes of collection) and other contingent obligations relating to, or to purchase or otherwise acquire, indebtedness of others, unless the amount is included in the preceding bullet point.

Indebtedness does not, however, include any obligations or guarantees of obligations relating to lease rentals, even if the obligations or guarantees of obligations relating to lease rentals would be included as liabilities on the consolidated balance sheet of us and our Restricted Subsidiaries.

"Principal Domestic Manufacturing Property" means any building, structure or other facility, together with the land on which it is erected and fixtures that are part of such building, located in the United States that is used by us or our Subsidiaries primarily for manufacturing, processing or warehousing, the gross book value of which exceeds 1% of our Consolidated Net Tangible Assets, other than any such building,

- that is financed by obligations issued by a state, territory or possession of the United States, or any of their political subdivisions, the interest on which is excludable from gross income of the holders pursuant to Section 103(a)(1) of the Internal Revenue Code of 1986, or
- · that is not of material importance to the total business conducted by us and our Subsidiaries, taken as a whole.

A "Restricted Subsidiary" is any Subsidiary of ours, but does not include a Subsidiary (i) that does not transact any substantial portion of its business in the United States and does not regularly maintain any substantial portion of its fixed assets in the United States, or (ii) that is engaged primarily in financing our operations or the operations of our Subsidiaries, or both.

"Secured Funded Debt" means Funded Debt which is secured by a mortgage, lien or other similar encumbrance upon any of our assets or those of our Restricted Subsidiaries.

A "Subsidiary" is a corporation or other entity in which we, or one or more of our other Subsidiaries, directly or indirectly, own more than 50% of the outstanding voting equity interests.

"Wholly-owned Restricted Subsidiary" means any Restricted Subsidiary in which we and our other Wholly-owned Restricted Subsidiaries own all of the outstanding Funded Debt and capital stock (other than directors' qualifying shares).

Restrictions on Secured Funded Debt

The Indenture limits the amount of Secured Funded Debt that we and our Restricted Subsidiaries may incur or otherwise create, including by guarantee. Neither we nor our Restricted Subsidiaries may incur or otherwise create any new Secured Funded Debt unless immediately after the incurrence or creation:

- the sum of:
 - o the aggregate principal amount of all of our outstanding Secured Funded Debt and that of our Restricted Subsidiaries (other than certain categories of Secured Funded Debt discussed below), plus
 - o the aggregate amount of our Attributable Debt and that of our Restricted Subsidiaries relating to sale and leaseback transactions,
- does not exceed 15% of our Consolidated Net Tangible Assets.

This limitation does not apply if the outstanding debt securities are secured equally and ratably with or prior to the new Secured Funded Debt.

The following categories of Secured Funded Debt will not be considered in determining whether we are in compliance with the covenant described in the first paragraph under the heading "Restrictions on Secured Funded Debt":

- Secured Funded Debt of a Restricted Subsidiary owing to us or to one of our Wholly-owned Restricted Subsidiaries;
- Secured Funded Debt resulting from a mortgage, lien or other similar encumbrance in favor of the U.S. government or any state or any instrumentality thereof to secure certain payments;
- Secured Funded Debt resulting from a mortgage, lien or other similar encumbrance on property, shares of stock or Indebtedness of any company existing at the time that the company becomes one of our Subsidiaries;

- Secured Funded Debt resulting from a mortgage, lien or other similar encumbrance on property, shares of stock or Indebtedness which (1) exists at the time that the property, shares of stock or Indebtedness is acquired by us or one of our Restricted Subsidiaries, including acquisitions by merger or consolidation, (2) secures the payment of any part of the purchase price of or construction cost for the property, shares of stock or Indebtedness or (3) secures any Indebtedness incurred prior to, at the time of, or within 120 days after, the acquisition of the property, shares of stock or Indebtedness or the completion of any construction of the property for the purpose of financing all or a part of the purchase price or construction cost of the property, shares of stock or Indebtedness, provided that, in all cases, we continue to comply with the covenant relating to mergers and consolidations discussed under the heading "Restrictions on Mergers and Sales of Assets" below;
- Secured Funded Debt resulting from a mortgage, lien or other similar encumbrance in connection with the issuance of revenue bonds on which the interest
 is exempt from federal income tax under the Internal Revenue Code; and any extension, renewal or refunding of (1) any Secured Funded Debt permitted
 under the first paragraph under the heading "Restrictions on Secured Funded Debt" or (2) any Secured Funded Debt outstanding as of the date of the
 Indenture.

Restrictions on Sale and Leaseback Transactions

Under the Indenture, neither we nor any Restricted Subsidiary may enter into any sale and leaseback transaction involving a Principal Domestic Manufacturing Property, except a sale by a Restricted Subsidiary to us or another Restricted Subsidiary or a lease not exceeding three years, by the end of which we intend to discontinue use of the property, and except for any transaction with a local or state authority that provides financial or tax benefits, unless:

- the net proceeds of the sale are at least equal to the fair market value of the property; and
- within 120 days of the transfer, or two years if we hold the net proceeds of the sale in cash or cash equivalents, we purchase and retire debt securities
 and/or repay Funded Debt and/or make expenditures for the expansion, construction or acquisition of a Principal Domestic Manufacturing Property at
 least equal to the net proceeds of the sale.

In addition, the restriction does not apply if the sum of the aggregate fair market value of the property transferred in a sale and leaseback transaction and all Secured Funded Debt (other than the categories of Secured Funded Debt discussed above as not being included in the consideration of the covenant restricting Secured Funded Debt) does not exceed 15% of our Consolidated Net Tangible Assets.

Restrictions on Mergers and Sales of Assets

The Indenture generally permits a consolidation or merger between us and another entity. It also permits the sale or transfer by us of all or substantially all of our property and assets. These transactions are permitted so long as:

- the resulting or acquiring entity, if other than us, is organized and existing under the laws of a United States jurisdiction and assumes responsibility for the payment of all amounts due on the debt securities and performance of the covenants in the Indenture;
- immediately after giving effect to the transaction, no event of default under the Indenture exists;

- steps have been taken to secure the debt securities equally and ratably with all indebtedness secured by a mortgage, lien or other similar encumbrance if as a result of such transaction, our properties or assets or Restricted Subsidiaries' properties or assets would become subject to such mortgage, lien or other similar encumbrance not permitted pursuant to the provisions discussed above under the heading "Restrictions on Secured Funded Debt" without equally and ratably securing the debt securities; and
- we have delivered to the trustee an officers' certificate and an opinion of counsel, each stating that the transaction and, if a supplemental indenture is required in connection with the transaction, the supplemental indenture comply with the Indenture and that all conditions precedent to the transaction contained in the Indenture have been satisfied. If we consolidate or merge with or into any other entity or sell or lease all or substantially all of our assets according to the terms and conditions of the Indenture, the resulting or acquiring entity will be substituted for us in the Indenture with the same effect as if it had been an original party to the Indenture. As a result, such successor entity may exercise our rights and powers under the Indenture, in our name and, except in the case of a lease, we will be released from all obligations and covenants under the Indenture and under the debt securities and coupons.

Notwithstanding the foregoing provisions, we may transfer all of our property and assets to another corporation if, immediately after giving effect to the transfer, such corporation is our Wholly-owned Restricted Subsidiary and we would be permitted to become liable for an additional amount of Secured Funded Debt.

Event of Default

Each of the following events are defined in the Indenture as an "Event of Default" (whatever the reason for such event of default and whether or not it will be voluntary or involuntary or be effected by operation of law or pursuant to any judgment, decree or order of any court or any order, rule or regulation of any administrative or governmental body) with respect to the debt securities of any series:

- failure to pay interest on any debt security of that series for 30 days after the payment is due;
- failure to pay the principal of, or any premium on, any debt security of that series when due;
- failure to deposit any sinking fund payment on debt securities of that series when due;
- failure to perform any other covenant in the Indenture that applies to debt securities of that series for 90 days after we have received written notice of the failure to perform in the manner specified in the indenture;
- default in respect of any Indebtedness for money borrowed by us or any consolidated Subsidiary, or under any mortgage, indenture or instrument under
 which such Indebtedness is issued or secured, including a default with respect to debt securities of any other series, which default results in the
 acceleration of Indebtedness with an aggregate outstanding principal amount in excess of \$50,000,000, unless the acceleration is rescinded, or such debt is
 paid or waived within 10 days after we have received written notice of the default in the manner specified in the Indenture;
- certain events in bankruptcy, insolvency or reorganization; or
- any other Event of Default that may be specified for the debt securities of that series when that series is created.

• If an Event of Default for any series of debt securities occurs and continues, the trustee or the holders of at least 25% in aggregate principal amount of the outstanding debt securities of the series may declare the entire principal of all the debt securities of that series to be due and payable immediately, except that, if the Event of Default is caused by certain events in bankruptcy, insolvency or reorganization, the entire principal of all of the debt securities of the series will become due and payable immediately without any act on the part of the trustee or holders of the debt securities.

If such a declaration occurs, the holders of a majority of the aggregate principal amount of the outstanding debt securities of that series can, subject to conditions, rescind the declaration. The prospectus supplement relating to a series of debt securities which are original issue discount securities will describe the particular provisions that relate to the acceleration of maturity of a portion of the principal amount of the series when an Event of Default occurs and continues.

Modification and Waiver

Under the Indenture, certain of our rights and obligations and certain of the rights of the holders of the debt securities may be modified or amended with the consent of the holders of a majority of the total principal amount of the outstanding debt securities of all series of debt securities affected by the modification or amendment, acting together as a class. However, the following modifications and amendments will not be effective against any holder without its consent:

- a change in the stated maturity date of any payment of principal or interest;
- a reduction in the principal amount of, or rate of interest on, any debt security or any change in the interest rate or method of calculating the interest rate
 applicable to any debt security;
- a reduction in the premium payable upon redemption of any debt security;
- a reduction in the amount of principal of an original issue discount debt security due and payable upon acceleration of the maturity of such debt security;
- a change in place of payment where, or the currency in which, any payment on the debt securities is payable;
- an impairment of a holder's right to sue us for the enforcement of payments due on the debt securities; or
- a reduction in the percentage of outstanding debt securities of any series required to consent to a modification or amendment of the Indenture or required to consent to a waiver of compliance with certain provisions of the Indenture or certain defaults under the Indenture.

Under the Indenture, the holders of at least a majority of the total principal amount of the outstanding debt securities of any series of debt securities may waive compliance by us with certain restrictive provisions of the Indenture, on behalf of all holders of all series of debt securities to which such restrictive provision applies.

Under the Indenture, the holders of at least a majority of the total principal amount of the outstanding debt securities may, on behalf of all holders of such series of debt securities, waive any past default under the Indenture, except:

• a default in the payment of the principal of, or any premium or interest on, any debt securities of that series; or

 a default under any provision of the Indenture which itself cannot be modified or amended without the consent of the holders of each outstanding debt security of that series.

Defeasance

Upon satisfaction of the following conditions, the Company shall be discharged from all of its obligations under the Notes, except for its obligations under certain sections of the Indenture (referred to below as a "Defeasance"):

- The Company shall irrevocably have deposited or caused to be deposited with the Trustee in trust for the holders of the notes (A) money in an amount, or (B) U.S. Government Obligations which through the scheduled payment of principal and interest in respect thereof in accordance with their terms, and with no further reinvestment, will provide, not later than one day before the due date of any payment, lawful money of the United States in an amount, or (C) a combination thereof, sufficient, in the opinion of a nationally recognized firm of independent public accountants expressed in a written certification thereof delivered to the Trustee, to pay and discharge the principal of (and premium, if any) and interest on the Notes at or before the stated maturity date thereof (and to redeem any sinking fund Securities required to be redeemed prior to such payment and discharge) in accordance with the Indenture and the Notes.
- The Company shall have delivered to the Trustee an opinion of counsel stating that the holders of the Notes will not recognize income, gain or loss for Federal income tax purposes as a result of such deposit or Defeasance and will be subject to Federal income tax on the same amount, in the same manner and at the same times as would have been the case if such deposit or Defeasance had not occurred, which opinion of counsel shall be based upon (and accompanied by a copy of) a ruling of the Internal Revenue Service to the same effect unless there has been a change in applicable Federal income tax law after the original issue date of the Notes such that a ruling is no longer required or a ruling directed to the Trustee received from the Internal Revenue Service to the same effect as the aforementioned opinion of counsel.
- The Company shall have delivered to the Trustee an officers' certificate to the effect that the Notes, if then listed on any securities exchange or quoted on an automatic quotation system, will not be delisted or cease to be quoted as a result of such deposit.
- No Event of Default or event which with notice or lapse of time or both would become an Event of Default with respect to the Notes shall have occurred
 and be continuing on the date of such deposit.
- Such deposit or Defeasance shall not result in a violation of, or constitute a default under, any other agreement or instrument to which the Company is a party or by which it is bound.
- Such Defeasance shall not result in the trust arising from such deposit constituting an investment company as defined in the Investment Company Act of 1940 or such trust shall be qualified under such act or exempt from regulation thereunder.
- Such Defeasance shall not cause the Trustee to have a conflicting interest under the Trust Indenture Act with respect to any Securities of the Company or any guarantor.
- The Company shall have delivered to the Trustee (i) an officers' certificate stating that all conditions precedent provided for relating to such Defeasance or deposit have been complied with, and (ii) an opinion of counsel stating that all conditions precedent provided for relating to such Defeasance or deposit have been complied with.

All money and U.S. Government Obligations (including the proceeds thereof) deposited with the Trustee pursuant to the above in respect of the Notes shall be held in trust and applied by the Trustee, in accordance with the provisions of the Notes and the Indenture, to the payment, either directly or through any paying agent (including the Company acting as its own paying agent) as the Trustee may determine, to the holders of the Notes, of all sums due and to become due thereon in respect of principal and any premium and interest, but such money need not be segregated from other funds except to the extent required by law.

The Company shall pay (in addition to any U.S. Government Obligations deposited pursuant to the above, and indemnify the Trustee against, any tax, fee or other charge imposed on or assessed against the U.S. Government Obligations deposited pursuant to the above or the principal and interest received in respect thereof other than any such tax, fee or other charge which by law is for the account of the holders of the Notes for which such deposit is made.

Anything in this section to the contrary notwithstanding, the Trustee shall deliver or pay to the Company from time to time upon request of the Company any money or U.S. Government Obligations held by it as provided above which, in the opinion of a nationally recognized firm of independent public accountants expressed in a written certification thereof delivered to the Trustee, are in excess of the amount thereof which would then be required to be deposited to effect an equivalent Defeasance.

"U.S. Government Obligations" means direct obligations of the United States for the payment of which its full faith and credit is pledged, or obligations of a person controlled or supervised by and acting as an agency or instrumentality of the United States and the payment of which is unconditionally guaranteed as a full faith and credit obligation by the United States which, in either case, are not callable or redeemable at the option of the issuer thereof, and shall also include a depository receipt issued by a bank (as defined in Section 3(a)(2) of the Securities Act of 1933, as amended) as custodian with respect to any such U.S. Government Obligations or a specific payment of or interest on any such U.S. Government Obligations held by such custodian for the account of the holder of such depository receipt, provided that (except as required by law) such custodian is not authorized to make any deduction from the amount payable to the holder of such depository receipt from any amount received by the custodian in respect of the U.S. Government Obligations or the specific payment of principal of or interest on the U.S. Government Obligations evidenced by such depository receipt.

Book-Entry Delivery and Settlement

The Notes were issued in book-entry form and are represented by global notes deposited with, or on behalf of, a common depositary on behalf of Euroclear and Clearstream, and are registered in the name of the common depositary or its nominee. Except as described herein, certificated notes will not be issued in exchange for beneficial interests in the global notes.

Exchange of Global Notes for Certificates Notes

Subject to certain conditions, the Notes represented by the global notes are exchangeable for certificated notes in definitive form of like tenor in minimum denominations of ϵ 100,000 principal amount and multiples of ϵ 1,000 in excess thereof if:

- we have been notified that both Clearstream and Euroclear have been closed for business for a continuous period of 14 days (other than by reason of holiday, statutory or otherwise) or have announced an intention permanently to cease business or have in fact done so and no successor clearing system is available:
- · we, at our option, notify the trustee in writing that we elect to cause the issuance of certificated notes; or
- there has occurred and is continuing an event of default with respect to the Notes.

In all cases, certificated notes delivered in exchange for any global note or beneficial interest therein will be registered in the names, and issued in any approved denominations, requested by or on behalf of Euroclear or Clearstream (in accordance with their customary procedures).

Payments (including principal, premium and interest) with respect to Notes in certificated form may be made at the office or agency maintained for such purpose in London (initially the corporate trust office of the London paying agent) or, at our option, by check mailed to the holders thereof at the respective addresses set forth in the register of holders of the Notes, *provided* that all payments (including principal, premium and interest) on notes in certificated form, for which the holders thereof have given wire transfer instructions to the London paying agent at least ten business days prior to the applicable payment date, will be required to be made by wire transfer of immediately available funds to the accounts specified by the holders thereof, subject, in each case, to surrender of the Notes to the London Paying Agent in the case of payments or principal or premium. No service charge will be made for any registration of transfer, but payment of a sum sufficient to cover any tax or governmental charge payable in connection with that registration may be required.

EXHIBIT 21--SUBSIDIARIES OF THE REGISTRANT

Archer-Daniels-Midland Company Subsidiaries of the Registrant December 31, 2020

The following is a list of the Company's subsidiaries as of December 31, 2020, except for unnamed subsidiaries which, considered in the aggregate as a single subsidiary, would not constitute a "significant subsidiary" as defined in Regulation S-X of the United States Securities and Exchange Commission (17 CFR 210.1-02(w)).

Entity Name	Country	Domestic Jurisdiction
ADM (Thailand) Ltd	Thailand	
ADM Ag Holding Limited	British Virgin Islands	
ADM Agriculture Limited	United Kingdom	
ADM Agri-Industries Company	Canada	
ADM Agro Iberica S. L. U.	Spain	
ADM Agro Industries Latur & Vizag Private Limited	India	
ADM Agro Industries India Private Limited	India	
ADM Agro Industries Kota & Akola Private Limited	India	
ADM Agro SRL	Argentina	
ADM Agroinvestimentos LTDA	Brazil	
ADM Alliance Nutrition of Puerto Rico LLC	United States	Puerto Rico
ADM Americas S de RL	Panama	
ADM Andina Peru SRL	Peru	
ADM Animal Nutrition Asia Pte. Ltd.	Singapore	
ADM Antwerp NV	Belgium	
ADM Arkady Ireland Limited	Ireland	
ADM Asia-Pacific Trading Pte. Ltd.	Singapore	
ADM Australia Holdings I PTY Limited	Australia	
ADM Bazancourt SASU	France	
ADM Besin ve Tarim Anonim Sirketi	Turkey	
ADM Bio Science And Technology (Tianjin) Co Ltd	China	
ADM Bio-Productos, S.A. de C.V.	Mexico	
ADM Caribbean, Inc	St. Lucia	
ADM Chile Comercial LTDA	Chile	
ADM Clinton BioProcessing, Inc	United States	Delaware
ADM CZERNIN SA	Poland	
ADM Direct Polska SP. ZO.O	Poland	
ADM DO Brasil LTDA	Brazil	
ADM Dominican Holdings Inc.	United States	Delaware
ADM Dominicana SA	Dominican Republic	
ADM Edible Bean Specialties, Inc	United States	Michigan
ADM Europe HoldCo SL	Spain	
ADM European Management Holding B.V. & Co. KG	Germany	
ADM Export Co	United States	Delaware
ADM Food Technology (Beijing) Co., Ltd.	China	

Entity Name	Country	Domestic Jurisdiction
ADM Food Technology (Pinghu) Co LTD	China	
ADM France	France	
ADM Germany GmbH	Germany	
ADM Grain River System Inc.	United States	Delaware
ADM Guatemala Limitada	Guatemala	
ADM Hamburg Aktiengesesllschaft	Germany	
ADM Holding (Thailand) LTD	Thailand	
ADM Holdings LLC	United States	Delaware
ADM Honduras S de RL	Honduras	
ADM Industries Centers Ltd	Israel	
ADM International Holdings Inc	United States	Delaware
ADM International SARL	Switzerland	
ADM Interoceanic Pte. Ltd.	Singapore	
ADM Investments Limited	Cayman Islands	
ADM Investor Services Inc	United States	Delaware
ADM Investor Services International Limited	United Kingdom	
ADM Ireland Receivables Company Limited	Ireland	
ADM Japan Ltd	Japan	
ADM Mainz GMBH	Germany	
ADM MALBORK SA	Poland	
ADM Medsofts Sarl	Switzerland	
ADM Mexico Inc	United States	Delaware
ADM Mexico SA DE CV	Mexico	
ADM Milling Co	United States	Minnesota
ADM Milling Limited	United Kingdom	
ADM New Zealand Limited	New Zealand	
ADM Olomouc S.R.O.	Czech Republic	
ADM Paraguay SRL	Paraguay	
ADM Protexin Limited	United Kingdom	
ADM Pura Limited - UK	United Kingdom	
ADM Razgrad EAD	Bulgaria	
ADM Receivables, LLC	United States	Delaware
ADM Rice Inc	United States	Delaware
ADM Ringaskiddy Unlimited Company	Ireland	
ADM Romania Trading SRL	Romania	
ADM Specialty Ingredients (Europe) B.V.	Netherlands	
ADM Spyck GMBH	Germany	
ADM Szamotuly SP Z O.O	Poland	
ADM Trading Australia Pty. Ltd.	Australia	
ADM Trading Company	United States	Delaware
ADM Transportation Company	United States	Delaware
ADM Trucking, Inc	United States	Delaware
ADM Ventures Investment Corp	United States	Delaware
ADM Vietnam CO., LTD	Vietnam	

Entity Name	Country	Domestic Jurisdiction
ADM WILD Europe GmbH and Co. KG	Germany	
ADM WILD Nauen GmbH	Germany	
ADM Wild Netherlands BV	Netherlands	
ADM WILD Valencia, S.A.	Spain	
ADM Worldwide Holdings LP	Cayman Islands	
ADMIS Holding Co Inc.	United States	Delaware
ADMIS Hong Kong LTD	Hong Kong	
ADMIS Singapore Pte Limited	Singapore	
Agri Port Services, LLC	United States	Delaware
Agri Port Services Investments Ltd.	Cayman Islands	
Agricolas Madagascar SARLU	Madagascar	
Agrinational Insurance Company	Cayman Islands	
Agro-Management Services	France	
Agrograin LTD	Cayman Islands	
Alfrebro LLC	United States	Ohio
Alfred C Toepfer International Netherlands BV	Netherlands	
Alimentos Texo SA de CV	Mexico	
American River Transportation Co., LLC	United States	Delaware
Archer Daniels Midland (UK) Limited	United Kingdom	
Archer Daniels Midland Asia Pacific, Ltd.	Hong Kong	
Archer Daniels Midland Erith LTD	United Kingdom	
Archer Daniels Midland Europe BV	Netherlands	
Archer Daniels Midland Europoort BV	Netherlands	
Archer Daniels Midland Nederland BV	Netherlands	
Archer Daniels Midland Singapore PTE LTD	Singapore	
Arinos Unlimited	Trinidad	
AT Holdings II Company	United States	Delaware
Balanceados Nova SA Balnova	Ecuador	
Barbados Mills Limited	Barbados	
Bela Vista Bio Etanol Participacoes LTDA	Brazil	
Bern Aqua	Belgium	
BioPolis SL	Spain	
CI ADM Colombia Ltda.	Colombia	
Controladora ADM, Sa De Cv	Mexico	***
Crosswind Petfoods Inc.	United States	Kansas
Daavision BV	Netherlands	D 1
Eatem Corporation	United States	Delaware
Epicore Bionetworks INC	Canada	
Erich Ziegler GmbH	Germany	
Evialis France	France	
Filozoo SRL	Italy	Dalarrans
Florida Chemical Company LLC	United States	Delaware
Global Cocoa Holdings LTD	Cayman Islands	Coonsis
Golden Peanut Company LLC	United States	Georgia

Entity Name	Country	Domestic Jurisdiction
GP Blanching, Inc.	United States	Georgia
Guyomarc'h - VCN Company Limited	Vietnam	· ·
Guyomarc'h Vietnam CO LTD	Vietnam	
	The Republic of the	
HFR Shipping Company Ltd	Marshall Islands	
Holding P & A Asia Company Limited	Thailand	
HRA Shipping Company Ltd	The Republic of the Marshall Islands	
HTI Shipping Company Ltd	The Republic of the Marshall Islands	
Jamaica Flour Mills Limited	Jamaica	
LLC ADM Ukraine	Ukraine	
Malta Industries SA de CV	Mexico	
Malta-Texo De Mexico SA de CV	Mexico	
Master Mix of Trinidad Unlimited	Trinidad	
Medsofts for Import Co	Egypt	
Medsofts for Investment LLC	Egypt	
Medsofts Company LLC	Egypt	
Medsofts Trading Co	Egypt	
Mepla Comercio e Navegacao Ltda	Brazil	
Naviera Chaco SRL	Paraguay	
Neovia	France	
Neovia Nutricao E Saude Animal LTDA	Brazil	
Neovia Philippines Inc	Philippines	
North Star Shipping S.R.L.	Romania	
P & A Marketing SA	Switzerland	
Pancosma France SAS	France	
Pancosma SA	Switzerland	
Pancosma (Shanghai) Feed Additives CO LTD	China	
Premiere Agri Technologies of Mexico Inc	United States	Delaware
Pura Foods LTD		Delaware
Rodelle Inc.	United Kingdom United States	Colorado
Sermix		Colorado
Setna Nutricion SA	France Spain	
Societe Industrielle Des Oleagineux	France	
		Tonnoggo
Southern Cellulose Products, Inc	United States United States	Tennessee Iowa
Soy Investors, LLC		North Dakota
Specialty Commodities, LLC Sul Mineira Alimentos LTDA	United States Brazil	norui Dakota
Szabadegyhazai Szolgaltato es Vagyonkezeklo KFT	Hungary China	
Toepfer International Trading (Shanghai) Co., LTD.		Dolowara
Vantage Corn Processors LLC WILD Amazon Flavors Ltda	United States	Delaware
Wild Flavors Austria GmbH	Brazil	
	Austria	Delaware
Wild Flavors, Inc.	United States	Delaware

Entity Name	Country	Domestic Jurisdiction
Wild Flavors International GmbH	Switzerland	
Wild Flavors Singapore Pte. Ltd.	Singapore	
Wild Intermare GmbH	Germany	
Vild Russia LLC	Russia	
Visium SA (PTY) LTD	South Africa	

Consent of Independent Registered Public Accounting Firm

We consent to the incorporation by reference in the following Registration Statements of Archer-Daniels-Midland Company and in the related prospectuses of our reports dated February 18, 2021, with respect to the consolidated financial statements of Archer-Daniels-Midland Company, and the effectiveness of internal control over financial reporting of Archer-Daniels-Midland Company, included in this Annual Report (Form 10-K) for the year ended December 31, 2020.

Registration Statement No. 333-51381 on Form S-8, dated April 30, 1998, relating to the Archer-Daniels-Midland Company 1996 Stock Option Plan.

Registration Statement No. 333-75073 on Form S-8, dated March 26, 1999, relating to the ADM Employee Stock Ownership Plan for Salaried Employees and the ADM Employee Stock Ownership Plan for Hourly Employees.

Registration Statement No. 333-37690 on Form S-8, dated May 24, 2000, relating to the Archer-Daniels-Midland Company Incentive Compensation Plan.

Registration Statement No. 333-37694 on Form S-8, dated May 24, 2000, relating to the ADM Employee Stock Ownership Plan for Salaried Employees and the ADM Employee Stock Ownership Plan for Hourly Employees.

Registration Statement No. 333-42612 on Form S-8, dated July 31, 2000, as amended by Post-Effective Amendment No. 1 dated August 8, 2000, relating to the ADM 401(k) Plan for Salaried Employees and the ADM 401(k) Plan for Hourly Employees.

Registration Statement No. 333-67962 on Form S-8, dated August 20, 2001, relating to the ADM Deferred Compensation Plan for Selected Management Employees.

Registration Statement No. 333-86344 on Form S-8, dated April 16, 2002, relating to the ADM Voluntary Employee Payroll Deduction Stock Purchase Plan.

Registration Statement No. 333-117206 on Form S-8, dated July 7, 2004, relating to the Archer-Daniels-Midland Company 2002 Incentive Compensation Plan.

Registration Statement No. 333-121616 on Form S-8, dated December 23, 2004, relating to the ADM Deferred Compensation Plan for Selected Management Employees I.

Registration Statement No. 333-121631 on Form S-8, dated December 23, 2004, relating to the ADM Deferred Compensation Plan for Selected Management Employees II.

Registration Statement No. 333-169133 on Form S-8, dated August 31, 2010, as amended by Post-Effective Amendment No. 1 dated July 2, 2012, relating to the Archer-Daniels-Midland 2009 Incentive Compensation Plan.

Registration Statement No. 333-224944 on Form S-8, dated May 15, 2018 relating to the Archer-Daniels-Midland Employee Stock Purchase Plan.

Registration Statement No. 333-239653 on Form S-8, dated July 2, 2020 relating to the Archer-Daniels-Midland 2020 Incentive Compensation Plan.

Registration Statement No. 333-240250 on Form S-3, dated July 31, 2020, relating to debt securities, warrants to purchase debt securities, preferred stock, common stock, warrants to purchase common stock, stock purchase contracts and stock purchase units of Archer-Daniels-Midland Company.

/s/ Ernst & Young LLP

Saint Louis, Missouri February 18, 2021

Power of Attorney of Director

The undersigned, a director of ARCHER-DANIELS-MIDLAND COMPANY, a Delaware corporation, does hereby make, constitute, and appoint R. G. YOUNG, J. P. STOTT, and D. C. FINDLAY, and each or any one of them, the undersigned's true and lawful attorneys-in-fact, with power of substitution, for the undersigned and in the undersigned's name, place, and stead, to sign and affix the undersigned's name as a director of said company to the Form 10-K for the fiscal year ended December 31, 2020, and all amendments thereto, to be filed by said company with the Securities and Exchange Commission, Washington, D.C., and to file the same, with all exhibits thereto and other supporting documents, with said Commission, granting unto said attorneys-in-fact, and each of them, full power and authority to do and perform any and all acts necessary or incidental to the performance and execution of the powers therein expressly granted.

The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ M. S. Burke M. S. Burke

Power of Attorney of Director

The undersigned, a director of ARCHER-DANIELS-MIDLAND COMPANY, a Delaware corporation, does hereby make, constitute, and appoint R. G. YOUNG, J. P. STOTT, and D. C. FINDLAY, and each or any one of them, the undersigned's true and lawful attorneys-in-fact, with power of substitution, for the undersigned and in the undersigned's name, place, and stead, to sign and affix the undersigned's name as a director of said company to the Form 10-K for the fiscal year ended December 31, 2020, and all amendments thereto, to be filed by said company with the Securities and Exchange Commission, Washington, D.C., and to file the same, with all exhibits thereto and other supporting documents, with said Commission, granting unto said attorneys-in-fact, and each of them, full power and authority to do and perform any and all acts necessary or incidental to the performance and execution of the powers therein expressly granted.

The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ T. K. Crews
T. K. Crews

Power of Attorney of Director

The undersigned, a director of ARCHER-DANIELS-MIDLAND COMPANY, a Delaware corporation, does hereby make, constitute, and appoint R. G. YOUNG, J. P. STOTT, and D. C. FINDLAY, and each or any one of them, the undersigned's true and lawful attorneys-in-fact, with power of substitution, for the undersigned and in the undersigned's name, place, and stead, to sign and affix the undersigned's name as a director of said company to the Form 10-K for the fiscal year ended December 31, 2020, and all amendments thereto, to be filed by said company with the Securities and Exchange Commission, Washington, D.C., and to file the same, with all exhibits thereto and other supporting documents, with said Commission, granting unto said attorneys-in-fact, and each of them, full power and authority to do and perform any and all acts necessary or incidental to the performance and execution of the powers therein expressly granted.

The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ P. Dufour P. Dufour

Power of Attorney of Director

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The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ D. E. Felsinger
D. E. Felsinger

Power of Attorney of Director

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The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ S. F. Harrison S. F. Harrison

Power of Attorney of Director

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The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ J. R. Luciano J. R. Luciano

Power of Attorney of Director

The undersigned, a director of ARCHER-DANIELS-MIDLAND COMPANY, a Delaware corporation, does hereby make, constitute, and appoint R. G. YOUNG, J. P. STOTT, and D. C. FINDLAY, and each or any one of them, the undersigned's true and lawful attorneys-in-fact, with power of substitution, for the undersigned and in the undersigned's name, place, and stead, to sign and affix the undersigned's name as a director of said company to the Form 10-K for the fiscal year ended December 31, 2020, and all amendments thereto, to be filed by said company with the Securities and Exchange Commission, Washington, D.C., and to file the same, with all exhibits thereto and other supporting documents, with said Commission, granting unto said attorneys-in-fact, and each of them, full power and authority to do and perform any and all acts necessary or incidental to the performance and execution of the powers therein expressly granted.

The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ P. J. Moore

P. J. Moore

Power of Attorney of Director

The undersigned, a director of ARCHER-DANIELS-MIDLAND COMPANY, a Delaware corporation, does hereby make, constitute, and appoint R. G. YOUNG, J. P. STOTT, and D. C. FINDLAY, and each or any one of them, the undersigned's true and lawful attorneys-in-fact, with power of substitution, for the undersigned and in the undersigned's name, place, and stead, to sign and affix the undersigned's name as a director of said company to the Form 10-K for the fiscal year ended December 31, 2020, and all amendments thereto, to be filed by said company with the Securities and Exchange Commission, Washington, D.C., and to file the same, with all exhibits thereto and other supporting documents, with said Commission, granting unto said attorneys-in-fact, and each of them, full power and authority to do and perform any and all acts necessary or incidental to the performance and execution of the powers therein expressly granted.

The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ F. J. Sanchez F. J. Sanchez

Power of Attorney of Director

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The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ D. A. Sandler D. A. Sandler

Power of Attorney of Director

The undersigned, a director of ARCHER-DANIELS-MIDLAND COMPANY, a Delaware corporation, does hereby make, constitute, and appoint R. G. YOUNG, J. P. STOTT, and D. C. FINDLAY, and each or any one of them, the undersigned's true and lawful attorneys-in-fact, with power of substitution, for the undersigned and in the undersigned's name, place, and stead, to sign and affix the undersigned's name as a director of said company to the Form 10-K for the fiscal year ended December 31, 2020, and all amendments thereto, to be filed by said company with the Securities and Exchange Commission, Washington, D.C., and to file the same, with all exhibits thereto and other supporting documents, with said Commission, granting unto said attorneys-in-fact, and each of them, full power and authority to do and perform any and all acts necessary or incidental to the performance and execution of the powers therein expressly granted.

The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ L. Z. Schlitz L. Z. Schlitz

Power of Attorney of Director

The undersigned, a director of ARCHER-DANIELS-MIDLAND COMPANY, a Delaware corporation, does hereby make, constitute, and appoint R. G. YOUNG, J. P. STOTT, and D. C. FINDLAY, and each or any one of them, the undersigned's true and lawful attorneys-in-fact, with power of substitution, for the undersigned and in the undersigned's name, place, and stead, to sign and affix the undersigned's name as a director of said company to the Form 10-K for the fiscal year ended December 31, 2020, and all amendments thereto, to be filed by said company with the Securities and Exchange Commission, Washington, D.C., and to file the same, with all exhibits thereto and other supporting documents, with said Commission, granting unto said attorneys-in-fact, and each of them, full power and authority to do and perform any and all acts necessary or incidental to the performance and execution of the powers therein expressly granted.

The undersigned has hereunto set the undersigned's hand as of this 3rd day of February, 2021.

/s/ K. R. Westbrook
K. R. Westbrook

RULE 13a – 14(a)/15d-14(a) CERTIFICATION

I, J. R. Luciano, certify that:

- 1. I have reviewed this annual report on Form 10-K of Archer-Daniels-Midland Company;
- 2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
- 3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
- 4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15(d)-15(f)) for the registrant and have:
 - a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- 5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: February 18, 2021

/s/ J. R. Luciano J. R. Luciano Chairman, Chief Executive Officer, and President

RULE 13a – 14(a)/15d-14(a) CERTIFICATION

I, R. G. Young, certify that:

- 1. I have reviewed this annual report on Form 10-K of Archer-Daniels-Midland Company;
- 2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report:
- 3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
- 4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15(d)-15(f)) for the registrant and have:
 - a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- 5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: February 18, 2021

/s/ R. G. Young R. G. Young Executive Vice President and Chief Financial Officer

SECTION 1350 CERTIFICATION

In connection with the Annual Report of Archer-Daniels-Midland Company (the "Company") on Form 10-K for the fiscal year ended December 31, 2020 as filed with the Securities and Exchange Commission on the date hereof (the "Report"), I, J. R. Luciano, Chairman, Chief Executive Officer, and President of the Company, certify that:

- (i) The Report fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934; and
- (ii) The information contained in the Report fairly presents, in all material respects, the financial condition and results of operations of the Company.

Date: February 18, 2021

/s/ J. R. Luciano J. R. Luciano Chairman, Chief Executive Officer, and President

SECTION 1350 CERTIFICATION

In connection with the Annual Report of Archer-Daniels-Midland Company (the "Company") on Form 10-K for the fiscal year ended December 31, 2020 as filed with the Securities and Exchange Commission on the date hereof (the "Report"), I, R. G. Young, Executive Vice President and Chief Financial Officer of the Company, certify that:

- (i) The Report fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934; and
- (ii) The information contained in the Report fairly presents, in all material respects, the financial condition and results of operations of the Company.

Date: February 18, 2021

/s/ R. G. Young
R. G. Young
Executive Vice President and Chief Financial Officer